

Features

- Metal shaft and bushing
- Consistent, smooth quality feel
- Up to 4 sections available
- Rotary switch option designed for "on-off" function control
- RoHS compliant*

**81/82 – 5/8 " Square Single-Turn Panel Control
85/86 – 5/8 " Square Single-Turn Panel Control with Rotary Switch**

Potentiometer Specifications

Initial Electrical Characteristics¹

	Conductive Plastic Element	Cermet Element
Standard Resistance Range		
Linear Tapers (A, B, E, & H).....	(B & E) 1 K ohms to 1 megohm	(A & H) 100 ohms to 1 megohm
Audio Tapers (C, D, F, G, S, & T).....	(D, G, S, & T) 1 K ohms to 1 megohm	(C & F) 1 K ohms to 1 megohm
Total Resistance Tolerance.....	±20 % or 10 %.....	±10 % or 5 %
Independent Linearity.....	±5 %.....	±5 %
Absolute Minimum Resistance.....	2 ohms maximum.....	2 ohms maximum
Effective Electrical Angle.....	(Linear tapers) 240 ° ± 5 °..... (Audio tapers) 225 ° ± 5 °.....	(Linear tapers) 240 ° ± 6 ° (Audio tapers) 225 ° ± 6 °
Contact Resistance Variation.....	±1 %.....	±1 % or 3 ohms (whichever is greater)
Dielectric Withstanding Voltage (MIL-STD-202, Method 301)		
Sea Level.....	1,500 VAC minimum	1,500 VAC minimum
70,000 Feet.....	500 VAC minimum	500 VAC minimum
Insulation Resistance (500 VDC).....	1,000 megohms minimum.....	1,000 megohms minimum
Power Rating At 70 °C (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)		
+70 °C Single Section Assembly	(Linear tapers) 1 watt	(Linear tapers) 2 watts (Audio tapers) 0.5 watt.....
+70 °C Multiple Section Assembly	(Linear tapers) 0.5 watt/section.....	(Linear tapers) 1 watt/section (Audio tapers) 0.25 watt/section.....
+125 °C	0 watt.....	0 watt
Theoretical Resolution.....	Essentially infinite.....	Essentially infinite

Environmental Characteristics¹

Operating Temperature Range.....	-40 °C to +125 °C.....	-40 °C to +125 °C
Storage Temperature Range.....	-55 °C to +125 °C.....	-55 °C to +125 °C
Temperature Coefficient Over Storage Temperature Range	±1,000 ppm/°C	±150 ppm/°C
Vibration (Single Section)		
Total Resistance Shift.....	±2 % maximum	±2 % maximum
Voltage Ratio Shift.....	±5 % maximum	±5 % maximum
Shock (Single Section)		
Total Resistance Shift.....	30 G	15 G
Voltage Ratio Shift.....	±2 % maximum	±2 % maximum
Load Life.....		
Total Resistance Shift.....	1,000 hours	1,000 hours
Rotational Life (No Load)		
Total Resistance Shift.....	±10 % maximum	±5 % maximum
Moisture Resistance (MIL-STD-202, Method 103, Condition B)		
Total Resistance Shift.....	100,000 cycles..... (Linear taper) 10 ohms or	100,000 cycles (All tapers) ±5 % TRS maximum
Contact Resistance Variation @ 50,000 cycles	±10 % TRS max, (whichever is greater) (Audio taper) ±20 % maximum	
(Linear taper)	±3 %	±3 %
(Linear taper)	±2 %	±2 %
Insulation Resistance (500 VDC).....	(B & E tapers) ±10 % maximum	±5 % maximum (all tapers)
IP Rating.....	(D, G, S & T tapers) ±20 % maximum 100 megohms minimum..... IP40.....	100 megohms minimum IP40

