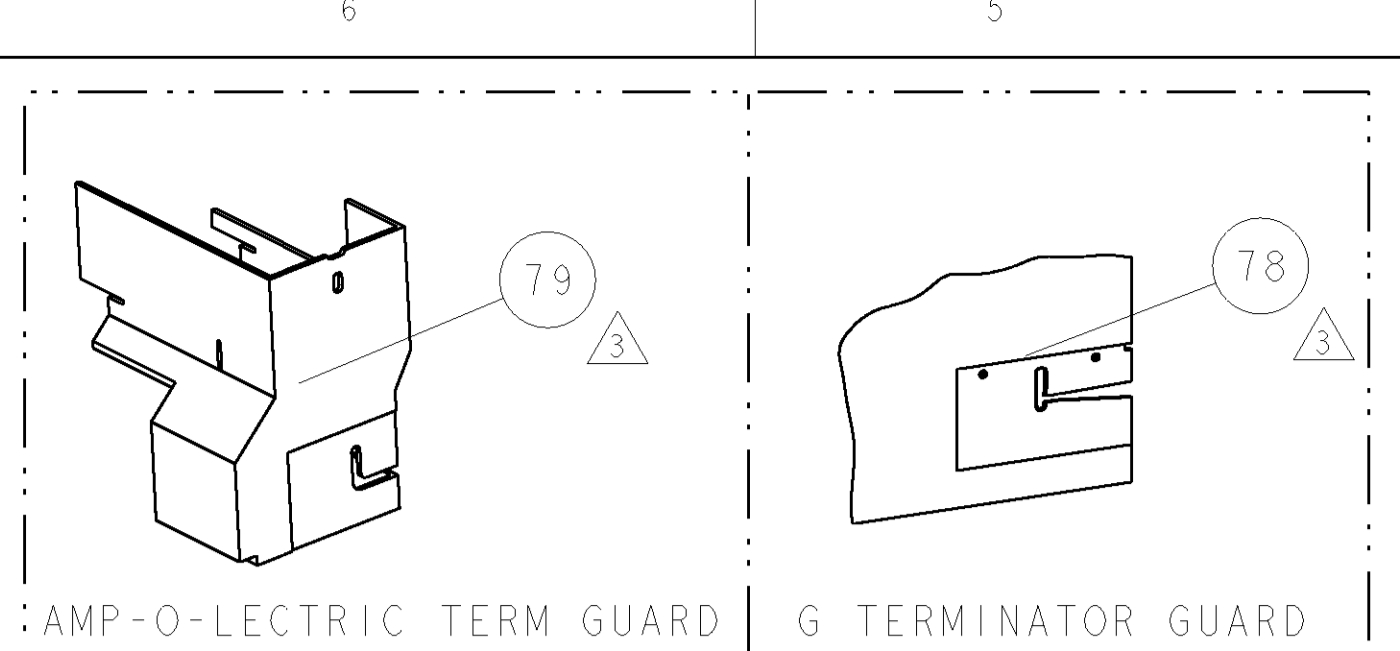
