

# **Notice for TAIYO YUDEN products**

Please read this notice before using the TAIYO YUDEN products.

## /!\ REMINDERS

#### Product Information in this Catalog

Product information in this catalog is as of October 2019. All of the contents specified herein and production status of the products listed in this catalog are subject to change without notice due to technical improvement of our products, etc. Therefore, please check for the latest information carefully before practical application or use of our products.

Please note that TAIYO YUDEN shall not be in any way responsible for any damages and defects in products or equipment incorporating our products, which are caused under the conditions other than those specified in this catalog or individual product specification sheets.

#### Approval of Product Specifications

Please contact TAIYO YUDEN for further details of product specifications as the individual product specification sheets are available. When using our products, please be sure to approve our product specifications or make a written agreement on the product specification with TAIYO YUDEN in advance.

#### Pre-Evaluation in the Actual Equipment and Conditions

Please conduct validation and verification of our products in actual conditions of mounting and operating environment before using our products.

#### Limited Application

#### 1. Equipment Intended for Use

The products listed in this catalog are intended for generalpurpose and standard use in general electronic equipment (e.g., AV equipment, OA equipment, home electric appliances, office equipment, information and communication equipment including, without limitation, mobile phone, and PC) and other equipment specified in this catalog or the individual product specification sheets.

TAIYO YUDEN has the line-up of the products intended for use in automotive electronic equipment, telecommunications infrastructure and industrial equipment, or medical devices classified as GHTF Classes A to C (Japan Classes I to III). Therefore, when using our products for these equipment, please check available applications specified in this catalog or the individual product specification sheets and use the corresponding products.

## 2. Equipment Requiring Inquiry

Please be sure to contact TAIYO YUDEN for further information before using the products listed in this catalog for the following equipment (excluding intended equipment as specified in this catalog or the individual product specification sheets) which may cause loss of human life, bodily injury, serious property damage and/or serious public impact due to a failure or defect of the products and/or malfunction attributed thereto.

- (1) Transportation equipment (automotive powertrain control system, train control system, and ship control system, etc.)
- (2) Traffic signal equipment
- (3) Disaster prevention equipment, crime prevention equipment
- (4) Medical devices classified as GHTF Class C (Japan Class III)
- (5) Highly public information network equipment, dataprocessing equipment (telephone exchange, and base station, etc.)
- (6) Any other equipment requiring high levels of quality and/or reliability equal to the equipment listed above

### 3. Equipment Prohibited for Use

Please do not incorporate our products into the following equipment requiring extremely high levels of safety and/or reliability.

- (1) Aerospace equipment (artificial satellite, rocket, etc.)
- (2) Aviation equipment \*1
- (3) Medical devices classified as GHTF Class D (Japan Class IV), implantable medical devices \*2

- (4) Power generation control equipment (nuclear power, hydroelectric power, thermal power plant control system, etc.)
- (5) Undersea equipment (submarine repeating equipment, underwater work equipment, etc.)
- (6) Military equipment
- (7) Any other equipment requiring extremely high levels of safety and/or reliability equal to the equipment listed above

#### \*Notes:

- 1. There is a possibility that our products can be used only for aviation equipment that does not directly affect the safe operation of aircraft (e.g., in-flight entertainment, cabin light, electric seat, cooking equipment) if such use meets requirements specified separately by TAIYO YUDEN. Please be sure to contact TAIYO YUDEN for further information before using our products for such aviation equipment.
- Implantable medical devices contain not only internal unit which is implanted in a body, but also external unit which is connected to the internal unit.

#### 4. Limitation of Liability

Please note that unless you obtain prior written consent of TAIYO YUDEN, TAIYO YUDEN shall not be in any way responsible for any damages incurred by you or third parties arising from use of the products listed in this catalog for any equipment that is not intended for use by TAIYO YUDEN, or any equipment requiring inquiry to TAIYO YUDEN or prohibited for use by TAIYO YUDEN as described above.