Mechanical Characteristics

Stop Strength		
1/4 " and 1/8 " diameter shafts.....	45.19 N-cm (4 lb.-in.)
7/8 " length shaft.....	22.6 N-cm (2 lb.-in.)
Mechanical Angle	300 ° ±5 °
Torque		
Starting and Running Torque (Non-Locking Bushings)		
Single Section.....	0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)
Dual Section.....	0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)
Triple Section.....	0.35 to 1.41 N-cm (0.5 to 2.0 oz.-in.)
Quadruple Section.....	0.35 to 1.41 N-cm (0.5 to 2.0 oz.-in.)
Starting and Running Torque (Locking Bushings)		
Shaft Locking Torque with Locknut @ 10 in-lb. (B & E Bushings)	14 N-cm (20 oz-in.)
Mounting	1.7-2.0 N-m (15-18 lb.-in.) maximum
Weight (Single Section)	21 grams maximum
(Each Additional Section)	6 grams maximum
Terminals	Printed circuit terminals or J-Hooks
Soldering Condition	Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025 " wire diameter.
Marking	Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux.
Ganging (multiple section potentiometers)	Manufacturer's trademark, wiring diagram, date code and resistance, manufacturer's part number
Hardware	4 cup maximum
One lockwasher and one mounting nut is shipped with each potentiometer; locking bushing versions are shipped with one additional locking nut	
(Bushing A: H-37-2 & H-38-2; Bushing B: H-37-2, H-38-2 & H-38-4; Bushing C: H-37-1 & H-38-1; Bushing E: H-37-1, H-38-1 & H-38-3; Bushing J: H-37-2 & H-38-2; Bushing N: H-37-1 & H-38-1; Bushing R: H-37-4 & H-38-9; Bushing S: H-37-4 & H-38-9 & H-38-10; Bushing U: H-37-3 & H-38-8)		

For dimensional drawings see pages 3 & 4. For ordering information see page 5.

NOTE: Model 81/82 performance specifications do not apply to units subjected to printed circuit board cleaning procedures.

*Electrical specifications tested at 250 RPM, at room ambient: +25 °C nominal.



WARNING

Cancer and Reproductive Harm

www.P65Warnings.ca.gov

*RoHS Directive 2015/863, Mar 31, 2015 and Annex.

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**81/82 – 5/8" Square Single-Turn Panel Control
85/86 – 5/8" Square Single-Turn Panel Control with Rotary Switch**

BOURNS®

Rotary Switch Specifications

Initial Electrical Characteristics¹

Contacts:

DPST..... N.O/N.O.,N.C./N.C. or N.O./N.C.

Power Rating (Resistive Load):

DPST..... 2 A @ 125 volts RMS-60 Hz or 2 A @ 28 VDC, 1 A @ 250 volts RMS-60 Hz

Contact Resistance (0.1 VDC-10 mA)..... 10 milliohms nominal

Contact Bounce..... 5 milliseconds maximum

Dielectric Withstanding Voltage (MIL-STD-202, Method 301)

Sea Level 1500 VAC minimum

Insulation Resistance 1000 megohms minimum

Environmental Characteristics¹

Operating Temperature Range -40 °C to +70 °C

Storage Temperature Range -65 °C to +125 °C

Vibration (Dual Section)..... 8 G

(Triple Section) 5 G

(Quadruple Section) 3 G

Contact Resistance 10 milliohms maximum

Contact Bounce..... 0.1 millisecond maximum

Shock (Dual Section)..... 20 G

(Triple Section) 15 G

(Quadruple Section) 10 G

Contact Resistance 10 milliohms maximum

Contact Bounce..... 0.1 millisecond maximum

Rotational Life..... 25,000 cycles

Switch Actuating Torque (50% Duty cycle @ Rated Power Load) 1.41 to 4.94 N-cm (2 to 7 oz.-in.)

Contact Resistance 100 milliohms maximum

Moisture Resistance (MIL-STD-202, Method 106, Condition B)

Contact Resistance (0.1 VDC-10 mA) 10 milliohms maximum

Insulation Resistance (After 24 Hours @ Room Temperature) (500 VDC) 100 megohms minimum

Switch Housing Material High temperature, flame retardant, thermosetting plastic

Mechanical Characteristics¹

Actuating Torque (Each Section, Switch Module Only) 3.53 to 10.6 N-cm (5 to 15 oz.-in.)

Running Torque (Out of Detent, 2-4 Module Assembly)..... 0.21 to 1.41 N-cm (0.3 to 2 oz.-in.)

