

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

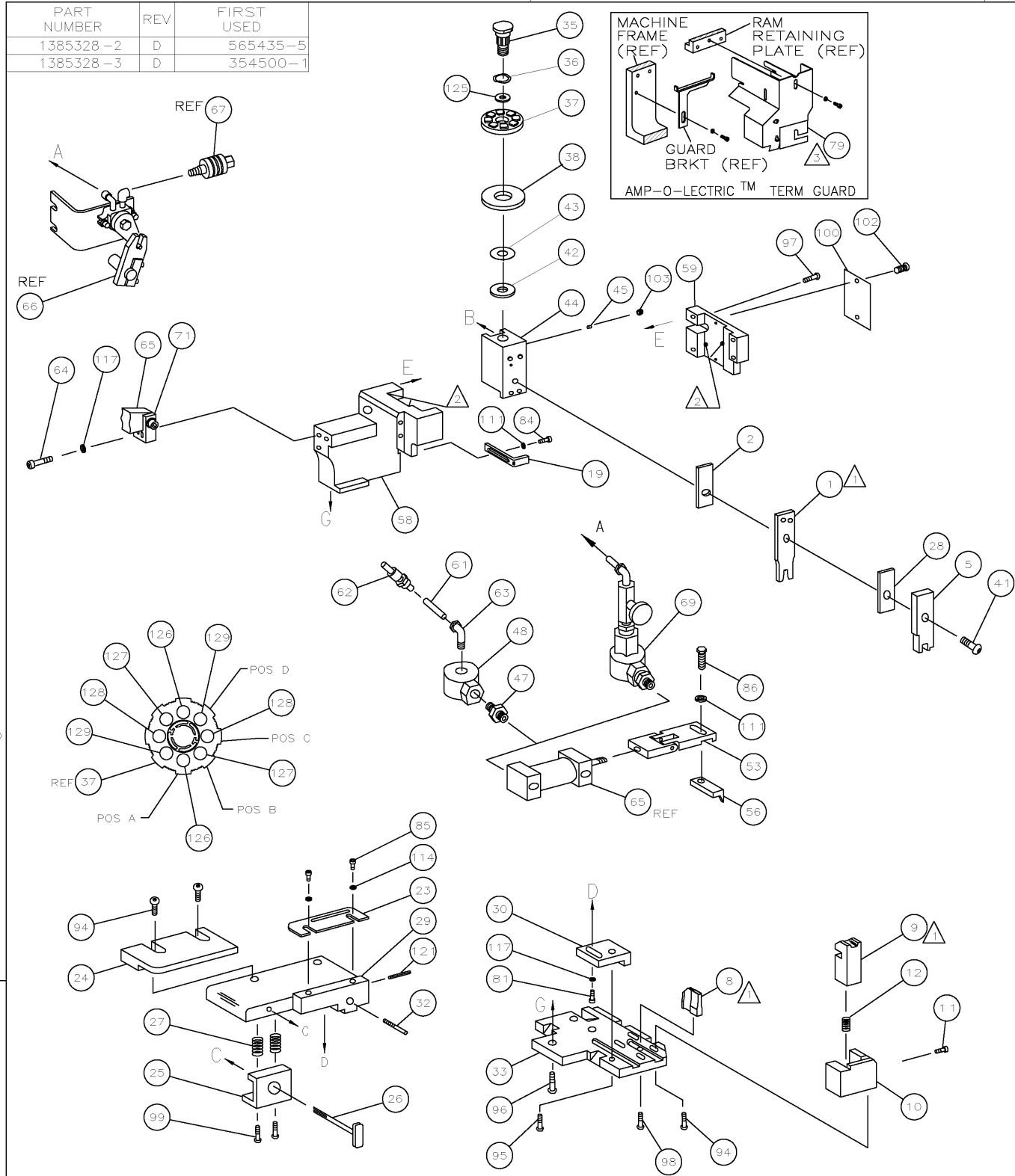
Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1385328 1385328

/home/us016926/DMTECmod

PART NUMBER	REV	FIRST USED
1385328 -2	D	565435-5
1385328 -3	D	354500-1



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 SEE DRAWING FOR COMPONENTS
5 FOR PIGTAIL APPLICATORS ONLY
6 FOR SET-UP WIRE ONLY:
PAD A 18 & 16
PAD B 2(18)
PAD C 18 & 20
PAD D 2(20)

