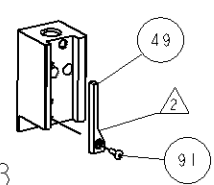
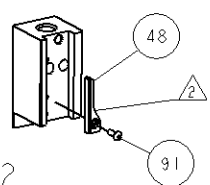
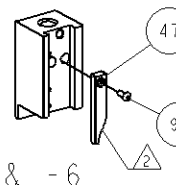
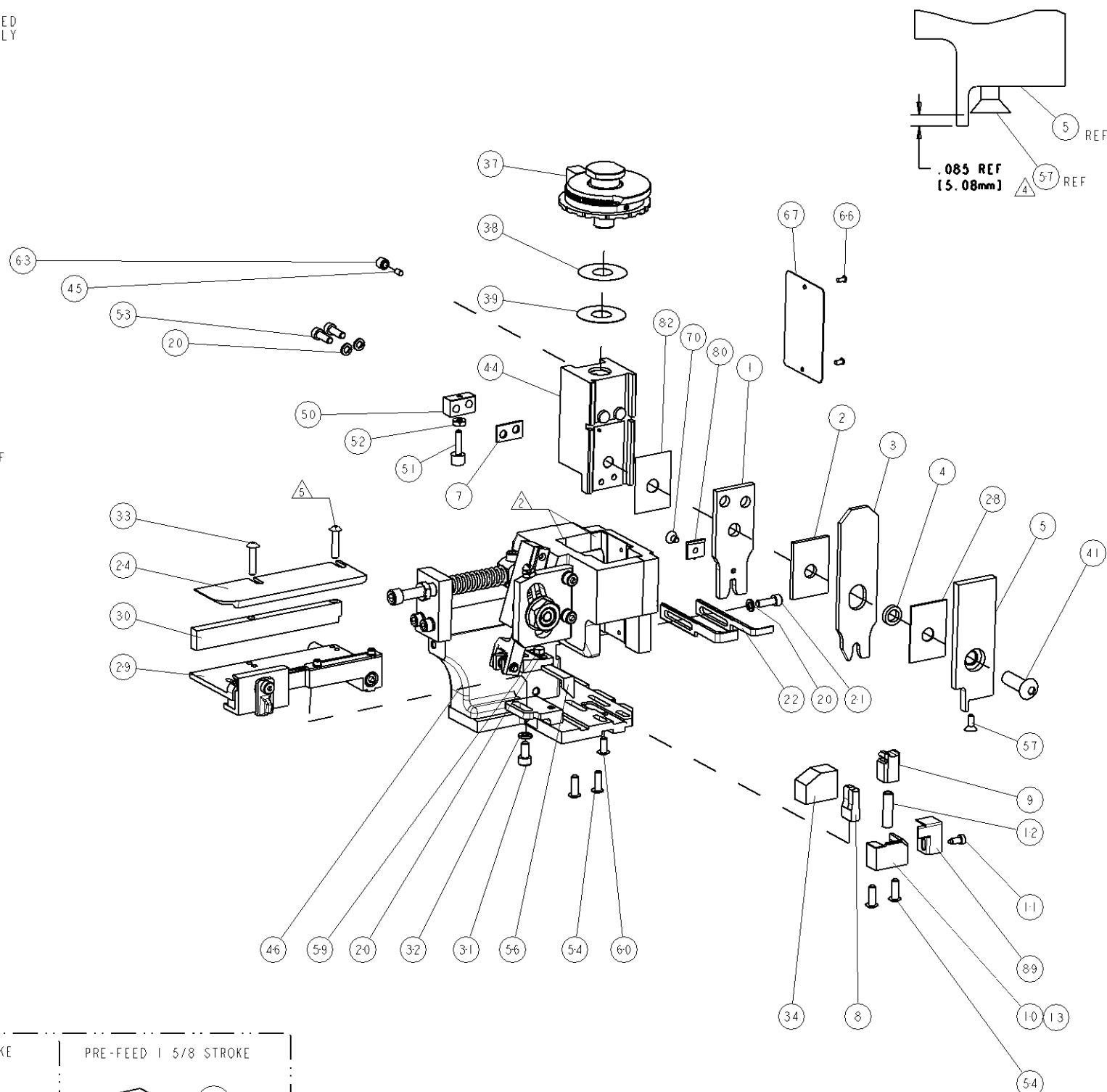
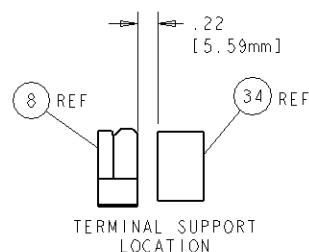