Detent..... CW or CCW standard

Actuation Angle..... 25 °

Contact Materials..... Fine silver with gold overlay

Terminal Styles Solder lug only

Standard Orientation..... In-line with control terminals

Optional..... Rotated 90 ° CCW from standard

Terminal Strength (Before and After Soldering Heat Exposure)..... 0.9 Kg (2 lbs.) minimum

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¹Electrical specifications tested at 250 RPM, at room ambient: +25 °C nominal.

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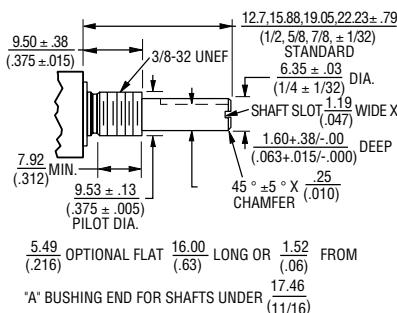
81/82 - 5/8 " Square Single-Turn Panel Control

BOURNS®

Product Dimensions

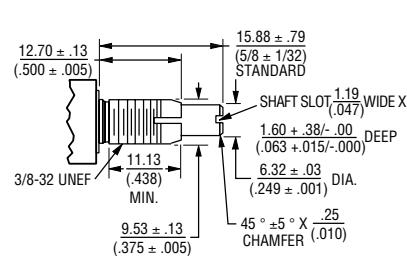
"A" Bushing

3/8 " (9.53 mm) Dia. Plain - Single Shaft



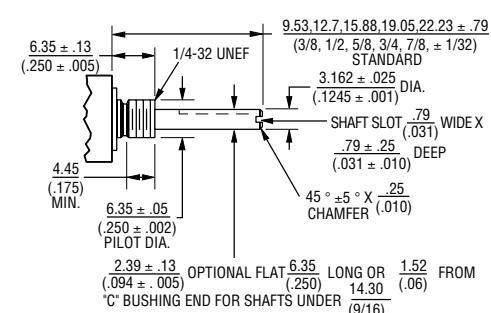
"B" Bushing

3/8 " (9.53 mm) Dia. Plain - Single Shaft



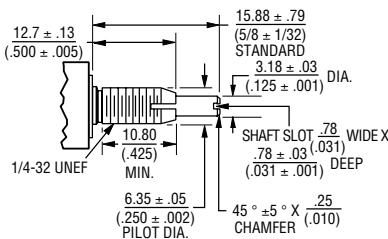
"C" Bushing

1/4 " (6.35 mm) Dia. Plain - Single Shaft



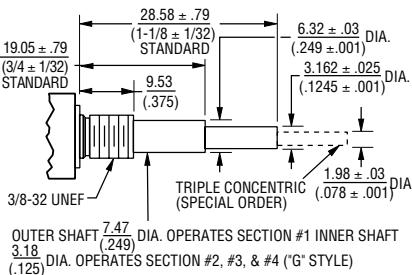
"E" Bushing

1/4 " (6.35 mm) Dia. Locking - Single Shaft



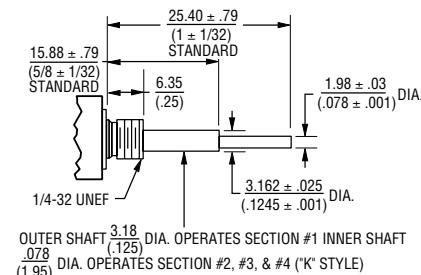
"A" Bushing

3/8 " (9.53 mm) Dia. Plain - Concentric Shaft



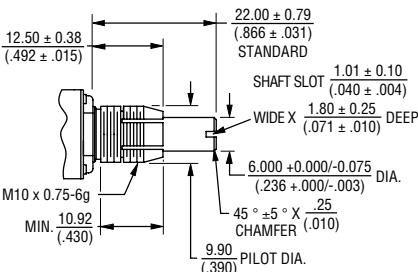
"C" Bushing

1/4 " (6.35 mm) Dia. Plain - Concentric Shaft

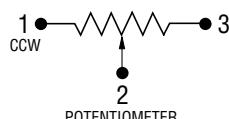


"S" Bushing

10 mm Dia. Locking - Single Shaft



DIMENSIONS: MM
(INCHES)



