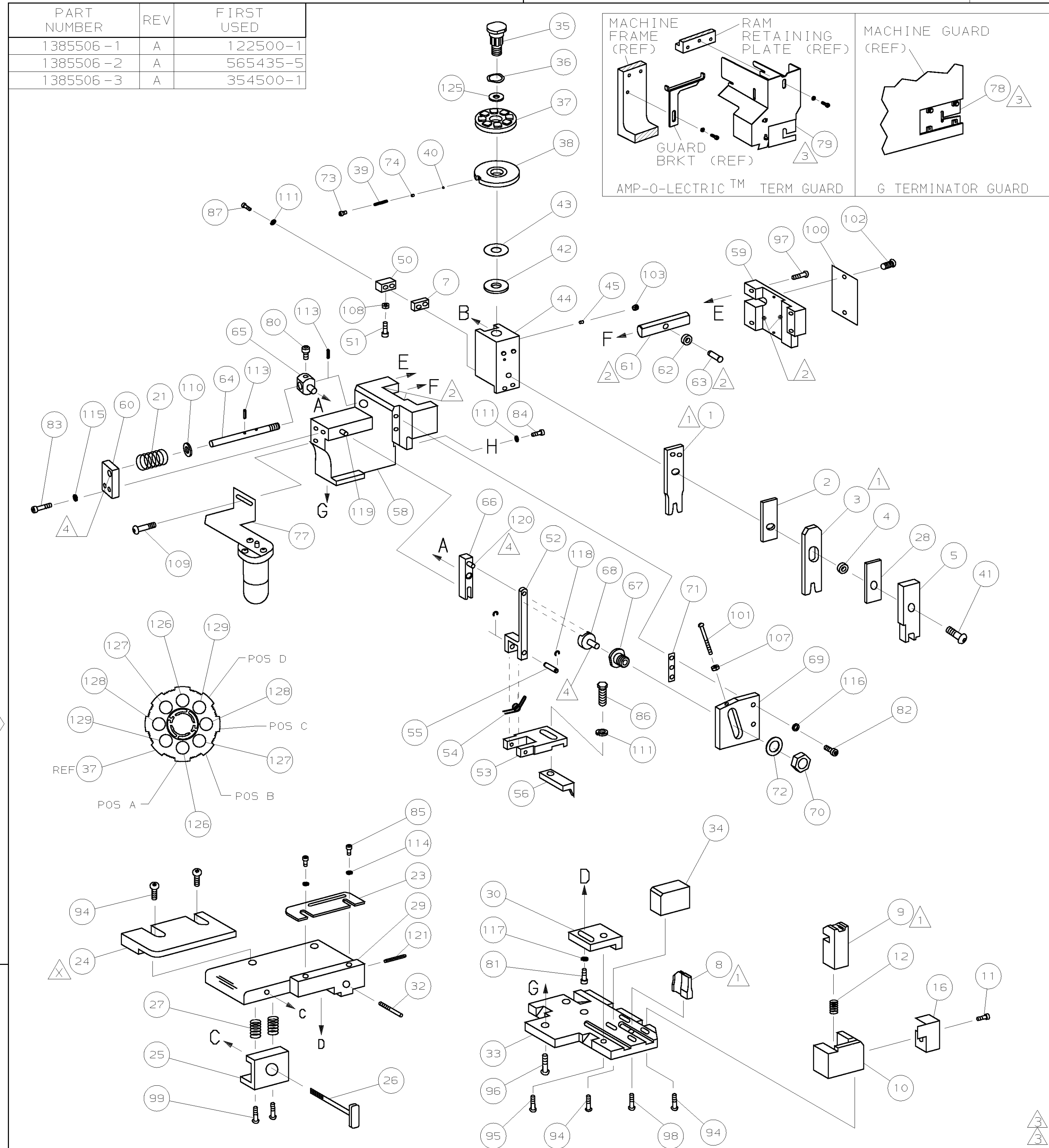


		← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
QTY REQD PER ASSY		PARTS LIST	
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL HT TR FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRELIMINARY	
2 PLC DEC ±			
3 PLC DEC ±			
4 PLC DEC ±		DR: 06NOV02 APP: 06NOV02 C.ERISMAN T.ELBIN CHK - REL -  Tyco Electronics Harrisburg, PA 17105-3608	
ANGLES ±		NAME SIDE FEED HDM APPLICATOR MACHINE REF	
SURF TEXTURE: ✓		MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -	D DWG NO 1385506
CAGE CODE 00779		SHEET 1 OF 1	REV A
CUSTOMER AND ASSEMBLY DRAWING			RESTRICTED TO -



POST FEED 1 5/8 STROKE

PRE FEED 1 1/8 STROKE

PRE FEED 5/8 STROKE

ROTATED 180°
B

ROTATED 180°
B

ROTATED 180°
B

K TERMINATOR

G TERMINATOR

H

LOC A

DIST 66

LEADMAKER

H

BENCH MACHINE

2	2	2	-	C	4-354779-4	PIN, WIRE DISC (.3210)D	129
2	2	2	-	C	4-354779-0	PIN, WIRE DISC (.3190)C	128
2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B	127
2	2	2	-	C	2-354779-8	PIN, WIRE DISC (.3130)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING	119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK(ø10)ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER,LOCK(ø10)ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(ø10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER,LOCK(ø4)FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER,LOCK(ø8)STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ	110
-	1	-	-	A	2-21002-6	SCR,BHC(10-32x.38)LUBE ASSY	109
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108
REF	REF	REF	-	A	21068-5	NUT, HEX(6-32)FEED ADJ	107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE(ø2x.19)ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	91
							90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
							88
2	2	2	-	A	2-21000-8	SCR,SHC(8-32x.62)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY	77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATERIAL		H.T. TR.		FIN.	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO. 0610V02 APP. 0610V02 C.ERISMAN T.ELBIN		TYPED BY		TYPE ELECTRONICS	
2 PLC DEC ±		CHK -		REL -		AMP Harrisburg, PA 17105-3608	
3 PLC DEC ±							
4 PLC DEC ±							
ANGLES ±		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF	
SURF. TEXTURE: ✓		SCALE		1385506		MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		DWG NO				SHEET REV	
CAGE CODE 00729		D				1 of 1 A	
CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO	
						-	

Mouser Electronics

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