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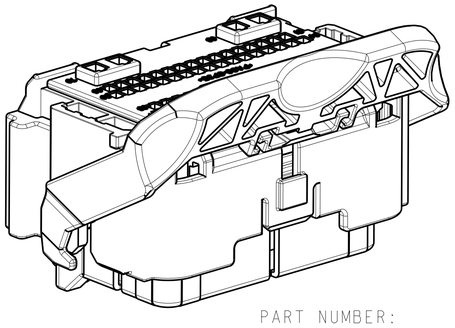
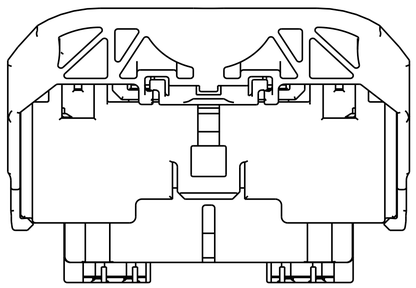
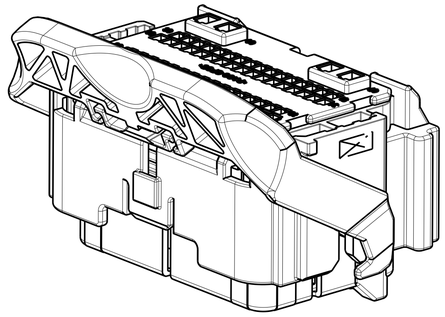
REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | G45 | REVISED PER ECO-13-011449 | 16JUL2013 | DLD | DCM |
| | G46 | REVISED PER ECO-14-007153 | 19MAY2014 | DLD | DCM |
| | G47 | REVISED PER ECO-14-014965 | 09OCT2013 | DLD | DCM |



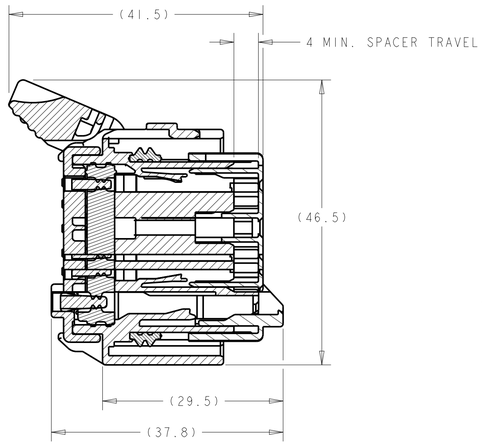
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSTION



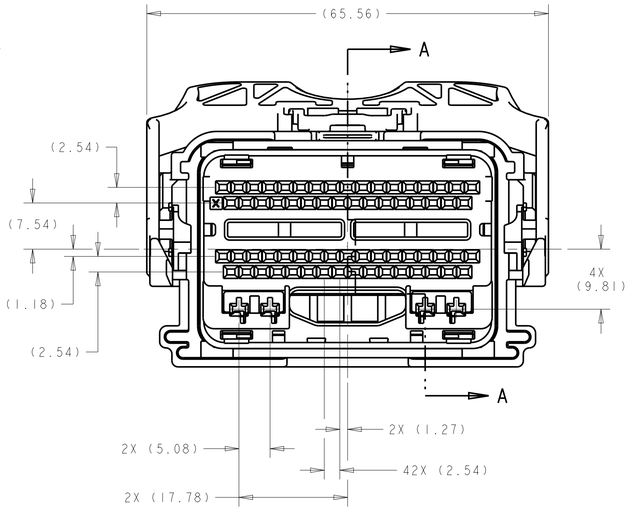


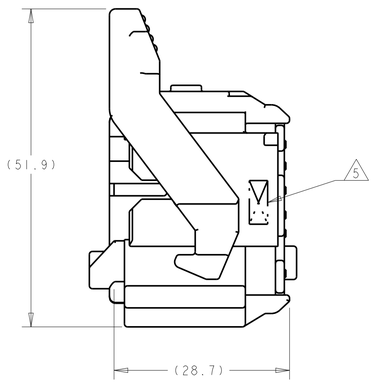
1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEBILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
   33012-0002 TIN 0.50-1.50mm$^2$
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE INSTRUCTION SHEET 408-8893.

5 COMPANY LOGO.

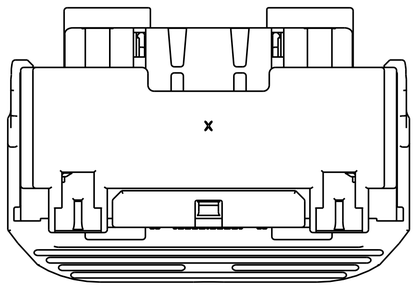


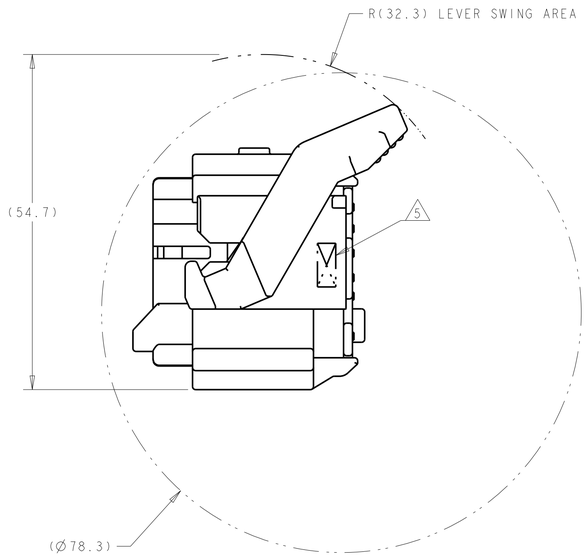

SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)




SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSTION






MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSTION

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

| DESCRIPTION | NOMINAL TERMINAL SIZE | COLOR\ PLATING | FORD COMPONENT PART NUMBER | SUPPLIER PART NUMBER | MATERIAL/SPECIFICATION NUMBER | SAE WIRE SIZE |
|---|---|---|---|---|---|---|
| TERMINAL - FEMALE (Ag) | 0.64 (CAT. 0) | SILVER | 7S4T-14474-AA | 1393366-2 | COPPER ALLOY/SILVER PLATE | 20AWG |
| | | | | | | 18AWG |
| TERMINAL - FEMALE (Ag) | 0.64 (CAT. 0) | SILVER | 7S4T-14474-BA | 1393367-2 | COPPER ALLOY/SILVER PLATE | 22AWG |
| TERMINAL - FEMALE (Sn) | 0.64 (CAT. 0) | TIN | 1L2T-14474-AA | 1393366-1 | COPPER ALLOY/TIN PLATE | 20AWG |
| | | | | | | 18AWG |
| TERMINAL - FEMALE (Sn) | 0.64 (CAT. 0) | TIN | 1L2T-14474-BA | 1393367-1 | COPPER ALLOY/TIN PLATE | 22AWG |
| TERMINAL - FEMALE (Au) | 0.64 (CAT. 0) | GOLD | 1L2T-14474-CA | 1393365-1 | COPPER ALLOY/GOLD PLATE | 20AWG |
| | | | | | | 18AWG |
| TERMINAL - FEMALE (Au) | 0.64 (CAT. 0) | GOLD | 1L2T-14474-DA | 1393364-1 | COPPER ALLOY/GOLD PLATE | 22AWG |

SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-1438136 | - |

CUSTOMER DRAWING SCALE 2:1 SHEET 1 OF 11 REV G47

4805 (3/13)

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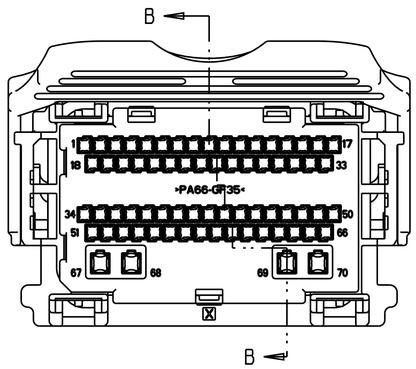
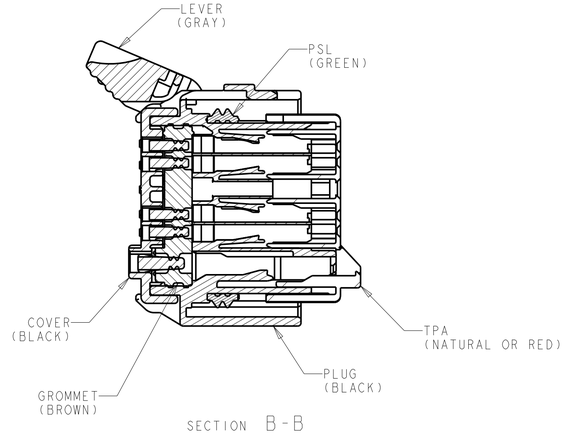
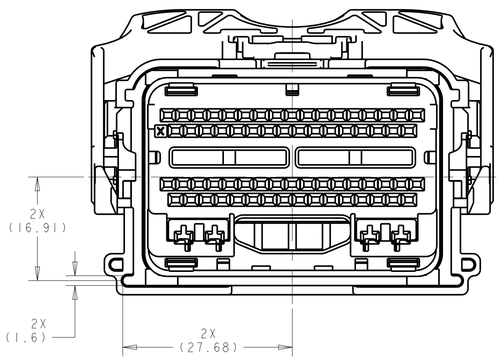
REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

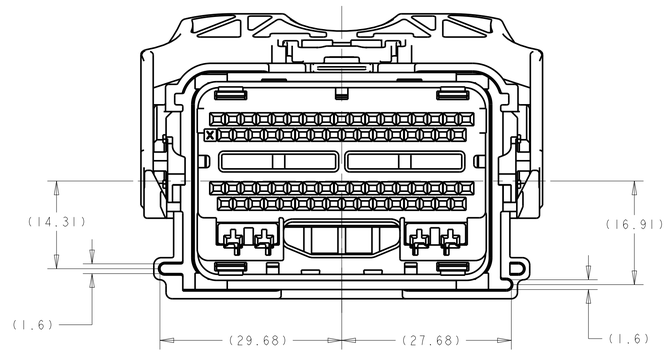


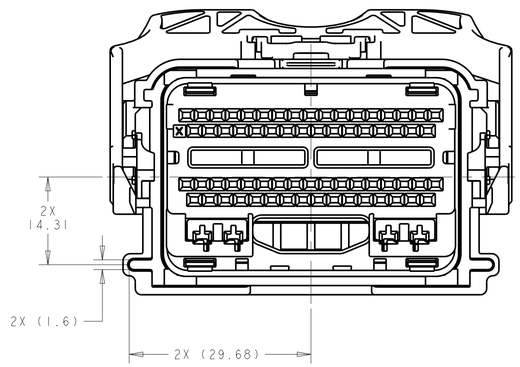

SECTION B-B



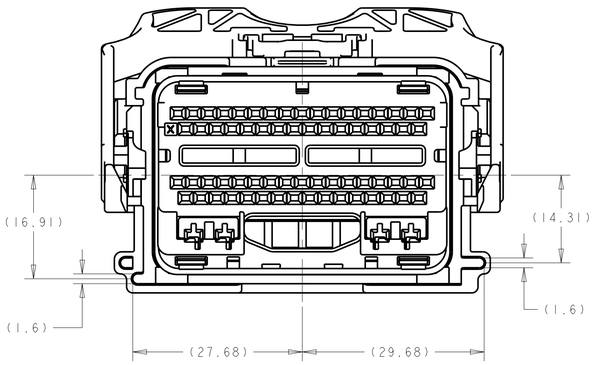

KEYING OPTION "A"



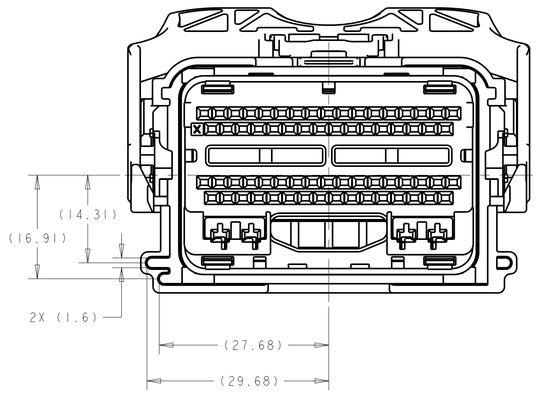

KEYING OPTION "B"



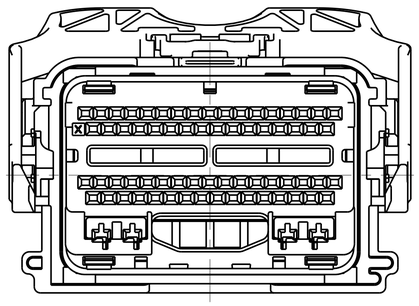

KEYING OPTION "C"




KEYING OPTION "D"




KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

| | | |
|---|---|---|
| DWN | R. VESTAL | 15APR2005 |
| CHK | T. VALASEK | 15APR2005 |
| APVD | T. VALASEK | 15APR2005 |

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-1438136 | - |

CUSTOMER DRAWING

| SCALE | SHEET | OF | REV |
|---|---|---|---|
| 2:1 | 2 | 11 | G47 |

4805 (3/13)

