

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

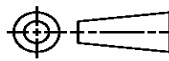
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

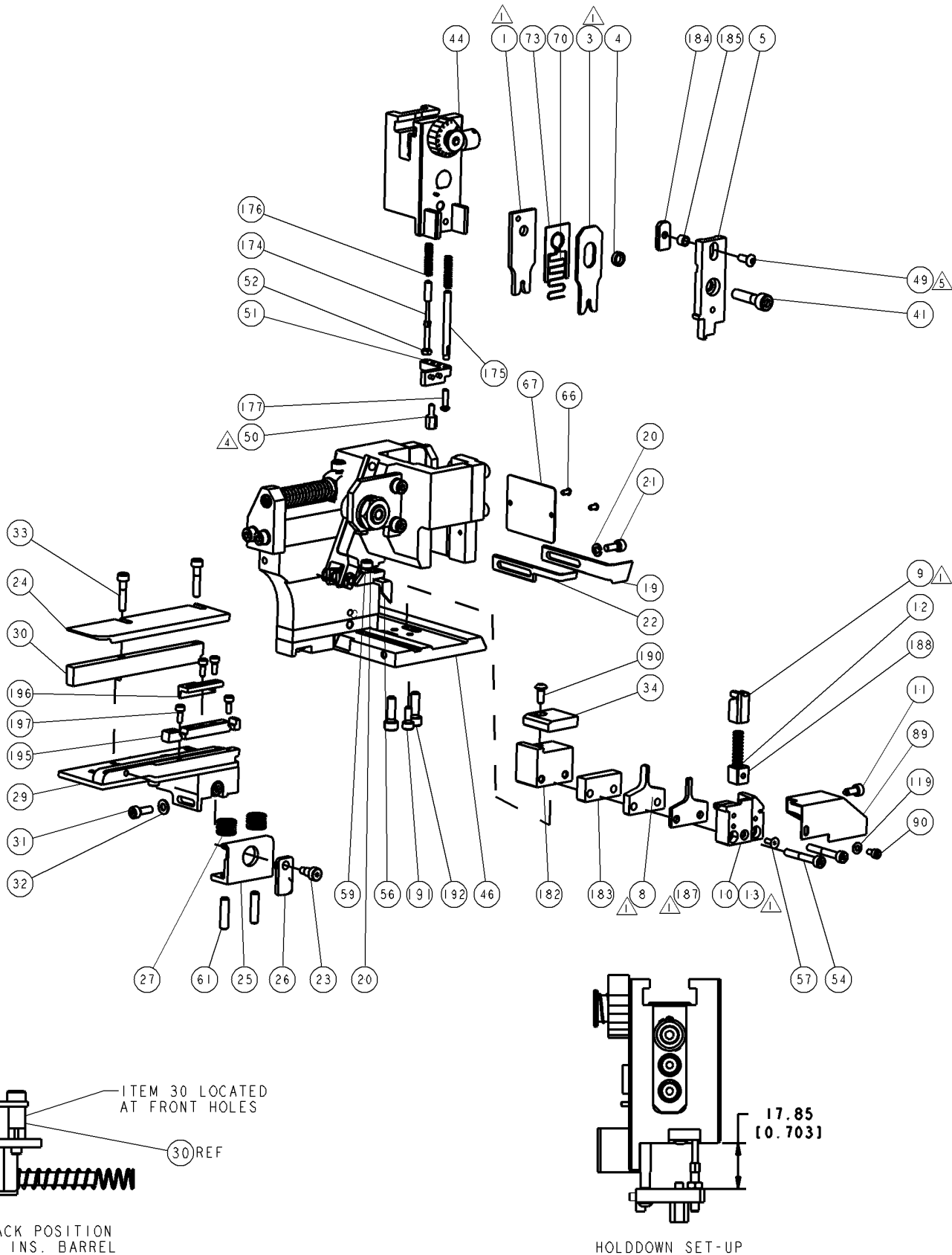
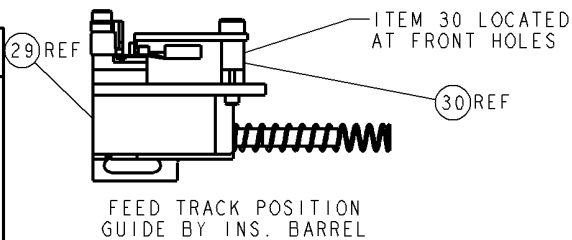
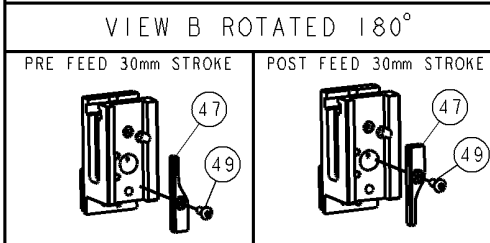
1470-19 (3/11)

Pro/ENGINEER DRAWING

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
2014877-1	C	LEADMAKER	MECH POST FEED	CUTS CARRIER
2014877-2	C	BENCH	MECH PRE FEED	CUTS CARRIER
2014877-6	C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-2014877-1	C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-2014877-2	C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-2014877-6	C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-2014877-7	A	-	-	SPARE PARTS KIT

