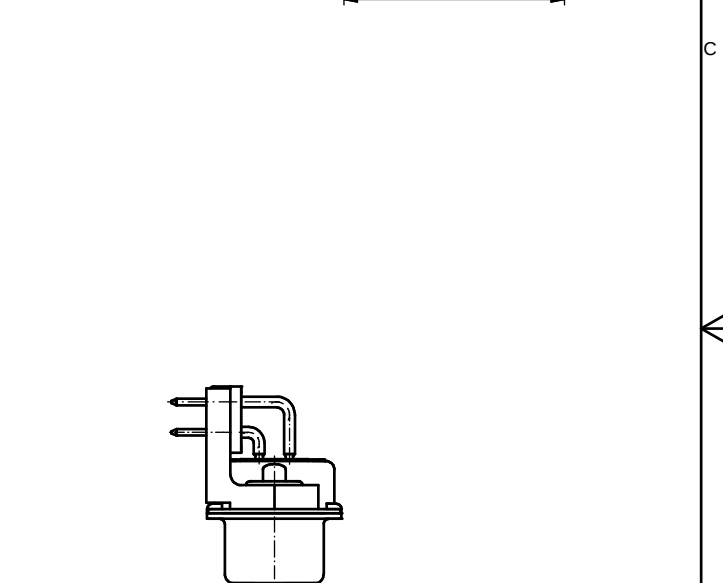
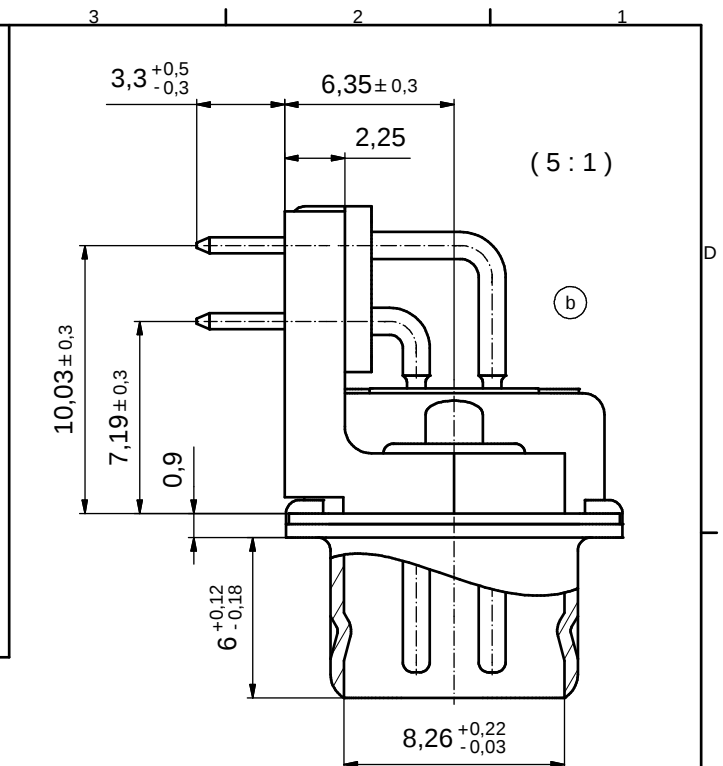
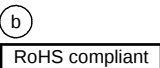




2. FOR WAVESOLDERING (SOLDER BATH TEMPERATURE 260°C FOR 5 SEC.
AND SOLDER PREHEAT 100°C FOR 30 SEC.)
3. METALSHELLS: STEEL; min. 315µin TIN over 40-80µin NICKEL
4. INSULATOR: HIGH TEMPERATURE PLASTIC UL 94 V-0; BLACK
5. CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
 - ☐ PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - ☐ PLEASE ADD B for 20µin HARD GOLD over min. 50µin NICKEL
 - ☐ PLEASE ADD C for 30µin HARD GOLD over min. 50µin NICKEL
 - ☐ PLEASE ADD J for 50µin HARD GOLD over min. 50µin NICKEL
6. METAL BRACKETS: ZINC DIE CAST; 300µin COPPER/40-120µin NICKEL/120-2
7. THREADED INSERTS: COPPER ALLOY; min. 200µin TIN over 80µin NICKEL
8. FIXING-PLATE: HIGH TEMPERATURE PLASTIC UL 94 V-0; BLACK
9. CAPACITANCE: 1300pF ± 20%
10. DIELECTRIC WITHSTANDING VOLTAGE: 424 VDC
11. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
12. CONNECTOR IS PART MARKED: 241□12370X CONEC ABC (see note 5)



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DO NOT ALTER CAD DRAWING BY HAND				tolerance		 dim. in mm		scale: 2:1 (5:1)			
								material: SEE NOTES			
								title: D-SUB C-FILTER MALE 90° 15pos. SOLDER PIN ANGLED 0.318inch with threaded insert, metal bracket, fixing-plate			
				date	name		dwg no: 24K1A1611 (b) part no: 241□12370X (see note 5)		DIN- A3 sh: 1		
				drawn	17.07.2015	Heinrich					
				appd.	17.07.2015	Lehmenkühler					
				norm							
				d-old							
9 x b	Ä5725	17.07.15	M.H.								
a	Original										
rev.	description	date	name								

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