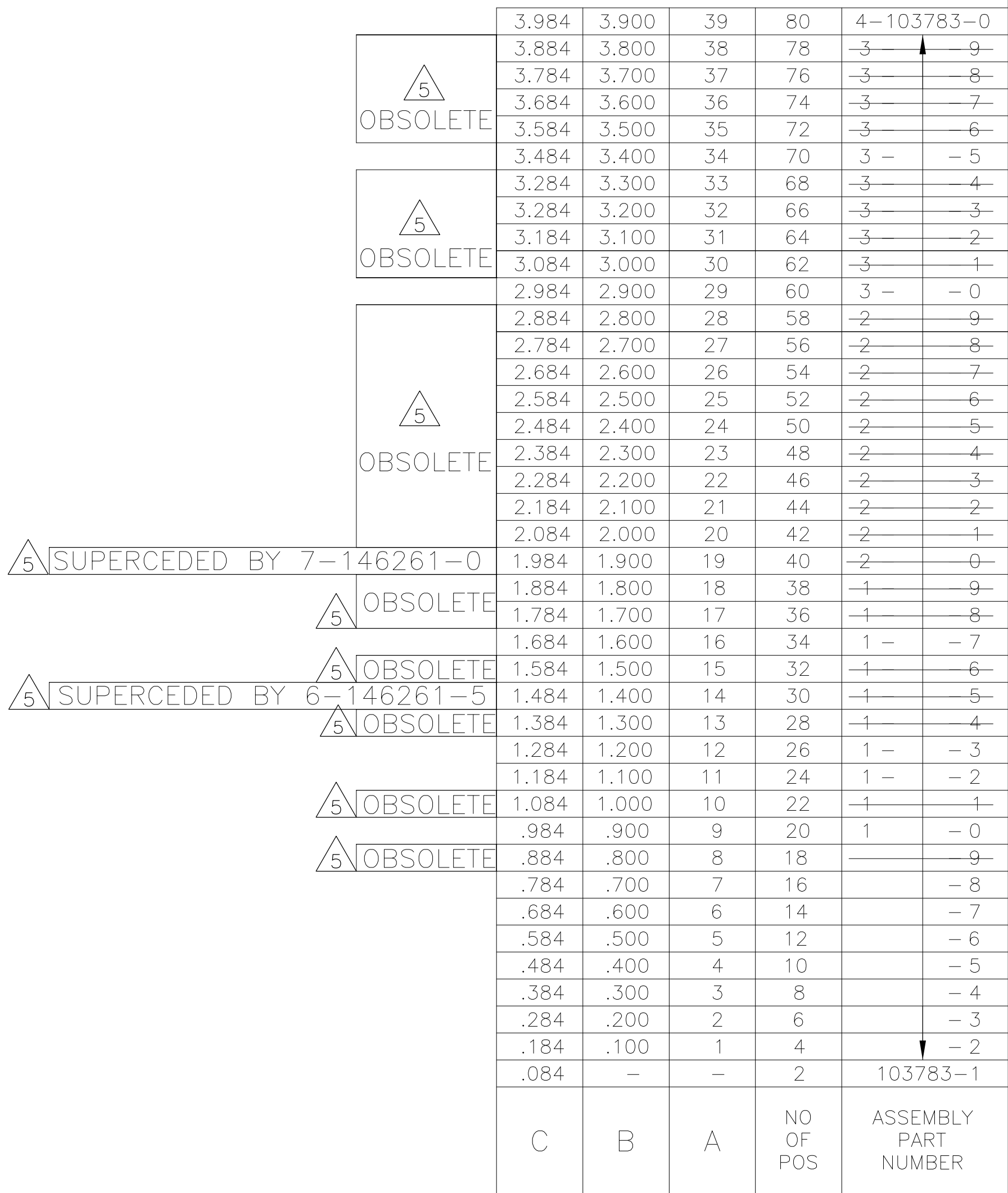




- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 2 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 4 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.D.RINGLEY 7-25-85		 TE Connectivity	
		CHK R.ELICKER 7-25-85			
DIMENSIONS: INCHES		APVD R.ELICKER 7-25-85		NAME	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		ASSEMBLY, MOD II, HEADER, BREAKAWAY, DOUBLE ROW, .100X .100 CL, WITH .025 SQUARE POSTS	
0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		PRODUCT SPEC —		SIZE	
MATERIAL HOUSING:FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: COPPER ALLOY		APPLICATION SPEC —		CAGE CODE	
FINISH		WEIGHT —		DRAWING NO	
POSTS 		CUSTOMER DRAWING		A2 00779 G-103783	
				RESTRICTED TO —	
				SCALE 4:1 SHEET 1 of 1 REV H1	

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