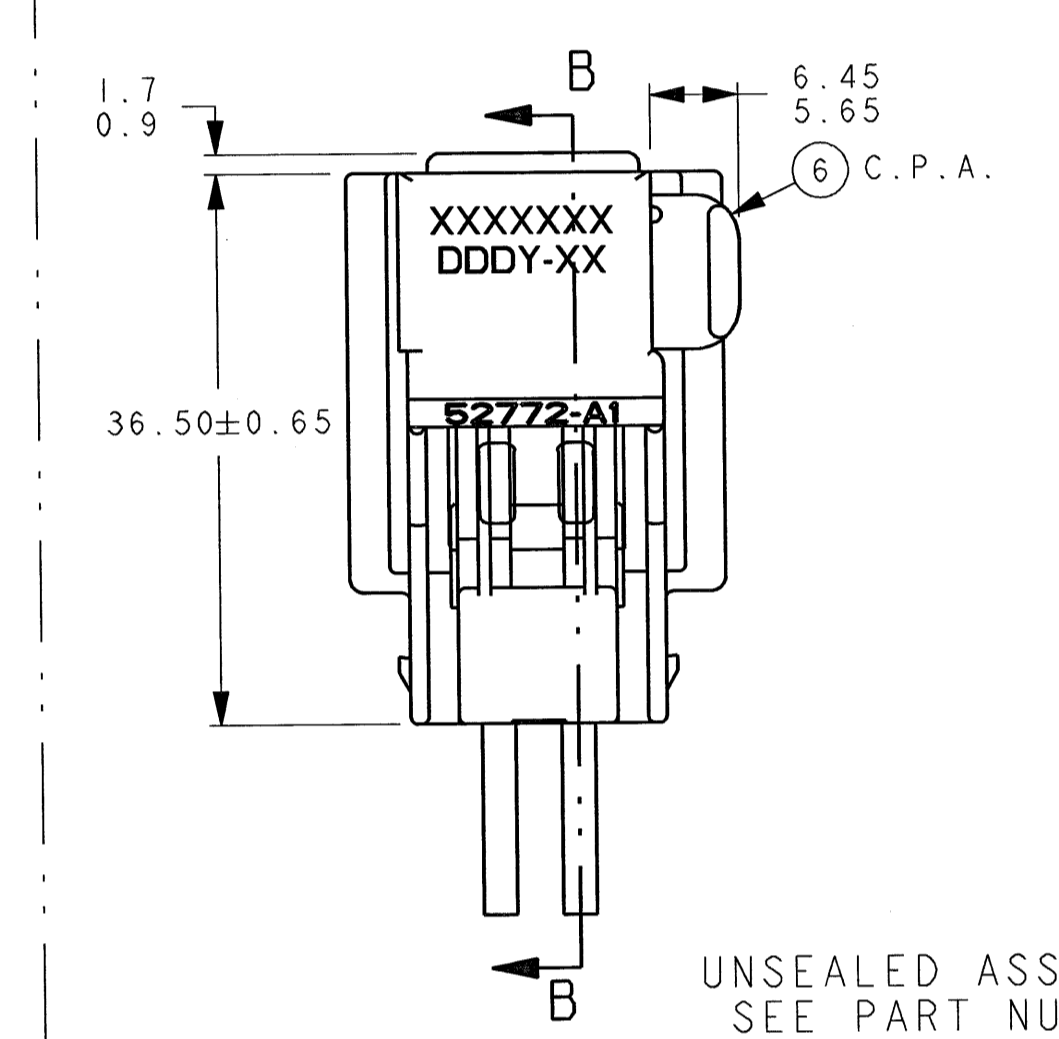
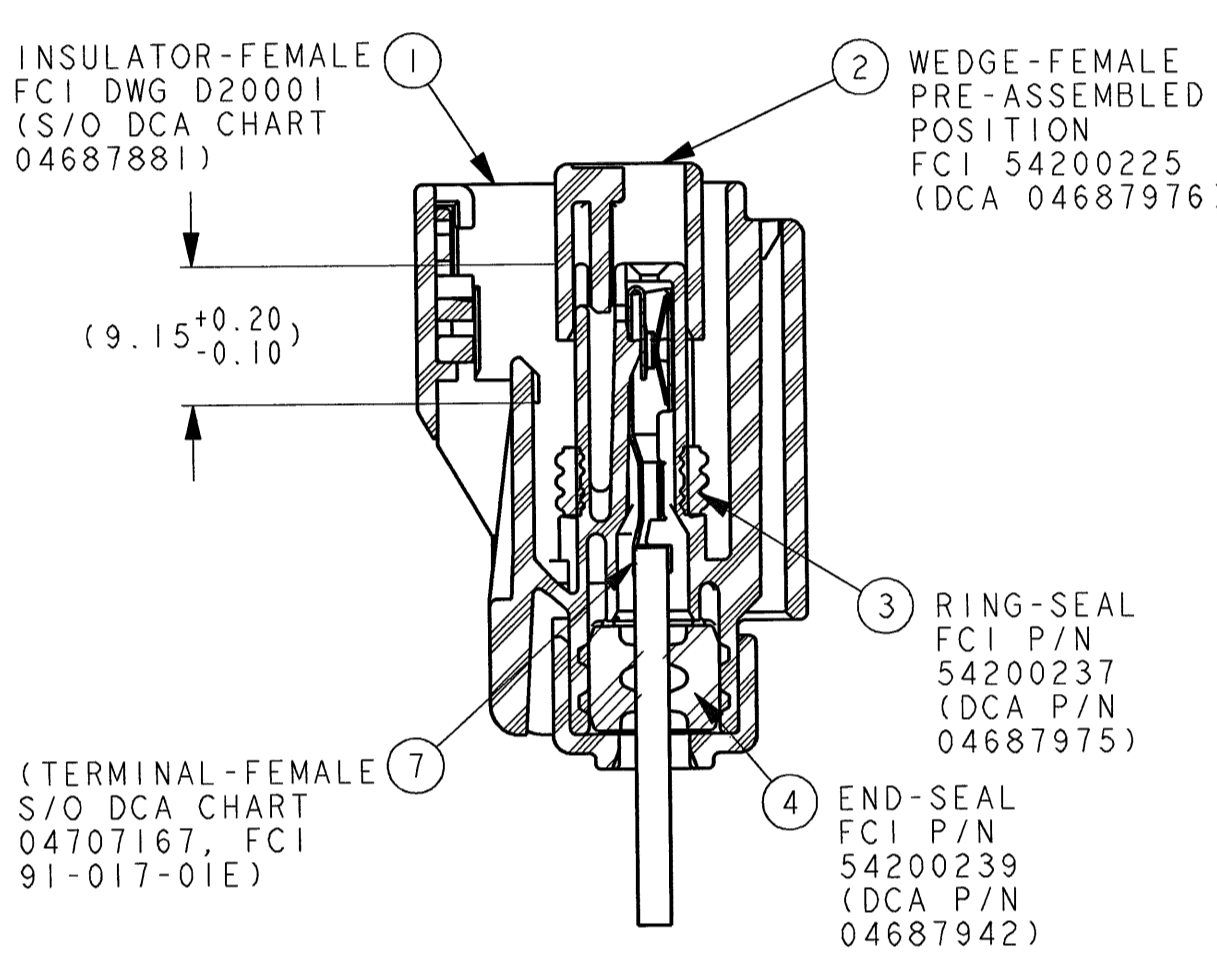