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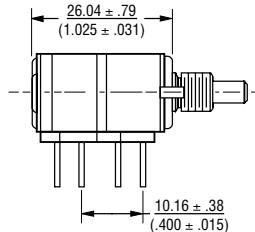
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81/82 – 5/8 " Square Single-Turn Panel Control

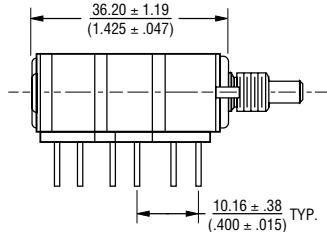
BOURNS®

Product Dimensions

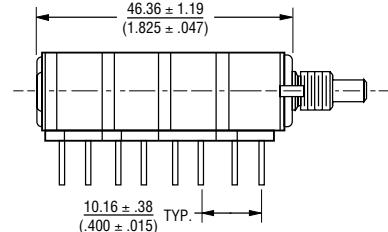
Dual Unit - PC Pins & J-Hook



Triple Unit - PC Pins & J-Hook

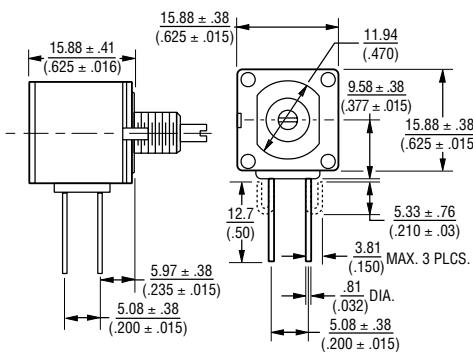


Quad Unit - PC Pins & J-Hook



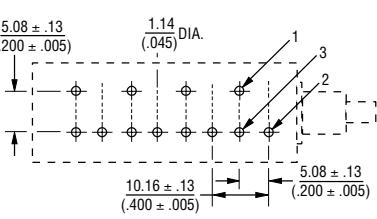
Model 81/82

Single Unit - PC Pins & J-Hook



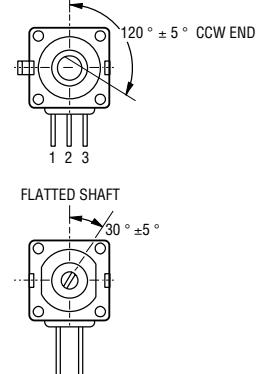
Terminal outlines shown as solid lines represent PC Pins, available on Model 81. Dashed line terminal outline represents "J" Hook, available on Model 82.

Model 81
Suggested PC Board Layout - PC Pins
(Single-Shaft Style Bottom View)



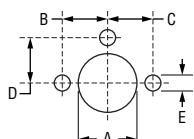
Note: For units with dual concentric shaft styles, a 2.54 (.100) spacer is added between the module(s) driven by the outer shaft and those driven by the inner shaft. For G, K, or V shafts, add the spacer between modules 1 and 2. For L or M shafts, add the spacer between modules 2 and 3. For N or P shafts, add the spacer between modules 3 and 4.

Shaft Flat Orientation*



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

Suggested Panel Layout



BUSHING	DIM A
A, B & J	<u>9.91</u> (.39)
C, E & N	<u>6.73</u> (.265)
R & S	<u>10.5</u> (.413)
U	<u>7.5</u> (.295)

DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

ANTI-ROTATION LUG	DIM B	DIM C	DIM D	DIM E
A	<u>7.75</u> (.305)	N/A	N/A	<u>2.49</u> (.098)
B	<u>7.75</u> (.305)	<u>7.75</u> (.305)	N/A	<u>2.49</u> (.098)
C	N/A	<u>7.75</u> (.305)	N/A	<u>2.49</u> (.098)
E	<u>13.49</u> (.531)	N/A	N/A	<u>3.45</u> (.136)
F	N/A	N/A	<u>7.75</u> (.305)	<u>2.54</u> (.100)
J	<u>9.53</u> (.375)	N/A	N/A	<u>2.54</u> (.100)
K	<u>9.53</u> (.375)	<u>9.53</u> (.375)	N/A	<u>2.54</u> (.100)

