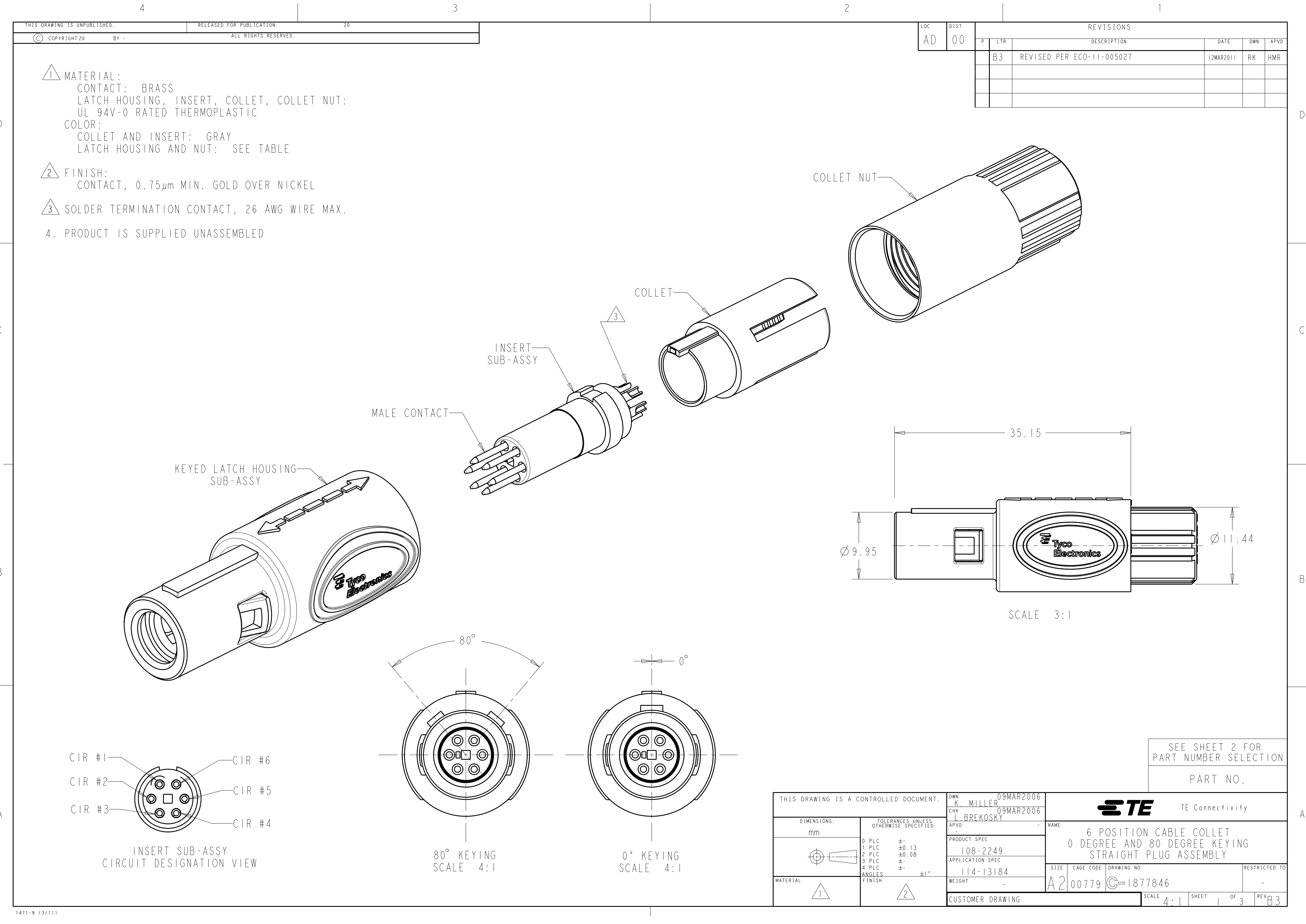




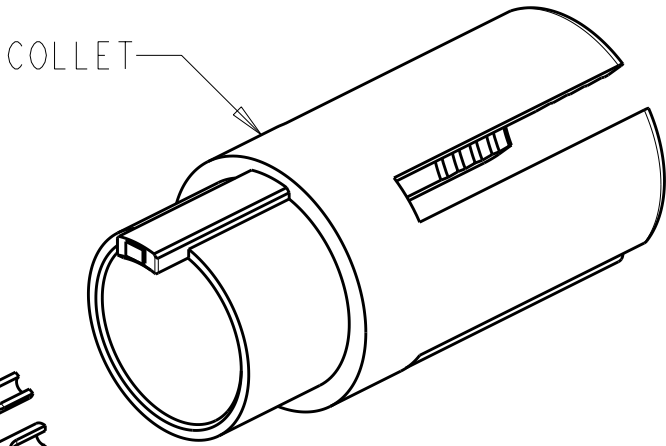
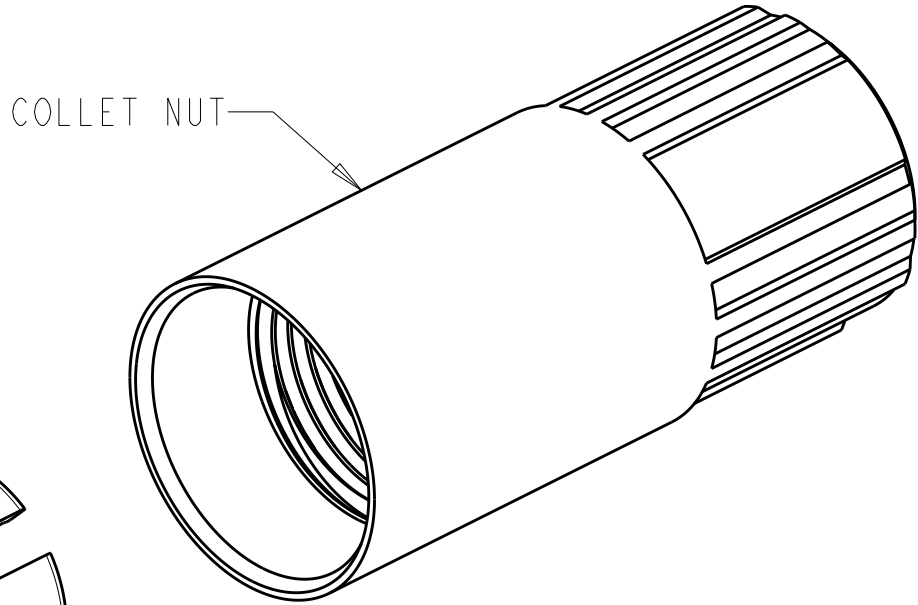
1 MATERIAL:
CONTACT: BRASS
LATCH HOUSING, INSERT, COLLET, COLLET NUT:
UL 94V-0 RATED THERMOPLASTIC
COLOR:
COLLET AND INSERT: GRAY
LATCH HOUSING AND NUT: SEE TABLE

