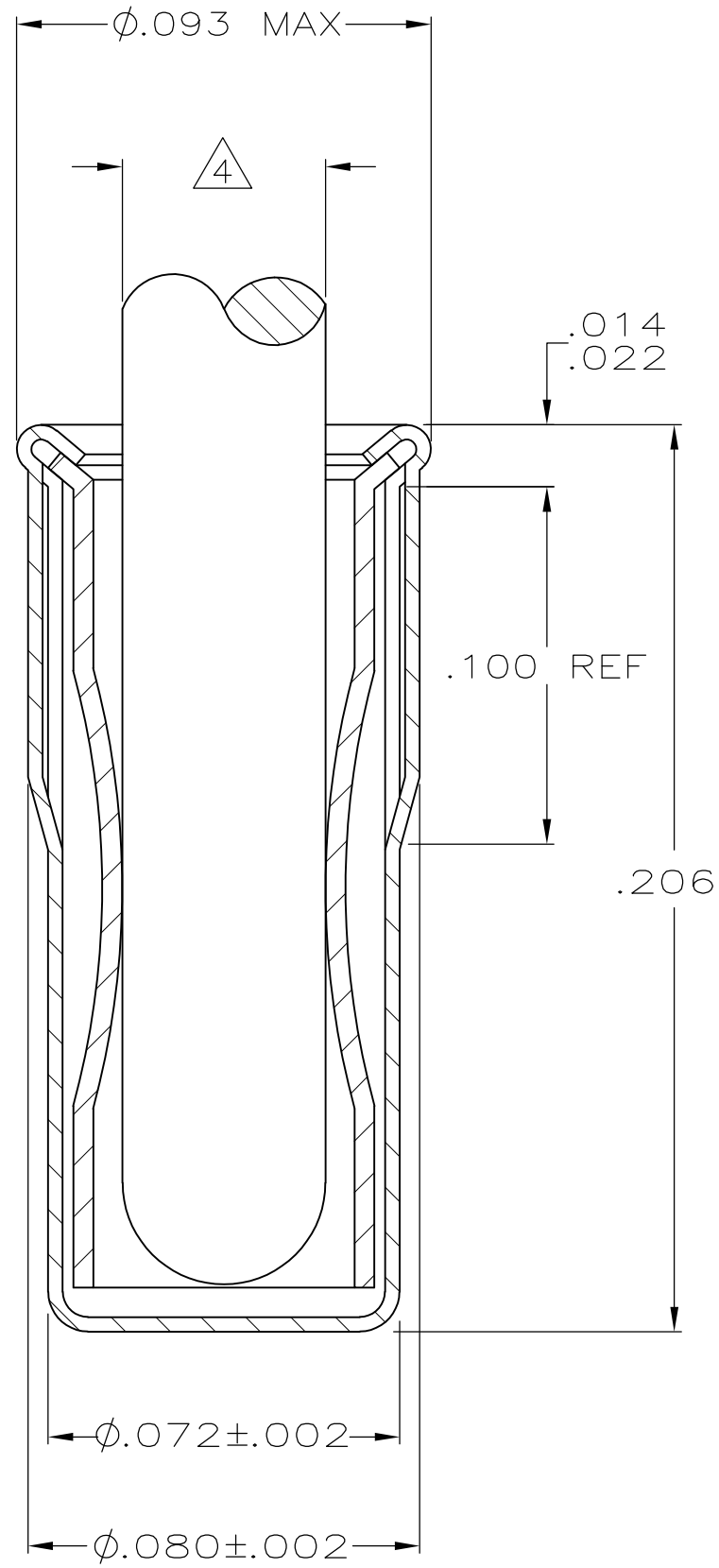
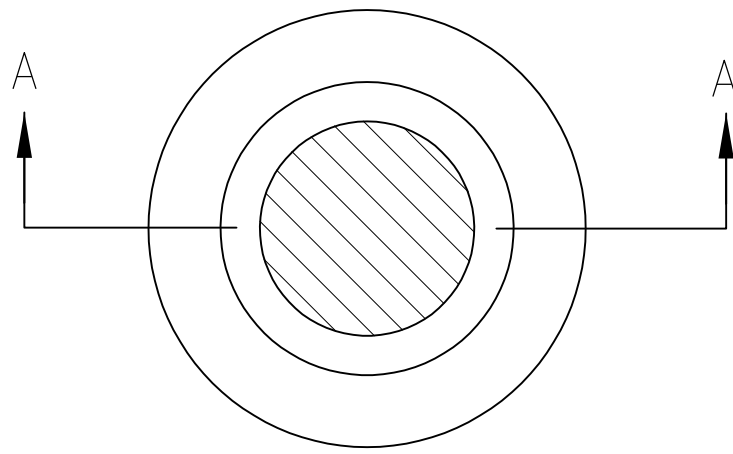


LOC	DIST	REVISIONS				
AG	53	P	LTR	DESCRIPTION	DATE	DWN
			01	REVISED PER ECO-08-021128	02SEP08	APVD



SECTION A-A

1. PLATING:
SPRING:
NICKEL UNDERPLATING ALL OVER, MATING SURFACES PLATED TO MEET PERFORMANCE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPECIFICATION 108-14008.
EYELET:
TIN PLATE PER ASTM B 545 .000100 MIN THICK
2. RECOMMENDED HOLE SIZES PLATED OR UNPLATED:
HAND OR MACHINE INSERTION; .075-.078.
3. TO INSURE PROPER SPRING TENSION DO NOT EXCEED A .002 DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
4. RECOMMENDED PIN DIA .040.
5. MATERIAL:
SPRING: BERYLLIUM COPPER PER ASTM B 194
EYELET: COPPER PER ASTM B 152

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN G. ATTADIA 20APR2005		 Tyco Electronics Corporation Harrisburg, PA 17105-3608																
			CHK J. HAVENER 20APR2005																		
			APVD J. HAVENER 20APR2005																		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		ASSEMBLY, SOCKET, SPRING, MINIATURE SERIES 4															
		0 PLC ± -		PRODUCT SPEC																	
		1 PLC ± -		108-14008																	
		2 PLC ± -		APPLICATION SPEC																	
		3 PLC ± .008		114-13152																	
4 PLC ± -				SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO											
MATERIAL		FINISH		WEIGHT		A2		00779		C-5645508		-									
				CUSTOMER DRAWING						SCALE		NTS		SHEET		1 of 1		REV		01	

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