

MATERIAL

SEE CALL OUT

FINISH

SEE TABLES

	LOC	DIST			REVISIONS		
	GP	00	P LTR		DESCRIPTION	DATE	DWN APVD
			Z1	REVISED PE	R ECO-11-004835	11MAR11	RK HMR
			ONTAC'	T PIN	(ONZE)	11 12	
		/ (+	PHOSPF	IOK BK	CONZE)	V V V	
	/	′ N	/ATING	FACE			
•	AA		A				
		/	A				
.325 <sub>TYP</sub> .305							
	H						
MIN AREA							
TIN PLATE							
4 5 10							
/11/12		^					
	4	3					
INSERT,	4,	32_					
FILLED THERMOPLASTIC	.4	12	-1				
94V—0. RATED, BLACK							
THIS DRAWING IS A CONTROLLED	DOCUMENT.	dwn L. VA	ARELA – D	11-16-04 OCK5		TE Company''	+ , /
DIMENSIONS: TOLERANG		снк J. GE	ERACE	11-16-04	-E TE	TE Connectivi	су
DIMENSIONS: IOLERANG OTHERWISI INCHES	CES UNLESS E SPECIFIED:	apvd M. W	ALMSLEY	11-16-04 NAME	PLUG ASSE		
	± – ± –	PRODUCT	spec 8-4001	1	METAL SHELL, SIZE		١,
	± – ± .005	APPLICAT	8-4001 Ion spec		SERIES HDE-20 FOR		ION
4 PLC ANGLES	± - ± 2'	11	4-4000	2 SIZE	E CAGE CODE DRAWING NO		RESTRICTED TO

WEIGHT

114-40002

CUSTOMER DRAWING

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A2 00779 **C-**745494

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SCALE 4:1 SHEET 1 OF 2 REV Z 1

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THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	-,	
C COPYRIGHT – By –	ALL RIGHTS RESERVED.		

I HOUSING FULLY LOADED WITH CONTACTS.

NUMBER ON CONTACT INDICATES WIRE RANGE.

- CONTACT INSULATION RANGE: .060 MAXIMUM O.D.
- A CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, GOLD FLASH OVER .000030 MIN PALLADIUM-NICKEL IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

5 GOLD PLATED FOR LENGTH OF .150 MIN FROM MATING END, GOLD FLASH IN MATED AREA. .000100-.000200 BRIGHT TIN OR BRIGHT IN TIN-LEAD AREA SHOWN. .000030 NICKEL UNDERPLATE ON ENTIRE CONTACT.

 $\overline{6}$  obsolete part number.

OR

GOLD PLATED FOR LENGTH OF .150 MIN FROM MATING END, .000050 MIN GOLD IN MATED AREA. .000100–.000200 BRIGHT TIN OR BRIGHT IN TIN–LEAD AREA SHOWN. .000050 NICKEL UNDERPLATE ON ENTIRE CONTACT.

9 SUPERSEDED BY 745494-5.

/11\

/12\

10 CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 MATTE TIN IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT. OR

CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL IN MATED AREA, .000100-.000200 MATTE TIN IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

CONTACTS PLATED GOLD FLASH FOR A LENGTH OF .150 MIN FROM MATING END, .000100-.000200 MATTE TIN IN AREA SHOWN, ALL OVER .000030 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, .000050 MIN GOLD IN MATED AREA, .000100-.000200 MATTE TIN IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT. OR

CONTACTS GOLD PLATED FOR A LENGTH OF .150 MIN FROM MATING END, GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL IN MATED AREA, .000100-.000200 MATTE TIN IN AREA SHOWN, ALL OVER .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.

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		STANDARD	.125	12	2	#22-26	1-7454	94-8		
		STANDARD	.125 .115	10	1	#26-30	1-7454	94-7		
		STANDARD	.125		2	#22-26	1-7454	94-6		
		STANDARD	.125	10	2	#22-26	1-7454	94-5		
		STANDARD	.125	$\triangle$	2	#22-26	▲1-7454	94-4		
		SMALL PACK	.125 .115		2	#22-26	<u></u> 1-7454	94-3		
		STANDARD	.156 .146	$\frac{1}{5}$	2 2 1	#22-26 #22-26 #26-30	6 1-7454 6 1-7454 6 1-7454	194-1		
		STANDARD	.156 .146	4	3 2 1	#20-22 #22-26 #26-30	6 7454 6 7454	-94-9 -94-8 -94-7		
		STANDARD	.125 .115	<u> </u>	3 2 1	#20-22 #22-26 #26-30	6 7454 6 7454	-94-6 -94-5 -94-4		
		STANDARD	.125 .115	4	3 2 1	#20-22 #22-26 #26-30	6 7454 6 7454	-94-3 -94-2 494-1		
		PACKAGING		CONTACT FINISH	2	AWG WIRE RANGE	PART NUM			
		CONTROLLED DOCUMENT	CHK	11-16-04 RELA – DOCK5 11-16-04 RACE	-	Z TE	TE Connectivit	Σ <b>y</b>		
		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005	APVD M. WA PRODUCT S 108			PLUG ASSEMBLY, METAL SHELL, SIZE 2, 15 POSITION, SERIES HDE-20 FOR MASS TERMINATIOI				
F	MATERIAL SEE CALL OUT	4 PLC ± - ANGLES ± 2' FINISH SEE TABLES	114 WEIGHT	4-40002		age code drawing no 0779 <b>C-</b> 745494		RESTRICTED TO		
I			CUSTO	MER DRAWING		SCALE	4:1 SHEET 2 OF 2	2 REV 71		

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#22-26

156

146

STANDARD

1 - 745494 - 9

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LOC	DIST		REVISIONS						
GΡ	00	P	LTR	DESCRIPTION	DATE	DWN	APVD		
	1		_	SEE SHEET 1	_	-	—		

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## **Mouser Electronics**

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

TE Connectivity: 1-745494-6