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|                              |                          |     |      |                                 |               |           |       |
|------------------------------|--------------------------|-----|------|---------------------------------|---------------|-----------|-------|
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|                              |                          |     |      | P LTR DESCRIPTION DATE DWN APVD |               |           |       |
|                              |                          |     |      | A1                              | ECR-16-009821 | 18JUL2016 | GK SD |
|                              |                          |     |      |                                 |               |           |       |
|                              |                          |     |      |                                 |               |           |       |
|                              |                          |     |      |                                 |               |           |       |

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2836184-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852833  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1852833

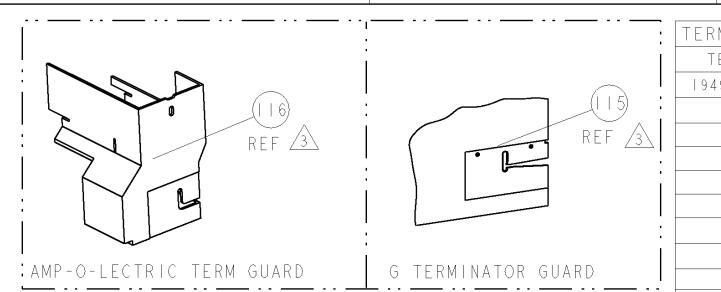
|   |  |                      |  |                          |  |
|---|--|----------------------|--|--------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |  | DWN GOPALAKRISHNA HV |  | TE Connectivity          |  |
| DIMENSIONS:   |  | CHK GOPALAKRISHNA HV |  |                          |  |
|  |  | APVD STOUGH DALE     |  | NAME                     |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:  |  | PRODUCT SPEC         |  | SIDE FEED HDM APPLICATOR |  |
| 0 PLC ±   |  | APPLICATION SPEC     |  |                          |  |
| 1 PLC ±   |  |                      |  |                          |  |
| 2 PLC ±   |  |                      |  |                          |  |
| 3 PLC ±   |  |                      |  |                          |  |
| 4 PLC ±   |  |                      |  |                          |  |
| ANGLES ±  |  | WEIGHT               |  | SIZE                     |  |
|   |  | CUSTOMER DRAWING     |  | CAGE CODE                |  |
|   |  | DRAWING NO           |  | DRAWING NO               |  |
|   |  | C- 1852833           |  |                          |  |
|   |  | SCALE                |  | SHEET 1 OF 2             |  |
|   |  | REV A1               |  |                          |  |

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| PART NUMBER   | REV | FIRST USED | POWER UNIT    | FEED TYPE | DESCRIPTION        |
| 1852833-1   | A   | 122500-1   | LEADMAKER     | POST FEED | CUTS CARRIER       |
| 1852833-2   | A   | 565435-5   | BENCH MODEL K | PRE FEED  | CUTS CARRIER       |
| 1852833-3   | A   | 354500-1   | BENCH MODEL G | PRE FEED  | CUTS CARRIER       |
| 1852833-6   | A   | 122500-1   | LEADMAKER     | POST FEED | CONTINUOUS CARRIER |
| 7-1852833-7   | A   | -          | -             | -         | SPARE PARTS        |