#### Safety Design

When using our products for high safety and/or reliability-required equipment or circuits, please fully perform safety and/or reliability evaluation. In addition, please install (i) systems equipped with a protection circuit and a protection device and/or (ii) systems equipped with a redundant circuit or other system to prevent an unsafe status in the event of a single fault for a failsafe design to ensure safety.

### Intellectual Property Rights

Information contained in this catalog is intended to convey examples of typical performances and/or applications of our products and is not intended to make any warranty with respect to the intellectual property rights or any other related rights of TAIYO YUDEN or any third parties nor grant any license under such rights.

## Limited Warranty

Please note that the scope of warranty for our products is limited to the delivered our products themselves and TAIYO YUDEN shall not be in any way responsible for any damages resulting from a failure or defect in our products. Notwithstanding the foregoing, if there is a written agreement (e.g., supply and purchase agreement, quality assurance agreement) signed by TAIYO YUDEN and your company, TAIYO YUDEN will warrant our products in accordance with such agreement

### ■ TAIYO YUDEN's Official Sales Channel

The contents of this catalog are applicable to our products which are purchased from our sales offices or authorized distributors (hereinafter "TAIYO YUDEN's official sales channel"). Please note that the contents of this catalog are not applicable to our products purchased from any seller other than TAIYO YUDEN's official sales channel.

### Caution for Export

Some of our products listed in this catalog may require specific procedures for export according to "U.S. Export Administration Regulations", "Foreign Exchange and Foreign Trade Control Law" of Japan, and other applicable regulations. Should you have any questions on this matter, please contact our sales staff.

# **SMD POWER INDUCTORS**





REFLOW

## ■PARTS NUMBER

\*Operating Temp.: -25~+105°C (Including self-generated heat)

N	R	Δ	1	0	0	5	0	Т	Δ	1	0	0	М	Δ
	1				2			(	3		4		(5)	6

△=Blank space

## ①Series name

0001100 Hairio	
Code	Series name
NR△	Coating resin specification
-	

## $@ {\sf Dimensions}({\sf L} \times {\sf H})$

Code	Dimensions (L × H) [mm]
10050	10.0 × 5.0

### 3 Packaging

Code	Packaging
TΔ	Taping

#### 4)Nominal inductance

G						
Code (example)	Nominal inductance[ $\mu$ H]					
1R3	1.3					
100	10					
101	100					

## ※R=Decimal point

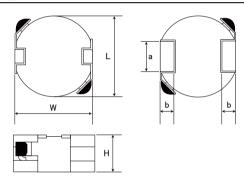
### ⑤Inductance tolerance

Code	Inductance tolerance
M	±20%
N	±30%

3		
<b>b</b> ).	Internal	code

Officernal code	
Code	Internal code
Δ	standard

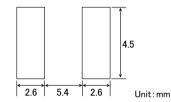
## ■ STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



#### Recommended Land Patterns

Surface Mounting

- •Mounting and soldering conditions should be checked beforehand.
- •Applicable soldering process to these products is reflow soldering only.



Туре	L	W	Н	а	b	Standard quantity [pcs] Taping
NR 10050	10.0±0.3 (0.394±0.012)	9.8±0.5 (0.386±0.020)	5.0 max (0.197 max)	4.0 (0.16)	1.75 (0.07)	500

Unit:mm(inch)

## ■PARTS NUMBER

### NR 10050 type

		Nominal inductance [ μ H]		Self-resonant	DO Desistence	Rated curren	Measuring	
Parts number	EHS		Inductance tolerance	frequency [MHz] (min.)	DC Resistance [Ω](±30%)	Saturation current Idc1	Temperature rise current Idc2	frequency[kHz]
NR 10050T 1R3N	RoHS	1.3	±30%	53	0.0068	11,000	9,000	100
NR 10050T 2R1N	RoHS	2.1	±30%	37	0.0080	10,000	8,300	100
NR 10050T 2R9N	RoHS	2.9	±30%	29	0.0093	8,200	7,300	100
NR 10050T 3R8N	RoHS	3.8	±30%	26	0.013	7,300	6,800	100
NR 10050T 4R9N	RoHS	4.9	±30%	23	0.015	6,600	6,000	100
NR 10050T 6R5N	RoHS	6.5	±30%	19	0.018	6,000	5,200	100
NR 10050T 100M	RoHS	10	±20%	15	0.025	4,700	4,100	100
NR 10050T 150M	RoHS	15	±20%	11	0.035	3,600	3,200	100
NR 10050T 220M	RoHS	22	±20%	10	0.045	2,600	2,500	100
NR 10050T 330M	RoHS	33	±20%	8.2	0.066	2,500	2,100	100
NR 10050T 470M	RoHS	47	±20%	7.0	0.092	2,000	1,800	100
NR 10050T 680M	RoHS	68	±20%	5.6	0.144	1,700	1,500	100
NR 10050T 101M	RoHS	100	±20%	4.6	0.209	1,300	1,200	100
NR 10050T 221M	RoHS	220	±20%	3.0	0.450	1,000	800	100