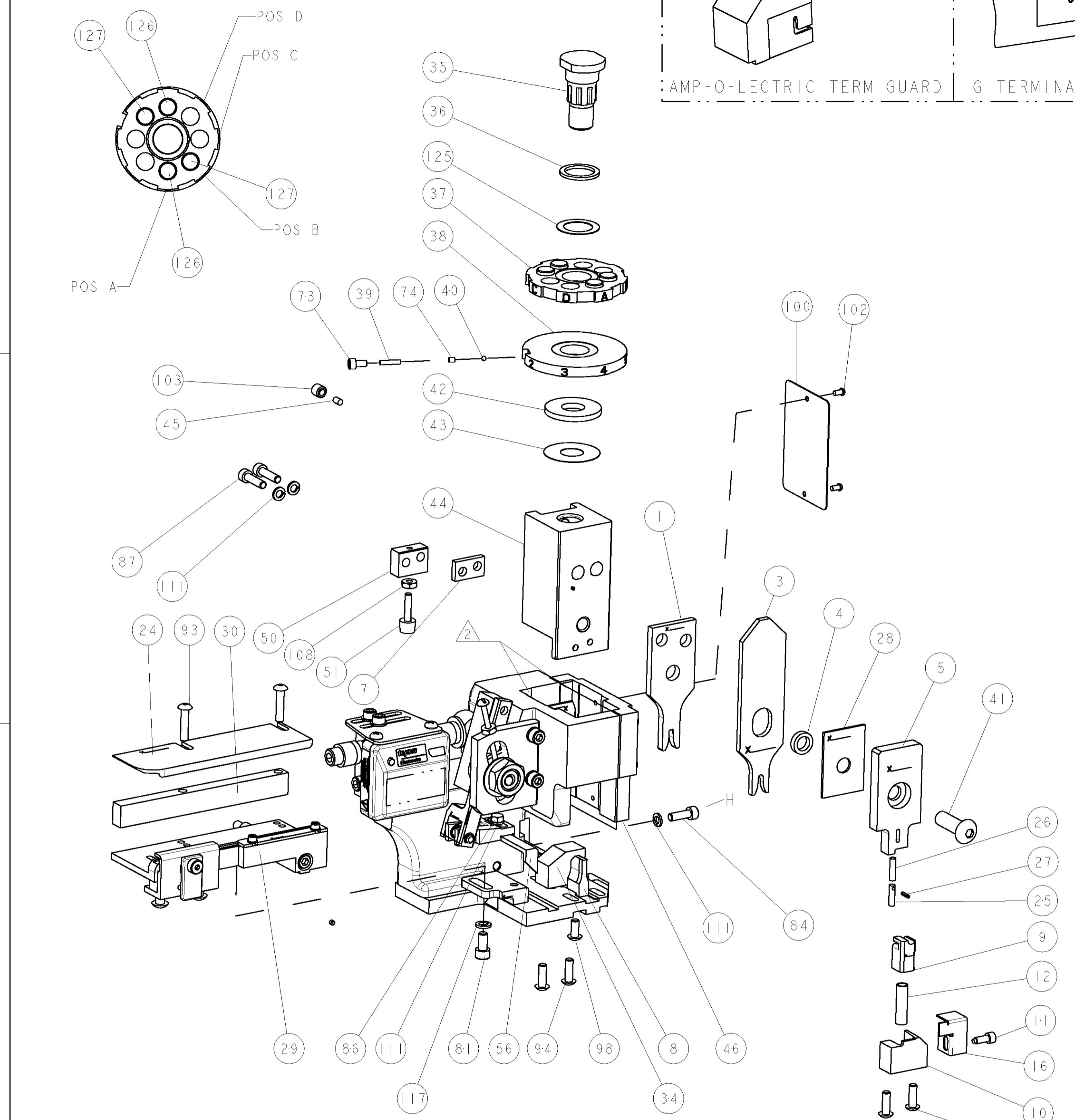


PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852137-1	A	122500-1	LEADMAKER	POST FEED
1852137-2	A	565435-5	BENCH MODEL K	PRE FEED
1852137-3	A	354500-1	BENCH MODEL G	PRE FEED



TERMINAL NAME: TERMINAL, PIN					
CUST PRT #	TYCO PRT #	SUMITOMO TERMINAL - AMP CRIMP SPECS			
8100-1572	1572814-1	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.064±.002[1.63±0.05mm]	14 AWG	
-	-	B	.054±.002[1.37±0.05mm]	16 AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	-	.100 [2.54mm]	F	16-14AWG
-	-	WIRE	.120 [3.05mm]	O	∅.120 MAX
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.184 -.199	NONE	.397	408-8040	458637-1	

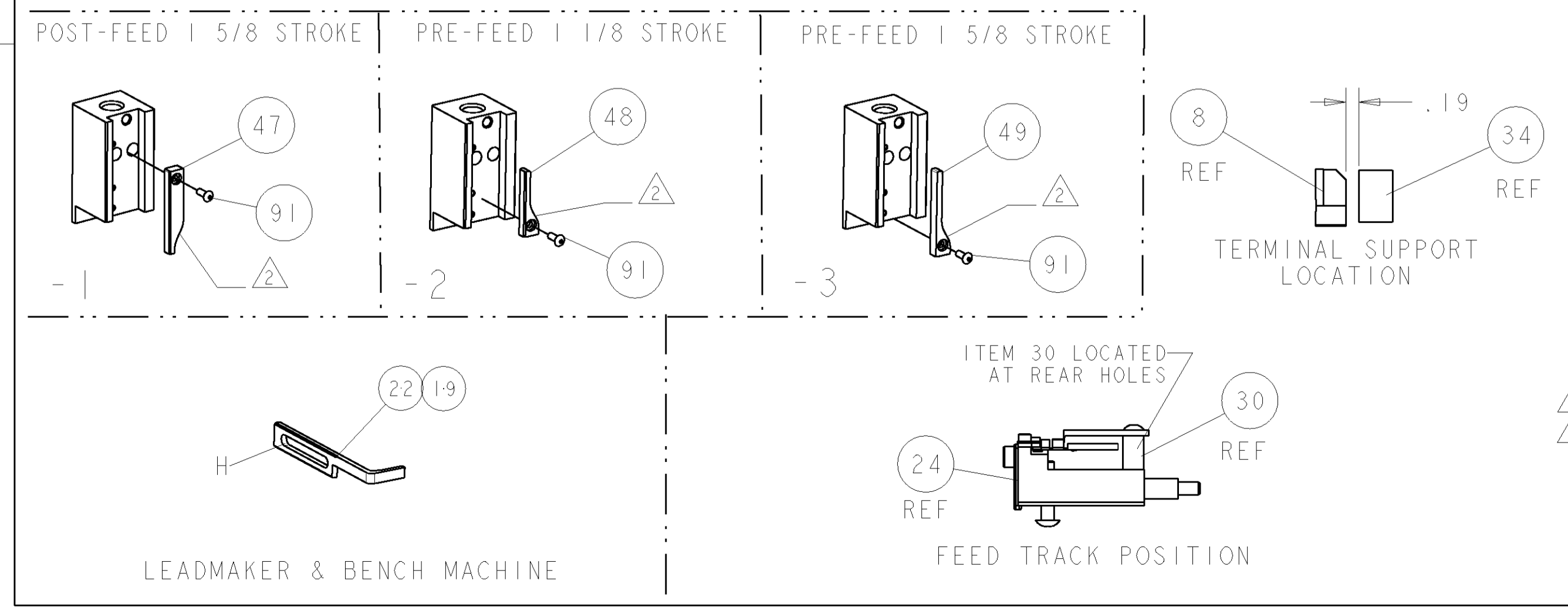
LOC	DIST	REV	DESCRIPTION	DATE	BY	APPD
A	66		RELEASED	200205	LG	GB



- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

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2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
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-	-	-	-	-	-	120
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1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
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-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	-	-	-	-	-	113
-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
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1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
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-	-	-	-	-	-	14
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1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
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1	1	1	-	3-456407-1	CRIMPER, WIRE PREMIUM	1



DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: B. HIGMAN 23SEPT2005		Tyco Electronics Harrisburg, PA 17105-3608	
0 PLC	±	1 PLC	±0.1	2 PLC	±0.01	3 PLC	±0.001
4 PLC	±0.001	ANGLES ±0.001		APPRO: J. ELBIN 23SEPT2005		NAME: SIDE FEED HDM APPLICATOR	
MATERIAL: -		FINISH: -		WEIGHT: -		RESTRICTED TO: -	
CUSTOMER DRAWING		SCALE: 3:5		SHEET: 1 OF 1		REV: A	

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