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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

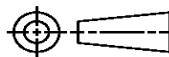
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855382-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855382-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855382-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855382-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855382-7	A	-	-	-	SPARE PARTS

1

 RECOMMENDED SPARE PARTS

2

 GREASE LIGHTLY

3

 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4

 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

AMP-O-ELECTRIC TERM GUARD

G TERMINATOR GUARD

TE PN

962915

CRIMP HEIGHT

1.36mm+.05/-0.05[.054+.002/-0.002]

WIRE SIZE

1mm2

REF SETTING

B1

SEAL PN.

828904-1

WIRE

2.03mm [.080]

TYPE

F

RANGE

0.5-1mm2

WIRE STRIP LENGTH

4.2-4.8mm

TERM APPL SPEC

114-18051

FEED

14.5mm

APPLICATOR INSTRUCTIONS

408-8040

SET UP GAGE

458637-1

LOC

A

DIST

66

REV

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DATE

6Mar2008

OWN

C.C

APPD

N.D

REV

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DATE

6Mar2008

OWN

C.C

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N.D

REV

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DATE

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OWN

C.C

APPD

N.D

ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION GUIDE BY INS. BARREL

TERMINAL SUPPORT LOCATION

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[1855382-3](#)