

LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
A	66		A	RELEASED	29FEB2008	RD	RD	
			A1	ECR-12-015994	05FEB2013	MY	TE	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151047-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034016
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034016

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN R. DOBSON	17JAN2008	 TE Connectivity	
		CHK R. DOBSON	17JAN2008		
DIMENSIONS: INCHES[mm]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
		0 PLC ±" 1 PLC ±" 2 PLC ±" 3 PLC ±" 4 PLC ±" ANGLES ±" FINISH -			
MATERIAL -		WEIGHT -		SIZE A1	
		CUSTOMER DRAWING		CAGE CODE 00779	
				DRAWING NO 2034016	
				RESTRICTED TO -	
				SCALE 3:5	
				SHEET 1	
				OF 2	
				REV A1	

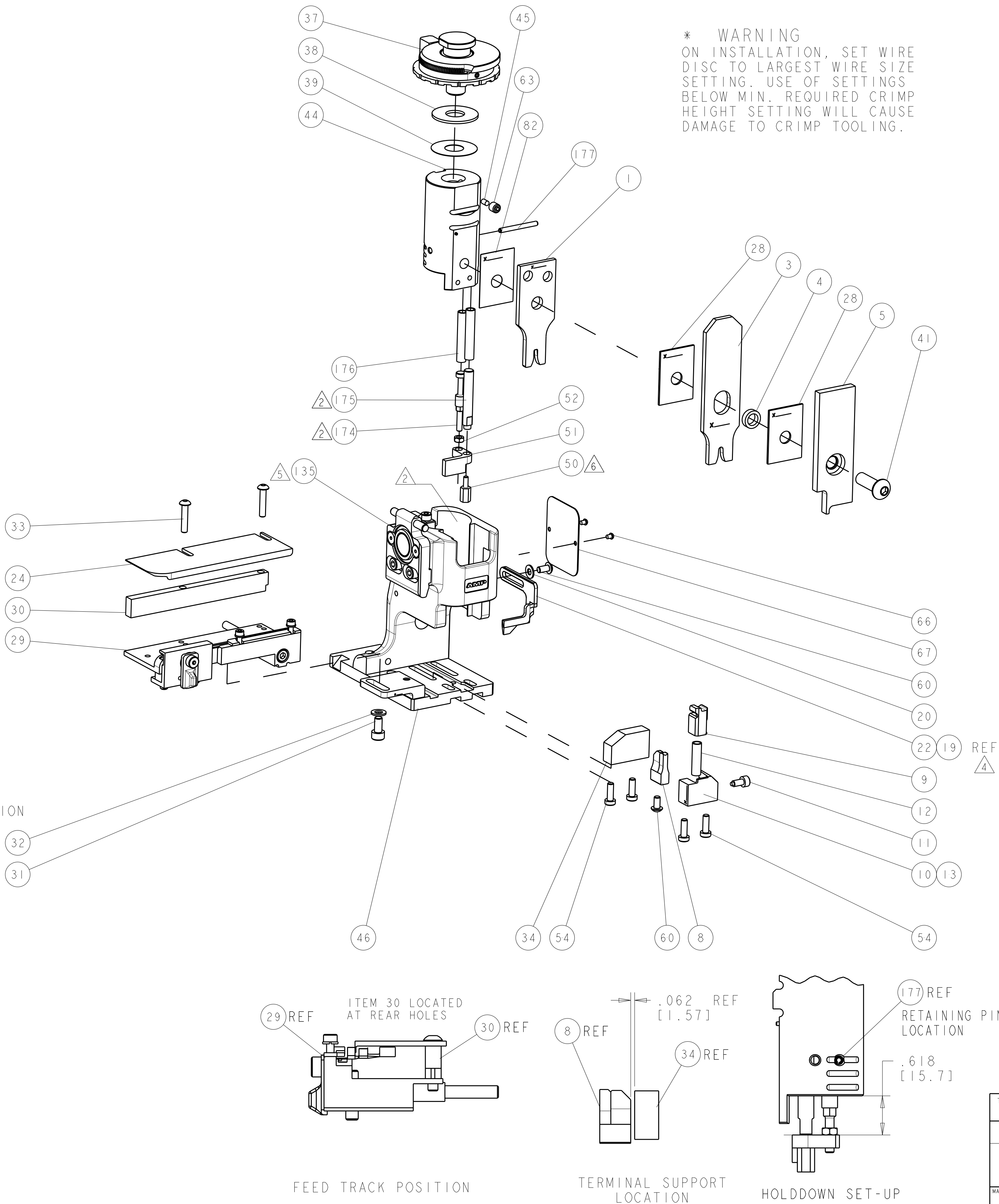
8			7		
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20			20		
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PART NUMBER		REV	DESCRIPTION		PROGRAMMED MEMORY CHIP
2034016-1		A	CUTS CARRIER		8-2034016-1
2034016-6		A	CONTINUOUS CARRIER		8-2034016-6
7-2034016-1		A	-1 AND SPARE PARTS		9-2034016-1
7-2034016-6		A	-6 AND SPARE PARTS		9-2034016-6
7-2034016-7		A	SPARE PARTS KIT		-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54mm [.100]	F
INSUL	3.56mm [.140]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: POWER QUADLOK, SOCKET CONTACT			
WIRE STRIP LENGTH 4.7-5.3 mm [.185-.208 IN]		INSULATION DIAMETER RANGE 2.20-3.00mm [.086-.118 IN]	
TERMINAL APPL SPEC			
TERMINALS APPLIED			
968072-2	968072-5	968131-2	1241601-2
1241614-2	-	-	-