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION A

| TERMINAL HOLE POSITION | 70 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 | 42 | 41 | 40 | 39 | 38 | 37 | 36 | 35 | 34 | 33 | 32 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | ASSEMBLY PART NUMBER | FORD PART NUMBER |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 65 | 64 | 63 | 62 | | | | | | 56 | | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | 32 | | | | | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | 2 | 1 | 9-1438136-6 | 5L3T-14A464-DA-054 |
| | | | | | | 65 | 64 | 63 | 62 | | | | | | 56 | | | | | | | | | | | | | 43 | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 24 | | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | | | | | 3 | 2 | 1 | 8-1438136-8 | 5L3T-14A464-DA-053 |
| | | | | | | 65 | 64 | 63 | 62 | | | | | | 56 | | | | | | | 49 | 48 | | | | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | | 23 | | 21 | | | 18 | | | | 13 | | | | | 8 | | | 5 | 4 | 3 | 2 | 1 | 8-1438136-3 | 5L3T-14A464-DA-052 |
| | | | | | | 65 | | | | | | | | | 56 | | | | | | 50 | 49 | 48 | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | | | | 24 | | | | 20 | | | | | 13 | | | | | 8 | | | | | 3 | 2 | 1 | 8-1438136-2 | 5L3T-14A464-DA-051 |
| | | | | | | | 64 | 63 | 62 | | | | 57 | 56 | 55 | | | | | | 50 | | | | | | 43 | | | | 39 | 38 | | | | | | 32 | | | | | 27 | 26 | 25 | | | 22 | | | | | | | 14 | 13 | | | | 9 | 8 | | | | | 3 | | | 8-1438136-1 | 5L3T-14A464-DA-050 |
| | | | | | | | 64 | 63 | 62 | | | | 57 | 56 | 55 | | | | | | 50 | | | | | | 43 | | | | 39 | 38 | | | | | | 32 | | | 29 | 28 | 27 | 26 | 25 | | | 22 | | | | | | | 14 | 13 | | | | 9 | 8 | | | | | 3 | | | 7-1438136-8 | 5L3T-14A464-DA-049 |
| | | | | | | 65 | 64 | 63 | 62 | | | | 57 | 56 | | | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | 32 | | | | | | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | 2 | 1 | 7-1438136-7 | 5L3T-14A464-DA-048 |
| | | | | | | 65 | 64 | 63 | 62 | | | | | | 56 | | | | | | | 49 | 48 | | | | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | | | | | 23 | | 21 | | | 18 | | | | 13 | | | | | 8 | | | 5 | 4 | 3 | 2 | 1 | 7-1438136-5 | 5L3T-14A464-DA-047 |
| | | | | | | 65 | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 24 | | | | 20 | | | | | 13 | | | | | 8 | | | | | 3 | 2 | 1 | 7-1438136-4 | 5L3T-14A464-DA-046 |
| | | | | | | 65 | 64 | 63 | 62 | | | | | | 56 | | | | | | | | | | | | 43 | 42 | | 40 | 39 | | | | | | 33 | | | | | 27 | | | 24 | | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | | | | | 3 | 2 | 1 | 7-1438136-3 | 5L3T-14A464-DA-045 |
| | | 68 | 67 | | 65 | 64 | | | | | | | | | 56 | 55 | | | | | 50 | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | | | | 20 | | | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | | | | | | | 2 | 1 | 7-1438136-2 | 5L3T-14A464-DA-044 |
| 70 | | 68 | 67 | 66 | 65 | 64 | 63 | | | 60 | 59 | | | | | 55 | 54 | | 51 | 50 | | | | | | 44 | 43 | 42 | | 40 | | 38 | 37 | | 34 | | 32 | 31 | 30 | 29 | | 27 | | | 24 | 23 | | 21 | 20 | 19 | 18 | | 16 | 15 | 14 | | 11 | 10 | 9 | | | | 5 | 4 | 3 | 2 | 1 | 7-1438136-1 | 5L3T-14A464-DA-043 |
| | | | | | | | 64 | 63 | 62 | | | | 57 | 56 | 55 | | | | | | 50 | | | | | | 43 | 42 | | | 39 | 38 | | | | | | 32 | | | | | 27 | | 25 | | | 22 | 21 | 20 | 19 | 18 | | | | 14 | | | | 9 | 8 | 7 | | 5 | | | | 1 | 6-1438136-9 | 5L3T-14A464-DA-042 |
| | | 68 | 67 | | 65 | 64 | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | | 18 | | | | 13 | | | | | 8 | | | | 4 | | 2 | 1 | 6-1438136-8 | 5L3T-14A464-DA-041 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | | | 6-1438136-7 | 5L3T-14A464-DA-040 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | | | | | | | 50 | 49 | 48 | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | | | | | | | 7 | 6 | | 4 | 3 | | | 6-1438136-6 | 5L3T-14A464-DA-039 |
| | | 68 | 67 | 66 | 65 | 64 | | 62 | | 60 | 59 | | | | 56 | 55 | | | 51 | 50 | | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | 34 | | 32 | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | 19 | | | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | 7 | | 5 | 4 | 3 | 2 | 1 | 6-1438136-5 | 5L3T-14A464-DA-038 |
| | | 68 | 67 | 66 | 65 | 64 | | 62 | | 60 | 59 | | | | 56 | 55 | | | 51 | 50 | | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | 34 | | 32 | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | 19 | | | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | 7 | | 5 | 4 | | 2 | 1 | 6-1438136-4 | 5L3T-14A464-DA-037 |
| 70 | | 68 | 67 | 66 | 65 | 64 | 63 | | | 60 | 59 | | | | | 55 | 54 | | 51 | 50 | | | | | | 44 | 43 | 42 | | 40 | | 38 | 37 | | 34 | | 32 | 31 | 30 | 29 | | 27 | | | 24 | 23 | | 21 | 20 | 19 | | | 16 | 15 | 14 | | 11 | 10 | 9 | | | | 5 | 4 | 3 | 2 | 1 | 6-1438136-3 | 5L3T-14A464-DA-036 |
| | | | | | | | 64 | 63 | 62 | | | | 57 | 56 | 55 | | | | | | 50 | | | | | | 43 | | | | 39 | 38 | | | | | | 32 | | | | | 27 | 26 | 25 | | | 22 | 21 | 20 | 19 | 18 | | | | 14 | 13 | | | 9 | 8 | 7 | 6 | 5 | 4 | 3 | | | 6-1438136-2 | 5L3T-14A464-DA-035 |
| | | | | | | | 64 | 63 | 62 | | | | 57 | 56 | 55 | | | | | | 50 | | | | | | 43 | | | | 39 | 38 | | | | | | 32 | | | | | 27 | 26 | 25 | | 23 | 22 | 21 | 20 | 19 | 18 | | | | 14 | 13 | | | 9 | 8 | 7 | 6 | 5 | 4 | | | | 6-1438136-0 | 5L3T-14A464-DA-034 |
| | | 68 | 67 | | 65 | 64 | | | | | | | | | 56 | 55 | | | | | | | | | | 44 | | 42 | | 40 | 39 | 38 | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | | 18 | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | 7 | | 5 | 4 | | 2 | 1 | 5-1438136-9 | 5L3T-14A464-DA-033 |
| | | 68 | 67 | | | | | | | | | | | | | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | | | | 27 | | | 24 | | | | 20 | | 18 | | | | | | | | | | 7 | | | | | 2 | | 5-1438136-8 | 5L3T-14A464-DA-032 |
| | | 68 | 67 | | | | 63 | 62 | | | | | | | | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | | | | 27 | | | 24 | | | 21 | 20 | | 18 | | | | | | | | | | 7 | | | | | 2 | | 5-1438136-7 | 5L3T-14A464-DA-031 |
| | | | | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 24 | 23 | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | | | | | | | 5-1438136-6 | 5L3T-14A464-DA-030 |