2 FINISH:
CONTACT, 0.75µm MIN. GOLD OVER NICKEL

3 SOLDER TERMINATION CONTACT, 26 AWG WIRE MAX.

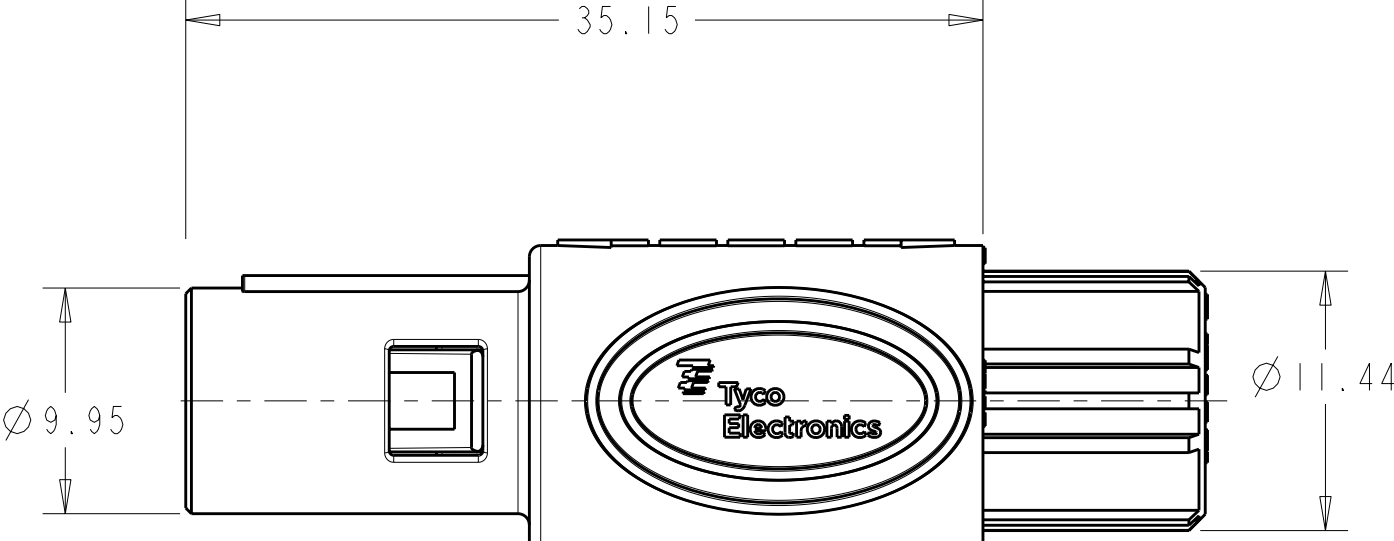
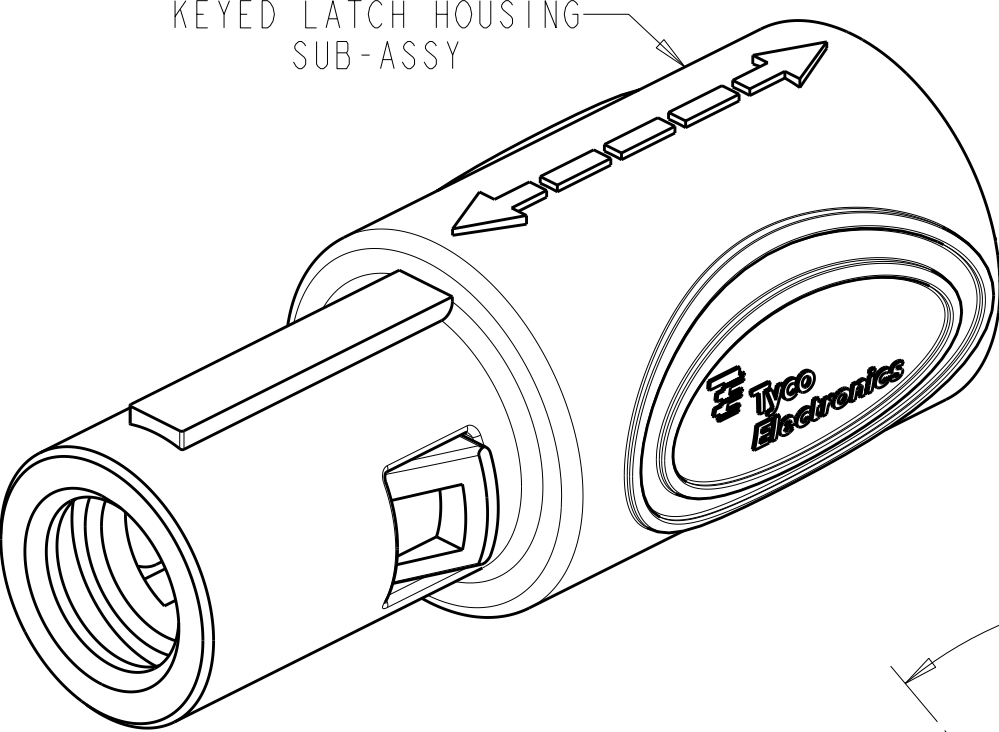
4. PRODUCT IS SUPPLIED UNASSEMBLED

LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
			B3			REVISED PER ECO-11-005027	12MAR2011	RK	HMR

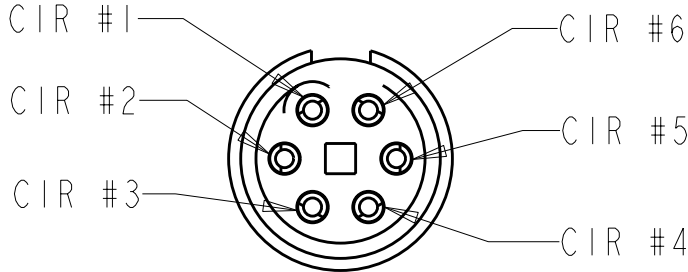


INSERT
SUB-ASSY

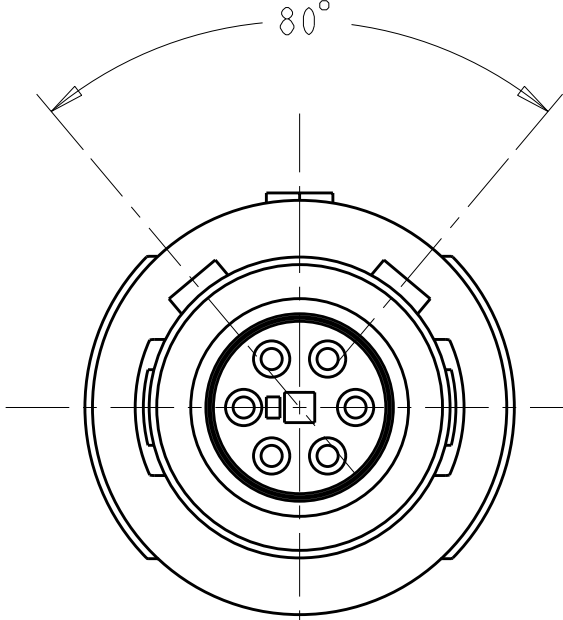
MALE CONTACT



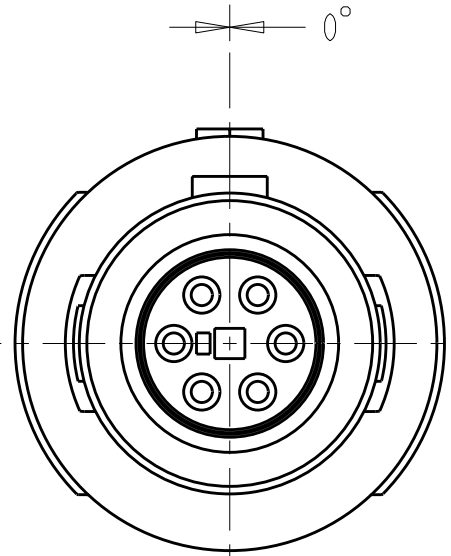
SCALE 3:1



INSERT SUB-ASSY
CIRCUIT DESIGNATION VIEW



80° KEYING
SCALE 4:1



0° KEYING
SCALE 4:1

SEE SHEET 2 FOR
PART NUMBER SELECTION
PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. MILLER CHK L. BREKOSKY APVD -	09MAR2006 09MAR2006 -	TE Connectivity			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME 6 POSITION CABLE COLLET 0 DEGREE AND 80 DEGREE KEYING STRAIGHT PLUG ASSEMBLY			
0 PLC ± 1 PLC ±0.13 2 PLC ±0.08 3 PLC ± 4 PLC ±		PRODUCT SPEC 108-2249		SIZE A2			
MATERIAL 1		APPLICATION SPEC 114-13184		CAGE CODE 00779			
		WEIGHT -		DRAWING NO 1877846			
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 3 REV B3			