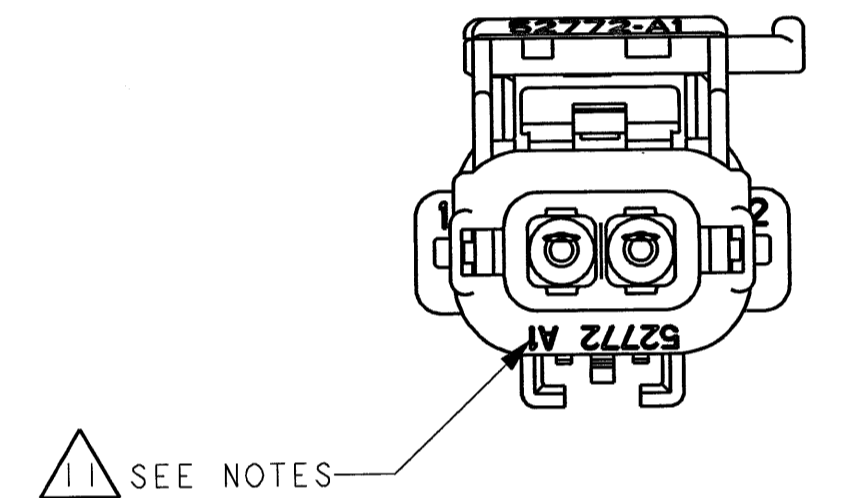
POLARIZATION OPTIONS FULL SIZE SHOWN W/CPA

