

NOTES:

- HIDDEN LINES ARE USED TO SHOW POLARIZATION WHEN USING -N OPTION.
- ⊙ REPRESENTS A CRITICAL DIMENSION.
- AS OF REV 'C' ON TCB-50 CABLE ASSEMBLIES WILL BE LEAD FREE.
- ALL ASSEMBLIES TO BE 100% ELECTRICALLY TESTED FOR SHORTS AND OPENS.
- ALL ASSEMBLIES TO BE 100% HI-POT TESTED AT 800V.
- STRAIN RELIEF TO WITHSTAND 5LB STRAIGHT PULL.
- WHEN CUTTING CABLE TO LENGTH, CONDUCTORS MAY NOT EXTEND PAST THE CABLE INSULATION.
- REFERENCE TCSD-XX-XX-X-X-XXX PRINT FOR CONNECTOR ASSEMBLY AND ITS REQUIREMENTS.
- WHEN CUTTING CABLE TO LENGTH, CONDUCTORS SHOULD NOT EXTEND PAST THE CABLE INSULATION, EXTENDING LESS THAN 25% OF CABLE THICKNESS ON CONSECUTIVE AND LESS THAN 50% OF THE CABLE THICKNESS ON NON-CONSECUTIVE STRANDS IS CONSIDERED A PROCESS INDICATOR.
- FOR LENGTHS LESS THAN 12.5" TOLERANCE SHALL BE +/- .125, ALL OTHER LENGTHS SHALL BE +/- .1%.

DO NOT SCALE FROM THIS PRINT

No OF POSITIONS
03, 04, 05, 07, 08, 10, 12,
13, 15, 17, 20, 22, 25
NOTE: OTHER POSITIONS
AVAILABLE AS ASO. TOOL
IS CAPABLE OF POSITIONS 2-25

OPTIONS #2
SEE OPTIONS BELOW

OPTIONS #1
SEE OPTIONS BELOW

PLATING OPTION

-F: FLASH SELECTIVE GOLD, MATTE TIN TAIL
-L: LIGHT SELECTIVE GOLD, MATTE TIN TAIL
(LEAVE BLANK FOR STANDARD -S:
SELECTIVE PLATING)

END ASSEMBLY

-S: SINGLE
-D: DOUBLE

ASSEMBLY LENGTH

(INCLUDES ADDED OPTION LENGTHS)
ALL OPTIONS THAT USE -D"XX": 4.00 [101.6] MINIMUM
ALL OTHER OPTION: 1.00 [25.4] MINIMUM

LEAD STYLE

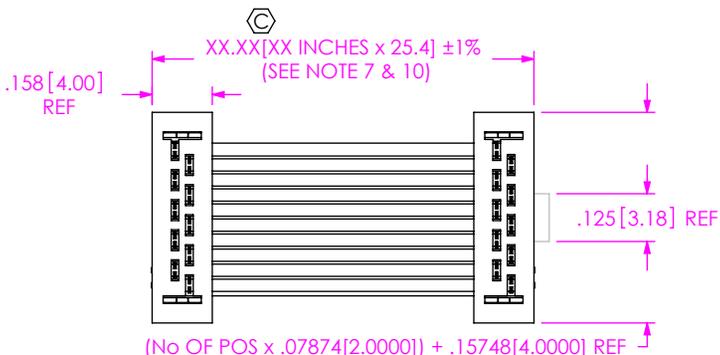
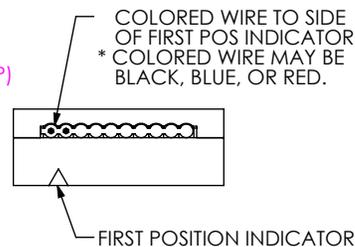
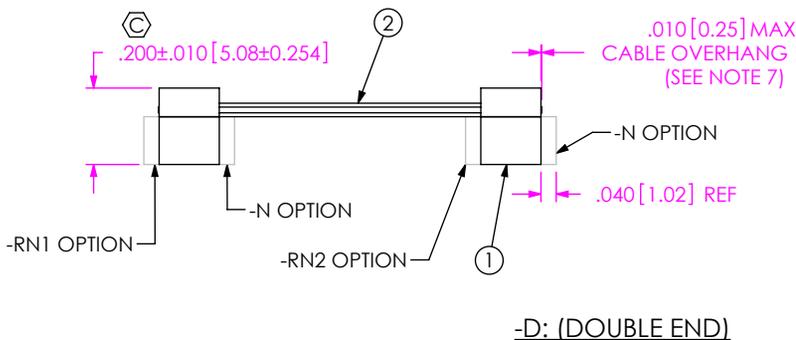
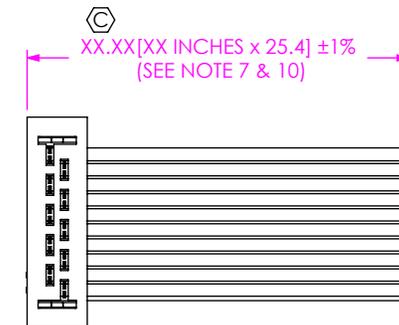
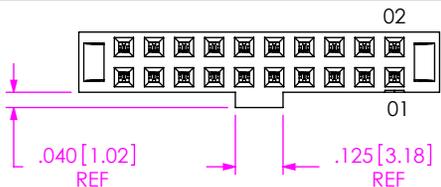


