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LOC DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

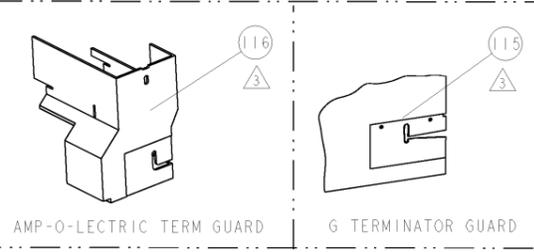
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
 <ul style="list-style-type: none"> 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± 		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855157-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855157-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855157-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855157-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855157-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER & SPARE PARTS
7-1855157-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER & SPARE PARTS
7-1855157-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER & SPARE PARTS
7-1855157-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER & SPARE PARTS
7-1855157-7	A	-	-	-	SPARE PARTS



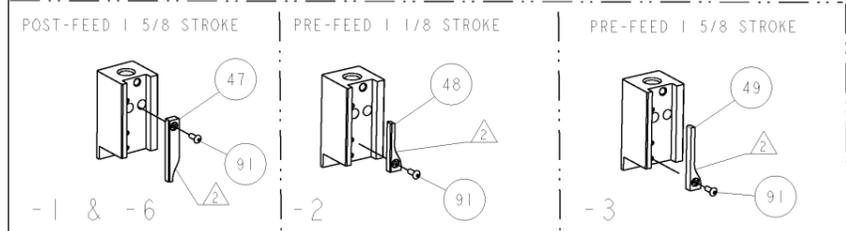
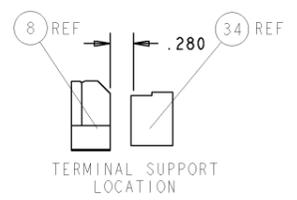
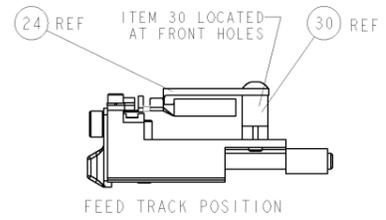
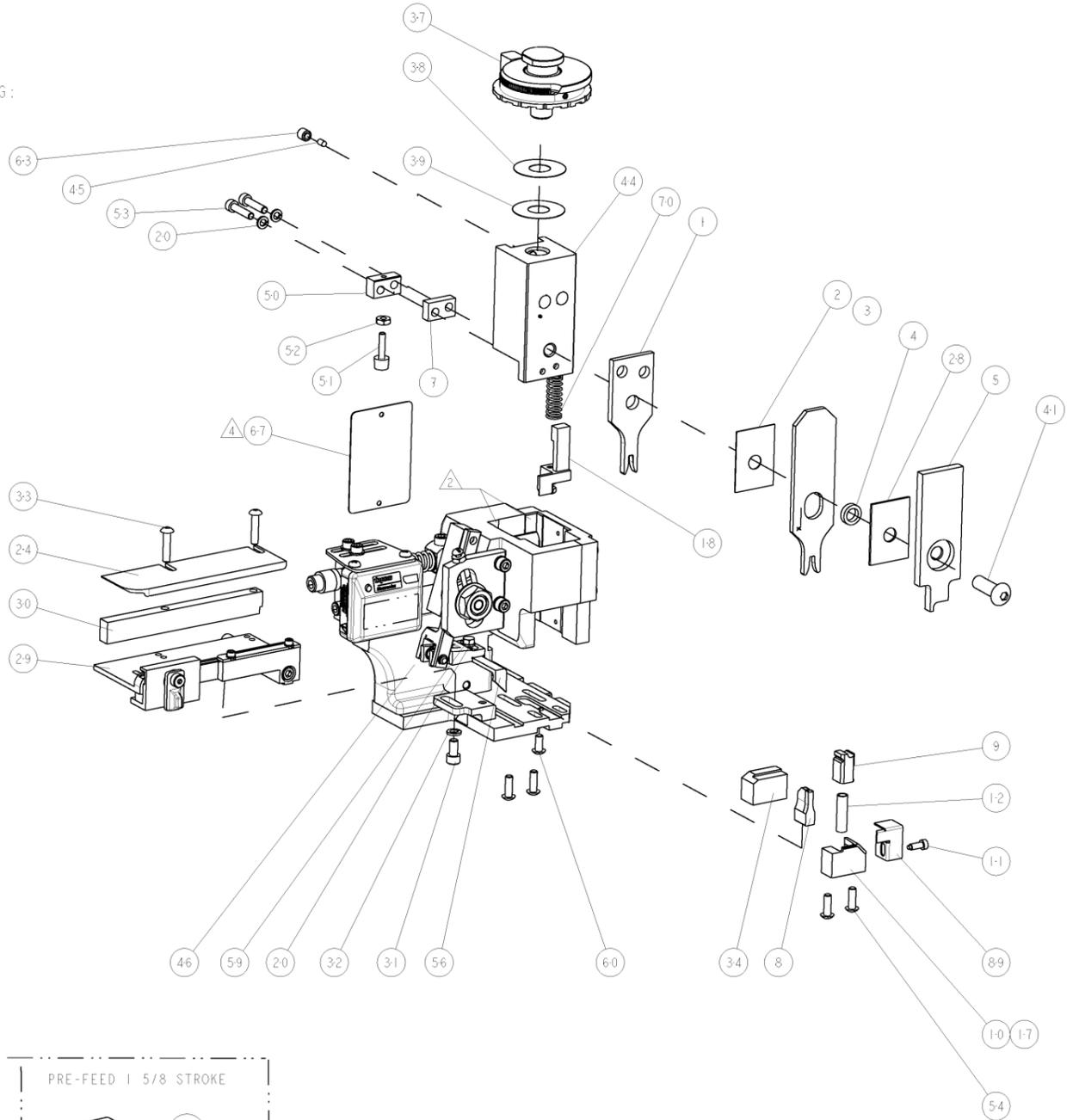
TERMINAL NAME: 2.5 SYSTEM, CONTACT PIN			
-	TYCO PN	AMP TERMINAL	AMP CRIMP SPECS
-	927788	-	-
-	927790	CRIMP HEIGHT	WIRE SIZE
-	927800	1.81±0.05mm [.071±.002]	2.5mm2
-	927802	1.71±0.05mm [.067±.002]	2.0mm2
-	-	1.57±0.05mm [.062±.002]	1.5mm2
-	-	-	-
-	-	CRIMP	SIZE
-	-	-	TYPE
-	-	-	RANGE
-	-	WIRE	2.79mm [.110]
-	-	INSUL	3.56mm [.140]
-	-	FEED	14.5mm
-	-	APPLICATOR INSTRUCTIONS	408-8040
-	-	SET UP GAGE	458637-1
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
5.2-5.8mm	114-18031-1	14.5mm	408-8040