| | | 68 | 67 | 66 | 65 | 64 | | | | 60 | 59 | | | | | 55 | | | 51 | 50 | | | | | | 44 | 43 | 42 | | 40 | | 38 | | | 34 | | 32 | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | 19 | | | | 15 | 14 | | | 11 | 10 | 9 | | | | 5 | 4 | | 2 | 1 | 5-1438136-5 | 5L3T-14A464-DA-029 |
| | | 68 | 67 | | | 64 | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | | | 4-1438136-9 | 5L3T-14A464-DA-028 |
| 70 | | 68 | | | | | 63 | | | | | | | | 56 | 55 | 54 | | | | | | | | | 44 | | 42 | | 40 | 39 | 38 | 37 | | | | 33 | 32 | 31 | 30 | 29 | | 27 | | 25 | 24 | | 22 | 21 | | 19 | | | 15 | 14 | | | 10 | | | | | | 5 | 4 | | 2 | 1 | 4-1438136-3 | 5L3T-14A464-DA-027 |
| 70 | | 68 | | | | | 63 | | | | | | | | 56 | 55 | 54 | | | | | | | | | 44 | | 42 | | 40 | 39 | 38 | 37 | | | | 33 | 32 | 31 | 30 | 29 | | 27 | | | 24 | | 22 | 21 | | 19 | | | 15 | 14 | | | 10 | | | | | | | 4 | | 2 | 1 | 4-1438136-2 | 5L3T-14A464-DA-026 |
| | | | | | | 64 | 63 | | | | | | | | 56 | 55 | | | | | 50 | | | | | | 43 | 42 | 41 | 40 | 39 | 38 | | | | | | 32 | 31 | 30 | | | 27 | | 25 | | | 22 | 21 | 20 | 19 | | | | | 14 | | | | | | | | 5 | | | | | 1 | 4-1438136-1 | 5L3T-14A464-DA-025 |
| | | 68 | 67 | | | 64 | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | 26 | 25 | | 23 | 22 | | 20 | 19 | 18 | | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 4-1438136-0 | 5L3T-14A464-DA-024 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | 2 | | 3-1438136-9 | 5L3T-14A464-DA-023 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | | | | | | | 50 | 49 | 48 | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | | | | | | | 7 | 6 | | | | | | 3-1438136-8 | 5L3T-14A464-DA-022 |
| | | 68 | 67 | | | 64 | | 62 | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | 2 | | 3-1438136-7 | 5L3T-14A464-DA-021 |
| | | 68 | 67 | | | 64 | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | | | 3-1438136-6 | 5L3T-14A464-DA-020 |
| | | | | | 65 | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | 43 | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 23 | | 21 | | | 18 | | | | 13 | | | | | 8 | | | 5 | 4 | 3 | 2 | 1 | 3-1438136-5 | 5L3T-14A464-DA-019 |
| | | 68 | 67 | | 65 | 64 | | | | | | | | | 56 | 55 | | | | | 50 | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | | 33 | | 31 | 30 | | | 27 | | | | 23 | | | | | | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | | | 5 | 4 | | 2 | 1 | 3-1438136-4 | 5L3T-14A464-DA-018 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | | | | | | | 50 | 49 | 48 | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | | | | | | | 7 | 6 | | 4 | 3 | 2 | | 3-1438136-3 | 5L3T-14A464-DA-017 |
| | | 68 | 67 | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | 4 | 3 | 2 | | 3-1438136-2 | 5L3T-14A464-DA-016 |
| | | 68 | 67 | | | | 63 | 62 | | | | | | | | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | | | | | | | 33 | | | | | 27 | | | 24 | 23 | | 21 | 20 | | 18 | | | | | | | | | | 7 | 6 | | | | 2 | | 3-1438136-1 | 5L3T-14A464-DA-015 |
| | | | | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 24 | 23 | | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | | | | | | 3-1438136-0 | 5L3T-14A464-DA-014 |
| | | | | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | 26 | 25 | | 23 | 22 | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2-1438136-7 | 5L3T-14A464-DA-013 |
| | | 68 | 67 | | | 64 | | | | | | | | | 56 | 55 | | | | | | | | | | 44 | | 42 | | 40 | 39 | 38 | | | | | 33 | | 31 | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | 20 | | 18 | | | 15 | 14 | 13 | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | 2 | 1 | 2-1438136-6 | 5L3T-14A464-DA-012 |
| | | | | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | | | 24 | 23 | | 21 | 20 | | 18 | | | | | | | | | | | | | | | 2 | 1 | 2-1438136-4 | 5L3T-14A464-DA-011 |
| | | 68 | 67 | | | 64 | | | | | | | | | 56 | 55 | | | | | 50 | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | | 33 | | 31 | 30 | | | 27 | | | 24 | 23 | | | 20 | | | | 15 | 14 | | | 11 | 10 | 9 | | | | | | | | 2 | 1 | 2-1438136-3 | 5L3T-14A464-DA-010 |
| | | | | | | 64 | 63 | 62 | | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | 26 | 25 | 24 | 23 | 22 | 21 | 20 | | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2-1438136-2 | 5L3T-14A464-DA-009 |
| | | 68 | 67 | | | | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | 26 | 25 | | 23 | 22 | | 20 | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1-1438136-6 | 5L3T-14A464-DA-008 |
| | | 68 | 67 | | | 64 | | | | | | | 58 | | 56 | 55 | | | | | 50 | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | | | | 31 | 30 | | | 27 | | | | | | | 20 | | | | 15 | 14 | | | 11 | 10 | 9 | | | | | | | | 2 | 1 | 1-1438136-5 | 5L3T-14A464-DA-007 |
| | | | | | | 64 | 63 | 62 | | | | | 58 | 57 | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | | | | | | | | | 24 | | | 21 | 20 | | 18 | | | | | | | | | | | | | | | 2 | 1 | 1-1438136-4 | 5L3T-14A464-DA-006 |
| | | 68 | 67 | | | 64 | | | | | | | 58 | 57 | 56 | 55 | | | | | 50 | | | | | 44 | 43 | 42 | 41 | 40 | 39 | 38 | | | | | | | 31 | 30 | | | 27 | | | | | | | 20 | | | | 15 | 14 | | | 11 | 10 | 9 | | | | | | | | 2 | 1 | 1-1438136-3 | 5L3T-14A464-DA-005 |
| | | 68 | 67 | | | | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | 33 | | 31 | 30 | | | 27 | 26 | 25 | | 23 | 22 | | | 19 | 18 | | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1-1438136-0 | 5L3T-14A464-DA-004 |
| CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS | | | | | | | 64 | 63 | 62 | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | 33 | | | | | | | 26 | 25 | | 23 | 22 | 21 | 20 | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1438136-9 | 5L3T-14A464-DA-003 |
| | | | | | | | 64 | 63 | 62 | | | | | | 56 | | | | | | | | | | | | | 42 | | 40 | 39 | | | | | | | | 31 | 30 | | | | 26 | 25 | | | 22 | 21 | | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1438136-8 | 5L3T-14A464-DA-002 |
| BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS | | | 68 | 67 | | | | | | | | | | | 56 | | | | | | 50 | | | | | 44 | 43 | 42 | | 40 | 39 | | | | | | | | 31 | 30 | | | 27 | 26 | 25 | | | 22 | | | 19 | 18 | | | | 13 | | | | | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1438136-7 | 5L3T-14A464-DA-001 |
| | | | | | | | | | | | | | | | | | |