TABLE 1	
ITEM #	PART
1	TCSD-XX-XX-XXX
2	TCB-50
3	TFB-XX-D-XX-X
4	TMSR-XX
5	C-57-X
6	TMC-XX-D

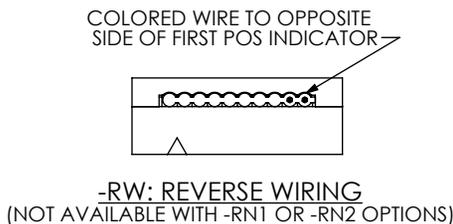


-S (SINGLE END)
(SAME AS -D UNLESS OTHERWISE STATED)

C:\EnterpriseVault\DWG\MISC\MKTG\TCSD-XX-X-XX.XX-01-X-XXX-XXX-MKT.SLDDRW



-N: NOTCH POLARIZATION
(USE TCSD-XX-XX-N)
(AVAILABLE ON POS 04 THRU 25)
(NOT AVAILABLE WITH -RN1 OR -RN2 OPTIONS)



-RW: REVERSE WIRING
(NOT AVAILABLE WITH -RN1 OR -RN2 OPTIONS)

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

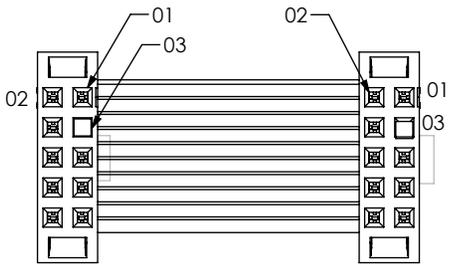
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: BLACK PBT
CONTACT: HEAT TREATED BeCu
STRAIN RELIEF: BLACK PBT
WIRE: 28 AWG, 7/36, TINNED, COPPER WITH PVC INSULATOR
PLATING:
-L: .000015 GOLD ON CONTACT AREA, TIN ON REMAINDER
-F: .000003 GOLD ON CONTACT AREA, TIN ON REMAINDER
(STANDARD PLATING IS .000030 GOLD ON CONTACT AREA, TIN ON REMAINDER)



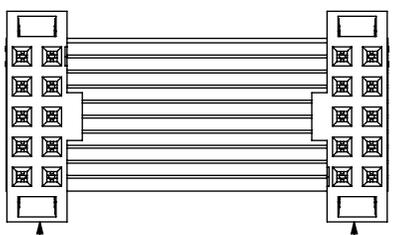
520 PARK EAST BLVD., NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
2MM DOUBLE ROW FEMALE IDC ASSEMBLY
DWG. NO.
TCSD-XX-X-XX.XX-01-X-XXX-XXX
BY: B RAY 11/20/2007 SHEET 1 OF 3



-P"XX": POLARIZED MATING

NOTE: THE SAME POSITION WILL BE POLARIZED ON BOTH ENDS (USE PK-07-N)



