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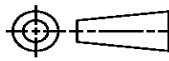
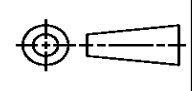
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002242	18FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266000-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855215
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855215

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	RAGHAVENDRA							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		RAGHAVENDRA		FINE ADJUST SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1855215			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855215-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855215-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855215-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855215-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855215-7	A	-	-	-	SPARE PARTS

△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

TERMINAL NAME: MX 1.5MM BLADE TERMINAL

TYCO PN	MANUF'S PN	MOLEX TERMINAL - MOLEX CRIMP SPECS		REF SETTING
1572890	33000-1002			
-	-	CRIMP HEIGHT	WIRE SIZE	
-	-	.049±.002[1.24±0.05mm]	18AWG	D2
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	CRIMP	SIZE	TYPE
-	-	-	-	-
-	-	WIRE	.080 [2.03mm]	F
-	-	INSUL	.085 [2.16mm]	F
-	-	-	-	.075-.081
WIRE STRIP LENGTH .183 -.198	TERM APPL SPEC NONE	FEED .380	APPLICATOR INSTRUCTIONS 408-8040	
		SET UP GAGE 458637-1		

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

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Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855215-1](#)