

4

3

2

1

THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		LOC	DIST	REVISIONS							
C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A1		ECR-14-002242			18FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266000-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855215
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855215

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3				C- 1855215					

1470-19 (3/11)

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 2000 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.						REVISIONS							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	LOC	DIST	P	LTR	DESCRIPTION	DATE	DN	APVD
1855215-1	A	I22500-1	LEADMAKER	POST FEED	CUTS CARRIER	A	66	A		RELEASED	29MAR2001	LG	GB
1855215-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER								
1855215-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER								
1855215-6	A	I22500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER								
7-1855215-7	A	-	-	-	SPARE PARTS								

△ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

8 7 6 5 4 3 2 1

AMP-O-LECTRIC TERM GUARD G TERMINATOR GUARD

TERMINAL NAME: MX 1.5MM BLADE TERMINAL
TYCO PN MANUF'S PN MOLEX TERMINAL - MOLEX CRIMP SPECS
1572890 33000-1002

CRIMP HEIGHT	WIRE SIZE	REF SETTING	
.049±.002 [1.24±0.05mm]	18AWG	D2	
-	-	-	
-	-	-	
-	-	-	
CRIMP	SIZE	TYPE	RANGE
-	.080 [2.03mm]	F	18 AWG
-	.085 [2.16mm]	F	.075-.081
WIRE STRIP LENGTH	TERM APPL SPEC	APPLICATOR INSTRUCTIONS	SET UP GAGE
.183-.198	NONE	408-8040	458637-1