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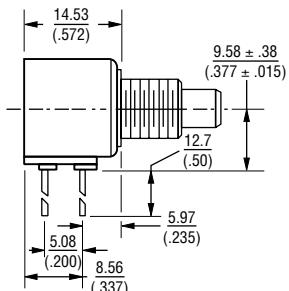
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85/86 - 5/8 " Square Single-Turn Panel Control with Rotary Switch

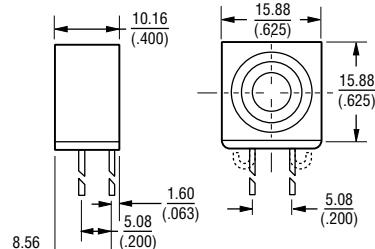
BOURNS®

Product Dimensions

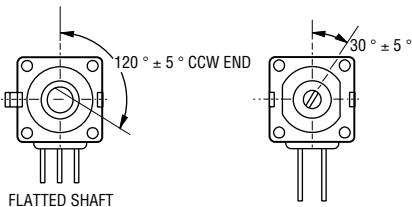
**Primary Potentiometer Module
Model 85/86**



**Secondary Potentiometer Module
Model 85/86**

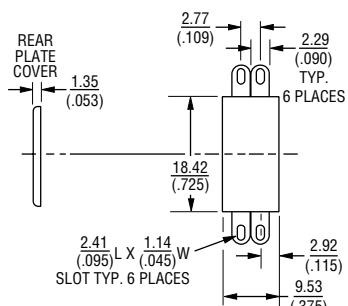


Shaft Flat Orientation*

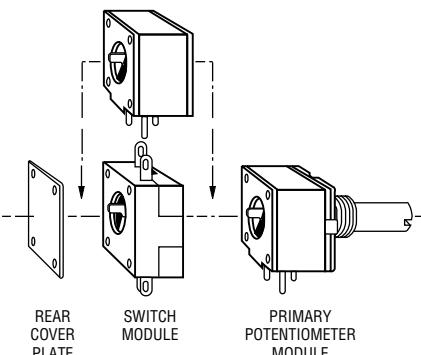


*EXCLUDES MODELS 83 AND 84

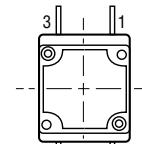
**Switch Module
Model 85/86**



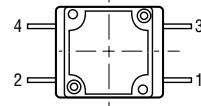
**Assembly Sequence
Model 85/86**
Secondary Potentiometer Module



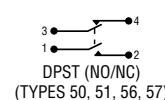
Switch Module Terminal Orientation



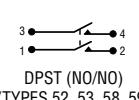
VERTICAL ORIENTATION
(Types R50, R51, R52 & R53)



HORIZONTAL ORIENTATION
(Types R56, R57, R58 & R59)



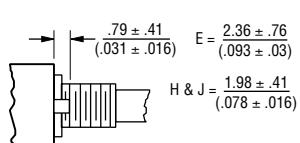
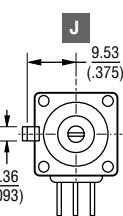
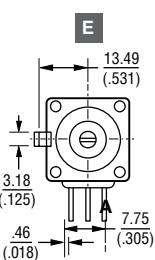
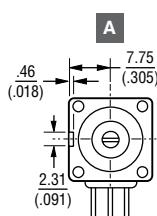
DPST (NO/NC)
(TYPES 50, 51, 56, 57)



DPST (NO/NO)
(TYPES 52, 53, 58, 59)

Switch contacts shown in detent position.

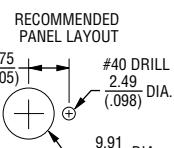
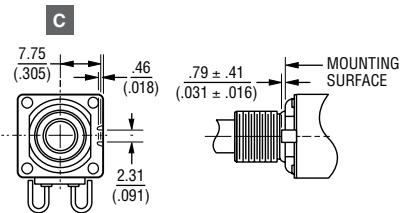
Locating Lug Options - All Model 80 Series



TOLERANCES EXCEPT AS SHOWN: DECIMAL .XXX ± .005

.XX ± .015

ANGLE ± 5 %



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

NOTE: "D" OPTION - NO A/R LUG. OTHER LOCATING LUG OPTIONS AVAILABLE. CONSULT FACTORY FOR DETAILS.

