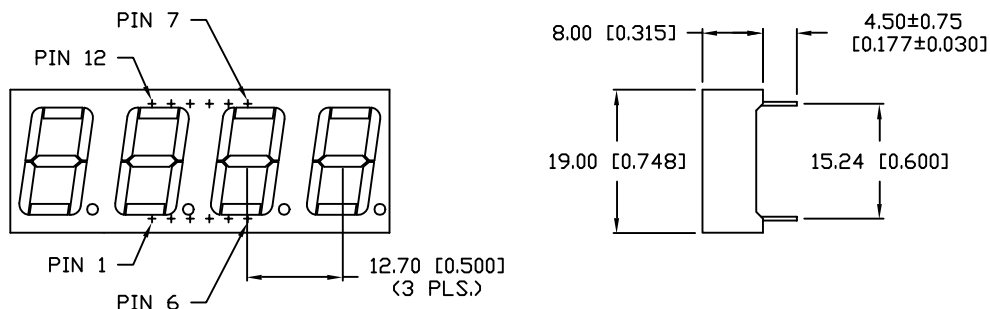
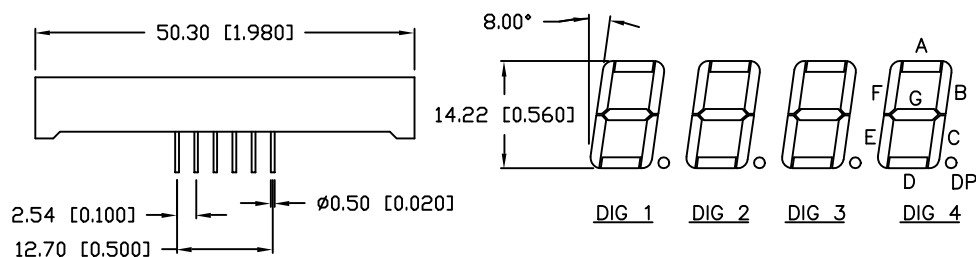


DATE	REVISIONS	REV
4-22-98	E.C.N. #10BRDR. & #10383. & #10387. & REDRAWN./	A

DRAWING NUMBER	REV
LDQ-M514RI	A

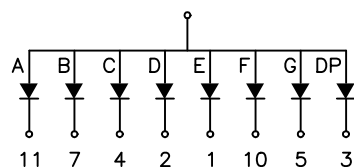


DIGIT DETAIL



COMMON ANODE

DIG 1: PIN NO. 12  
DIG 2: PIN NO. 9  
DIG 3: PIN NO. 8  
DIG 4: PIN NO. 6



ELECTRO-OPTICAL CHARACTERISTICS  $T_A = 25^\circ\text{C}$   $I_f = 10\text{mA}$

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		635 (RED)		nm	
FORWARD VOLTAGE		2.0	2.5	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_r = 100\mu\text{A}$
AXIAL INTENSITY		3900		$\mu\text{cd}$	$I_f = 10\text{mA}$
EMITTED COLOR:	RED				
FONT COLOR:	GREY				
SEGMENT COLOR:	MILKY WHITE DIFFUSED				

LIMITS OF SAFE OPERATION AT  $25^\circ\text{C}$  PER CHIP

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	150	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	105	mW
DERATE FROM $25^\circ\text{C}$	-1.2	$\text{mW}/^\circ\text{C}$
OPERATING, STORAGE TEMP.	-40 TO +85	$^\circ\text{C}$
SOLDERING TEMP.	+260	$^\circ\text{C}$
2.0mm FROM BODY	3 SEC. MAX	

\*  $t < 10\mu\text{s}$

RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.

[A]

**LUMEX**  
INCORPORATED

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DATE: 7-25-95	DWN:	CHK'D:	APPD:
SCALE: N/A			

0.56" QUAD DIGIT, SEVEN SEGMENT DISPLAY, 635nm RED, GREY FONT/WHITE SEGMENTS, MULTIPLEXED, COMMON ANODE.

PAGE 1 OF 1	DRAWING NUMBER LDQ-M514RI	REV A
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UNLESS OTHERWISE SPECIFIED TOLERANCE IS  $\pm 0.25\text{mm}$  ( $\pm 0.010"$ )

DU

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