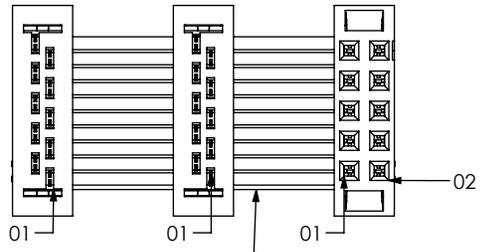
TCSD-05-D-XX-01-RN2 SHOWN



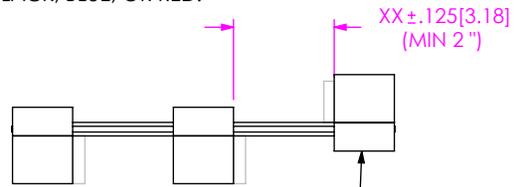
TCSD-05-D-XX-01-RN1 SHOWN

-RN1 OR -RN2 (REVERSE POLARIZATION NOTCH)

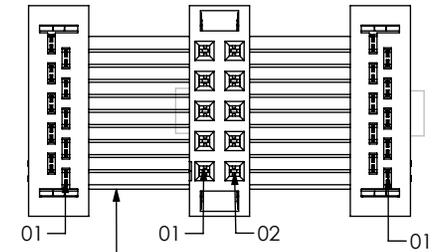
NOTE:
 -RN1 = REVERSE NOTCH ON 1ST CONNECTOR ONLY AVAILABLE FOR POSITIONS 4 OR GREATER (NOT AVAILABLE WITH -R OR -RW OPTIONS)
 -RN2 = REVERSE NOTCH ON 2ND CONNECTOR ONLY (NOT AVAILABLE WITH -R OR -RW OPTIONS)
 (-RNX NOT AVAILABLE WITH -N & -D"XX" OPTIONS)



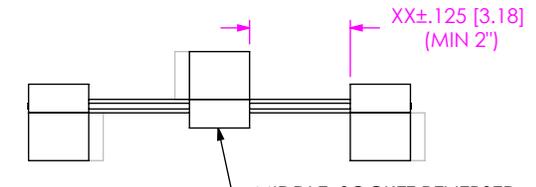
COLORED WIRE TO SIDE OF FIRST POS INDICATOR
 * COLORED WIRE MAY BE BLACK, BLUE, OR RED.



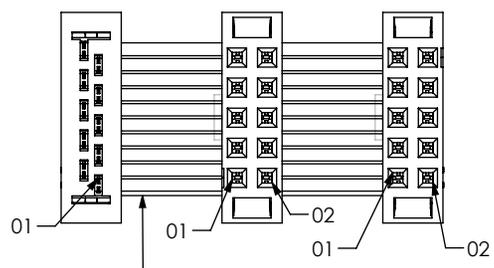
OUTSIDE SOCKET REVERSED WHEN DAISY CHAINED
 -O: OUTSIDE REVERSED (REQUIRES -D"XX") (NOT AVAILABLE WITH -R OR -M) (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)



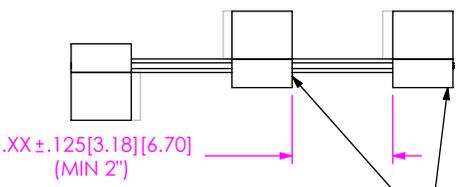
COLORED WIRE TO SIDE OF FIRST POS INDICATOR
 * COLORED WIRE MAY BE BLACK, BLUE, OR RED.



MIDDLE SOCKET REVERSED WHEN DAISY CHAINED
 -M: MIDDLE REVERSED (REQUIRES -D"XX") (NOT AVAILABLE WITH -R OR -O) (MINIMUM 2.00[50.8], 1.00[25.4] INCREMENTS)

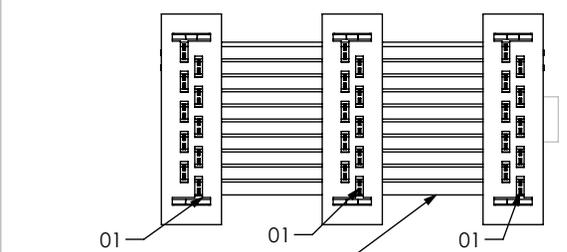


COLORED WIRE TO SIDE OF FIRST POS INDICATOR
 * COLORED WIRE MAY BE BLACK, BLUE, OR RED.

