

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

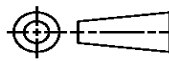
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

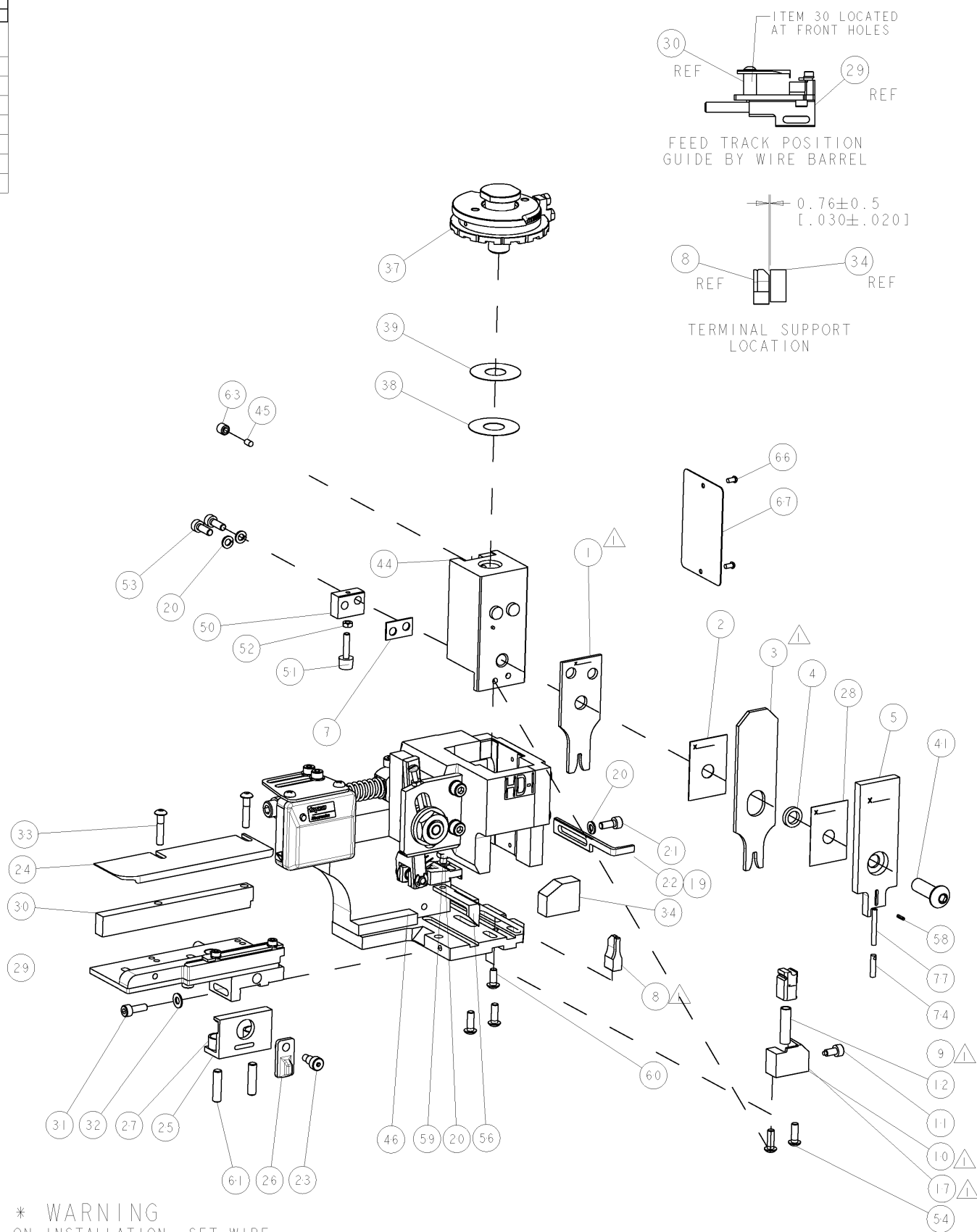
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

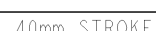
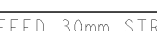
 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the assembly for Post-Feed 40mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Post-Feed 30mm Stroke. It includes a vertical plate (47) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 30mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.	 Diagram showing the assembly for Pre-Feed 40mm Stroke. It includes a vertical plate (48) and a horizontal plate (49) attached to the side of the main unit.

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-								5-547505-2	SPRING, COMPRESSION	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-								854769-1	HOLDER, INS	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION		ITEM NO

SET UP GAGE 458637-3	LOC	DIST	REVISIONS						
	A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD	
			A	SEE	ECO-05-013517	10NOV2005	LJL	MC	
			AI	SEE	ECR-06-005832	10MAR2006	MC	MC	
			B		ECR-07-011500	16MAR2007	MY	GB	

-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HD1	46
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	1	469367-1	SHIM	38
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, NO-CUT	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1	4-1333205-8	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1	6-456134-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	5-456406-6	CRIMPER, WIRE PREMIUM	1

-77 -76 -72 -71 -6 -2 -1						PART NO		DESCRIPTION				ITEM NO	
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DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD 1100CT2005 M. CLIFFORD		NAME		FINE ADJUST SIDE FEED HDI APPLICATOR			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±				PRODUCT SPEC - APPLICATION SPEC See Table		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL -		FINISH -				WEIGHT -		A		00779	C=1528582	-	
CUSTOMER DRAWING								SCALE		3:5	SHEET	OF	REV

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