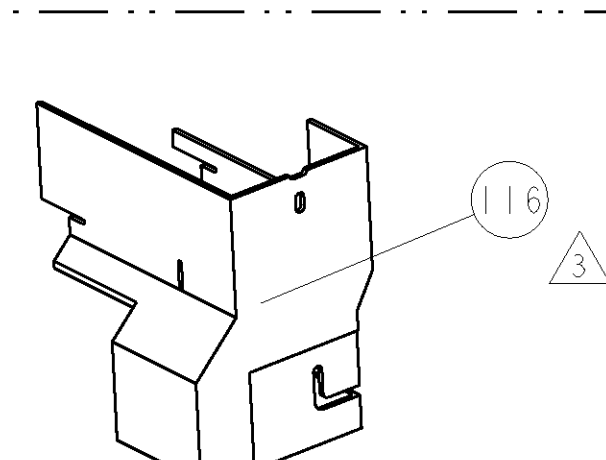
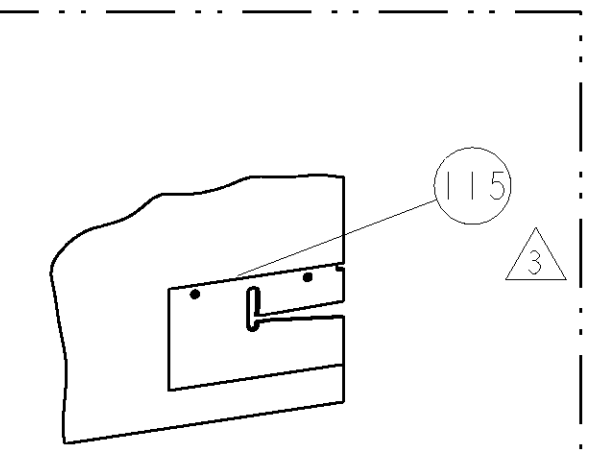


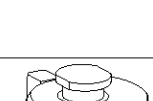
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855444-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER
1855444-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER
1855444-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER
7-1855444-7	A	-	-	-	SPARE PARTS

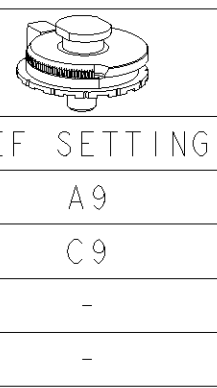
- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 GRIND AT ASSEMBLY.
5. TERMINAL LUBRICANT IS REQUIRED.
- 6 INSTALL ITEMS 100,101 & 102 ON SIDE OF STRIPPER ON APPLICATOR HOUSING USING ITEM 21.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

			
AMP-O-LECTRIC TERM GUARD		G TERMINATOR GUARD	

TERMINAL NAME: RING UNPLATED TERMINAL			
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS	
1949821	12004983		
-	-		
-	-	CRIMP HEIGHT	
-	-	3.50mm+.05/- .05[.138+.002/- .002]	
-	-	3.20mm+.05/- .05[.126+.002/- .002]	
-	-		
-	-		
-	-		
-	-	CRIMP	SIZE
-	-	WIRE	5.08mm [.200]
-	-	INSUL	7.11mm [.280]
-	-	FEED	19.80
-	-	APPLICATOR INSTRUCTIONS	408-8040
-	-	SET UP GAGE	458637-1
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
6.80-7.40	NONE	19.80	408-8040


REF SETTING
A9
C9
-
-



REF SETTING
A9
C9
-
-

3 3	-	-	1	-	-	455350-4	AIR BLAST ASS'Y	125
	-	-	1	1	-	690432-6	ADJUSTMENT SCREW	124
	-	1	1	1	-	3-21028-7	PIN, SLOTTED SPRING .094 X .562	121
	-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	119
	-	-	1	-	..	692655-6	AIR FEED VALVE ASSEMBLY	118
	-	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
	-	-	1	-	..	1-465184-0	LUBRICATOR ASSY	113
-	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	112	
-	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111	
-	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110	
-	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109	
-	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108	
-	-	1	-	-	24042-2	VALVE, SLEEVE, 3-WAY	106	
-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105	
-	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104	
-	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103	
6 6 6	-	1	1	1	-	986220-3	CLAMP, CABLE, BLACK	102
-	1	1	1	-	23238-1	INSERT, COUPLING	101	
-	18.0	24.0	18.0	IN	27319-4	TUBING 1/4" O.D.	100	
-	1	1	1	-	690546-1	LEVER, DRAG RELEASE	98	
-	2	2	2	-	1-27210-8	SCR, SHLD, HEX HD, 1/4 DIA	90	
-	2	2	2	-	1-22284-0	SPRING, COMPRESSION	89	
-	1	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	88	
-	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	86	
-	2	2	2	-	1-21000-6	SCR, SKT HD CAP 4-40 X .625	85	
-	1	1	1	-	455888-5	SPACER, CRIMPER	82	
-	1	1	1	-	4088040	SF APPL INST 408-8040	72	
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71	
-	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67	
-	2	2	2	-	21017-2	SCREW, DRIVE	66	
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63	
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
-	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	59	
-	1	1	1	-	1-694433-8	FEED PAWL	56	
-	1	1	1	-	1338284-4	SHEAR	50	
-	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46	
-	1	1	1	-	690191-1	PLUG,NYLON	45	
-	1	1	1	-	1-455673-4	RAM, SIDE FEED	44	
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
-	1	1	1	-	690125-1	SHIM SUB-ASSY	39	
-	1	1	1	-	469367-1	SHIM	38	
-	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
-	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
-	1	1	1	-	3-455671-2	PLATE,STRIP GUIDE	29	
-	1	1	1	-	21055-6	WASHER, FLAT, REG NO 8	28	
-	1	1	1	-	5-690754-9	DRAG, SPECIAL	25	
-	1	1	1	-	8-690440-4	GUIDE, REAR STRIP	24	
-	1	1	1	-	2-690712-9	FRONT STRIP GUIDE	23	
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	1	1	1	-	456468-5	STRIPPER, SPECIAL	19	
-	-	-	-	..	-	-	12	
-	-	-	-	..	-	-	11	
-	-	-	-	..	-	-	10	
1 1	-	1	1	1	-	1633742-1	PLATE, REAR SHEAR	9
-	1	1	1	1	-	1633739-1	ANVIL	8
-	-	-	-	..	-	-	6	
-	-	-	-	..	-	-	5	
1	-	1	1	1	-	3-238009-8	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	-	4-1633511-0	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	5-1633588-9	CRIMPER, WIRE	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	

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