- %) The saturation current value (Idc1) is the DC current value having inductance decrease down to 30%. (at 20 $^{\circ}$ C)
- X) The temperature rise current value (Idc2) is the DC current value having temperature increase up to 40°C. (at 20°C)
- \*\*) The maximum rated current is the DC current value that satisfies both of current value Saturation current value and temperature rise current value. (at 20°C)

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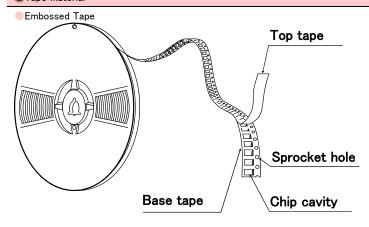
## SMD POWER INDUCTORS

## **■**PACKAGING

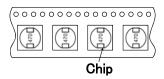
### **1**Minimum Quantity

Type	Standard Quantity [pcs]
Туре	Tape & Reel
NR 10050	500

## ②Tape Material

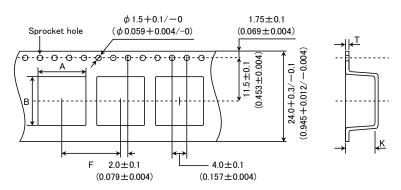


## Chip Filled



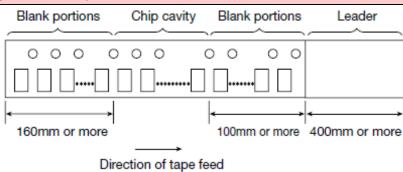
## **3**Taping dimensions

## Embossed tape 24mm wide (0.945 inches wide)

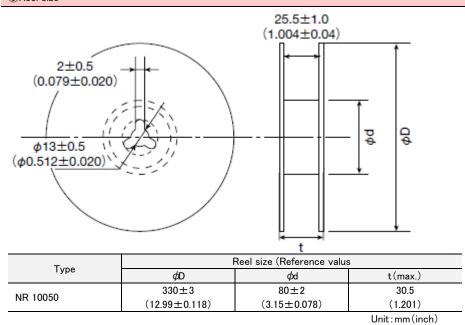


Turno	Chip	cavity	Insertion pich	Tape thickness		
Туре	Α	В	F	Т	K	
NR 10050	10.4±0.1	9.9±0.1	16.0±0.1	0.5±0.05	5.7±0.1	
	$(0.409 \pm 0.004)$	$(0.390 \pm 0.004)$	$(0.630 \pm 0.004)$	$(0.020\pm0.002)$	$(0.224 \pm 0.004)$	
					Unit:mm(inch)	

## 4 Leader and Blank portion

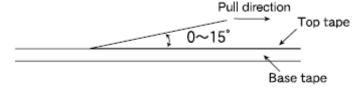


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## **6**Top Tape Strength

The top tape requires a peel-off force of 0.1 to 1.3N in the direction of the arrow as illustrated below.



