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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001321	30JAN2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2150377-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855120 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1855120

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	FINE ADJUST END FEED HDM APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1855120
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1

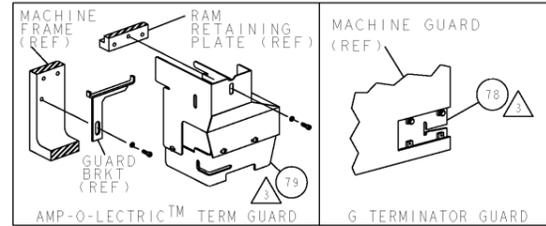


PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1855120-1	A	122500-1	LEADMAKER & BENCH MODEL G	POST FEED
1855120-2	A	565435-5	BENCH MODEL K	POST FEED
7-1855120-7	A	-	SPARE PARTS	-

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

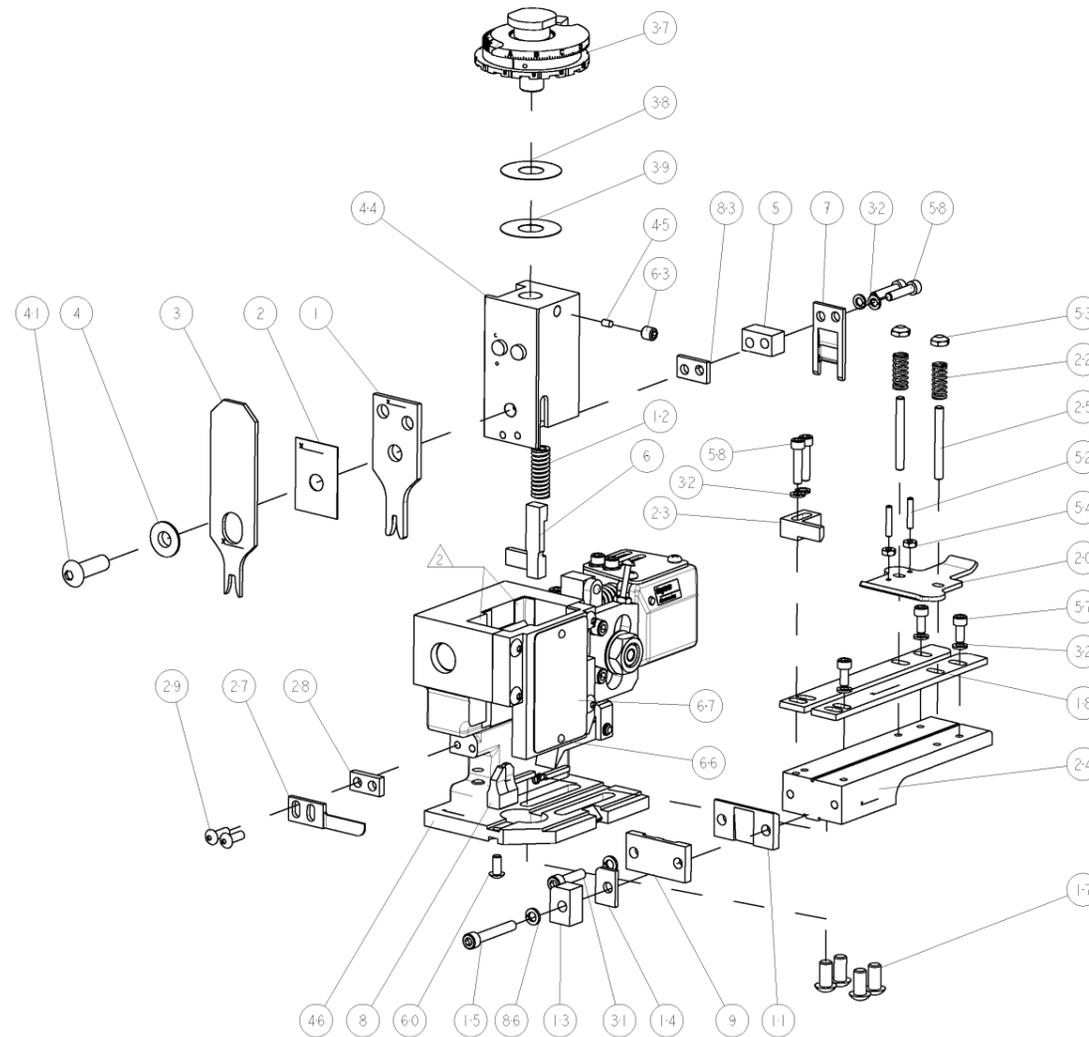
***WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

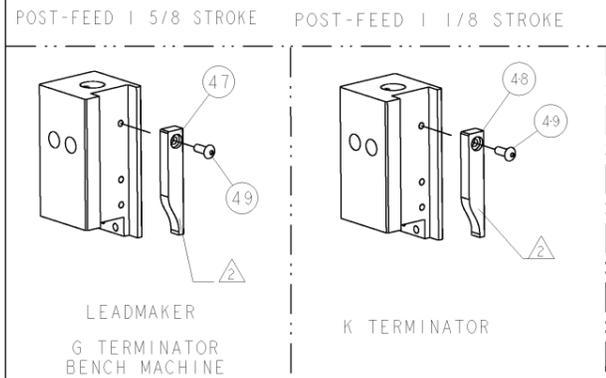


TERMINAL NAME: TAB MIC MK II				
REF SETTING	CRIMP HEIGHT	WIRE SIZE		
A4	1.78±0.05mm [.070±.002]	14 AWG		
C5	1.50±0.05mm [.059±.002]	16 AWG		
D7	1.35±0.05mm [.053±.002]	18 AWG		
E0	1.30±0.05mm [.051±.002]	20 AWG		
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29mm [.090]	F	14-20 AWG	
INSUL	4.06mm [1.60]	F	.085-.135	
WIRE STRIP LENGTH 3.78mm-4.17mm	TERM APPL SPEC 114-5072	FEED 28.12mm	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458638-1

LOC	DIST	REV	DESCRIPTION	DATE	BY	APPD
A	66		RELEASED	24AUG2006	BH	BH



-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	86
-	1	1	-	240641-6	SPACER	83
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	-	469367-1	SHIM	38
-	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	1	1	-	3-21000-7	SCR, SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	4-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-2	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	1-458803-3	PLATE, STRIP GUIDE, SLOTTED	24
-	1	1	-	240825-7	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-4	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	4-21000-0	SCR, SKT HD CAP 10-32 X 1.250	15
-	1	1	-	690481-3	SPACER, HOLD DOWN	14
-	1	1	-	1-690481-0	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240833-1	PLATE, REAR SHEAR	11
-	1	1	-	690482-5	PLATE, FRONT SHEAR	9
-	1	1	-	6-683452-1	ANVIL, COMBINATION	8
-	1	1	-	690474-5	BLADE, SLUG	7
-	1	1	-	455892-6	HOLD DOWN, TERMINAL	6
-	1	1	-	5-240641-3	SPACER	5
-	1	1	-	238009-8	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	683453-5	CRIMPER, INSULATION PREMIUM	3
-	1	1	-	455888-4	SPACER, CRIMPER	2
-	1	1	-	3-456406-3	CRIMPER, WIRE PREMIUM	1



U/M	PART NO	DESCRIPTION	ITEM NO
-77	-2	-1	

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[7-1855120-7](#)