REV	DATE	BY	CHKD	DESCRIPTION
A	18JAN2007	ROW	TE	RELEASED

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 POSITION ID TAG ON BACK OF APPLICATOR HOUSING AND ATTACH USING ADHESIVE TAPE PART NUMBER 982057-2

5. THIS APPLICATOR TO RUN ON THE FOLLOWING:
 KOMAX BT700 SSC
 KIRSTEN K750 STRIPPER CRIMPER
 SC PWO B16 STRIPPER/SEALER/CRIMPER

WARNING
 ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	-	-	-	-	-	REF	-	455749-1	GUARD WINDOW	116
3	-	-	-	-	-	-	-	-	REF	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	1	1	1	-	-	5-22282-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	1	1	1	1	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	2	2	2	-	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	1	1	-	-	690753-7	SPACER, TONKER	50
-	-	-	-	-	-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1/8	49
-	-	-	-	-	-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1/16	48
-	1	1	1	1	1	1	1	1	-	-	690501-4	CAM, POST FEED, 1/8	47
-	1	1	1	1	1	1	1	1	-	-	459456-7	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1	-	-	879377-1	RAM, SIDE FEED	44
-	1	1	1	1	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	1	1	-	-	469367-1	SHIM	38
-	1	1	1	1	1	1	1	1	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1	1	1	-	-	679561-1	TERMINAL SUPPORT	34
-	2	2	2	2	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	1	1	1	-	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1	-	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	3	3	3	3	3	3	3	3	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	1	1	1	1	-	-	879098-1	REJECTOR	18
-	1	1	1	1	1	1	1	1	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	1	-	-	690461-1	STOP, SHEAR	11
-	1	1	1	1	1	1	1	1	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	1	1	-	-	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	2	2	2	2	2	-	-	7-803653-4	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1	1	-	-	1-240641-4	SPACER	7
-	1	1	1	1	1	1	1	1	-	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	1	-	-	238011-2	BLOCK, CRIMPER SPACER	4
1	2	2	2	2	2	2	2	2	-	-	6-683453-9	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	1	1	1	1	-	-	455888-4	SPACER, CRIMPER	2
1	2	2	2	2	2	2	2	2	-	-	456408-6	CRIMPER, WIRE PREMIUM	1

DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.001 ANGLE ±.001		DWG: R.O. WILSON 05DEC2006 CHK: R.O. WILSON 05DEC2006 APD: T.ELBLIN 08DEC2006 PRODUCT SPEC: APPLICATION SPEC: WEIGHT: CUSTOMER DRAWING:		tyco Electronics Tyco Electronics Harrisburg, PA 17105-3688 NAME: SIZE: A CASE CODE: 00779 DRAWING NO: C-1855157 SHEET 1 OF 1 REV A	
FINE ADJUST SIDE FEED HDM APPLICATOR				CUSTOMER VIEWABLE ASSEMBLY			

Mouser Electronics

Authorized Distributor

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[7-1855157-2](#)