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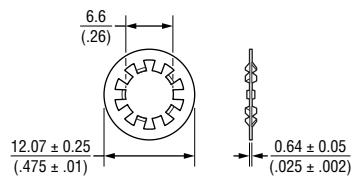
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**81/82 - 5/8" Square Single-Turn Panel Control
85/86 - 5/8" Square Single-Turn Panel Control with Rotary Switch**

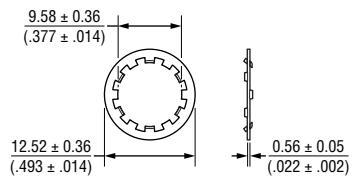
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Hardware

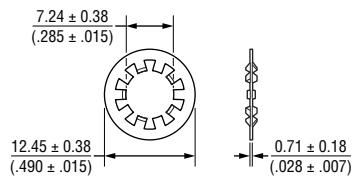
LOCKWASHER H-37-1



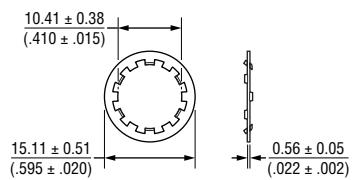
LOCKWASHER H-37-2



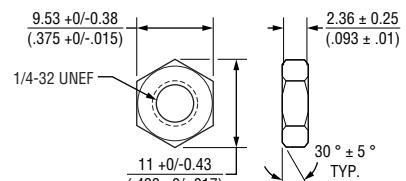
LOCKWASHER H-37-3



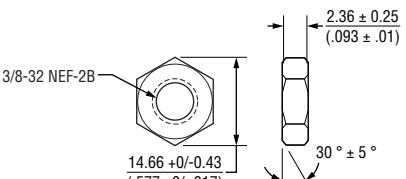
LOCKWASHER H-37-4



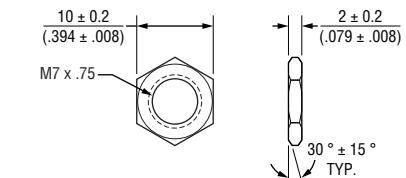
NUT H-38-1



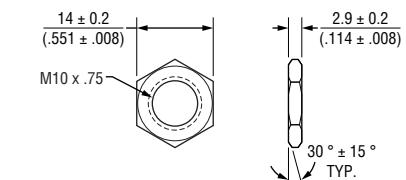
NUT H-38-2



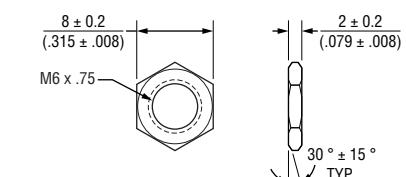
NUT H-38-8



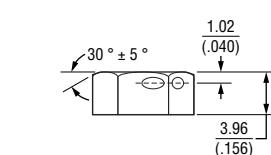
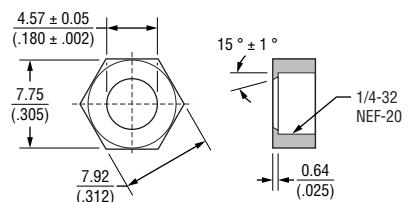
NUT H-38-9



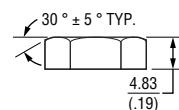
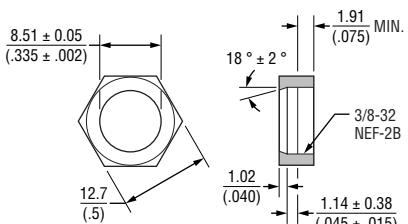
NUT H-38-14



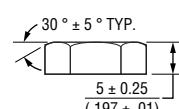
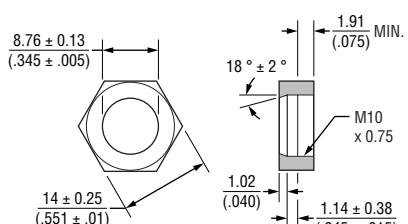
LOCKNUT H-38-3