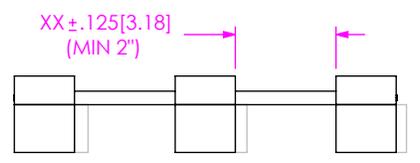


BOTH SOCKETS REVERSED WHEN DAISY CHAINED
 -R: REVERSE CONNECTOR (-D"XX" OPTIONAL) (SHOWN ABOVE WITH -D"XX") (MINIMUM 2.00 [50.8] WITH 1.00 [25.4] INCREMENTS WHEN USED WITH -D"XX") (NOT AVAILABLE WITH -O, -M, -RN1 OR -RN2)

C:\EnterpriseVault\DWG\MISC\MKTG\TCSD-XX-X-XX-01-X-XXX-XXX-MKT.SLDDRW



COLORED WIRE TO SIDE OF FIRST POS INDICATOR
 * COLORED WIRE MAY BE BLACK, BLUE, OR RED.



-D"XX": DAISY CHAINED (2" MIN LENGTH, 1" INCREMENTS ONLY)

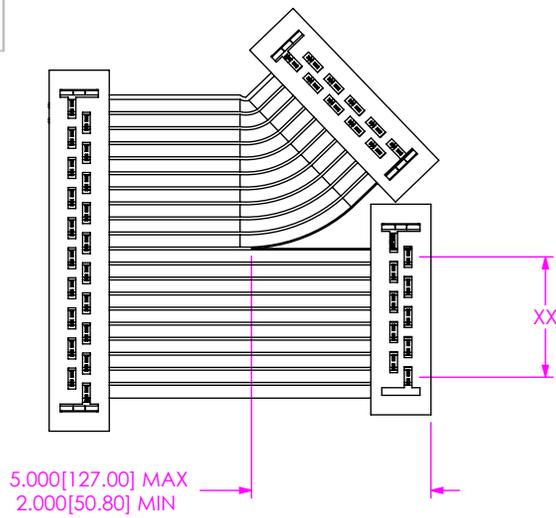
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 SHEET SCALE: 2:1



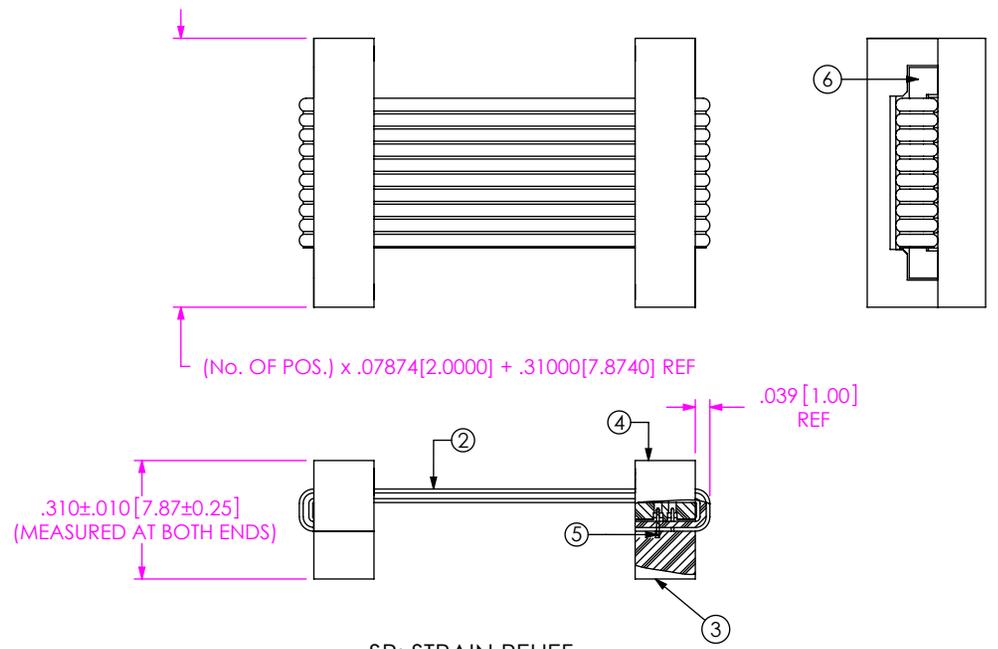
520 PARK EAST BLVD. NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
 2MM DOUBLE ROW FEMALE IDC ASSEMBLY
 DWG. NO.
 TCSD-XX-X-XX.XX-01-X-XXX-XXX
 BY: B RAY 11/20/2007 SHEET 2 OF 3

