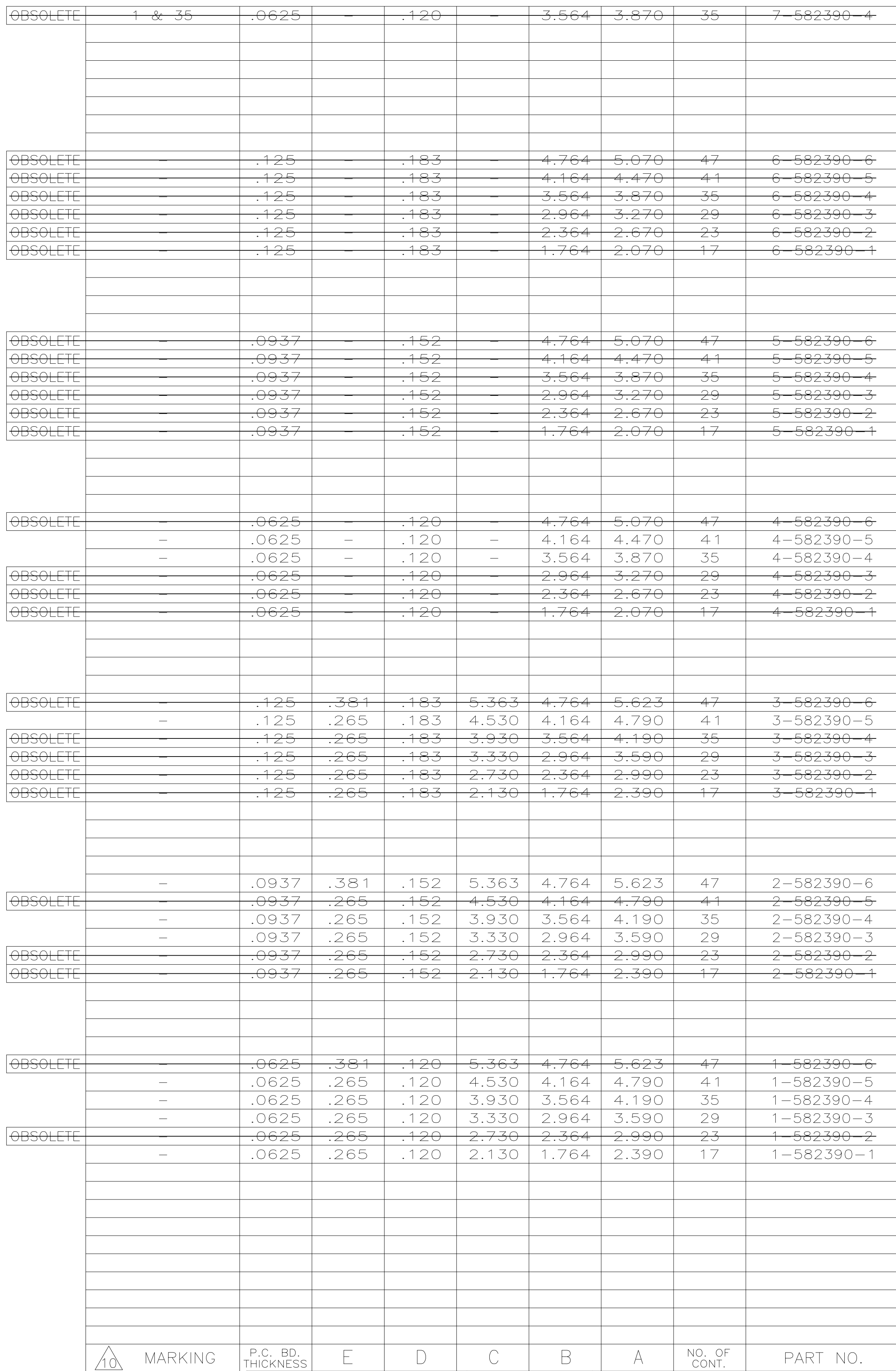
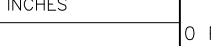
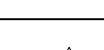
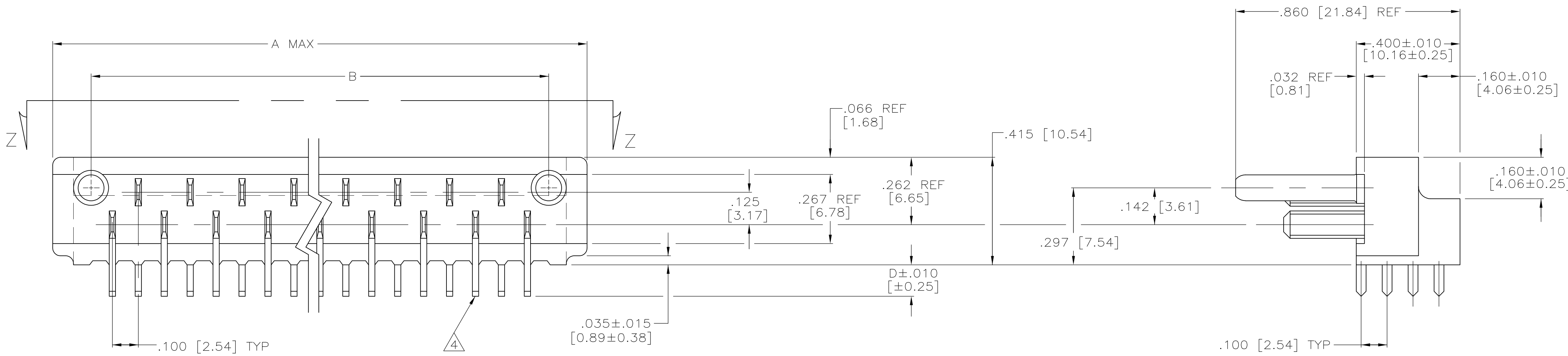


