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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

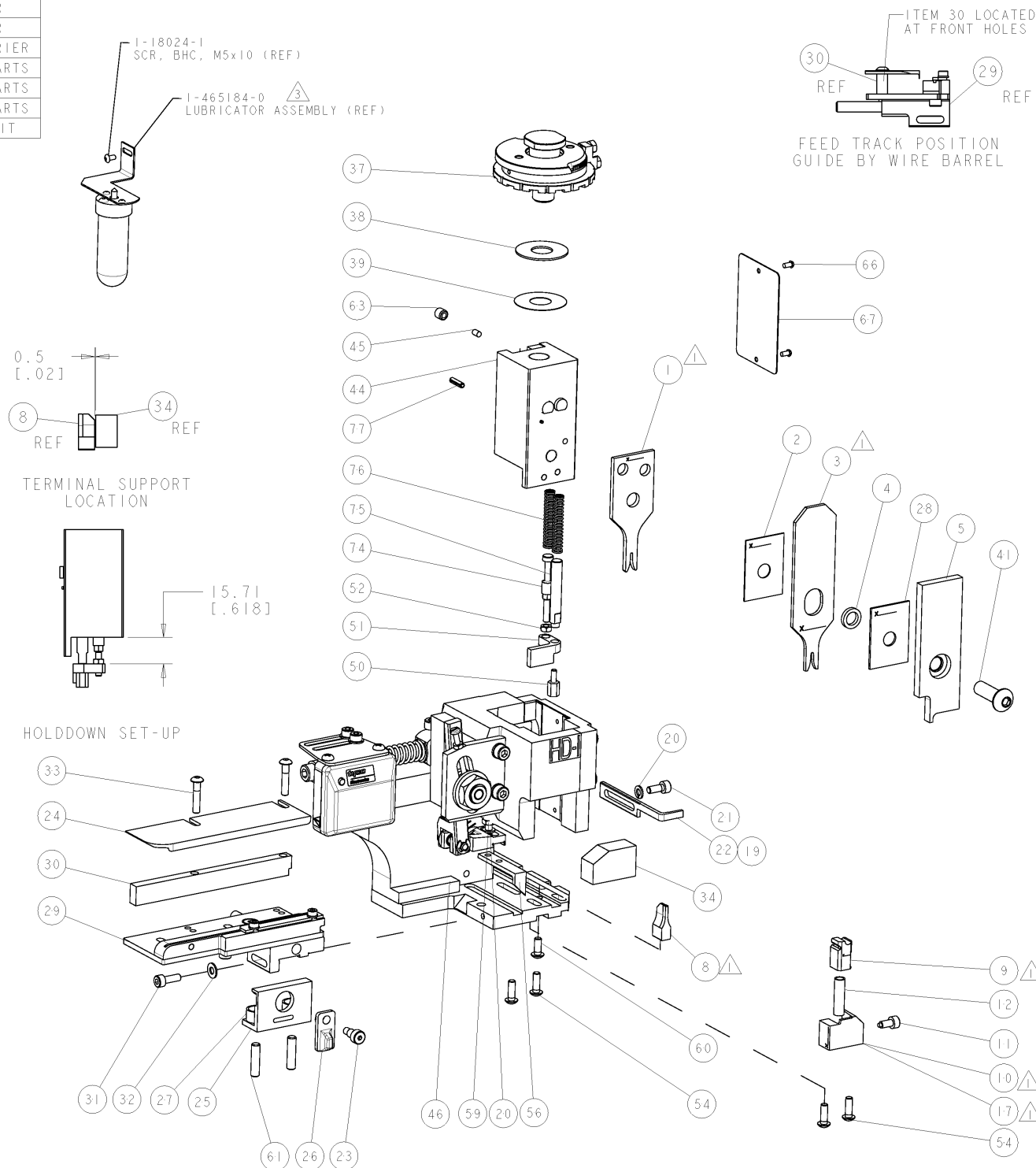
1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7	
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PART NUMBER	REV	TERMINATOR	DESCRIPTION
1528698-1	C	LEADMAKER	MECH POST FEED CUTS CARRIER
1528698-2	C	BENCH	MECH PRE FEED CUTS CARRIER
1528698-6	C	LEADMAKER	MECH POST FEED CONTINUOUS CARRIER
7-1528698-1	C	LEADMAKER	MECH POST FEED -1 AND SPARE PARTS
7-1528698-2	C	BENCH	MECH PRE FEED -2 AND SPARE PARTS
7-1528698-6	C	LEADMAKER	MECH POST FEED -6 AND SPARE PARTS
7-1528698-7	A	-	- SPARE PARTS KIT

[illegible]

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
5. INSULATION CRIMP HEIGHT NOT TO EXCEED 2.10mm FOR ALL WIRE SIZES.
6. WIDTH OF TERMINAL, ALONG ITS ENTIRE LENGTH, MUST NOT EXCEED 2.05mm.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	1	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	77
-	2	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	76
-	1	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	75
-	1	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	74
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS						
	A	66	P	LTB	DESCRIPTION	DATE	DWN	APD	
				A	SEE ECO-07-011558	16MAY2007	MC	MC	
				B	ECR-07-019068	13AUG2007	MY	GB	
				C	ECR-11-017641	26AUG2011	L. Z	S. X	