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# SMD POWER INDUCTORS (NR□, NS SERIES)

## ■RELIABILITY DATA

1. Operating Tempe	rature Range		
	NR30/40/50/60/80, NRS20, NRV20/30, NRH24/30 Type	-25~+120°C	
Specified Value	NRS40/50/60/80 Type	-25~+125°C	
	NR10050 Type	-25~+105°C	
	NS101, NS125 Type	-40~+125°C	
Test Methods and Remarks	Including self-generated heat		
2. Storage Tempera	ture Range		
0 :5 17/1	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	40 1000	
Specified Value	NR10050 Type	-40~+85°C	
	NS101, NS125 Type		
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60 —5 to 40°C for the product with taping.	0/80 Type, NR10050 Type, NS101/125 Type:	
3. Rated current			
	NR30/40/50/60/80, NRV20/30,		
Specified Value	NRH24/30, NRS20/40/50/60/80 Type	Within the specified tolerance	
	NR10050 Type	-	
	NS101, NS125 Type		
4. Inductance	ND00 /40 /50 /00 /00 NDV00 /00	T	
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type		
Specified Value	NR10050 Type	Within the specified tolerance	
	NS101, NS125 Type	-	
Test Methods and Remarks	Measuring equipment : LCR Meter (HP 4285A or equipment : Specified frequency : Specified frequency : Specified frequency : Specified frequency : NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60	0/80 Type, NR10050 Type, NS101/125 Type : iivalent)	
5. DC Resistance			
o. Do Resistance	NR30/40/50/60/80, NRV20/30,		
	NRH24/30, NRS20/40/50/60/80 Type		
Specified Value	NR10050 Type	Within the specified tolerance	
	NS101, NS125 Type		
Test Methods and Remarks	Measuring equipment : DC ohmmeter (HIOKI 3227 or	equivalent)	
6. Self resonance fr	reguency		
o. Con resonance in	NR30/40/50/60/80, NRV30, NRH24/30,		
Specified Value	NRS40/50/60/80 Type	Within the specified tolerance	
,	NR10050 Type		
	NS101, NS125 Type	_	
Test Methods and Remarks	NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Ty Measuring equipment : Impedance analyzer/material a	ype, NR10050 Type : analyzer(HP4291A or equivalent HP4191A, 4192A or equivalent)	

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#### 7. Temperature characteristic NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type Inductance change: Within ±20% Specified Value NR10050 Type NS101, NS125 Type Inductance change: Within ±15% NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type: Measurement of inductance shall be taken at temperature range within $-25^{\circ}\text{C} \sim +85^{\circ}\text{C}$ . With reference to inductance value at $\pm 20^{\circ}$ C., change rate shall be calculated. NS101, NS125 Type: Measurement of inductance shall be taken at temperature range within $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$ . With reference to inductance value at $\pm 20^{\circ}$ C., change rate shall be calculated. Test Methods and Change of maximum inductance deviation in step 1 to 5 Remarks $\mathsf{Temperature}^{\,(^{\circ}\!\mathsf{C})}$ Step 20 2 Minimum operating temperature 20 (Standard temperature) 3 Maximum operating temperature 20

8. Resistance to fle	xure of substrate								
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type		No da	amage					
Specified Value	NR10050 Type		_						
	NS101, NS125 Type		No da	amage					
Test Methods and Remarks	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/6 The test samples shall be soldered to the test board by the reuntil deflection of the test board reaches to 2 mm.  Test board size : 100 × 40 × 1.0  Test board material : Glass epoxy-resin  Solder cream thickness : 0.10mm (NR30, NRS20, NRH24 : 0.15mm(NR40/50/60/80, NRS			s illustrat	ed below,	apply force in th	e Rod 1	0 20 R230 Test	Board Sample ±2mm
	Land dimension	Туре	Α	В	С	Type	Α	В	С
		NRS20, NRV20	0.65	0.7	2.0	NS101	2.5	5.6	3.2
		NRH24	0.7	0.75	2.0	NS125	2.5	8.6	3.2
	\	NR30, NRV30, NRH30	0.8	1.4	2.7				
		NR40, NRS40	1.2	1.6	3.7				
	ABA	NR50, NRS50	1.5	2.1	4.0				
		NR60, NRS60	1.6	3.1	5.7				
		NR80, NRS80	1.8	3.8	7.5				

