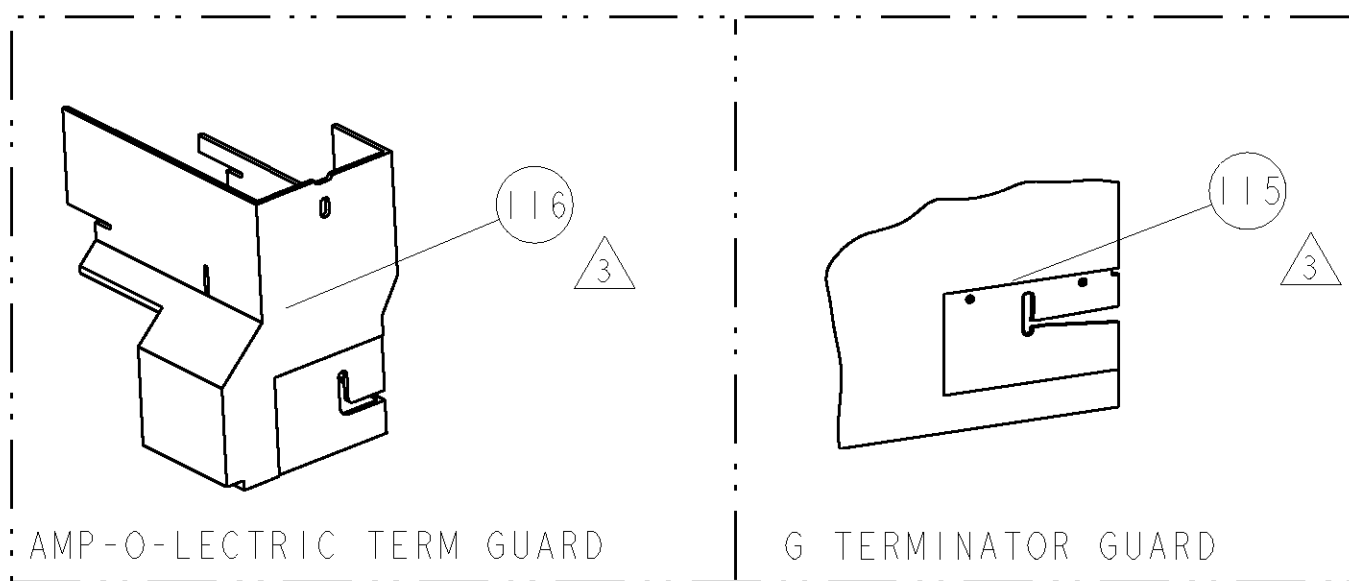
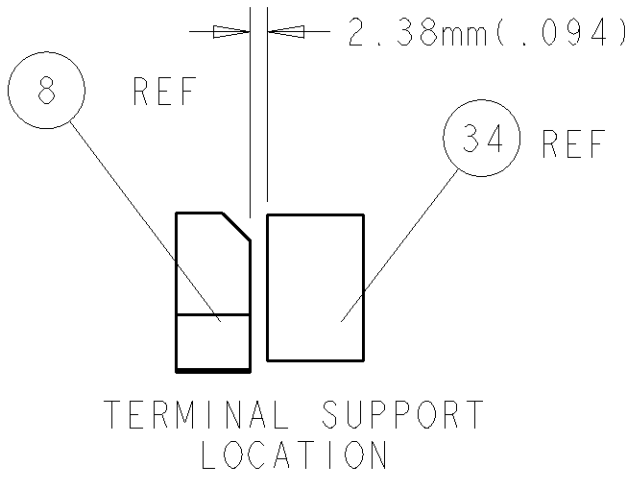
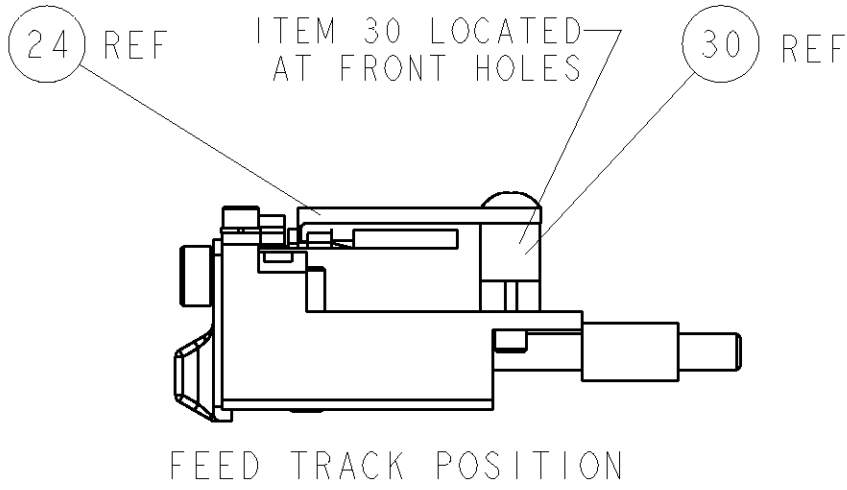
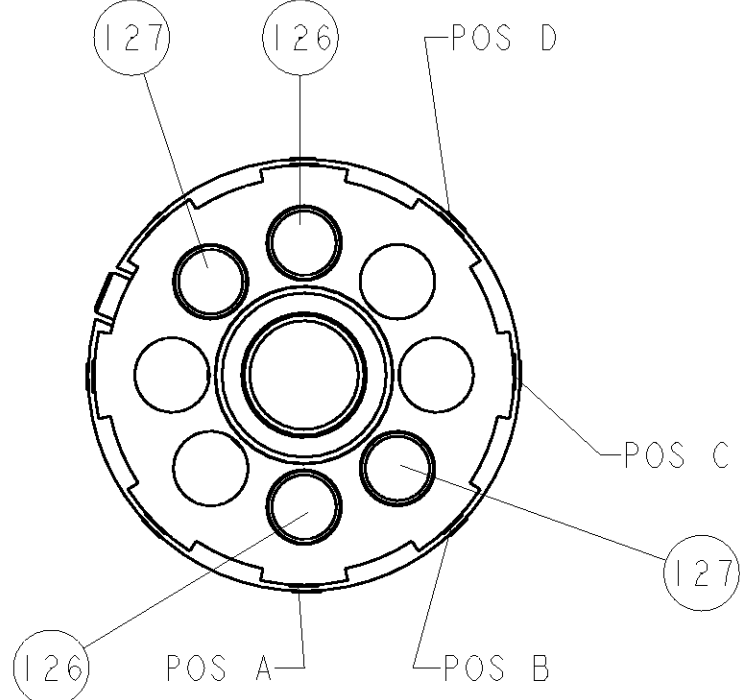
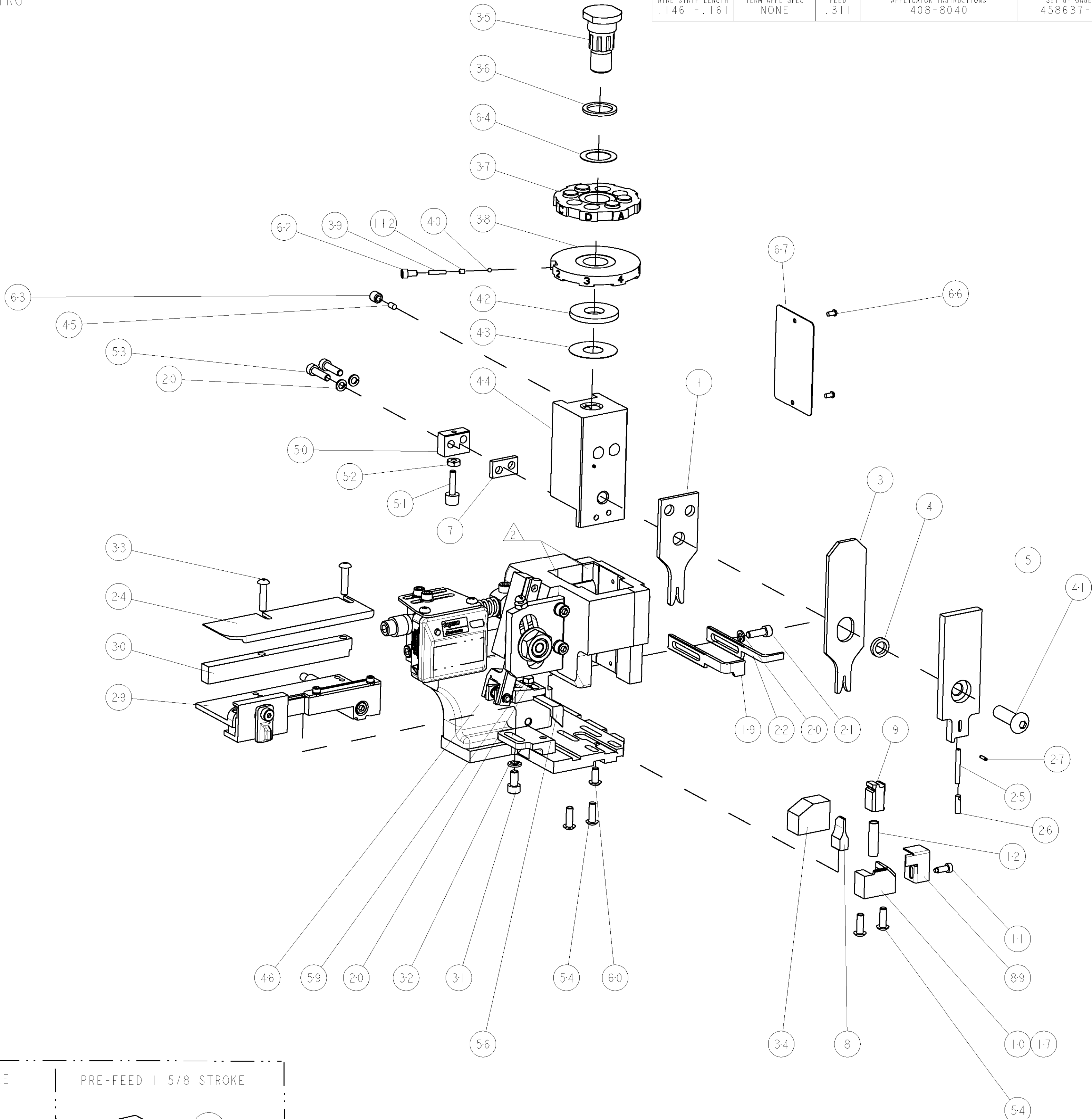


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852394-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852394-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852394-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852394-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852394-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ ITEM 41 MUST BE LOOSENED TO CHANGE INSULATION CRIMP HEIGHT



TERMINAL NAME: HE025 UNSEALED MALE TERMINAL					