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

20

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LOC

DIST

AD

00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

Ø 2.7-Ø 3.9	BLUE	GRAY	80°	7-1877846-2
Ø 4.0-Ø 5.2	BLUE	GRAY	80°	7-1877846-1
Ø 5.3-Ø 6.5	BLUE	GRAY	80°	7-1877846-0
Ø 2.7-Ø 3.9	BLUE	GRAY	0°	6-1877846-9
Ø 4.0-Ø 5.2	BLUE	GRAY	0°	6-1877846-8
Ø 5.3-Ø 6.5	BLUE	GRAY	0°	6-1877846-7
Ø 2.7-Ø 3.9	BLUE	BLACK	80°	6-1877846-6
Ø 4.0-Ø 5.2	BLUE	BLACK	80°	6-1877846-5
Ø 5.3-Ø 6.5	BLUE	BLACK	80°	6-1877846-4
Ø 2.7-Ø 3.9	BLUE	BLACK	0°	6-1877846-3
Ø 4.0-Ø 5.2	BLUE	BLACK	0°	6-1877846-2
Ø 5.3-Ø 6.5	BLUE	BLACK	0°	6-1877846-1
Ø 2.7-Ø 3.9	GREEN	GRAY	80°	6-1877846-0
Ø 4.0-Ø 5.2	GREEN	GRAY	80°	5-1877846-9
Ø 5.3-Ø 6.5	GREEN	GRAY	80°	5-1877846-8
Ø 2.7-Ø 3.9	GREEN	GRAY	0°	5-1877846-7
Ø 4.0-Ø 5.2	GREEN	GRAY	0°	5-1877846-6
Ø 5.3-Ø 6.5	GREEN	GRAY	0°	5-1877846-5
Ø 2.7-Ø 3.9	GREEN	BLACK	80°	5-1877846-4
Ø 4.0-Ø 5.2	GREEN	BLACK	80°	5-1877846-3
Ø 5.3-Ø 6.5	GREEN	BLACK	80°	5-1877846-2
Ø 2.7-Ø 3.9	GREEN	BLACK	0°	5-1877846-1
Ø 4.0-Ø 5.2	GREEN	BLACK	0°	5-1877846-0
Ø 5.3-Ø 6.5	GREEN	BLACK	0°	4-1877846-9
Ø 2.7-Ø 3.9	YELLOW	GRAY	80°	4-1877846-8
Ø 4.0-Ø 5.2	YELLOW	GRAY	80°	4-1877846-7
Ø 5.3-Ø 6.5	YELLOW	GRAY	80°	4-1877846-6
Ø 2.7-Ø 3.9	YELLOW	GRAY	0°	4-1877846-5
Ø 4.0-Ø 5.2	YELLOW	GRAY	0°	4-1877846-4
Ø 5.3-Ø 6.5	YELLOW	GRAY	0°	4-1877846-3
Ø 2.7-Ø 3.9	YELLOW	BLACK	80°	4-1877846-2
Ø 4.0-Ø 5.2	YELLOW	BLACK	80°	4-1877846-1
Ø 5.3-Ø 6.5	YELLOW	BLACK	80°	4-1877846-0
Ø 2.7-Ø 3.9	YELLOW	BLACK	0°	3-1877846-9
Ø 4.0-Ø 5.2	YELLOW	BLACK	0°	3-1877846-8
Ø 5.3-Ø 6.5	YELLOW	BLACK	0°	3-1877846-7
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 37 THRU 72				