9. Insulation resist	ance : between wires	
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	
Specified Value	NR10050 Type	
	NS101, NS125 Type	
10. Insulation resis	tance : between wire and core	
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	
Specified Value	NR10050 Type	
	NS101, NS125 Type	

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11. Withstanding vo	Itage : between wire and cor	е		
	NR30/40/50/60/80, NRV2 NRH24/30, NRS20/40/50/			
Specified Value	NR10050 Type		] -	
	NS101, NS125 Type			
12. Adhesion of terr	minal electrode			
	NR30/40/50/60/80, NRV2 NRH24/30, NRS20/40/50/			
Specified Value	NR10050 Type		Shall not come off PC board	
	NS101, NS125 Type		7	
Test Methods and Remarks		20/30, NRH24/30, NRS20/40/50/6 e soldered to the test board by the : 10N to X and Y directions. : 5s. : 0.10mm (NR30, NRS20, NRH2 : 0.15mm (NR40/50/60/80, NR	reflow. 4/30, NRV20/30)	
	NR10050 Type Applied force Duration	: 5N to X and Y directions. : 5s.		
13. Resistance to v	ibration			
	NR30/40/50/60/80, NRV2 NRH24/30, NRS20/40/50/			
Specified Value	NR10050 Type	700/ 60 Type	Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.	
	NS101, NS125 Type		No significant abnormanty in appearance.	
	NR30/40/50/60/80, NRV2 The test samples shall be	20/30, NRH24/30, NRS20/40/50/6 soldered to the test board by the d to below test conditions.	10/80 Type, NR10050 Type, NS101/125 Type : reflow.	
	Frequency Range	10∼55Hz		
Test Methods and	Total Amplitude	1.5mm (May not exceed acceler	ation 196m/s²)	
Remarks	Sweeping Method	10Hz to 55Hz to 10Hz for 1min.		
	Time	X Y For 2 hours o	n each X, Y, and Z axis.	
	Recovery : At least 2hrs	s of recovery under the standard c	ondition after the test, followed by the measurement within 48hrs.	
14. Solderability				
	NR30/40/50/60/80, NRV2	20/30,		
0 10 / 11 1	NRH24/30, NRS20/40/50/		<u></u>	
Specified Value	lue NR10050 Type At least 90% of surface of terminal electrode is			
	NS101, NS125 Type			
Test Methods and Remarks	Flux : Methanol solution co NR30/40/50/60/80, NRV2 Solder Temperature Time	ontaining rosin 25%.	n molten solder as shown in below table.  10/80 Type, NR10050 Type, NS101/125 Type  Inmersed.	

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0 10 111	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Inductance change : Within ±10%
Specified Value	NR10050 Type	No significant abnormality in appearance.
	NS101, NS125 Type	
Test Methods and Remarks		S20/40/50/60/80 Type, NR10050 Type, NS101/125 Type: n at $230\pm5^{\circ}$ C for 5 seconds, 2 times S20/40/50/60/80Type, NS101/125 Type
	Test board material : Glass epoxy-resin Test board thickness : 1.6mm	e standard condition after the test, followed by the measurement within 48hrs.

16. Thermal shock					
0 :5 11/1	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type				Inductance change : Within ±10%
Specified Value	NR10050	7 Туре		No s	significant abnormality in appearance.
	NS101, I	NS125 Type			
	The test	samples shall be soldered to	the test board by the re pelow table in sequence.	flow. T	ype, NR10050 Type, NS101/125 Type: The test samples shall be placed at specified temperature for specified emperature cycle shall be repeated 100 cycles.
Test Methods and	Step	Temperature (°C)	Duration (min)		
Remarks	1	-40±3	30±3		
	2	Room temperature	Within 3		
	3	+85±2	30±3		
	4	Room temperature	Within 3		
	Recove	ery : At least 2hrs of recover	y under the standard co	nditio	n after the test, followed by the measurement within 48hrs.

17. Damp heat				
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type			Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Specified Value	NR10050 Type			_
	NS101, NS125 Type			Inductance change : Within ±10%  No significant abnormality in appearance.
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/67. The test samples shall be soldered to the test board by the samples shall be placed in thermostatic oven set at			flow.

