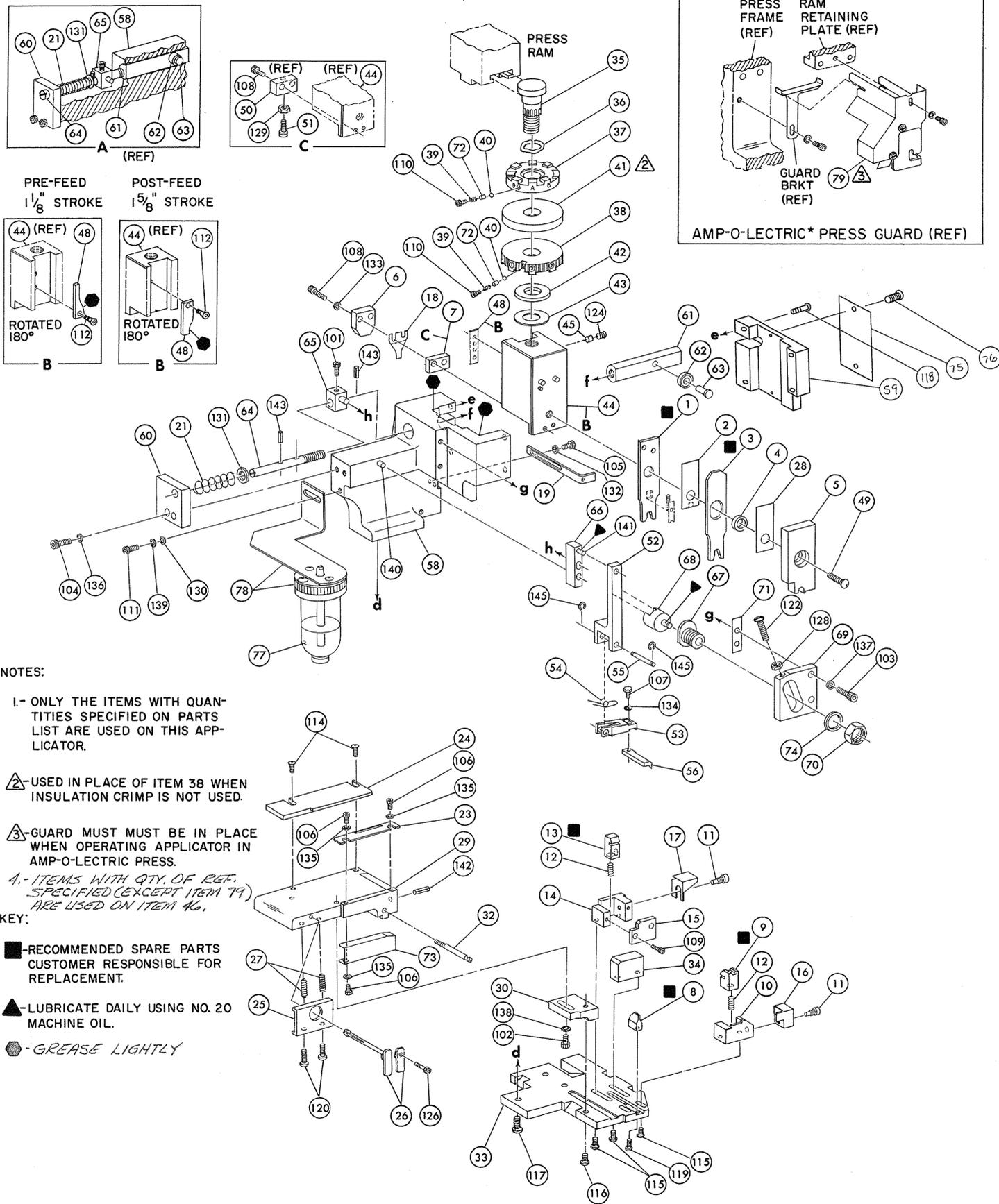


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- I.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4.- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 19) ARE USED ON ITEM 46.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

