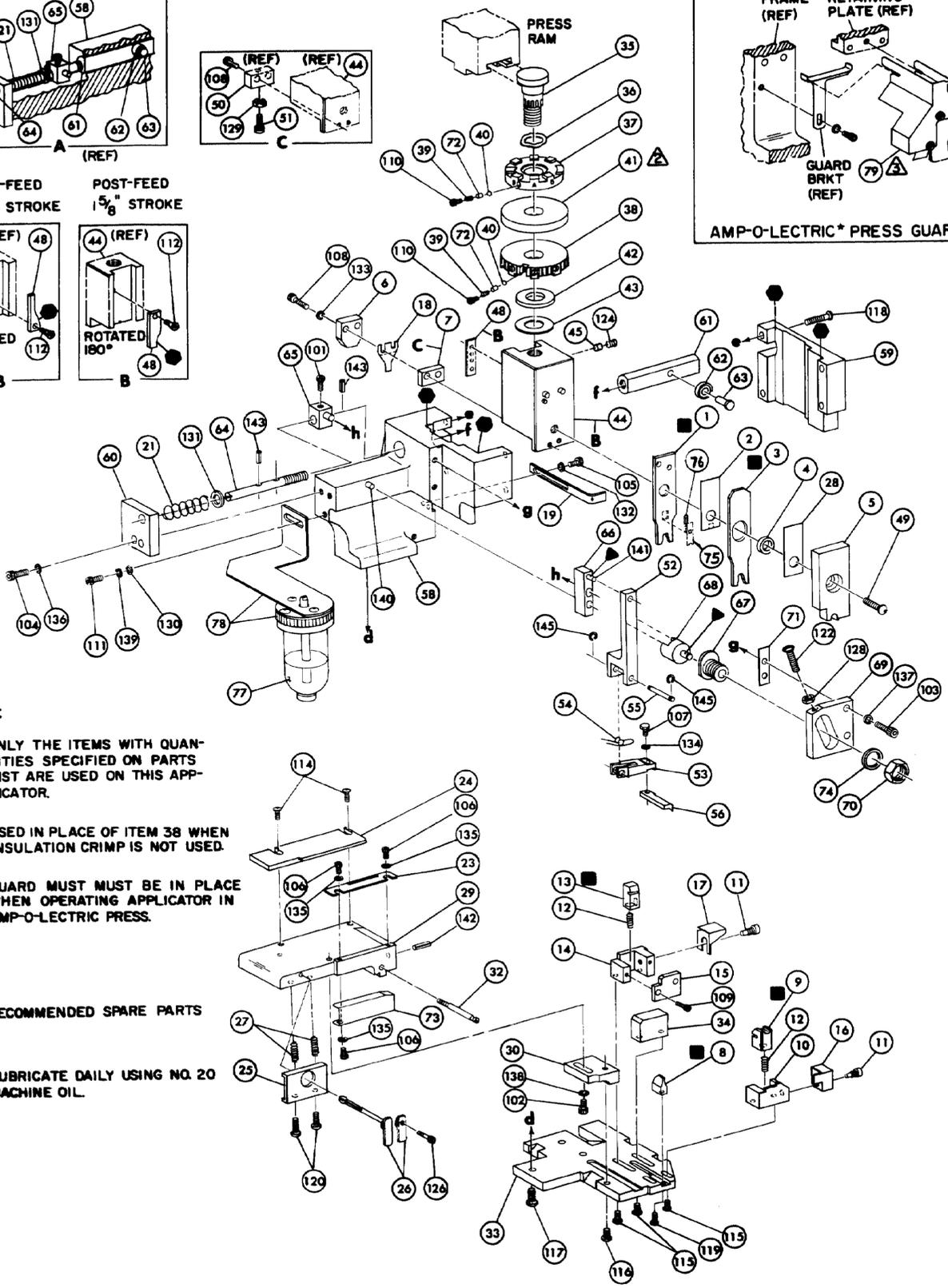
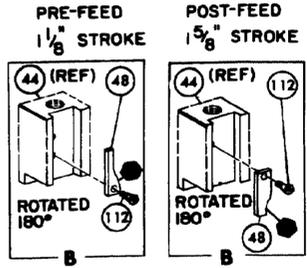
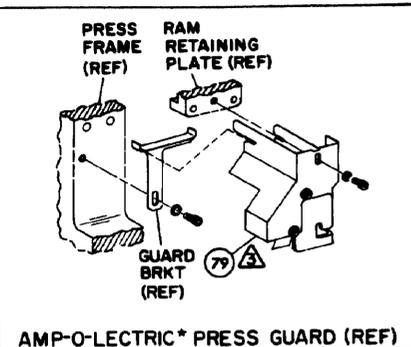
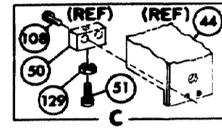
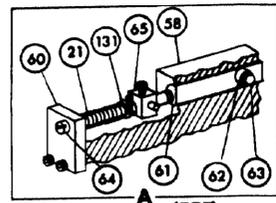