LOCKNUT H-38-4



LOCKNUT H-38-10



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

Date Code Description

YYWWM
 M = COUNTRY OF MANUFACTURE (MEXICO)
 WW = WEEK NUMBER
 YY = LAST TWO DIGITS OF YEAR MANUFACTURED

Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

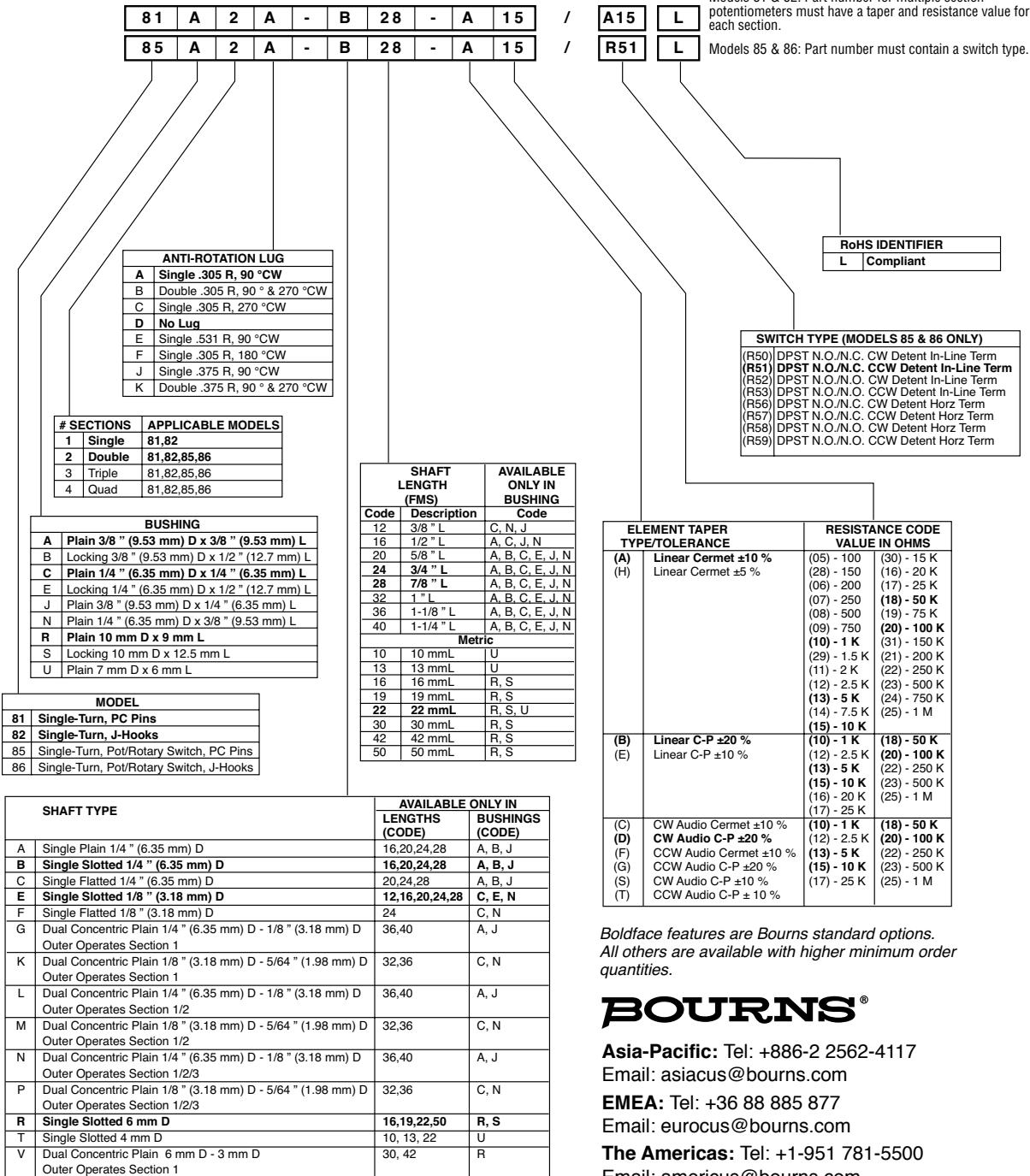
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81/82 - 5/8" Square Single-Turn Panel Control

85/86 - 5/8" Square Single-Turn Panel Control with Rotary Switch

BOURNS®

How To Order



REV. 10/20

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Users should verify actual device performance in their specific applications.

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