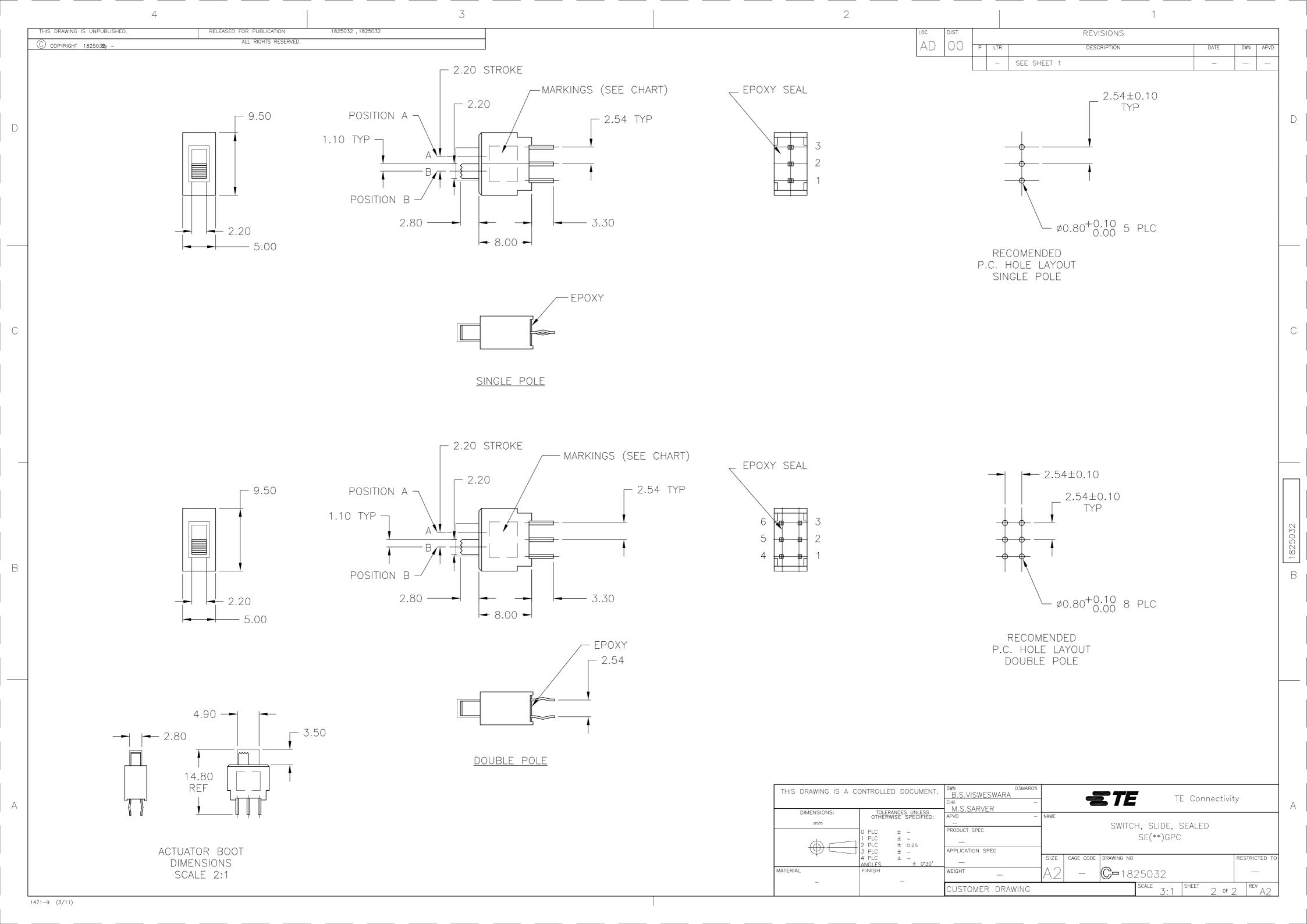
RELEASED FOR PUBLICATION THIS DRAWING IS UNPUBLISHED. 1825032 , 1825032 REVISIONS ALL RIGHTS RESERVED AD 00 DESCRIPTION A2 REVISED PER ECO-11-021742 05NOV11 | KH | PO 1. OPERATING TEMPERATURE:  $-20^{\circ}$ C TO  $80^{\circ}$ C. 16. LIFE EXPECTANCY: ON-OFF ELECTRICAL SWITCHING OPERATIONS PER EIA 364-9C 10 CYCLES PER MINUTE AT THE FOLLOWING RATED LOAD. 2. STORAGE TEMPERATURE: -40°C TO 80°C. MAXIMUM CONTACT MINIMUM CONTACT 3. CONTACT TIMING: NON-SHORTING. 0.4 VA TYPE RATING RATING CONTACT RATING: 0.4VA @ 20VDC. 10000 30000 30000 D.E (OPERATIONS) (OPERATIONS) (OPERATIONS) CONTACT RATING MAXIMUM: 50mA 48V AC/DC. CONTACT RATING MINIMUM: 1µA 20mV AC/DC. 17. ACTUATION FORCE: 70-500g PER EIA 364-13B. CONTACT PLATING: GOLD OVER NICKEL. 18. THERMAL SHOCK PER EIA 364-32C, -25°C TO 85°C. FIXED CONTACT/TERMINAL: GOLD OVER NICKEL. 19. HUMIDITY-TEMPERATURE CYCLING PER EIA 364-31B, METHOD III. '9\ FRAME PLATING: TIN OVER NICKEL. 20. TEMPERATURE LIFE PER EIA 364-17B, METHOD B, TEMPERATURE TEST CONDITION 3, 10. INITIAL CONTACT RESISTANCE: LESS THAN 50 MILLIOHMS PER EIA 364-23B. TIME CONDITION B. 11. FINAL CONTACT RESISTANCE: 100 MILLIOHMS MAX PER EIA 364-23B. 21. RESISTANCE TO SOLDER HEAT PER 109-202,CON B. 12. INSULATION RESISTANCE: 500 MEGOHMS MIN AT 250VDC PER EIA 364-21C. 22. SOLDERABILITY PER EIA 364-52, CLASS 2, CATEGORY 1. 