AMP-O-LECTRIC TERM GUARD G TERMINATOR GUARD

ITEM 30 LOCATED AT REAR HOLES

ITEM 30 LOCATED AT REAR HOLES

FEED TRACK POSITION

TERMINAL SUPPORT LOCATION

POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE

△ 24 REF

△ 30 REF

△ 33

△ 24

△ 30

△ 29

△ 8 REF

△ 220

△ 34 REF

△ 46

△ 59

△ 20

△ 32

△ 31

△ 54

△ 60

△ 56

△ 37

△ 38

△ 53

△ 20

△ 44

△ 50

△ 52

△ 51

△ 63

△ 45

△ 39

△ 44

△ 67

△ 66

△ 3

△ 4

△ 28

△ 5

△ 41

△ 19

△ 22

△ 20

△ 21

△ 9

△ 12

△ 11

△ 89

△ 8

△ 10

△ 17

△ 54

△ 47

△ 48

△ 2

△ 91

△ 49

△ 91

△ 77

△ 6

△ 2

△ 3

△ 4

△ 5

△ 6

△ 7

△ 8

△ 9

△ 10

△ 11

△ 12

△ 13

△ 14

△ 15

△ 16

△ 17

△ 18

△ 19

△ 20

△ 21

△ 22

△ 23

△ 24

△ 25

△ 26

△ 27

△ 28

△ 29

△ 30

△ 31

△ 32

△ 33

△ 34

△ 35

△ 36

△ 37

△ 38

△ 39

△ 40

△ 41

△ 42

△ 43

△ 44

△ 45

△ 46

△ 47

△ 48

△ 49

△ 50

△ 51

△ 52

△ 53

△ 54

△ 55

△ 56

△ 57

△ 58

△ 59

△ 60

△ 61

△ 62

△ 63

△ 64

△ 65

△ 66

△ 67

△ 68

△ 69

△ 70

△ 71

△ 72

△ 73

△ 74

△ 75

△ 76

△ 77

△ 78

△ 79

△ 80

△ 81

△ 82

△ 83

△ 84

△ 85

△ 86

△ 87

△ 88

△ 89

△ 90

△ 91

△ 92

△ 93

△ 94

△ 95

△ 96

△ 97

△ 98

△ 99

△ 100

△ 101

△ 102

△ 103

△ 104

△ 105

△ 106

△ 107

△ 108

△ 109

△ 110

△ 111

△ 112

△ 113

△ 114

△ 115

△ 116

△ 117

△ 118

△ 119

△ 120

△ 121

△ 122

△ 123

△ 124

△ 125

△ 126

△ 127

△ 128

△ 129

△ 130

△ 131

△ 132

△ 133

△ 134

△ 135

△ 136

△ 137

△ 138

△ 139

△ 140

△ 141

△ 142

△ 143

△ 144

△ 145

△ 146

△ 147

△ 148

△ 149

△ 150

△ 151

△ 152

△ 153

△ 154

△ 155

△ 156

△ 157

△ 158

△ 159

△ 160

△ 161

△ 162

△ 163

△ 164

△ 165

△ 166

△ 167

△ 168

△ 169

△ 170

△ 171

△ 172

△ 173

△ 174

△ 175

△ 176

△ 177

△ 178

△ 179

△ 180

△ 181

△ 182

△ 183

△ 184

△ 185

△ 186

△ 187

△ 188

△ 189

△ 190

△ 191

△ 192

△ 193

△ 194

△ 195

△ 196

△ 197

△ 198

△ 199

△ 200

△ 201

△ 202

△ 203

△ 204

△ 205

△ 206

△ 207

△ 208

△ 209

△ 210

△ 211

△ 212

△ 213

△ 214

△ 215

△ 216

△ 217

△ 218

△ 219

△ 220

△ 221

△ 222

△ 223

△ 224

△ 225

△ 226

△ 227

△ 228

△ 229

△ 230

△ 231

△ 232

△ 233

△ 234

△ 235

△ 236

△ 237

△ 238

△ 239

△ 240

△ 241

△ 242

△ 243

△ 244

△ 245

△ 246

△ 247

△ 248

△ 249

△ 250

△ 251

△ 252

△ 253

△ 254

△ 255

△ 256

△ 257

△ 258

△ 259

△ 260

△ 261

△ 262

△ 263

△ 264

△ 265

△ 266

△ 267

△ 268

△ 269

△ 270

△ 271

△ 272

△ 273

△ 274

△ 275

△ 276

△ 277

△ 278

△ 279

△ 280

△ 281

△ 282

△ 283

△ 284

△ 285

△ 286

△ 287

△ 288

△ 289

△ 290

△ 291

△ 292

△ 293

△ 294

△ 295

△ 296

△ 297

△ 298

△ 299

△ 300

△ 301

△ 302

△ 303

△ 304

△ 305

△ 306

△ 307

△ 308

△ 309

△ 310

△ 311

△ 312

△ 313

△ 314

△ 315

△ 316

△ 317

△ 318

△ 319

△ 320

△ 321

△ 322

△ 323

△ 324

△ 325

△ 326

△ 327

△ 328

△ 329

△ 330

△ 331

△ 332

△ 333

△ 334

△ 335

△ 336

△ 337

△ 338

△ 339

△ 340

△ 341

△ 342

△ 343

△ 344

△ 345

△ 346

△ 347

△ 348

△ 349

△ 350

△ 351

△ 352

△ 353

△ 354

△ 355

△ 356

△ 357

△ 358

△ 359

△ 360

△ 361

△ 362

△ 363

△ 364

△ 365

△ 366

△ 367

△ 368

△ 369

△ 370

△ 371

△ 372

△ 373

△ 374

△ 375

△ 376

△ 377

△ 378

△ 379

△ 380

△ 381

△ 382

△ 383

△ 384

△ 385

△ 386

△ 387

△ 388

△ 389

△ 390

△ 391

△ 392

△ 393

△ 394

△ 395

△ 396

△ 397

△ 398

△ 399

△ 400

△ 401

△ 402

△ 403

△ 404

△ 405

△ 406

△ 407

△ 408

△ 409

△ 410

△ 411

△ 412

△ 413

△ 414

△ 415

△ 416

△ 417

△ 418

△ 419

△ 420

△ 421

△ 422

△ 423

△ 424

△ 425

△ 426

△ 427

△ 428

△ 429

△ 430

△ 431

△ 432

△ 433

△ 434

△ 435

△ 436

△ 437

△ 438

△ 439

△ 440

△ 441

△ 442

△ 443

△ 444

△ 445

△ 446

△ 447

△ 448

△ 449

△ 450

△ 451

△ 452

△ 453

△ 454

△ 455

△ 456

△ 457

△ 458

△ 459

△ 460

△ 461

△ 462

△ 463

△ 464

△ 465

△ 466

△ 467

△ 468

△ 469

△ 470

△ 471

△ 472

△ 473

△ 474

△ 475

△ 476

△ 477

△ 478

△ 479

△ 480

△ 481

△ 482

△ 483

△ 484

△ 485

△ 486

△ 487

△ 488

△ 489

△ 490

△ 491

△ 492

△ 493

△ 494

△ 495

△ 496

△ 497

△ 498

△ 499

△ 500

△ 501

△ 502

△ 503

△ 504

△ 505

△ 506

△ 507

△ 508

△ 509

△ 510

△ 511

△ 512

△ 513

△ 514

△ 515

△ 516

△ 517

△ 518

△ 519

△ 520

△ 521

△ 522

△ 523

△ 524

△ 525

△ 526

△ 527

△ 528

△ 529

△ 530

△ 531

△ 532

△ 533

△ 534

△ 535

△ 536

△ 537

△ 538

△ 539

△ 540

△ 541

△ 542

△ 543

△ 544

△ 545

△ 546

△ 547

△ 548

△ 549

△ 550

△ 551

△ 552

△ 553

△ 554

△ 555

△ 556

△ 557

△ 558

△ 559

△ 560

△ 561

△ 562

△ 563

△ 564

△ 565

△ 566

△ 567

△ 568

△ 569

△ 570

△ 571

△ 572

△ 573

△ 574

△ 575

△ 576

△ 577

△ 578

△ 579

△ 580

△ 581

△ 582

△ 583

△ 584

△ 585

△ 586

△ 587

△ 588

△ 589

△ 590

△ 591

△ 592

△ 593

△ 594

△ 595

△ 596

△ 597

△ 598

△ 599

△ 600

△ 601

△ 602

△ 603

△ 604

△ 605

△ 606

△ 607

△ 608</

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855215-1](#)