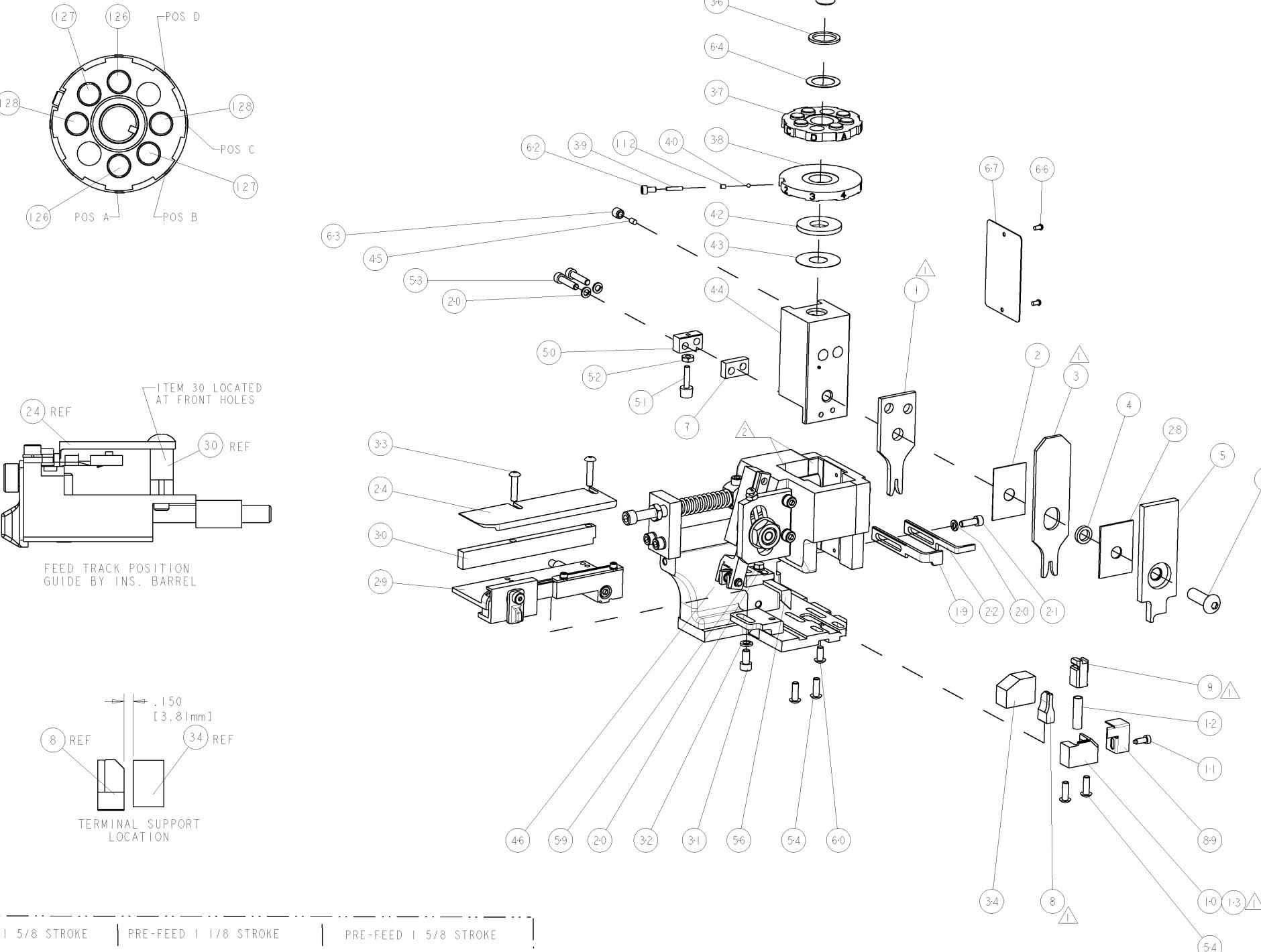
1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING  
APPLICATOR IN A BENCH MACHINE



| TERMINAL NAME: US150 UNSEALLED FEMALE TERMINAL |                 |  |                            |
|--|-----------------|--|----------------------------|
| TE PN  | MFR PN          | Sumitomo TERMINAL - Sumitomo CRIMP SPECS |                            |
| 1949950-1                                      | 8240-0128       | PAD LTR                                  | CRIMP HEIGHT               |
| -  | -               | A  | 1.40mm+.05/-0.05±.002-.002 |
| -  | -               | B  | 1.35mm+.05/-0.05±.002-.002 |
| -  | -               | C  | 1.30mm+.05/-0.05±.001-.002 |
| -  | -               | D  | -                          |
| -  | -               | CRIMP                                    | SIZE                       |
| -  | -               | WIRE                                     | 2.03mm [.080]              |
| -  | -               | INSUL                                    | 2.74mm [.108]              |
| WIRE STRIP LENGTH                              | TERM APPL. SPEC | FEED                                     | APPLICATOR INSTRUCTIONS    |
| 4.50-4.88                                      | Sumitomo-Rev A2 | 10.62                                    | 408-8040                   |
|  |                 |  | SET UP GAGE                |
|  |                 |  | 458637-1                   |