18. Loading under d	lamp heat		
NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type			Inductance change : Within ±10%
Specified Value	NR10050 Type		No significant abnormality in appearance.
	NS101, NS125 Type		
Test Methods and	The test samples sh	all be soldered to the test hall be placed in thermo	RS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type: board by the reflow. static oven set at specified temperature and humidity and applied the rated current
Remarks	Temperature	60±2°C	
	Humidity	90∼95%RH	
	Applied current	Rated current	
	Time	500+24/-0 hour	
	Recovery : At leas	st 2hrs of recovery under	he standard condition after the test, followed by the measurement within 48hrs.

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19. Low temperatur	e life test			
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type			Inductance change : Within ±10%
Specified Value	NR10050 Type			No significant abnormality in appearance.
NS101, NS125 Type				
Test Methods and Remarks	The test samples sh in below table.  Temperature Time	all be soldered to the test $-40\pm2^{\circ}\text{C}$ $500+24/-0 \text{ hour}$	board by the ref	ndition after the test, followed by the measurement within 48hrs.

20. High temperatur	e life test			
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type			
Specified Value	Specified Value NR10050 Type			_
	NS101, NS125 Type			_
T . M	NR10050 Type :			
Test Methods and Temperature 105±3°C		1		
Remarks Time 500+24/-0 hour				
	Recovery : At least	2hrs of recovery under the	standard cond	tion after the test, followed by the measurement within 48hrs.

21. Loading at high	temperature life test					
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type					Inductance change : Within $\pm 10\%$ No significant abnormality in appearance.
Specified Value	NR10050 Type			1		
	NS101, NS125 Type			Inductance change : Within ±10%  No significant abnormality in appearance.		
	NR30/40/50/60/80, NRV30, NRH24/30, NRS40/50/60/80 Type, NS12555, NS12565, NS12575 Type: The test samples shall be soldered to the test board by the reflow soldering.			• • • • • • • • • • • • • • • • • • • •		
Test Methods and Remarks	Temperature	85±2℃				
Remarks	Applied current	Rated current				
	Time $500+24/-0$ hour					
	Recovery : At leas	st 2hrs of recovery under	the standard co	ndition after the test, followed by the measurement within 48hrs.		

22. Standard condi	ition	
	NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type	Standard test condition : Unless otherwise specified, temperature is $20\pm15^{\circ}\text{C}$ and $65\pm20\%$ of
0 15 11/1	NR10050 Type	relative humidity.
Specified Value	NS101, NS125 Type	When there is any question concerning measurement result: In order to provide correlation data, the test shall be condition of $20\pm2^{\circ}\text{C}$ of temperature, $65\pm5\%$ relative humidity. Inductance is in accordance with our measured value.

<sup>►</sup> This catalog contains the typical specification only due to the limitation of space. When you consider the purchase of our products, please check our specification. For details of each product (characteristics graph, reliability information, precautions for use, and so on), see our Web site (http://www.ty-top.com/).

## SMD POWER INDUCTORS (NR□, NS SERIES)

## PRECAUTIONS

#### 1. Circuit Design

## Operating environment

Precautions

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

### 2. PCB Design

### **♦**Land pattern design

Precautions

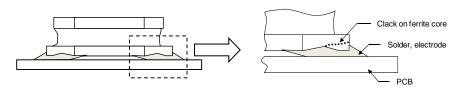
- 1. Please refer to a recommended land pattern.
- There is stress, which has been caused by distortion of a PCB, to the inductor. (NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/30/40/50/60/80 Type)
- $3. \ Please \ consider \ the \ arrangement \ of \ parts \ on \ a \ PCB. \ (NR30/40/50/60/80, \ NRV20/30, \ NRH24/30, \ NRS20/30/40/50/60/80 \ Type)$