WIRE SIZE		CRIMP HEIGHT mm[INCH]		REF SETTING*	
2.5mm ²		1.99±.05 [.078±.002]		A8	
1.5mm ²		1.69±.05 [.067±.002]		D0	

- RECOMMENDED SPARE PARTS.
- GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



-	-	-	-	-	-	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	-	-	-	-	-	1752353-1	GUIDE PIN,HOLDDOWN	175
-	-	-	-	-	-	1901680-1	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	-	-	-	-	-	455888-1	SPACER, CRIMPER	82
-	-	-	-	-	-	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	-	-	-	-	-	1976552-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	-	-	-	-	-	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	-	-	-	-	-	1-18030-0	NUT, HEX, REG M3.5	52
-	-	-	-	-	-	1901681-1	HOLDDOWN, TERMINAL	51
-	-	-	-	-	-	2-1752354-3	STANDOFF,HOLD-DOWN	50
-	-	-	-	-	-	1752300-1	SF SYSTEM IIII APPLICATOR	46
-	-	-	-	-	-	690191-1	PLUG,NYLON	45
-	-	-	-	-	-	1901069-2	RAM ASSEMBLY, SYSTEM IIII RETROFIT	44
-	-	-	-	-	-	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
-	-	-	-	-	-	1-469367-4	SHIM	38
-	-	-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	-	-	-	-	-	1752356-1	SUPPORT, TERMINAL	34
-	-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	-	-	-	-	-	18028-3	WASHER, FLAT, REG M5	32
-	-	-	-	-	-	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	-	-	-	-	-	1320908-8	SPACER, STRIP GUIDE	30
-	-	-	-	-	-	1901087-3	ASSEMBLY, STRIP GUIDE	29
-	-	-	-	-	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	1320928-5	STRIP GUIDE	24
-	-	-	-	-	-	1976045-1	STRIPPER	22
-	-	-	-	-	-	18028-2	WASHER, FLAT, REG M4	20
-	-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	-	-	-	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
-	-	-	-	-	-	356885-4	STOP, SHEAR	11
-	-	-	-	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	-	-	-	-	-	454276-1	FLOATING SHEAR, FRONT	9
1	2	2	2	2	2	1-1333206-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	2-455889-0	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	3-238011-1	BLOCK, CRIMPER SPACER	4
1	2	2	2	2	2	4-683454-8	CRIMPER, INSULATION O	3
-	-	-	-	-	-	1-455888-0	SPACER, CRIMPER	2
1	2	2	2	2	2	456407-5	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-1		PART NO	DESCRIPTION	ITEM NO

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