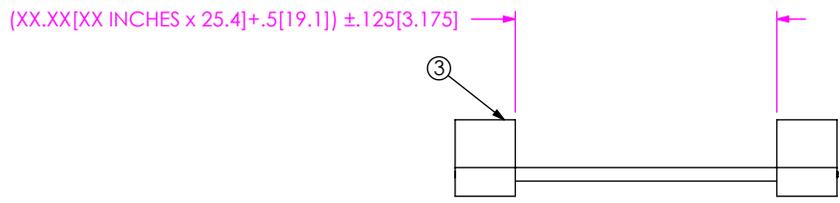


-B"XX": BREAKOUT OPTION
(TCSD-10-D-XX.XX-01-X-B05 SHOWN)

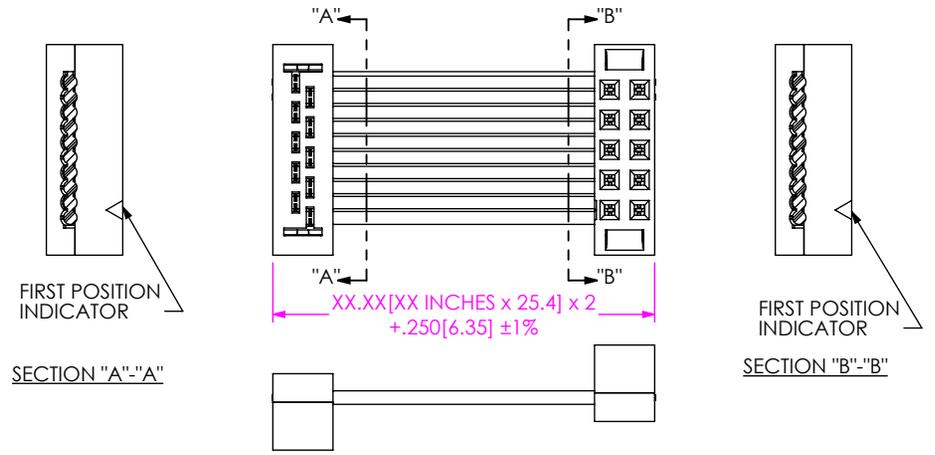
"XX" = NO. OF CONDUCTORS PER ROW BROKEN OUT FROM THE FIRST POSITION.
AND THE BREAKOUT ENDS MUST BE EQUAL TO THE FULL POSITION CONNECTOR.



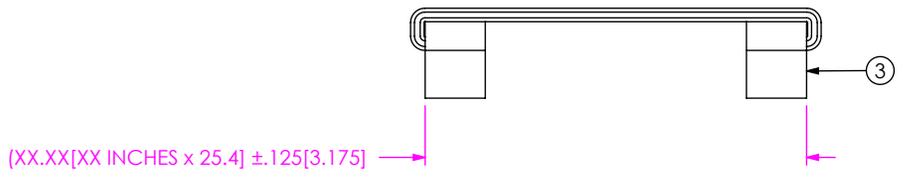
-SR: STRAIN RELIEF
(NOT AVAILABLE WITH -O, -M, -R, -D"XX" OR -B"XX")
(SAME AS -D, UNLESS OTHERWISE STATED)
(SOLD IN ASSEMBLIES ONLY)
(MUST USE HEAT BEND/STRAIN RELIEF TOOL ON POSITIONS 20-25)



IN-PROCESS 1
(-SR ONLY)



IN-PROCESS
(SINGLE END ONLY)



IN-PROCESS 2
(-SR ONLY)

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DO NOT SCALE DRAWING
SHEET SCALE: 2:1



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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
2MM DOUBLE ROW FEMALE IDC ASSEMBLY
DWG. NO.
TCSD-XX-X-XX.XX-01-X-XXX-XXX
BY: B RAY 11/20/2007 SHEET 3 OF 3