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION A

| | | |

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION B

| TERMINAL HOLE POSITION | 70 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 | 42 | 41 | 40 | 39 | 38 | 37 | 36 | 35 | 34 | 33 | 32 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | ASSEMBLY PART NUMBER | FORD PART NUMBER |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | 17 | | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 2035383-4 | 5L3T-14A464-EA-047 |
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 2035383-3 | 5L3T-14A464-EA-046 |
| | 69 | 68 | | 66 | 65 | 64 | | | | | | 59 | | | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | | | | | | | | | 39 | 38 | 37 | | 35 | 34 | 33 | 32 | 31 | 30 | | | | | | | | 21 | 20 | 19 | 18 | | | | 14 | | | | | | | | | 5 | | | | | 1 | 7-1456659-0 | 5L3T-14A464-EA-045 |
| 70 | | | | | | | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | | | 16 | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 5-1456659-0 | 5L3T-14A464-EA-044 |
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 4-1456659-6 | 5L3T-14A464-EA-043 |
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | 16 | 15 | | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 4-1456659-0 | 5L3T-14A464-EA-042 |
| | | | | | | 64 | | | | | 60 | | | | | | | | | | | 49 | | | | | | | 42 | 41 | | | | | | | | 32 | 31 | | | | | | | | | | | | | | | 16 | 15 | 14 | 13 | 12 | | | 9 | 8 | | 6 | 5 | 4 | | | 1 | 3-1456659-0 | 5L3T-14A464-EA-041 |
| 70 | | | | | | 65 | | | | | | | | | | | | 53 | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 2-1456659-4 | 5L3T-14A464-EA-040 |
| 70 | | | | | | | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | | | | 16 | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 2-1456659-3 | 5L3T-14A464-EA-039 |
| 70 | | | | | | 65 | | | | | | | | | | | | | | | | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | | 2-1456659-2 | 5L3T-14A464-EA-038 |
| 70 | | | | | | 65 | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 2-1456659-1 | 5L3T-14A464-EA-037 |
| | | | | | | | | | | | | | | | | | | | | | | 49 | | | | | | | 42 | 41 | | 39 | 38 | | | | | 32 | 31 | | | | | | | | | | | | | | | 16 | 15 | 14 | 13 | 12 | | | 9 | 8 | | 6 | 5 | 4 | | | 1 | 1-1456659-7 | 5L3T-14A464-EA-036 |
| | | | | | | | | | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 1-1456659-6 | 5L3T-14A464-EA-035 |
| | | | | | | | | | | | | | | | | | | | | | | 49 | | | | | | | 42 | 41 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 9 | 8 | | 6 | 5 | 4 | | | 1 | 1-1456659-5 | 5L3T-14A464-EA-034 |
| | | | | | | | 64 | | | | 60 | | | | | | | | | | | 49 | | | | | | | 42 | 41 | | 39 | 38 | | | | | | | | | | | | | | | | | | | | | | | | | | | | 9 | 8 | | 6 | 5 | 4 | | | 1 | 1-1456659-4 | 5L3T-14A464-EA-033 |
| | | | | | | | | | | | | | | | | | | | | | | 49 | | | | | | | 42 | 41 | | | | | | | | 32 | 31 | | | | | | | | | | | | | | | 16 | 15 | 14 | 13 | 12 | | | 9 | 8 | | 6 | 5 | 4 | | | 1 | 1-1456659-3 | 5L3T-14A464-EA-032 |
| 70 | | | | | | 65 | | | | | | | | | | | | 53 | | | | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | 33 | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 1-1456659-1 | 5L3T-14A464-EA-031 |
| | | | | | | | 64 | | | | 60 | | | | | | | | | | | 49 | | | | | | | | | | | | 37 | 36 | 35 | | 32 | 31 | | | | | | | | | | | | | | | 16 | 15 | 14 | 13 | 12 | | | 9 | | | 6 | 5 | 4 | | | 1 | 1456659-7 | 5L3T-14A464-EA-030 |
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 1456659-2 | 5L3T-14A464-EA-029 |
| | | | | | | | | | | | | | | | | | | | | | | 49 | | | | | | 43 | 42 | 41 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 8-1438136-7 | 5L3T-14A464-EA-028 |
| | | | | | | | 64 | | | | 60 | | | | | | | | | | | 49 | | | | | | 43 | 42 | 41 | | 39 | 38 | | | | | | | | | | | | | | | | | | | | | | | | | | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 8-1438136-6 | 5L3T-14A464-EA-027 |
| | | | | | | | | | | | | | | | | | | | | | | 49 | | | | | | 43 | 42 | 41 | | | | | | | 32 | 31 | | | | | | | | | | | | | | | 16 | 15 | 14 | 13 | 12 | | | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 8-1438136-5 | 5L3T-14A464-EA-026 |
| | | | | | | | | 63 | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | 35 | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 8-1438136-0 | 5L3T-14A464-EA-025 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | 45 | | | | | 40 | 39 | 38 | | 36 | 35 | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | | 15 | 14 | 13 | 12 | 11 | 10 | | | | | | 4 | | | 1 | 7-1438136-9 | 5L3T-14A464-EA-024 |
| | | | | | | | 64 | | | | 60 | | | | | | | | | | | 49 | | | | | | | | | | | | 37 | 36 | 35 | | 32 | 31 | | | | | | | 24 | | | | | | | 17 | 16 | 15 | 14 | 13 | 12 | | | 9 | | | 6 | 5 | 4 | | | 1 | 7-1438136-6 | 5L3T-14A464-EA-023 |
| 70 | | | | | | 65 | | | | | | | | | | | | 53 | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 7-1438136-0 | 5L3T-14A464-EA-022 |
| | | | | | | | | | | | 60 | | | | | | | | | | | 49 | | | | 45 | | | | | 40 | 39 | 38 | | 36 | 35 | | 32 | 31 | | | | | | | 24 | | | | 20 | 19 | | | | 15 | 14 | 13 | 12 | 11 | 10 | | | | 6 | 5 | 4 | | | 1 | 6-1438136-1 | 5L3T-14A464-EA-021 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | 39 | 38 | | | | | | | | | | | | | | | | | 20 | | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 5-1438136-4 | 5L3T-14A464-EA-020 |
| | | | | | | 65 | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | | | | | | | | | | | | | | | | | | 20 | | | | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 5-1438136-3 | 5L3T-14A464-EA-019 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | 39 | 38 | | | | | | | | | | | | | | | | | 20 | | | | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 5-1438136-2 | 5L3T-14A464-EA-018 |
| | | | | | | 65 | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | | | | | | | 32 | 31 | | | | | | | | | | | 20 | | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 5-1438136-1 | 5L3T-14A464-EA-017 |
| 70 | | | | | | | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | | 7 | 6 | 5 | | | | 1 | 5-1438136-0 | 5L3T-14A464-EA-016 |
| 70 | | | | | | 65 | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | 10 | 9 | | 7 | 6 | 5 | | | | 1 | 4-1438136-8 | 5L3T-14A464-EA-015 |
| 70 | | | | | | 65 | | | | | | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | | 9 | | 7 | 6 | 5 | | | | 1 | 4-1438136-7 | 5L3T-14A464-EA-014 |
| 70 | | | | | | 65 | | | | | | | | | | | | | | | | 49 | 48 | | | | | | | | 40 | 39 | 38 | | 36 | | | | 32 | 31 | | | | | | | 24 | 23 | 22 | | 20 | 19 | 18 | 17 | | 15 | 14 | 13 | 12 | 11 | 10 | 9 | | 7 | 6 | 5 | | | | | 4-1438136-6 | 5L3T-14A464-EA-013 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | | | | | | | 32 | 31 | | | | | | | | | | | 20 | | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 4-1438136-5 | 5L3T-14A464-EA-012 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | | 39 | 38 | | | | | | 32 | 31 | | | | | | | | | | | 20 | | | | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 4-1438136-4 | 5L3T-14A464-EA-011 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | | | | | | 33 | 32 | 31 | | | | | | | | | | | 20 | | | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 2-1438136-9 | 5L3T-14A464-EA-010 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | | | | | | 33 | | | | | | | | | | | | | 20 | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 2-1438136-8 | 5L3T-14A464-EA-009 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | 32 | 31 | | | | | | | | | | | 20 | | | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 2-1438136-5 | 5L3T-14A464-EA-008 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | | | | | | | | | | | | | 20 | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 2-1438136-1 | 5L3T-14A464-EA-007 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | 32 | 31 | | | | | | | | | | | 20 | | | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 2-1438136-0 | 5L3T-14A464-EA-006 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | 45 | | | | | 40 | 39 | 38 | | | | 33 | 32 | 31 | | | | | | | | | | | 20 | | | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 1-1438136-9 | 5L3T-14A464-EA-005 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | 45 | | | | | 40 | 39 | 38 | | | | 33 | | | | | | | | | | | | | 20 | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 1-1438136-8 | 5L3T-14A464-EA-004 |
| CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | | | | | | | | | | | | | 20 | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 1-1438136-7 | 5L3T-14A464-EA-003 |
| | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | | | | | | | | | | | | | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | | | | 1-1438136-2 | 5L3T-14A464-EA-002 |
| BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS | | | | | | 65 | 64 | | | | 60 | | | | | | | | | | 50 | 49 | 48 | | | | | | | | 40 | 39 | 38 | | | | 33 | | | | | | | | | | | | | | | 17 | | | | | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | | | 1 | 1-1438136-1 | 5L3T-14A464-EA-001 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 1438136-2 | 5L3T-14A464-EA-000 |