TERMINAL NAME: SPLICE			5				
		63130	CRIMPING DATA 6				
			PAD LTR	CRIMP HEIGHT		WIRE SIZE	
			A	.090 ±.002 [2.29 ±.05mm]		4200-5000 CMA	
			B	.086 ±.002 [2.18 ±.05mm]		3400-4200 CMA	
			C	.082 ±.002 [2.08 ±.05mm]		2600-3400 CMA	
			D	.078 ±.002 [1.98 ±.05mm]		1900-2600 CMA	
			CRIMP	SIZE	TYPE	RANGE	
			WIRE	.110 [2.79mm]	F	1900-5000 CMA	
			INSUL	-	-	-	
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT
.155-.185		114-02088	.620	408-8040		458637-1	L1981

2	2	-	C	8-354778-9	PIN, WIRE DISC (.2940)D	129
2	2	-	C	8-354778-0	PIN, WIRE DISC (.2895)C	128
2	2	-	C	7-354778-2	PIN, WIRE DISC (.2855)B	127
2	2	-	C	6-354778-1	PIN, WIRE DISC (.2800)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
3	3	-	A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
2	2	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	-	A	5-21006-6	SCR,BHC(10-32x.88)DRAG	99
1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	-	A	2-21002-1	SCR,BHC(8-32x.38)HOLDER	93
1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	-	B	455749-1	GUARD, TERMINAL	79
1	1	-	B	459610-3	MOUNT, FEED BRACKET	71

QTY	RECD	PER	ASSY	PARTS LIST
1	1	-	B	459610-3
2	2	-	A	21000-7
1	1	-	A	21000-3
1	1	-	A	2-22603-0
1	1	-	A	3-21000-4
1	1	-	A	2-21002-1
1	1	-	A	2-21002-2
1	1	-	A	2-21002-7
1	1	-	A	2-22733-8
4	4	-	A	2-21002-9
1	1	-	A	22733-8
2	2	-	A	5-21006-6
1	1	-	B	461264-1
2	2	-	A	21017-2
1	1	-	A	21009-2
2	2	-	A	21024-2
3	3	-	A	21024-5
1	1	-	A	4-21028-0
1	1	-	-	4088040
1	1	-	A	217238-1
1	1	-	A	986950-1
2	2	-	C	6-354778-1
2	2	-	C	7-354778-2
2	2	-	C	8-354778-0
2	2	-	C	8-354778-9

-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

-	1	-	D	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	65
2	2	-	A	3-21000-8	SCR,SHC(10-32x.88)AIR ASSY	64
1	-	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	IN	A	27319-4	TUBING, POLY-FLO Ø.25	61
1	1	-	C	454220-1	CAP, RAM	59
1	1	-	D	454485-1	HOUSING	58
1	1	-	B	458537-2	PAWL, FEED	56
1	1	-	B	461062-1	FEED FINGER ASSY	53
1	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455673-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	1-690124-3	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
1	1	-	A2	356600-1	PLATE, BASE	33
1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	1	-	C	1-455888-1	SPACER, FRONT SHEAR DEP	28
2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	-	D	6-690440-5	GUIDE, STRIP (REAR)	24
1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
1	1	-	B	690472-9	STRIPPER	19
1	1	-	C	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	1	-	C	455888-6	SPACER, CRIMPER	2
1	1	-	C	2-456408-8	CRIMPER, WIRE	1

QTY	RECD	PER	ASSY	PARTS LIST
1	1	-	B	459610-3
2	2	-	A	21000-7
1	1	-	A	21000-3
1	1	-	A	2-22603-0
1	1	-	A	3-21000-4
1	1	-	A	2-21002-1
1	1	-	A	2-21002-2
1	1	-	A	2-21002-7
1	1	-	A	2-22733-8
4	4	-	A	2-21002-9
1	1	-	A	22733-8
2	2	-	A	5-21006-6
1	1	-	B	461264-1
2	2	-	A	21017-2
1	1	-	A	21009-2
2	2	-	A	21024-2
3	3	-	A	21024-5
1	1	-	A	4-21028-0
1	1	-	-	4088040
1	1	-	A	217238-1
1	1	-	A	986950-1
2	2	-	C	6-354778-1
2	2	-	C	7-354778-2
2	2	-	C	8-354778-0
2	2	-	C	8-354778-9

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