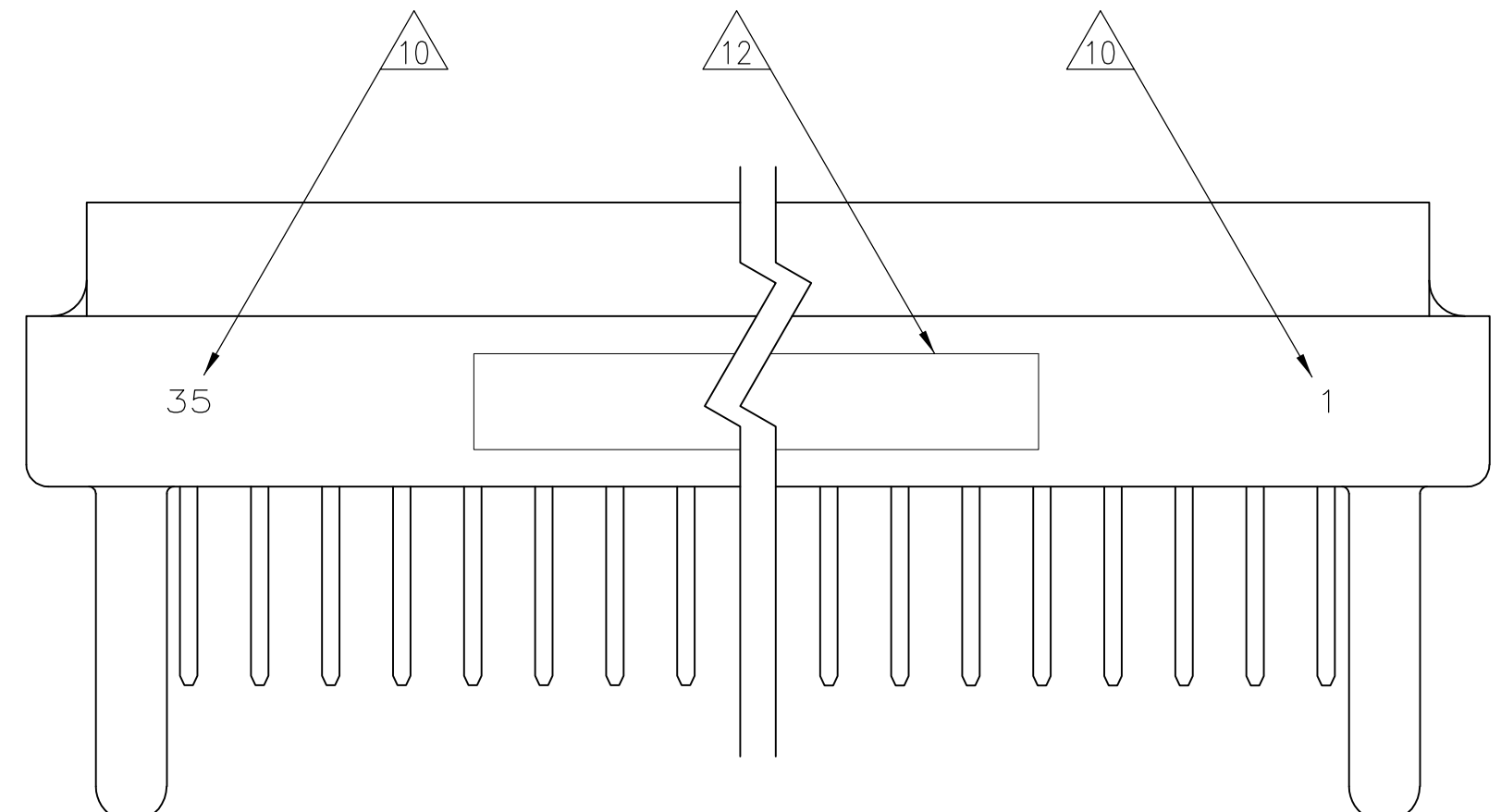