TYCO PN	MANF PN	SUMITOMO TERMINAL - SUMITOMO SPECS			
1832368-2	8100-4028				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	0.95±0.05mm [1.037±.002]	0.35mm2	
-	-	B	0.90±0.05mm [1.035±.002]	0.22mm2	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.055 [1.40mm]	F	0.22-0.35mm
-	-	INSUL	.055 [1.40mm]	F	.056 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.146 - .161	NONE	.311	408-8040		458637-1



-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	127
-	2	2	2	2	-	3-354779-1	PIN, WIRE DISC, .3145	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	-	854769-4	HOLDER, INS	26
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	6-1633117-8	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	4-238011-7	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	7-1424909-5	CRIMPER, INSULATION F	3
-	1	1	1	1	-	1-1333281-0	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
1		2	3		4
5		6	7		8
9		10	11		12
13		14	15		16
17		18	19		20
21		22	23		24
25		26	27		28
29		30	31		32
33		34	35		36
37		38	39		40
41		42	43		44
45		46	47		48
49		50	51		52
53		54	55		56
57		58	59		60
61		62	63		64
65		66	67		68
69		70	71		72
73		74	75		76
77		78	79		80
81		82	83		84
85		86	87		88
89		90	91		92
93		94	95		96
97		98	99		100

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