		2				1	
LOC		DIST		REVISIONS			
A		66		REV	DATE	BY	APPV
				A1	ECR-08-020924	2008052808	LG 6B
				B	ECR-10-024849	030012010	XZ SX

- * WARNING**
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
	-	-	-	-	-	-	455888-4	SPACER, CRIMPER	82
	-	-	-	-	-	-	224405-2	DEPRESSOR, WIRE	80
	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	-	-	-	-	-	1-21003-8	SCR, FLT SKT HD CAP 6-32 X .250	70
	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	6
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	-	-	-	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
	-	-	-	-	-	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
	-	-	-	-	-	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, I 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, I 1/8	48
	-	-	-	-	-	-	690501-4	CAM, POST-FEED I 5/8	47
	-	-	-	-	-	-	458456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	-	-	-	-	-	690191-1	PLUG, NYLON	45
	-	-	-	-	-	-	819307-7	RAM, SIDE FEED	44
	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
	-	-	-	-	-	-	469367-4	SHIM	38
	-	-	-	-	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	-	-	-	-	-	690786-6	TERMINAL SUPPORT	34
5	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	-	-	-	-	-	1320908-2	SPACER, STRIP GUIDE	30
	-	-	-	-	-	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
	-	-	-	-	-	-	455888-7	SPACER, CRIMPER	28
	-	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
	-	-	-	-	-	-	690472-6	STRIPPER	22
	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	690472-5	STRIPPER	19
1	-	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
	-	-	-	-	-	-	4-22280-8	SPRING, COMPRESSION	12
	-	-	-	-	-	-	690461-2	STOP, SHEAR	11
1	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	-	-	-	-	-	-	318707-3	FLOATING SHEAR, FRONT	9
1	-	-	-	-	-	-	4-1633535-9	ANVIL, COMBINATION	8
	-	-	-	-	-	-	6-240641-4	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	-	-	-	-	-	318701-1	DEPRESSOR, SHEAR	5
	-	-	-	-	-	-	3-238011-5	BLOCK, CRIMPER SPACER	4
1	-	-	-	-	-	-	4-1583690-1	CRIMPER, INSUL O	3
	-	-	-	-	-	-	2-455888-4	SPACER, CRIMPER	2
1	-	-	-	-	-	-	2-856313-3	CRIMPER, WIRE	1

DIMENSIONS FORM: INCHES 		0 PIC ± 1 PIC ±0.1 2 PIC ±0.01 3 PIC ±0.001 4 PIC ±0.0001 ANGLES ±	DIM: B. SHEN CDR: GROSS DATE: 17SEP2007 T. BENCHOFF PRODUCT SPEC APPLICATION SPEC	NAME: Tyco Electronics Harrisburg, PA 17105-3608	FINE ADJUST SIDE FEED HDM APPLICATOR	SIZE: A1 CASE CODE: 00779 DRAWING NO: C-1855330	RESTRICTED TO:
MATERIAL: - FINISH: - WEIGHT: -		CUSTOMER DRAWING		SCALE: 2:5 SHEET: 1 OF 1 REV: B		DATE: 17SEP2007	

CUSTOMER VIEWABLE ASSEMBLY					
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Mouser Electronics

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