| LOC | DIST | REVISIONS |          |                 |
|-----|------|-----------|----------|-----------------|
|     |      | P         | LTR      | DESCRIPTION     |
| A   | 66   | A         | RELEASED | 05MAY2009 KH TE |
|     |      |           |          |                 |
|     |      |           |          |                 |
|     |      |           |          |                 |

|   |    |     |   |    |    |             |                                       |         |
|---|----|-----|---|----|----|-------------|---------------------------------------|---------|
| - | 2  | 2   | 2 | 2  | -  | 2-354779-4  | PIN, WIRE DISC, .3110                 | 1128    |
| - | 2  | 2   | 2 | 2  | -  | 2-354779-0  | PIN, WIRE DISC, .3090                 | 1127    |
| - | 2  | 2   | 2 | 2  | -  | 1-354779-7  | PIN, WIRE DISC, .3075                 | 1126    |
| - | -  | REF | - | .. | .. | 455749-1    | GUARD, WINDOW                         | 1116    |
| - | -  | REF | - | .. | .. | 679532-1    | INSERT, GUARD                         | 1115    |
| - | 1  | 1   | 1 | 1  | -  | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 1112    |
| - | 1  | 1   | 1 | 1  | -  | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 191     |
| - | 1  | 1   | 1 | 1  | -  | 318563-1    | GUARD, FRONT CHIP                     | 189     |
| - | 1  | 1   | 1 | 1  | -  | 4088040     | SF APPL INST 408-8040                 | 172     |
| - | 1  | 1   | 1 | 1  | -  | 217238-1    | GENERAL INSTRUCTION PKG               | 171     |
| - | 1  | 1   | 1 | 1  | -  | 461264-1    | PLATE, IDENTIFICATION                 | 167     |
| - | 2  | 2   | 2 | 2  | -  | 21017-2     | SCREW, DRIVE                          | 166     |
| - | 1  | 1   | 1 | 1  | -  | 986950-1    | WASHER, FLAT PRECISION                | 164     |
| - | 1  | 1   | 1 | 1  | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 163     |
| - | 1  | 1   | 1 | 1  | -  | 23030-1     | SCR, SKT HD CAP 6-32 X .25            | 162     |
| - | 1  | 1   | 1 | 1  | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 160     |
| - | 1  | 1   | 1 | 1  | -  | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 159     |
| - | 1  | 1   | 1 | 1  | -  | 458537-2    | PAWL, FEED                            | 156     |
| - | 4  | 4   | 4 | 4  | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 154     |
| - | 2  | 2   | 2 | 2  | -  | 2-21000-9   | SCR, SKT HD CAP 8-32 X .750           | 153     |
| - | 1  | 1   | 1 | 1  | -  | 21018-5     | NUT, HEX, REG 6-32                    | 152     |
| - | 1  | 1   | 1 | 1  | -  | 811242-2    | BUMPER, HOLD DOWN                     | 151     |
| - | 1  | 1   | 1 | 1  | -  | 690753-1    | SPACER, TONKER                        | 150     |
| - | -  | -   | - | .. | .. | 690602-6    | CAM, PRE FEED, 1 5/8                  | 149     |
| - | -  | -   | - | .. | .. | 690602-5    | CAM, PRE FEED, 1 1/8                  | 148     |
| - | 1  | -   | 1 | 1  | -  | 690501-4    | CAM, POST-FEED 1 5/8                  | 147     |
| - | 1  | 1   | 1 | 1  | -  | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 146     |
| - | 1  | 1   | 1 | 1  | -  | 690191-1    | PLUG, NYLON                           | 145     |
| - | 1  | 1   | 1 | 1  | -  | 455673-1    | RAM, SIDE FEED                        | 144     |