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NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ RECOMMENDED SPARE PARTS

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
			144	1	454485-1	HOUSING	58
2	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	458537-1	PAWL, FEED	56
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141		240624-1	PIN, FEED FINGER	55
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140		691499-1	SPRING, FEED FINGER	54
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139		690541-1	FINGER, FEED	53
	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	1	455679-2	LEVER, TERMINAL FEED ARM	52
2	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137			BUMPER, HOLDDOWN	51
2	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136			SPACER, TONKER	50
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE-FEED 1/2 STROKE	48
	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132		459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	461080-1	RAM	44
	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
1	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
	22353-8	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
			123	1	1-690141-7	DISC, WIRE	37
1	6-23715-4	SCR, PAM HD MACH (6-32 X 1.25) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .28) DRAG	120			SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	455675-1	PLATE, BASE	33
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
3	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	455888-4	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	3-690504-0	GUIDE STRIP (REAR)	24
			109	1	690438-1	GUIDE, STRIP (FRONT)	23
			108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	1	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106				20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	460466-2	STRIPPER	19
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	18
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	16
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	15
REF	455749-1	GUARD	79			HOLDER, SHEAR (REAR)	14
	1-465184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	13
		OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
		SPRING	76	1	690461-1	STOP, SHEAR	11
1	1-22278-9	DEPRESSOR - WIRE	75	1	690459-1	HOLDER, SHEAR (FRONT)	10
1	458109-1	WASHER, SPECIAL	74	1	454276-2	SHEAR, FLOAT (FRONT)	9
		PLATE, STRIP GUIDE COVER	73	1	3-458834-0	ANVIL	8
2	690603-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
1	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
1	22594-8	NUT, HEX	70	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	240628-1	PLATE, ADJUSTMENT	69	1	238011-7	SPACER, TUBULAR, INS CRIMPER	4
1	240626-1	SHAFT, PIVOT	68	1	3-456135-6	CRIMPER, INSULATION	3
1	240633-1	BUSHING	67	1	693184-4	SPACER, CRIMPER	2
1	455680-1	LEVER, INTERMEDIATE	66	1	461079-2	CRIMPER, WIRE	1
1	240629-1	BLOCK, PIVOT	65				
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
1	454178-1	GUIDE, FEED ROD	60				

CRIMPING DATA				APPLICATOR WILL APPLY																																																																																									
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	226286-																																																																																									
A	.094	.076-.086	BRAID 3/16																																																																																										
B	NOT USED	(RG174)																																																																																											
C	NOT USED																																																																																												
D	NOT USED																																																																																												
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INSUL	.122	O																																																																																											
WIRE RANGE	INSULATION RANGE		PRESS NO																																																																																										
.076-.086	.094-.104		565435-5																																																																																										
REMARKS																																																																																													
AMP-O-LECTRIC PRE-FEED																																																																																													
I.D. PLATE (REF): 461264-1																																																																																													
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