REF.	QTY	PART NO	DESCRIPTION	ITEM NO	REF.	QTY	PART NO	DESCRIPTION	ITEM NO
		21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145			454220-1	CAP, HOUSING	59
		5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144			454485-1	HOUSING	58
		4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143					57
		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142			690542-2	PAWL, FEED	56
		1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141			240624-1	PIN, FEED FINGER	55
		21024-5	WASHER, LOCK (NO 10) LUB ASSY	140			691499-1	SPRING, FEED FINGER	54
		21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139			690541-1	FINGER, FEED	53
		21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138			455679-1	LEVER, TERMINAL FEED ARM	52
		21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	137				BUMPER, HOLDDOWN	51
		21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	136				SPACER, TONKER	50
		21024-4	WASHER, LOCK (NO 8) FEED FINGER	135			7-21002-9	BOLT, CRIMPER	49
		21024-4	WASHER, LOCK (NO 8) DEPRESSOR	134			690501-4	CAM POST-FEED 1/8 STROKE	48
		21024-4	WASHER, LOCK (NO 8) STRIPPER	133				APPLICATOR, BASIC (SUB ASSY)	47
		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	132			459456-1	PLUG, NYLON	46
		21899-2	WASHER, FLAT (NO 10) LUB ASSY	131			690191-1	RAM	45
		21068-5	NUT, HEX MACH (6-32) HOLDDOWN	130			455673-1	WASHER, LAMINATED	44
		21068-5	NUT, HEX MACH (6-32) FEED ADJ	129			690125-1	WASHER, RAM	43
		22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	128			690124-1	DISC, SPACER	42
		21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	127			23241-6	BALL, STEEL	41
		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	126			690170-1	SPRING, COMPRESSION	40
		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	125			690142-1	DISC, INSULATION	39
		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	124			9-690692-4	DISC, WIRE	38
		1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	123			22480-5	WASHER, SPRING	37
		2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	122			690212-1	POST, RAM	36
		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	121				SUPPORT, TERMINAL	35
		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	120			455675-1	PLATE, BASE	34
		2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	119			690432-3	SCREW, ADJUSTMENT	33
		3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	118				BLOCK, STRIP GUIDE ADJ	32
		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	117			455671-1	PLATE, STRIP GUIDE	31
			SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	116			455888-5	SPACER, FRONT SHEAR DEPRESSOR	30
			SCR, SKT HD CAP (8-32 X) DEPRESSOR	115			1-22284-0	SPRING, DRAG	29
			SCR, SKT HD CAP (8-32 X .31) FEED FINGER	114			690546-1	LEVER, DRAG RELEASE	28
			SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	113			240792-1	DRAG, STOCK	27
			SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	112			690504-4	GUIDE STRIP (REAR)	26
			SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	111			690438-1	GUIDE, STRIP (FRONT)	25
			SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	110				SPRING, FEED RETURN	24
			SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	109			4-22284-9	SPRING, FEED RETURN	23
			GUARD, WINDOW	108				STRIPPER	22
			LUBRICATOR ASSY	107				HOLDER, TERMINAL	21
			OIL, LUBRICATING	106			690472-2	GUARD, CHIP (REAR)	20
			SCR, DRIVE (#2 X .19) ID PLATE	105				GUARD, CHIP (FRONT)	19
			PLATE, ID	104				PLATE, SHEAR (REAR)	18
			WASHER, SPECIAL	103				HOLDER, SHEAR (FRONT)	17
			PLATE, STRIP GUIDE COVER	102				SHEAR, FLOAT (FRONT)	16
			SPRING, ASSIST	101				HOLDER, SHEAR (REAR)	15
			SPACER	100				SHEAR, FLOAT (REAR)	14
			NUT, HEX	99				SPRING, SHEAR	13
			PLATE, ADJUSTMENT	98				STOP, SHEAR	12
			SHAFT, PIVOT	97				SHEAR, FLOAT (FRONT)	11
			BUSHING	96				ANVIL	10
			LEVER, INTERMEDIATE	95				SPACER, DEPRESSOR (REAR)	9
			BLOCK, PIVOT	94				DEPRESSOR, SHEAR (REAR)	8
			SCREW, ADJUSTMENT FEED ROD	93				DEPRESSOR, SHEAR (FRONT)	7
			PIN, CAM ROLLER	92				SPACER, TUBULAR, INS CRIMPER	6
			ROLLER, CAM	91				CRIMPER, INSULATION	5
			ROD, FEED	90				SPACER, CRIMPER	4
			GUIDE, FEED ROD	89				CRIMPER, WIRE	3
				88					2
				87					1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	60854	
A	.078	14			
B	.067	16			
C	.060	18			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	.760	A18040	
INSUL	.180	F			
WIRE RANGE	INSULATION RANGE		PRESS NO		
18-14	.120-.170				
REMARKS POST-FEED AMPOMATOR					

I.D. PLATE (REF) : 461264-1

F	ECN 0150-0402-04	DATE	3-04	SET UP GAGE	10-1
V	E CN 0150-5402-94	DATE	10-94	450637-1	158
D	0150-5384-94	DATE	11-94	DR7-18-75	APP 2111
C	ECN A157588	DATE	11-88	CHK 7/15/88	REL 7-21-88
B	REV PER ECN 23913	DATE	8-10-87	NAME	
A	REV ITEM 37 R2346	DATE	11-30-78	LOC	A

AMP INCORPORATED Harrisburg, Pa.

466445-1

MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (TAB RECEIPT)

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[466445-1](#)