| - | 1  | 1   | 1 | 1  | -  | 690125-1    | SHIM SUB-ASSY                         | 143     |
| - | 1  | 1   | 1 | 1  | -  | 690124-1    | WASHER, RAM (.115)                    | 142     |
| - | 1  | 1   | 1 | 1  | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 141     |
| - | 1  | 1   | 1 | 1  | -  | 23241-6     | BALL, STEEL                           | 140     |
| - | 1  | 1   | 1 | 1  | -  | 690170-1    | SPRING, COMPRESSION                   | 139     |
| - | 1  | 1   | 1 | 1  | -  | 690142-3    | DISC, INSULATION                      | 138     |
| - | 1  | 1   | 1 | 1  | -  | 354777-1    | WIRE DISC, ASSEMBLY                   | 137     |
| - | 1  | 1   | 1 | 1  | -  | 22480-5     | SPRING, COMPRESSION                   | 136     |
| - | 1  | 1   | 1 | 1  | -  | 690212-1    | POST, RAM                             | 135     |
| - | 2  | 2   | 2 | 2  | -  | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 133     |
| - | 1  | 1   | 1 | 1  | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 132     |
| - | 1  | 1   | 1 | 1  | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 131     |
| - | 1  | 1   | 1 | 1  | -  | 1320908-1   | SPACER, STRIP GUIDE                   | 130     |
| - | 1  | 1   | 1 | 1  | -  | 1633091-1   | ASSEMBLY, STRIP GUIDE                 | 129     |
| - | 1  | 1   | 1 | 1  | -  | 1-455888-0  | SPACER, CRIMPER                       | 128     |
| - | 1  | 1   | 1 | 1  | -  | 1320928-1   | PLATE, STRIP GUIDE                    | 124     |
| - | 1  | -   | 1 | 1  | -  | 690472-2    | STRIPPER                              | 122     |
| - | 1  | 1   | 1 | 1  | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 121     |
| - | 4  | 4   | 4 | 4  | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 120     |
| - | -  | -   | - | .. | .. | 691353-1    | STRIPPER                              | 119     |
| - | 1  | -   | - | -  | -  | 679625-1    | WHEEL, FRONT (NO CUT)                 | 113     |
| - | 1  | 1   | 1 | 1  | -  | 3-22280-3   | SPRING, COMPRESSION                   | 112     |
| - | 1  | -   | 1 | 1  | -  | 690461-1    | STOP, SHEAR                           | 111     |
| - | 1  | -   | 1 | 1  | -  | 690459-1    | WHEEL, FRONT                          | 110     |
| - | 1  | 1   | 1 | 1  | -  | 454276-1    | FLOATING SHEAR, FRONT                 | 109     |
| - | 1  | 1   | 1 | 1  | -  | 4-1633109-7 | ANVIL, COMBINATION .080               | 108     |
| - | 1  | 1   | 1 | 1  | -  | 1-240641-8  | SPACER                                | 107     |
| - | -  | -   | - | -  | -  | ..          | ..                                    | 106     |
| - | -  | -   | - | -  | -  | 1-455889-4  | DEPRESSOR, SHEAR                      | 105     |
| - | -  | -   | - | -  | -  | 238011-4    | BLOCK, CRIMPER SPACER                 | 104     |
| - | 1  | 1   | 1 | 1  | -  | 6-1633471-2 | CRIMPER, INSULATION F                 | 103     |
| - | -  | -   | - | -  | -  | 455888-4    | SPACER, CRIMPER                       | 102     |
| - | -  | -   | - | -  | -  | 2-456405-9  | CRIMPER, WIRE PREMIUM                 | 101     |
| - | 77 | -   | 6 | -  | -  | 1 U/M       | PART NO                               | ITEM NO |
| - | 77 | -   | 6 |    |    |             |                                       |         |

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