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DIMENSIONS: mm [IN]		TOLERANCES (UNLESS OTHERWISE SPECIFIED): 0.015mm [0.0006"] 0.03mm [0.0012"] 0.075mm [0.0030"] 0.15mm [0.0060"] 0.30mm [0.0120"] 0.60mm [0.0240"] 1.27mm [0.0500"] 2.54mm [0.1000"] 5.08mm [0.2000"] 10.16mm [0.4000"] 20.32mm [0.8000"] 40.64mm [1.6000"] 81.28mm [3.2000"] 162.56mm [6.4000"] 325.12mm [12.8000"] 650.24mm [25.6000"] 1300.48mm [51.2000"] 2600.96mm [102.4000"] 5201.92mm [204.8000"] 10403.84mm [409.6000"] 20807.68mm [819.2000"] 41615.36mm [1638.4000"] 83230.72mm [3276.8000"] 166461.44mm [6553.6000"] 332922.88mm [13107.2000"] 665845.76mm [26214.4000"] 1331691.52mm [52428.8000"] 2663383.04mm [104857.6000"] 5326766.08mm [209715.2000"] 10653532.16mm [419430.4000"] 21307064.32mm [838860.8000"] 42614128.64mm [1677721.6000"] 85228257.28mm [3355443.2000"] 170456514.56mm [6710886.4000"] 340913029.12mm [13421772.8000"] 681826058.24mm [26843545.6000"] 1363652116.48mm [53687091.2000"] 2727304232.96mm [107374182.4000"] 5454608465.92mm [214748364.8000"] 10909216931.84mm [429496729.6000"] 21818433863.68mm [858993459.2000"] 43636867727.36mm [1717986918.4000"] 87273735454.72mm [3435973836.8000"] 174547470909.44mm [6871947673.6000"] 349094941818.88mm [13743895347.2000"] 698189883637.76mm [27487790694.4000"] 1396379767275.52mm [54975581388.8000"] 2792759534551.04mm [109951162777.6000"] 5585519069102.08mm [219902325555.2000"] 11171038138204.16mm [439804651110.4000"] 22342076276408.32mm [879609302220.8000"] 44684152552816.64mm [1759218604441.6000"] 89368305105633.28mm [3518437208883.2000"] 178736610211266.56mm [7036874417766.4000"] 357473220422533.12mm [14073748835532.8000"] 71494644084506.24mm [28147497671065.6000"] 142989288169012.48mm [56294995342131.2000"] 285978576338024.96mm [112589990684262.4000"] 571957152676049.92mm [225179981368524.8000"] 1143914305352099.84mm [450359962737049.6000"] 2287828610704199.68mm [900719925474099.2000"] 4575657221408399.36mm [1801439850948198.4000"] 9151314442816798.72mm [3602879701896396.8000"] 18302628885633597.44mm [7205759403792793.6000"] 36605257771267194.88mm [14411518807585587.2000"] 73210515542534389.76mm [28823037615171174.4000"] 146421031085068779.52mm [57646075230342348.8000"] 292842062170137559.04mm [115292150460684697.6000"] 585684124340275118.08mm [230584300921369395.2000"] 1171368248680550236.16mm [461168601842738790.4000"] 2342736497361100472.32mm [922337203685477580.8000"] 4685472994722200944.64mm [1844674407370955161.6000"] 9370945989444401889.28mm [3689348814741910323.2000"] 18741891978888803778.56mm [7378697629483820646.4000"] 37483783957777607557.12mm [14757395258967641292.8000"] 74967567915555215114.24mm [29514790517935282585.6000"] 149935135831110430228.48mm [59029581035870565171.2000"] 299870271662220860456.96mm [118059162071741130342.4000"] 599740543324441720913.92mm [236118324143482260684.8000"] 1199481086648883441827.84mm [472236648286964521369.6000"] 2398962173297766883655.68mm [944473296573929042739.2000"] 4797924346595533767311.36mm [1888946593147858085478.4000"] 9595848693191067534622.72mm [3777893186295716170956.8000"] 19191697386382135069245.44mm [7555786372591432341913.6000"] 38383394772764270138490.88mm [15111572745182864683827.2000"] 76766789545528540276981.76mm [30223145490365729367654.4000"] 153533579091057080553963.52mm [60446290980731458735308.8000"] 307067158182114161107927.04mm [120892581961462917470617.6000"] 614134316364228322215854.08mm [241785163922925834941235.2000"] 1228268632728456644431708.16mm [483570327845851669882470.4000"] 2456537265456913288863416.32mm [967140655691703339764940.8000"] 4913074530913826577726832.64mm [1934281311383406679529881.6000"] 9826149061827653155453665.28mm [3868562622766813359059763.2000"] 19652298123655306310907330.56mm [7737125245533626718119526.4000"] 39304596247310612621814661.12mm [15474250491067253436239052.8000"] 78609192494621225243629322.24mm [30948500982134506872478105.6000"] 15721838498924245048725864.48mm [61897001964269013744956211.2000"] 31443676997848490097451728.96mm [123794003928538027489912422.4000"] 					

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