CRIMP DATA				TE	TERMINAL	TE	CRIMP SPECS
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT							
CRIMP	SIZE		TYPE	RANGE			
WIRE	2.03 [0.080 IN]		F	0.5-1.0mm ²			
INSUL	2.55 [0.100 IN]		O	1.40-2.10mm [0.055-0.083 IN]			
WIRE STRIP LENGTH 3.70-4.30mm [0.146-0.169 IN]					APPL INSTRUCTIONS 412-5724		
TERMINAL APPL SPEC		114-18050 -				FEED 14.00 [0.551 IN]	
TERMINALS APPLIED							
964284		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
-		-		-		-	
WIRE SIZE			CRIMP HEIGHT 			REF SETTING	
1.00mm ²			1.36 +0.050/-0.050 [0.054 +0.002/-0.002 IN]			-	
0.75mm ²			1.27 +0.050/-0.050 [0.050 +0.002/-0.002 IN]			-	
0.50mm ²			1.18 +0.050/-0.050 [0.046 +0.002/-0.002 IN]			-	
-			-			-	
-			-			-	
-			-			-	
-			-			-	
-			-			-	
-			-			-	
-			-			-	
-			-			-	

- △ RECOMMENDED SPARE PARTS.
2. LUBRICATE AND GREASE PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. APPLY MILD LOCTITE #222 P/N 1-23419-5
5. CUT LENGTH AT ASSY



QTY	4	4	4	4	4	4	-	18023-3	SCR, SKT HD CAP M3 X 8.0	197
-	1	1	1	1	1	1	-	1762991-1	PLATE, STROKE ADJ	196
-	1	1	1	1	1	1	-	1762992-1	FRONT, STRIP GUIDE	195
-	2	2	2	2	2	2	-	2-18023-0	SCR, SKT HD CAP M5 X 16.0	192
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	191
-	1	1	1	1	1	1	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	190
-	1	1	1	1	1	1	-	1762301-1	SUPPORT, SPRING	188
1	2	2	2	1	1	1	-	8-1762311-6	INSULATION ANVIL, SIDE FEED	187
-	1	1	1	1	1	1	-	1891652-1	COLLAR, INS BLOCK	185
-	1	1	1	1	1	1	-	1891650-2	BLOCK, INS CRIMPER	184
-	1	1	1	1	1	1	-	1762328-2	SPACER, ANVIL	183
-	1	1	1	1	1	1	-	2014170-1	BLOCK, LOWER TOOL	182
-	1	1	1	1	1	1	-	18024-4	SCR, BTN SKT HD CAP (M3 X 12.0)	177
-	2	2	2	2	2	2	-	2014171-1	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	-	2014169-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1	1	-	2014702-1	GUIDE PIN, HOLDDOWN	174
-	-	1	1	-	1	1	-	18027-1	WASHER, FLAT, REG M3	119
-	-	1	1	-	1	1	-	18023-2	SCR, SKT HD CAP M3 X 6.0	90
-	-	1	1	-	1	1	-	1999035-3	GUARD, CHIP	89
-	1	1	1	1	1	1	-	1891631-1	GUIDE, DEPRESSOR WIRE	73
-	1	1	1	1	1	1	-	1338705-6	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	-	1729332-1	SPRING, DEPRESSOR WIRE	70
-	1	1	1	1	1	1	-	1999134-1	DATA PLATE, APPL, HD-E	67
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	2	2	2	2	2	2	-	2-18031-8	SCR, SET, CUP POINT M5 X 20.0	61
-	1	1	1	1	1	1	-	1-18023-0	SCR, SKT HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	-	985575-2	SCR, FLT SKT HD CAP M3 X 8.0	57
-	1	1	1	1	1	1	-	1999075-1	FEED, PAWL	56
-	2	2	2	2	2	2	-	1-18023-6	SCR, SKT HD CAP M4 X 30.0	54
-	1	1	1	1	1	1	-	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	-	2014196-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	-	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	2	2	2	2	2	2	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	49
-	1	1	1	1	1	1	-	1673986-1	CAM FEED 30MM(PRE/POST)	47
-	1	1	1	1	1	1	-	1552100-2	APPLICATOR SUBASSEMBLY, SF HDE	46
-	1	1	1	1	1	1	-	1552102-3	RAM SUBASSEMBLY, HDE SF	44
-	1	1	1	1	1	1	-	3-18023-0	SCR, SKT HD CAP M6 X 25.0	41
-	1	1	1	1	1	1	-	2014163-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	33
-	1	1	1	1	1	1	-	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	-	1552112-2	STRIP GUIDE ASSEMBLY, HDE	29
-	2	2	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	-	1	-	-	918704-1	STRIPPER	22
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	-	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	-	1-724942-0	STRIPPER	19
-	-	-	-	-	-	-	-	2047233-2	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	-	1729602-1	STOP, SHEAR	11
-	-	1	1	-	1	1	-	2047231-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	-	7-1762310-6	WIRE ANVIL, SIDE FEED	8
-	1	1	1	1	1	1	-	1762981-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	-	2-1891658-3	CRIMPER SPACER, INSULATION	4
1	2	2	2	1	1	1	-	1-2047609-2	CRIMPER, INSULATION OVERLAP	3
1	2	2	2	1	1	1	-	6-1762325-4	WIRE CRIMPER	1

QTY	-77	-76	-72	-71	-6	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS: (mm)											
TOLERANCES UNLESS OTHERWISE SPECIFIED:											
MATERIAL: FINISH: 40° 30'											
CUSTOMER DRAWING											
SCALE: 3.5											

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