Ø 2.7-Ø 3.9	WHITE	GRAY	80°	3-1877846-6
Ø 4.0-Ø 5.2	WHITE	GRAY	80°	3-1877846-5
Ø 5.3-Ø 6.5	WHITE	GRAY	80°	3-1877846-4
Ø 2.7-Ø 3.9	WHITE	GRAY	0°	3-1877846-3
Ø 4.0-Ø 5.2	WHITE	GRAY	0°	3-1877846-2
Ø 5.3-Ø 6.5	WHITE	GRAY	0°	3-1877846-1
Ø 2.7-Ø 3.9	WHITE	BLACK	80°	3-1877846-0
Ø 4.0-Ø 5.2	WHITE	BLACK	80°	2-1877846-9
Ø 5.3-Ø 6.5	WHITE	BLACK	80°	2-1877846-8
Ø 2.7-Ø 3.9	WHITE	BLACK	0°	2-1877846-7
Ø 4.0-Ø 5.2	WHITE	BLACK	0°	2-1877846-6
Ø 5.3-Ø 6.5	WHITE	BLACK	0°	2-1877846-5
Ø 2.7-Ø 3.9	RED	GRAY	80°	2-1877846-4
Ø 4.0-Ø 5.2	RED	GRAY	80°	2-1877846-3
Ø 5.3-Ø 6.5	RED	GRAY	80°	2-1877846-2
Ø 2.7-Ø 3.9	RED	GRAY	0°	2-1877846-1
Ø 4.0-Ø 5.2	RED	GRAY	0°	2-1877846-0
Ø 5.3-Ø 6.5	RED	GRAY	0°	1-1877846-9
Ø 2.7-Ø 3.9	RED	BLACK	80°	1-1877846-8
Ø 4.0-Ø 5.2	RED	BLACK	80°	1-1877846-7
Ø 5.3-Ø 6.5	RED	BLACK	80°	1-1877846-6
Ø 2.7-Ø 3.9	RED	BLACK	0°	1-1877846-5
Ø 4.0-Ø 5.2	RED	BLACK	0°	1-1877846-4
Ø 5.3-Ø 6.5	RED	BLACK	0°	1-1877846-3
Ø 2.7-Ø 3.9	GRAY	GRAY	80°	1-1877846-2
Ø 4.0-Ø 5.2	GRAY	GRAY	80°	1-1877846-1
Ø 5.3-Ø 6.5	GRAY	GRAY	80°	1-1877846-0
Ø 2.7-Ø 3.9	GRAY	GRAY	0°	1877846-9
Ø 4.0-Ø 5.2	GRAY	GRAY	0°	1877846-8
Ø 5.3-Ø 6.5	GRAY	GRAY	0°	1877846-7
Ø 2.7-Ø 3.9	BLACK	BLACK	80°	1877846-6
Ø 4.0-Ø 5.2	BLACK	BLACK	80°	1877846-5
Ø 5.3-Ø 6.5	BLACK	BLACK	80°	1877846-4
Ø 2.7-Ø 3.9	BLACK	BLACK	0°	1877846-3
Ø 4.0-Ø 5.2	BLACK	BLACK	0°	1877846-2
Ø 5.3-Ø 6.5	BLACK	BLACK	0°	1877846-1
CABLE RANGE	COLLET NUT COLOR	LATCH HOUSING COLOR	KEYING	PART NO.
PART NUMBERS 1 THRU 36				

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±0.13
2 PLC ±0.08
3 PLC ±
4 PLC ±
ANGLES ±1°
FINISH

MATERIAL

-

DWN

K. MILLER

09MAR2006

CHK

L. BREKOSKY

09MAR2006

APVD

-

PRODUCT SPEC

108-2249

APPLICATION SPEC

114-13184

WEIGHT

-

CUSTOMER DRAWING

TE Connectivity

NAME

6 POSITION CABLE COLLET
0 DEGREE AND 80 DEGREE KEYING
STRAIGHT PLUG ASSEMBLY

SIZE

A2

CAGE CODE

00779

DRAWING NO

1877846

RESTRICTED TO

-

SCALE

4:1

SHEET

2

OF

3

REV

B3

1471-9 (3/11)

LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			-	SEE SHEET 1	-	-	-

PART NUMBERS 73 THRU 84

TE Connectivity

Mouser Electronics

Authorized Distributor

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