13. DIELECTRIC STRENGTH: 500VAC BETWEEN TERMINALS AND GROUND PER EIA 23. SEALED PER IEC 529, IP67. 364-20B, CONDITION 1. 24. ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 14. VIBRATION PER EIA 364-28D, CONDITION VII, LEVEL E. 2000/95/EC OF 27 JAN2003 (ROHS) 15. MECHANICAL SHOCK PER EIA 364-27B, CONDITION A. SLIDE PLATE COLOR- BLACK PA RESIN B COLOR- BLACK BASE PEI RESIN ON OFF 2 - 12 - 3SE2EGPC04 1825032-4 PIANO ALCO SPRING OIL TREATED 5 - 65 - 4WIRE ONON 1825032-3 2 - 32 - 1SE2DGP04 NONE ALCO COLOR- WHITE SLIDE PIN PA RESIN 5 - 65 - 4ON ON OFF SE1EGPC04 1825032-2 SILICON ALCO 2 - 32 - 1ACTUATOR BOOT RUBBER ON ON NONE PHOS SE1DGPC04 1825032-1 ALCO <u>/</u>7\ MOVING CONTACT BRONZE TYCO TYCO TYCO FIXED CONTACT PHOS 8 /TERMINAL ALCOSWITCH BRONZE POSITION A POSITION B MARKINGS PART NUMBER PART NUMBER CIRCUIT ARRANGEMENT COLOR- YELLOW PBT RESIN ACTUATOR CIRCUIT CHARACTERISTICS DWN 03MAR05 B.S.VISWESWARA THIS DRAWING IS A CONTROLLED DOCUMENT. ETE. TE Connectivity А BRASS FRAME M.S.SARVER <u>/</u>9\ DIMENSIONS: TOLERANCES UNLESS OTHERWISE SPECIFIED: SWITCH, SLIDE, SEALED PRODUCT SPEC SE(\*\*)GPC PBT RESIN COLOR- GRAY CASE ± 0.25 ± -APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO **C**-1825032 MATERIAL WEIGHT PART FINISH MATERIAL DESCRIPTION SCALE 1:1 SHEET 1 of 2 REV A2 CUSTOMER DRAWING 1471-9 (3/11)

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