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AMP 1281 (7/63)

APPLICATOR PARTS LIST

TYPE

HINGEBAR MARK IV

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA	TERMINALS
1	WIRE CRIMPER	1	458596-2	42	BAR, FRONT STAB	1	456260-1	TO APPLY TERMINAL (BUSSING) TAB LOK	760 FEED 62021
2	INS. CRIMPER			43	HOLD DOWN, HINGE BAR	1	811009-1	WIRE SIZE	CRIMP HEIGHT
3	ANVIL	1	843101-1	44	HINGE BLK. & STAB	1	810974-1	18	.052
4	ANVIL INSERT	1	456262-1	45	HINGE PIN	1	811007-1	16	.056
5				46	GUARD FRONT	1	456599-1	14	.062
6	REAR SHEAR PLATE	1	456271-2	47	ASSY HINGE BAR	1	459928-1	12	.072
7	DEFLECTOR, CHIP	1	459942-1	48	SPRING, HINGE BAR	2	3-23846-5	SEE	REMARKS
8	SHEAR, FLOATING	1	459926-1	49				CRIMP	SIZE
9	PLT, RETAINING REAR	1	459924-1	50				WIRE	.160
10	FRONT ANVIL SPACER PLT.			51	SPACER, COMP SPRING	2	811070-1	INSUL.	SEE
11	SPACER, ANVIL HOLDER	1	811223-1	52				SLEEVED	TERMINAL
12	CRIMP SPACER			53				INSULATION RANGE	WIRE RANGE
13	FRONT STRIP GUIDE	1	456257-1	54	PLATE IDENTIFICATION	1	452373-1	EXPLODED VIEW	PLM
14	REAR STRIP GUIDE	1	456258-1	55	SLR, DRIVE	3	21017-6	A-6004-9	
15	RAM STD H.B. RAM	1	473828	56				REMARKS:	
16	PLT, RAM RETAINING	1	465004-2	57				RIGHT HAND	620 FEED
17	WEAR PLT, RAM	1	811010-1	58				2# 18 - .058	62091
18	PROTECTIVE PLUG	1	23141-1	59				*18 + *16 - .060	
19	APPLICATOR MOUNT ASSY.			60				2# 16 - .064	
20	BASE PLATE	1	456252-1	61				FOR TERMINAL 62021	
21	BLOCK, SHEAR RET.	1	459927-1	62				PRIOR TO REV W OR	
22	STRIP GUIDE PLATE			63				FOR TERMINAL 62091	
23	ANVIL HOLDER	1	810423	64	SPRING SHEAR RETURN	1	7-22282-3	PRIOR TO REV U, USE	
24	AUX. ANVIL HOLDER			65				ANVIL P/N 692901-1	
25	STRIPPER			66				□ DENOTES WEARING PARTS	
26	STRIPPER MOUNT			67				RECOMMEND PURCHASE REPLACEMENT	
27	RETAINER PLATE			68				THIS APPLICATOR IS TO BE USED ON	
28	STRIPPER MOUNT BRACKET			69				AMP-O-ELECTRIC 1-471273-2	
29	STRIPPER BUSHING			70	SPACER, FEED SWIVEL	2	452064-1	AMP-O-MATIC	DIST.
30	STOCK DRAG	1	387650-4	71	BAR, EXTENSION AIR FEED	1	672036-1	SERIAL NO.	DATE SHIPPED
31	STOCK DRAG HANDLE			72	ASSY AIR FEED	1	1-690821-3	CUSTOMER NAME AND ADDRESS	DESIGNED
32	STOCK DRAG STUD	1	370573	REV.	REVISION RECORD	DATE	BY	ECN	BY
33	STOCK DRAG SPRING	1	370572	A	REV. PER ECN	1/15/76	JL	81491	9-28-73
34	STOCK DRAG ADJ. SCREW			B	REV. PER ECN	9/19/76	JL	81547	9-28-73
35	FEED FINGER ASYM	1	810131	C	ADD ITEM 70 PER ECN	1-9-79	KS	812834	9-28-73
36	FEED FINGER	1	811644-1	D	ECN A-055788	3/11/88	DS		9-28-73
37	FEED FINGER TIP	1	811645-2	E	ECN A-105788	6-23-88	MD		9-28-73
38	DOWEL PIN, FEED FINGER	2	1-21030-3	F	ECN A-170588	12-88	NE		9-28-73
39	BASE CASTING	1	570238	G	0150-7303-96	10-96	DS		9-28-73
40	GUARD	1	456598-1	H	ECN 0150-0208-04	2-04	MY		9-28-73
41	BRACKET, GUARD	1	454948-1			3-04	MY		9-28-73