POLARIZATION OPTIONS FULL SIZE SHOWN W/O CPA

FOR REFERENCE ONLY INSULATOR VIEWS



WITHOUT CPA SEE P/N CHART ALL DIMENSIONS SAME AS WITH CPA



SEEALED ASSEMBLY VIEWS SEE P/N CHART SHOWN WITH CPA'S

- NOTES: QUALITY ASSURANCE REQUIREMENTS PER DCA PS-7300: 1 SPC DATA REQUIRED. ENGINEERING APPROVAL OF SUPPLIER SAMPLES IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION. CHANGES IN DESIGN COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL. WIRING FABRICATORS MUST PURCHASE FROM SOURCES SHOWN. ALL THE SEALED CONNECTOR APPLICATIONS MUST BE USED WITH DCA WIRE SPEC. MS-8288 OR MS-9502 THIN WALL X-LINK ONLY. A- ASSEMBLIES WITH FCI P/N 54200239 OR 54200240 END SEAL MUST BE USED WITH 20 THRU 14 GAGR WIRES (INS. Ø1.70 MIN - Ø2.7 MAX). B- ASSEMBLIES WITH FCI P/N 54200241 END SEAL MUST BE USED WITH 12 OR 10 GAGE WIRES (INS. Ø3.07 MIN - Ø4.09 MAX). FCI P/N'S 54200238 RING SEAL & 54200240 END SEAL BAKED AT 450°F FOR 5 HOURS. ALL NON-SEALED APPLICATIONS MAY BE USED WITH ANY WIRE INSULATION 22 GAGE THRU 10 GAGE (EXCEPT AS NOTED) PROVIDING THAT A TERMINAL GRIP FOR THAT CORE/INSULATION COMBINATION IS SHOWN ON THE FEMALE TERMINAL DRAWING. MAX. INSULATION CRIMP WIDTH = 4.50 MAX. INSULATION CRIMP HEIGHT = 4.50 MAX. INSULATION DIA = 4.09 (10 GA THIN WALL). USE WITH CAVITY PLUG FCI P/N 54200005 (DCA P/N 56038308) WHEN REQ'D USE WITH DOUBLE X-MAS TREE CLIP DCA P/N 04707091 WHEN REQUIRED USE WITH SINGLE X-MAS TREE CLIP DCA P/N 04625797 WHEN REQUIRED DIRECT CONNECT DRAWING NO. 04707027 TEST METHOD PER DCA PERFORMANCE SPEC# PF-9600. CONNECTOR ENGAGE & DISENGAGE WITH LATCH DEPRESSED FORCE NOT TO EXCEED 75 N.FOR THIS SYSTEM CPA SEATING FORCES - 40 N. MAX WEDGE SEATING FORCES - 100 N. MAX X-MAS TREE CLIP INSERTION FORCES - 75 N. MAX SUPPLIER, MOLD & CAVITY I.D.SIGNIFIES TOOL OWNERSHIP, FOR REFERENCE ANNUAL QUALITY REQUIREMENTS: IT IS PERMISSIBLE TO PERFORM CONTINUOUS CONFORMANCE PER FCI SPECIFICATION #40A-001 INSTEAD OF ANNUAL LAYOUT & ANNUAL PV REQUIREMENTS OF QS-9000 SECTION 2 & PF-9600 ALL NON-REFERENCE DIMENSIONS ARE REQUIRED - USE INDEX A, BLACK SEALED AND UNSEALED FOR ALL AFFECTED INSULATOR CAVITIES - CURRENT PRODUCTION TOOLING - POINT OF LAST RUN SERVICE TOOLING GUIDE INFORMATION PER APEX TRAINING MANUAL \*\* FCI P/N 54200259 NOT PRODUCED USE FCI P/N 55200200 MUST CONFORM TO THE FOLLOWING DCA/YNA STANDARDS: PF-9600 PERFORMANCE (DCA) EXCEPT AS NOTED ABOVE PS-7300 QUALITY ASSURANCE (DCA) PS-4480-CEK-4 (DCA) PART 1.D., (G-009-2 YNA) PS-9065 REGIRD (DCA), (G-009-3 YNA) PS-9227 DATA EXCHANGE (DCA), (G-009-7 YNA) PS-10052 INFORMATION SECURITY (DCA) UNCONTROLLED FCI AUTOMOTIVE 12/7/2006 AMERICAS FCI MASTER COPY WHEN IN RED THIS DRAWING, DESIGN AND ALL OTHER INFORMATION CONTAINED HEREIN IS PROPRIETARY AND THE PROPERTY OF FRAMATOME CONNECTORS INTERNATIONAL INC. AND MAY NOT BE COPIED, REPRODUCED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE EXPRESS WRITTEN PERMISSION OF FRAMATOME CONNECTORS INTERNATIONAL, INC. THIRD ANGLE PROJECTION

MATING PART NUMBER CHART table with columns for DCA APPLICATION, FCI P/N'S, DCA P/N'S, YNA P/N'S, and MATING ASSEMBLY PART NUMBERS.

CHART-ASSEMBLY PART NUMBERS table with columns for UNSEALED and SEALED parts, categorized by W/O CPA, W/CPA, and W/O CPA.

CHART - ASSEMBLY PART NUMBERS table with columns for APPLICATION, DCA P/N'S, YNA P/N'S, and various part numbers.

FCI - FRAMATOME CONNECTORS INTERNATIONAL DCA - DAIMLERCHRYSLER AUBURN HILLS YNA - YAZAKI NORTH AMERICA

FCI 52772 OR 52772 H SEE CHART VENDOR VENDOR CODE P/N

PART NUMBER PART NUMBER REV DATE REV DRAWING NUMBER F.C.I. CUSTOMER

Large grid area for revision control and drawing information, including columns for REVISION, DATE, and DRAWING NUMBER.

Revision control table with columns for REVISION, DATE, and DRAWING NUMBER, and drawing information including PART NUMBER, REV DATE, REV, DRAWING NUMBER, and CUSTOMER.

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