#### ◆Land pattern design

Surface Mounting

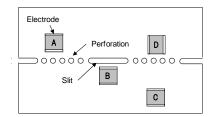
- 1. Mounting and soldering conditions should be checked beforehand.
- 2. Applicable soldering process to this products is reflow soldering only.
- 3. Please use the recommended land pattern shown as below. Electrical characteristics and the mounting ability of the product are being considered in the recommended land pattern. If a PCB is designed with other dimensions, defective soldering and stress to a product may occur due to misalignment. The performance of the product may not be brought out. If an adopted land pattern is different from the recommended land pattern, stress to the product will increase. It may cause cracks or defective electrical characteristics of the product. Please conduct validation completely before studying adoption of this product and please judge the pros and cons of adoption of this product with taking on responsibility.
  - (NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/30/40/50/60/80 Type)
- 4. As coefficients of thermal expansion between an inductor and a PCB differs, cracks may occur on a ferrite core when thermal stress is applied to them after mounting an inductor. (Please refer to the drawings below.) Please conduct validation completely before studying adoption of this product and please judge the pros and cons of adoption of this product with taking on responsibility. (NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/30/40/50/60/80 Type)

# Technical considerations



5. SMD inductors should be located to minimize any possible mechanical stresses from board warp or deflection. When splitting the PC board after mounting inductors and other components, care is required so as not to give any stresses of deflection or twisting to the board.

(NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/30/40/50/60/80 Type)



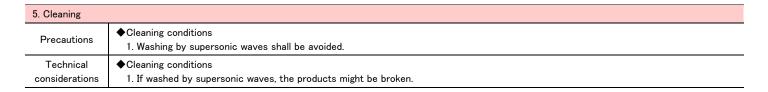
A product tends to undergo stress in order "A>C>B $\equiv$ D".

Please consider the layouts of a product to minimize any stresses.

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#### 4. Soldering ◆Reflow soldering 1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified. 2. The product shall be used reflow soldering only. 3. Please do not add any stress to a product until it returns in normal temperature after reflow soldering. ◆Lead free soldering 1. When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering Precautions heat, soldering etc sufficiently. ◆Recommended conditions for using a soldering iron (NR10050 Type) Put the soldering iron on the land-pattern. Soldering iron's temperature - Below 350°C Duration - 3 seconds or less The soldering iron should not directly touch the inductor. ◆Reflow soldering 1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products. •NR30/40/50/60/80, NRV20/30, NRH24/30, NRS20/40/50/60/80 Type, NR10050 Type, NS101/125 Type Recommended reflow condition (Pb free solder) 300 5sec max Technical [°C] Femperature Peak: considerations 250+5/-0°C 200 30±10sec 100 230°C min 90±30sec 0 Heating Time [sec]



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## 6. Handling ◆Handling 1. Keep the product away from all magnets and magnetic objects. ◆Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting product, care should be taken not to give any stresses of deflection or twisting to the board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆Mechanical considerations Precautions 1. Please do not give the product any excessive mechanical shocks. 2. Please do not add any shock and power to a product in transportation. ◆Pick-up pressure 1. Please do not push to add any pressure to a winding part. Please do not give any shock and push into a ferrite core exposure part. ◆Packing 1. Please avoid accumulation of a packing box as much as possible. 1. There is a case that a characteristic varies with magnetic influence. ◆Breakaway PC boards (splitting along perforations) 1. The position of the product on PCBs shall be carefully considered to minimize the stress caused from splitting of the PCBs. ◆Mechanical considerations Technical 1. There is a case to be damaged by a mechanical shock. considerations 2. There is a case to be broken by the handling in transportation. ◆Pick-up pressure 1. Damage and a characteristic can vary with an excessive shock or stress. **♦**Packing 1. If packing boxes are accumulated, that could cause a deformation on packing tapes or a damage on the products.

7. Storage conditions	
Precautions	<ul> <li>♦ Storage         <ol> <li>To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled.</li> <li>Recommended conditions</li></ol></li></ul>
Technical considerations	◆Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.

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**Authorized Distributor** 

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# Taiyo Yuden:

NR10050T100M NR10050T101M NR10050T150M NR10050T1R3N NR10050T220M NR10050T221M NR10050T2R1N NR10050T2R9N NR10050T330M NR10050T3R8N NR10050T470M NR10050T4R9N NR10050T680M NR10050T6R5N