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-1438136 | - |

CUSTOMER DRAWING

SCALE 2:1 SHEET 5 OF 11 REV G47

4805 (3/13)

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION C

| | | |

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION D

| TERMINAL HOLE POSITION | ASSEMBLY PART NUMBER | FORD PART NUMBER |
|---|---|---|
| 57 55 51 49 43 36 35 33 30 27 25 24 23 22 18 17 15 11 10 9 8 6 3 2 1 | 3-2035383-0 | 8U5T-14A464-BA-056 |
| 56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 22 18 17 15 12 9 4 1 | 2-2035383-9 | 8U5T-14A464-BA-055 |
| 55 54 51 49 41 36 35 34 33 30 27 26 24 23 22 18 17 15 11 9 8 6 4 3 2 1 | 2-2035383-7 | 8U5T-14A464-BA-054 |
| 64 63 55 54 51 49 48 41 36 33 30 27 26 25 24 23 18 15 9 4 | 2-2035383-5 | 8U5T-14A464-BA-053 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 15 12 10 9 8 5 4 1 | 2-2035383-4 | 8U5T-14A464-BA-052 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 15 12 11 10 9 8 6 5 4 3 1 | 1-2035383-9 | 8U5T-14A464-BA-051 |
| 64 63 55 54 51 49 48 41 36 33 30 27 26 25 18 15 9 4 | 1-2035383-8 | 8U5T-14A464-BA-050 |
| 57 55 54 49 43 41 39 35 33 30 26 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1 | 1-2035383-3 | 8U5T-14A464-BA-049 |
| 57 55 54 51 49 43 41 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1 | 1-2035383-2 | 8U5T-14A464-BA-048 |
| 57 55 54 49 41 40 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1 | 2035383-9 | 8U5T-14A464-BA-047 |
| 64 63 55 54 51 49 48 41 36 33 30 27 26 25 18 15 9 4 2 | 2035383-7 | 8U5T-14A464-BA-046 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 12 11 10 9 8 6 5 4 3 1 | 2035383-1 | 8U5T-14A464-BA-045 |
| 55 54 49 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1 | 9-1456659-8 | 8U5T-14A464-BA-044 |
| 56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 11 10 9 8 6 5 4 3 1 | 9-1456659-6 | 8U5T-14A464-BA-043 |
| 57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 3 2 1 | 9-1456659-3 | 8U5T-14A464-BA-042 |
| 57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 3 1 | 9-1456659-1 | 8U5T-14A464-BA-041 |
| 57 55 54 51 49 43 39 36 35 33 30 27 26 25 22 18 17 15 11 10 9 8 6 4 3 2 1 | 8-1456659-9 | 8U5T-14A464-BA-040 |
| 57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 4 3 2 1 | 8-1456659-8 | 8U5T-14A464-BA-039 |
| 57 55 54 53 51 49 37 35 34 33 32 30 27 26 25 24 23 22 19 18 17 16 15 12 9 8 7 3 2 1 | 8-1456659-7 | 8U5T-14A464-BA-038 |
| 57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 18 17 15 11 10 9 8 6 4 3 2 1 | 8-1456659-4 | 8U5T-14A464-BA-037 |
| 57 55 54 49 39 33 30 27 26 25 24 23 18 17 15 11 10 9 8 6 5 3 2 1 | 8-1456659-3 | 8U5T-14A464-BA-036 |
| 57 55 54 49 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1 | 8-1456659-2 | 8U5T-14A464-BA-035 |
| 57 55 54 49 41 40 39 33 30 26 25 18 17 15 11 10 9 8 6 5 3 2 1 | 8-1456659-1 | 8U5T-14A464-BA-034 |
| 56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 4 1 | 8-1456659-0 | 8U5T-14A464-BA-033 |
| 56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 9 4 1 | 7-1456659-9 | 8U5T-14A464-BA-032 |
| 56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 11 10 9 8 6 4 3 1 | 7-1456659-8 | 8U5T-14A464-BA-031 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 18 17 11 10 9 8 6 5 4 3 7-1456659-7 | | 8U5T-14A464-BA-030 |
| 57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1 | 7-1456659-6 | 8U5T-14A464-BA-029 |
| 57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1 | 7-1456659-5 | 8U5T-14A464-BA-028 |
| 57 55 54 51 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 5 4 3 2 1 | 7-1456659-4 | 8U5T-14A464-BA-027 |
| 57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 2 1 | 7-1456659-2 | 8U5T-14A464-BA-026 |
| 57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 5 1 | 6-1456659-9 | 8U5T-14A464-BA-025 |
| 57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 5 4 3 1 | 6-1456659-8 | 8U5T-14A464-BA-024 |
| 57 55 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 11 10 9 8 6 5 3 2 1 | 6-1456659-7 | 8U5T-14A464-BA-023 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 12 11 10 9 8 6 5 3 1 | 6-1456659-6 | 8U5T-14A464-BA-022 |
| 57 55 54 51 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 5 4 3 2 1 | 6-1456659-5 | 8U5T-14A464-BA-021 |
| 56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 1 | 6-1456659-3 | 8U5T-14A464-BA-020 |
| 57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 1 | 6-1456659-2 | 8U5T-14A464-BA-019 |
| 56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 9 1 | 6-1456659-1 | 8U5T-14A464-BA-018 |
| 56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 1 | 6-1456659-0 | 8U5T-14A464-BA-017 |
| 57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 3 2 1 | 5-1456659-2 | 8U5T-14A464-BA-016 |
| 57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 17 15 11 10 9 8 6 5 3 2 1 | 5-1456659-1 | 8U5T-14A464-BA-015 |
| 57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 5 1 | 4-1456659-1 | 8U5T-14A464-BA-014 |
| 57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 4 3 2 1 | 2-1456659-8 | 8U5T-14A464-BA-013 |
| 57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 4 3 1 | 2-1456659-7 | 8U5T-14A464-BA-012 |
| 57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 5 1 | 2-1456659-6 | 8U5T-14A464-BA-011 |
| 57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 9 8 6 5 3 2 1 | 2-1456659-5 | 8U5T-14A464-BA-010 |
| 57 55 54 53 51 49 37 36 35 33 32 30 27 26 25 24 23 22 19 18 17 16 15 12 9 8 7 3 2 | 1-1456659-2 | 8U5T-14A464-BA-009 |
| 57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 18 17 11 10 9 8 6 5 3 1456659-8 | | 8U5T-14A464-BA-008 |
| 57 56 55 54 51 49 39 36 35 33 30 27 26 25 24 23 22 18 17 11 10 9 8 6 5 3 1456659-1 | | 8U5T-14A464-BA-007 |
| 59 57 56 55 54 51 49 43 39 36 35 33 27 26 25 24 22 18 17 10 9 8 6 5 3 9-1438136-5 | | 8U5T-14A464-BA-006 |
| 57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 4 3 1 | 9-1438136-2 | 8U5T-14A464-BA-005 |
| 57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 4 3 2 1 | 9-1438136-1 | 8U5T-14A464-BA-004 |
| CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS: 57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 5 3 1 | 9-1438136-0 | 8U5T-14A464-BA-003 |
| 57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 5 3 2 1 | 8-1438136-9 | 8U5T-14A464-BA-002 |
| BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS: 57 56 54 53 51 49 39 37 36 35 34 33 30 27 26 25 24 23 22 18 17 16 15 14 12 11 10 9 8 7 6 4 3 1 | 8-1438136-4 | 8U5T-14A464-BA-001 |
| HOLE LOCATIONS: | 1438136-4 | 8U5T-14A464-BA-000 |