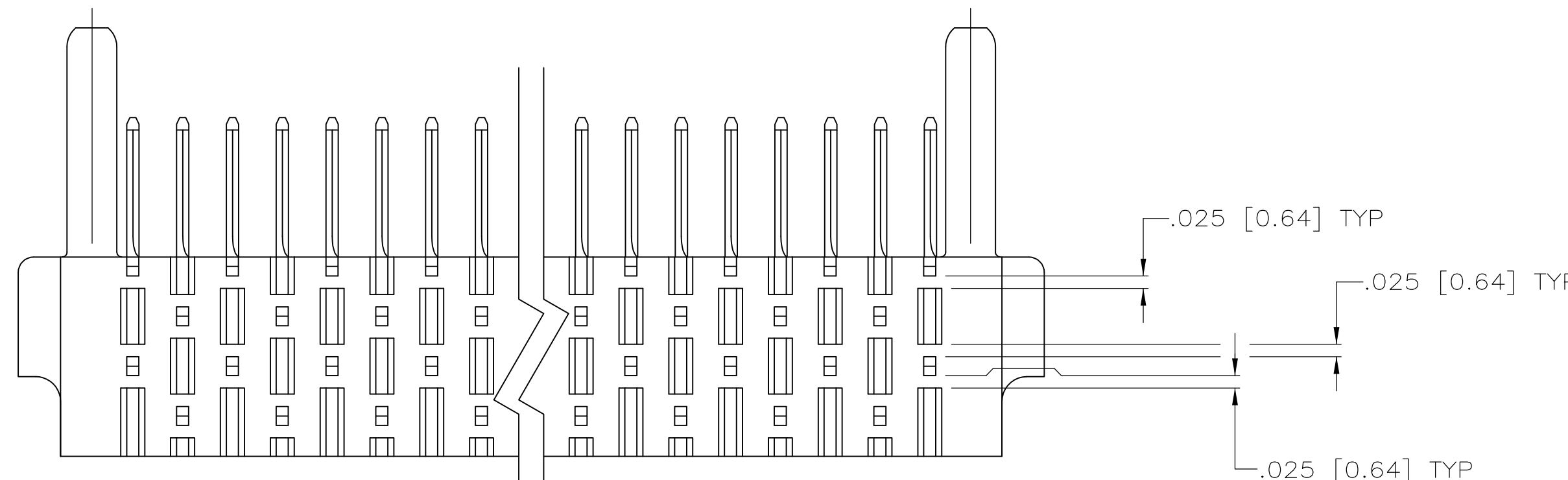


