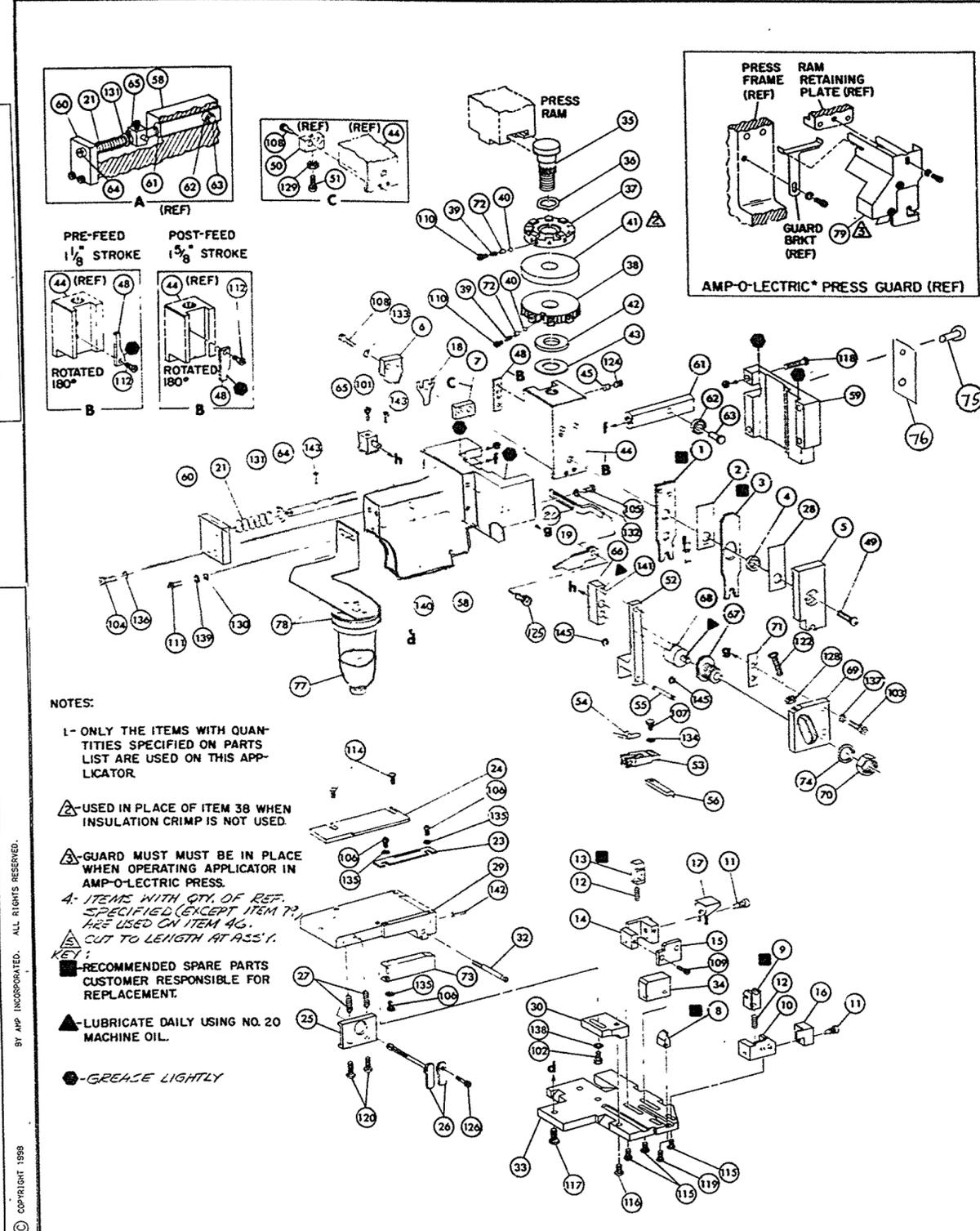


THIS DRAWING IS A CONTROLLED DOCUMENT.



NOTES:

- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- A: ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46. CUT TO LENGTH AT ASS'Y.
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY

REF.	PART NO	DESCRIPTION	QTY	REF.	PART NO	DESCRIPTION	
	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145		454220-1	CAP, HOUSING	
	144				454485-1	HOUSING	
	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				
	1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED
	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141		240624-1	PIN, FEED FINGER	
	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140		691499-1	SPRING, FEED FINGER	
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139		690541-1	FINGER, FEED	
	1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138		455679-1	LEVER, TERMINAL FEED ARM
	1	21024-5	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	137	1	811212-2	BUMPER, HOLDDOWN
	1	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER
	3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER
	1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE-FEED 1/8 STROKE
	2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133			
	1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)
	1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON
	1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM
	1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED
	1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM
				127			
	2	2353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL
	1	456567-1	SCR, SHLD. (.187 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION
	1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION
				123	1	4-690141-9	DISC, WIRE
				122	1	22480-5	WASHER, SPRING
	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	121	1	690212-1	POST, RAM	
	2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			
	1	2-21002-9	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	SUPPORT, TERMINAL
	1	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	PLATE, BASE
	1	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) HOUSING	117			
	1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ
	2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	456271-1	PLATE, STRIP GUIDE
	2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR
				113	2	1-22284-0	SPRING, DRAG
	1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	LEVER, DRAG RELEASE
	1	2-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STROKE
	2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	690504-2	GUIDE STRIP (REAR)
				109	1	690438-1	GUIDE, STRIP (FRONT)
	2	2-21000-7	SCR, SKT HD CAP (8-32 X .48) DEPRESSOR	108			
	1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN
	3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER
	1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER
	1	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			
	1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			
	1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)
	1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			
	1	455749-1	GUARD, WINDOW	79			
	1	465184-0	LUBRICATOR ASSY	78			
				77	1	5-22280-0	SPRING, SHEAR
	1	461264-1	PLATE, ID	76	1	690461-1	STOP, SHEAR
	2	21017-2	SCREW, DRIVE	75	1	690459-1	HOLDER, SHEAR (FRONT)
	1	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)
	1	454977-3	PLATE, STRIP GUIDE COVER	73	1	690515-1	ANVIL
	2	690603-1	SPRING, ASSIST	72			
	1	690517-1	SPACER	71			
	1	22594-8	NUT, HEX	70	1	455237-7	DEPRESSOR, SHEAR (FRONT)
	1	240628-1	PLATE, ADJUSTMENT	69	1	2-238011-5	SPACER, TUBULAR, INS CRIMPER
	1	240626-1	SHAFT, PIVOT	68	1	6-456135-3	CRIMPER, INSULATION
	1	240633-1	BUSHING	67	1	456282-5	SPACER, CRIMPER
	1	455680-1	LEVER, INTERMEDIATE	66	1	3-456408-1	CRIMPER, WIRE
	1	240629-1	BLOCK, PIVOT	65			
	1	240632-2	SCREW, ADJUSTMENT FEED ROD	64			
	1	240629-3	PIN, CAM ROLLER	63			
	1	240658-1	ROLLER, CAM	62			
	1	454396-2	ROD, FEED	61			
	1	454178-1	GUIDE, FEED ROD	60			

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	
A	.043	22 or 24	.111-.140	66186
B	NOT USED			66235
C	NOT USED			
D	NOT USED			

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	170	F	.350	A1 8040
INSUL	080	O		

APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
		TO APPLY TERMINAL SPEC 114-7006
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

REV	DESCRIPTION	DATE	BY
1	REVISED TO ADD PARTS LIST	10-1-83	J. J. [Signature]
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