8U5T-14A464-B* PIN-OUT CHART

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1438136 | RESTRICTED TO -

CUSTOMER DRAWING | SCALE 2:1 | SHEET 7 OF 11 | REV G47

4805 (3/13)

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

KEYING OPTION D

| TERMINAL HOLE POSITION | 70 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 | 42 | 41 | 40 | 39 | 38 | 37 | 36 | 35 | 34 | 33 | 32 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | ASSEMBLY PART NUMBER | FORD PART NUMBER |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 9-2035383-7 | 8U5T-14A464-BA-107 |
| | | | | | | | 64 | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | 41 | | 39 | | | 36 | 35 | | 33 | | 30 | | | | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 9-2035383-4 | 8U5T-14A464-BA-106 |
| | | | | | | | 64 | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | 35 | | 33 | | 30 | | | | 26 | 25 | 24 | 23 | | | | 18 | 17 | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 9-2035383-2 | 8U5T-14A464-BA-105 |
| | | | | | | | | | | | | | | | 56 | 55 | 54 | | | 51 | | 49 | | | | | | | | | | 39 | | | 36 | 35 | | 33 | | | | | 27 | 26 | 25 | 24 | 23 | | | | | 17 | | 15 | | | 12 | 11 | 10 | 9 | 8 | | 6 | | 4 | 3 | | 1 | 9-2035383-0 | 8U5T-14A464-BA-104 |
| | | | | 66 | 65 | 64 | 63 | | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | | | | 36 | | | | | 30 | | | | 26 | 25 | | | 22 | | 20 | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | | 3 | 2 | | 8-2035383-9 | 8U5T-14A464-BA-103 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | 38 | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | 4 | 3 | 2 | | 8-2035383-8 | 8U5T-14A464-BA-102 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | 38 | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | 4 | | 2 | | 8-2035383-7 | 8U5T-14A464-BA-101 |
| | | | | 66 | | | 64 | 63 | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | | 38 | | 36 | | | | | 30 | | | | 26 | 25 | | | | | 20 | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | | 3 | 2 | | 8-2035383-6 | 8U5T-14A464-BA-100 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | | 4 | | 2 | 1 | 8-2035383-5 | 8U5T-14A464-BA-099 |
| | | | | | | | 64 | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | 35 | 34 | 33 | | 30 | | | | 26 | 25 | 24 | 23 | | | | 18 | 17 | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 8-2035383-4 | 8U5T-14A464-BA-098 |
| | | | | | | | | | | | | | | | | 55 | 54 | | | 51 | | 49 | | | | | | | | 41 | | | | | 36 | 35 | 34 | 33 | | 31 | 30 | | | | 26 | 25 | 24 | 23 | | | | 18 | 17 | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 8-2035383-2 | 8U5T-14A464-BA-097 |
| | | | | | | | | | | | | | | | | 55 | 54 | | 52 | 51 | | 49 | | | | | | | | 41 | | | | | 36 | 35 | 34 | 33 | | 31 | 30 | | | | 26 | 25 | 24 | 23 | | | | 18 | 17 | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 8-2035383-1 | 8U5T-14A464-BA-096 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | 1 | 8-2035383-0 | 8U5T-14A464-BA-095 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | | 4 | | 2 | 1 | 7-2035383-9 | 8U5T-14A464-BA-094 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | | | 49 | | | | | | 43 | | 41 | | 39 | | | | 35 | | 33 | | 30 | | | 27 | 26 | | 24 | 23 | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 7-2035383-8 | 8U5T-14A464-BA-093 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | | | 49 | | | | | | 43 | | 41 | | 39 | | | | 35 | | 33 | | 30 | | | 27 | 26 | | 24 | 23 | 22 | | | | 17 | | 15 | | | | 11 | 10 | 9 | | | 6 | 5 | 4 | 3 | | 1 | 7-2035383-6 | 8U5T-14A464-BA-092 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | | 34 | 33 | | 30 | | | 27 | 26 | 25 | | | | | | 18 | | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 7-2035383-5 | 8U5T-14A464-BA-091 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | | 34 | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | | | | 18 | | | 15 | | | | | | 9 | | | | | 4 | 3 | | 1 | 7-2035383-4 | 8U5T-14A464-BA-090 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | 4 | | 2 | | 7-2035383-3 | 8U5T-14A464-BA-089 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | 4 | 3 | 2 | | 7-2035383-2 | 8U5T-14A464-BA-088 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | | | | 36 | | | | | 30 | | | | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | | 8 | | 6 | 5 | | 3 | 2 | | 7-2035383-1 | 8U5T-14A464-BA-087 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | | 7-2035383-0 | 8U5T-14A464-BA-086 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | | | 33 | | 30 | | | 27 | 26 | | 24 | 23 | | | | 18 | | | 15 | | | | | | 9 | | | | | 4 | | | | 6-2035383-9 | 8U5T-14A464-BA-085 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | | | | | | 43 | | | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | | | 22 | | | | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 6-2035383-8 | 8U5T-14A464-BA-084 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | | | | | | 43 | | 41 | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | | | 22 | | | | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 6-2035383-7 | 8U5T-14A464-BA-083 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | 54 | 53 | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | 33 | | 30 | | | 27 | 26 | 25 | | | 22 | | | 18 | | | 15 | 14 | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 6-2035383-6 | 8U5T-14A464-BA-082 |
| | | | | | | | 64 | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | 41 | | 39 | | | 36 | 35 | 34 | 33 | | 30 | | | | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 6-2035383-4 | 8U5T-14A464-BA-081 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | | 6-2035383-3 | 8U5T-14A464-BA-080 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | | 4 | | 2 | | 6-2035383-2 | 8U5T-14A464-BA-079 |
| | | | | | | | 64 | 63 | | | | | | 57 | | | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | | 6-2035383-1 | 8U5T-14A464-BA-078 |