10	MARKING	P.C. BT THICKNESS	E	D	C	B	A	NO. OF CONT.	PART NO.
THIS DRAWING IS A CONTROLLED DOCUMENT.					OWN W. LEUFERT	28-JAN-05	Tyco Electronics Corporation		
					CHK J.E. WARNER	14-MAR-91	Harrisburg, Pa 17105-3608		
DIMENSIONS: INCHES			TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD J.E. WARNER	14-MAR-91	NAME	ASSEMBLY, AMP BLADE TAB HOUSING	
			0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 [0.13] 4 PLC ± ± - ANGLES ± -		PRODUCT SPEC		-		
MATERIAL			FINISH		APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO
			-		WEIGHT		A1	00779	C=582390
CUSTOMER DRAWING							SCALE	4:1	SHEET 1 OF 2
							REV	P	

D

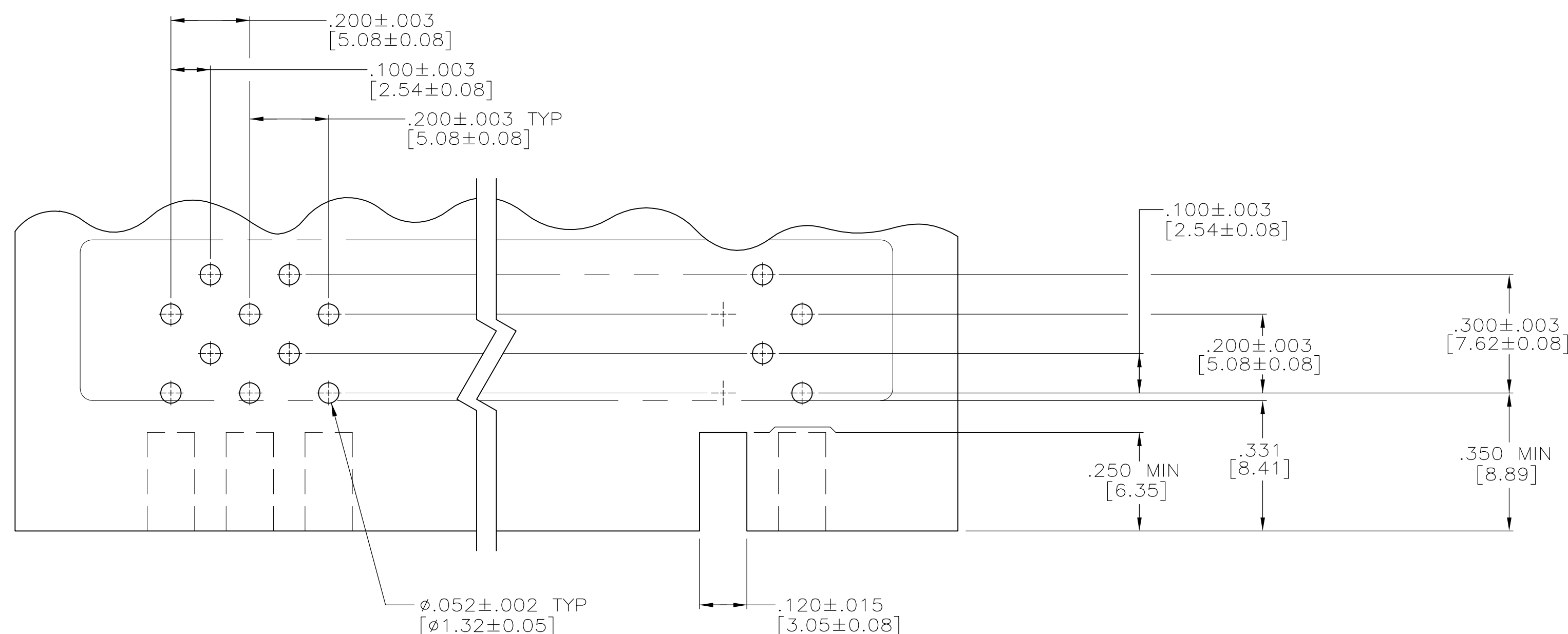


C



VIEW Z-Z

B



RECOMMENDED P.C. BOARD LAYOUT

- TAB-HOUSING ASSEMBLY MATES WITH AMP P/N 3-582151 SERIES.
- BLADE CENTER LINE TO BE MEASURED FROM THE CENTER LINE FORMED BY THE ALIGNMENT PINS & AS LONG AS THE BLADES FALL WITHIN TOLERANCES INDICATED, THE ALLOWABLE WARPAGE IS INDEPENDENT OF THE BLADES & BECOMES A MEASUREMENT OF THE OUTSIDE SURFACE OF THE TAB-HOUSING & DOES NOT EFFECT THE MATING OF THIS TAB-HOUSING WITH 582151.
- MOUNTING HOLES.
- POST TO BE SOLDER DIPPED. CONN. MUST MEET REQUIREMENTS OF AMP SPEC 109-11-1.
- CONTACT MATL.; GILDING METAL. GOLD OVER NICKEL.
- TOLERANCE NON CUMULATIVE.
- TAB-HOUSING MATL.; DIALLYL PHTHALATE, GLASS FILLED PER MIL-M-14, TYPE S.D.G.-F. COLOR; GREEN.
- CUT OUT FOR KEYING BOSS, LOCATED WHERE REQD. (OPTIONAL)
- FROM EDGE OF P.C. BOARD TO FACE OF TAB-HOUSING.
- FIRST & LAST CONTACT POSITION TO BE MARKED IN AREA SHOWN. SEE TABLE.
- FOR SUPPLEMENTAL SPECIFICATIONS SEE AMP SPEC 108-9009.
- MARK AMP, TE PART NO. & DATE CODE IN THIS APPROX. AREA.

A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W. LEUFERT 26-JAN-05 CHK J.E. WARNER 14-MAR-91		Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 [0.13] 4 PLC ± - ± - ANGLES ± -		NAME ASSEMBLY, AMP BLADE TAB HOUSING	
MATERIAL SEE NOTES		FINISH SEE NOTES		SIZE A1 CAGE CODE 00779 DRAWING NO. 582390 RESTRICTED TO -	
		WEIGHT -		CUSTOMER DRAWING SCALE 4:1 SHEET 2 OF 2 REV P	

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