CAGE CODE
00778

CUSTOMER AND ASSEMBLY DRAWING

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APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101	SCR, SOC. HD. CAP HINGE BLK.	5/16-18	.75	3	1-21001-8	142					
102	SCR, SOC. HD. CAP HINGE BLK.	1/4-20	.62	2	21001-3	143					
103	SCR, SOC. SET (SELF LK) HINGE BLK.	#8-32	.25	1	4-21008-0	144					
104	SCR, SOC. HD. CAP FRONT STAB.	5/16-18	.75	2	1-21001-8	145					
105	PIN, SLT. SPRING FRONT STAB.	.250 DIA	1.00	2	4-21029-7	146					
106						147					
107	SCR, SOC. HD. CAP ANVIL HOLDER	#10-32	.75	2	3-21000-7	148					
108	SCR, SOC. SET (LOC W/L) SPR. HINGE BAR	1/2-13	1.00	2	4-21009-7	149					
109	SCR, HEX HD. MACH H.B. HOLD DOWN	5/16-18	.75	2	1-21015-6	150					
110						151					
111	SCR, SOC. HD. CAP ANVIL INSERT	#8-32	.38	2	2-21000-6	152					
112	SCR, SOC. SET (1/2 DOC) SHEAR HLD	1/4-20	.50	1	21007-6	153					
113	NUT, HEX MACH SHEAR HLD	1/4-20	—	1	21019-1	154					
114	SCR, SOC. HD. CAP SHEAR HLD	#10-32	.88	2	3-21000-8	155					
115						156					
116						157					
117	SCR, BUTT. HD. CAP FRT. STR. GDE	#10-32	.38	3	2-21002-6	158					
118	SCR, SOC. HD. CAP. REAR STR. GDE	#10-32	.62	3	3-21000-6	159					
119	WASHER, FLAT " " "	# 8	—	3	1-21899-3	160					
120						161					
121											
122	NUT, HEX MACH DRAG	#10-32	—	1	21018-7	162					
123	NUT, HEX MACH S/L DRAG	#10-32	—	1	21021-4	163					
124						164					
125	SCR, SOC. SET (LOK W/L) DRAG	#6-32	.25	1	2-21008-9	165					
126	SCR, SOC. HD. CAP CRIMPER	1/4-20	1.00	2	21001-6	166					
127	SCR, SOC. SET (LOK W/L) RAM PIN	1/4-20	.38	1	21009-4	167					
128											
129											
130	SCR, SOC. SET RAM CAP	1/4-28	1.00	2	1-21007-7						
131	NUT, HEX HD MACH RAM CAP	1/4-28	—	2	21019-7						
132	SCR, HEX HD CUP	3/8-16	1.25	2	3-21015-2						
133	WASHER, BASE MOUNT			2	371178						
134	SCR, SOC. HD. CAP BAREXT. AIR FEED	1/4-20	1.00	4	21001-6						
135	SCR, SOC. SET (LOK W/L) FEED FINGER	#8-32	.25	4	4-21008-0						
136	SCR, SOC. HD. CAP FEED FINGER TIP	#8-32	.25	1	2-21000-5						
137	WASHER, FLAT	1/4		2	21899-3						
138											
139	SCR, BUT HD CAP	4-40	.25	1	1-21002-3						
140											
141	SCR, BUT HD CAP	6-32	.25	1	1-21002-6						

APPLICATOR ONLY TO INCLUDE

NOTES:

REV.	APPLICATOR PART LIST	SHEET
H	566104-2	2 OF 2

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