| | | | | | | | 64 | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | 41 | | 39 | | | 36 | | 34 | 33 | | 30 | | | | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 5-2035383-9 | 8U5T-14A464-BA-077 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | | 5-2035383-7 | 8U5T-14A464-BA-076 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | | 5-2035383-6 | 8U5T-14A464-BA-075 |
| | | | | | | | | | | | | | | | 56 | 55 | 54 | | | 51 | | 49 | | | | | | | | | | 39 | | | 36 | 35 | | 33 | | | | | 27 | 26 | 25 | 24 | 23 | | | | | 17 | | 15 | | | 12 | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 5-2035383-5 | 8U5T-14A464-BA-074 |
| | | | | | | | 64 | | | | | | | 57 | 56 | | 54 | | | 51 | | 49 | 48 | | | | | | | | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | 17 | | 15 | | | 12 | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 5-2035383-4 | 8U5T-14A464-BA-073 |
| | | | | | | | | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | | | | | | | 43 | | | | 39 | | | 36 | 35 | 34 | 33 | | | | | 27 | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | | 4 | 3 | 2 | 1 | 5-2035383-1 | 8U5T-14A464-BA-072 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | 1 | 5-2035383-0 | 8U5T-14A464-BA-071 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | 41 | | 39 | | | 36 | | | 33 | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 4-2035383-8 | 8U5T-14A464-BA-070 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 4-2035383-7 | 8U5T-14A464-BA-069 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | 43 | | 41 | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | | | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 4-2035383-6 | 8U5T-14A464-BA-068 |
| | | | | | | | | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | | | | | | | 43 | | | | 39 | | | 36 | 35 | | 33 | | | | | 27 | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 4-2035383-5 | 8U5T-14A464-BA-067 |
| | | | | | | | | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | | | | | | | 43 | | | | 39 | | | 36 | 35 | | 33 | 32 | | | | 27 | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | 2 | 1 | 4-2035383-2 | 8U5T-14A464-BA-066 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | | | 33 | | 30 | | | 27 | 26 | 25 | | | | | | 18 | | | 15 | | | | | | 9 | | | | | 4 | | | | 4-2035383-1 | 8U5T-14A464-BA-065 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | | | | 51 | | | 48 | | | | | 43 | | | | 39 | | | 36 | | | | | 30 | | | 27 | 26 | 25 | | | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | 1 | 4-2035383-0 | 8U5T-14A464-BA-064 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | | | | | | 43 | | 41 | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 3-2035383-8 | 8U5T-14A464-BA-063 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | | | 49 | | | | | | 43 | | 41 | | 39 | | | | 35 | | 33 | | 30 | | | 27 | 26 | | 24 | 23 | 22 | | | | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 3-2035383-7 | 8U5T-14A464-BA-062 |
| | | | | | | | | | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | | | | | | 43 | | 41 | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | | | | | 17 | | 15 | | | | | 10 | 9 | 8 | | 6 | 5 | 4 | 3 | | 1 | 3-2035383-5 | 8U5T-14A464-BA-061 |
| CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS | | | | | | | | | | | | | | 57 | | 55 | | | | 51 | | 49 | | | | | | 43 | | | | | | | 36 | 35 | | 33 | | 30 | | | 27 | | 25 | | | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | | | 3 | 2 | 1 | 3-2035383-4 | 8U5T-14A464-BA-060 |
| | | | | | | | 64 | 63 | | | | | | 57 | | 55 | 54 | | | 51 | | 49 | 48 | | | | | | | 41 | | | | | 36 | | | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | | | | 18 | | | 15 | | | | | | 9 | | | | | 4 | | | | 3-2035383-3 | 8U5T-14A464-BA-059 |
| BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS | | | | | | | | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | | | | | | 43 | | | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | | | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | 1 | 3-2035383-2 | 8U5T-14A464-BA-058 |
| | | | | | | | | 63 | | | | | | 57 | | 55 | | | | 51 | | 49 | | | | | | 43 | | | | 39 | | | 36 | 35 | | 33 | | 30 | | | 27 | 26 | 25 | 24 | 23 | 22 | | | 18 | 17 | | 15 | | | | 11 | 10 | 9 | 8 | | 6 | 5 | 4 | | 2 | 1 | 3-2035383-1 | 8U5T-14A464-BA-057 |

8U5T-14A464-B* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-1438136 | - |

CUSTOMER DRAWING | SCALE 2:1 | SHEET 8 OF 11 | REV G47

4805 (3/13)

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REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

## KEYING OPTION F

| | 53 | 52 | 37 | 36 | 17 | 15 | 8 | 7 | | | | | 3-2035383-6 | AU5T-14A464-CA-003 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS | 53 | 52 | | 36 | | | 8 | 7 | | | | | 2-2035383-8 | AU5T-14A464-CA-002 |
| BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS | 53 | 52 | 37 | 36 | 17 | 15 | | | | | | | 9-1456659-0 | AU5T-14A464-CA-001 |
| | | | | | | | | | | | | | 1438136-6 | AU5T-14A464-CA-000 |

| TERMINAL HOLE POSITION | 70 | 69 | 68 | 67 | 66 | 65 | 64 | 63 | 62 | 61 | 60 | 59 | 58 | 57 | 56 | 55 | 54 | 53 | 52 | 51 | 50 | 49 | 48 | 47 | 46 | 45 | 44 | 43 | 42 | 41 | 40 | 39 | 38 | 37 | 36 | 35 | 34 | 33 | 32 | 31 | 30 | 29 | 28 | 27 | 26 | 25 | 24 | 23 | 22 | 21 | 20 | 19 | 18 | 17 | 16 | 15 | 14 | 13 | 12 | 11 | 10 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | ASSEMBLY PART NUMBER | FORD PART NUMBER |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | 60 | 59 | 58 | 57 | | | | 53 | 52 | | | | | | | | 44 | | | | | | | | 36 | | | | | | | | 28 | | | | 24 | | | | | | | | | | 13 | | 11 | | | 8 | 7 | | | | | | | | | | | | | | | | | | | | |

AU5T-14A464-C* PIN-OUT CHART

## KEYING OPTION E

| | | | | | | | | | | | | | | | | | | |

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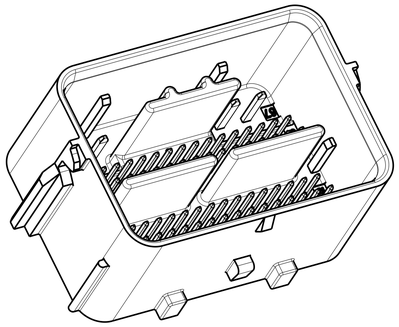
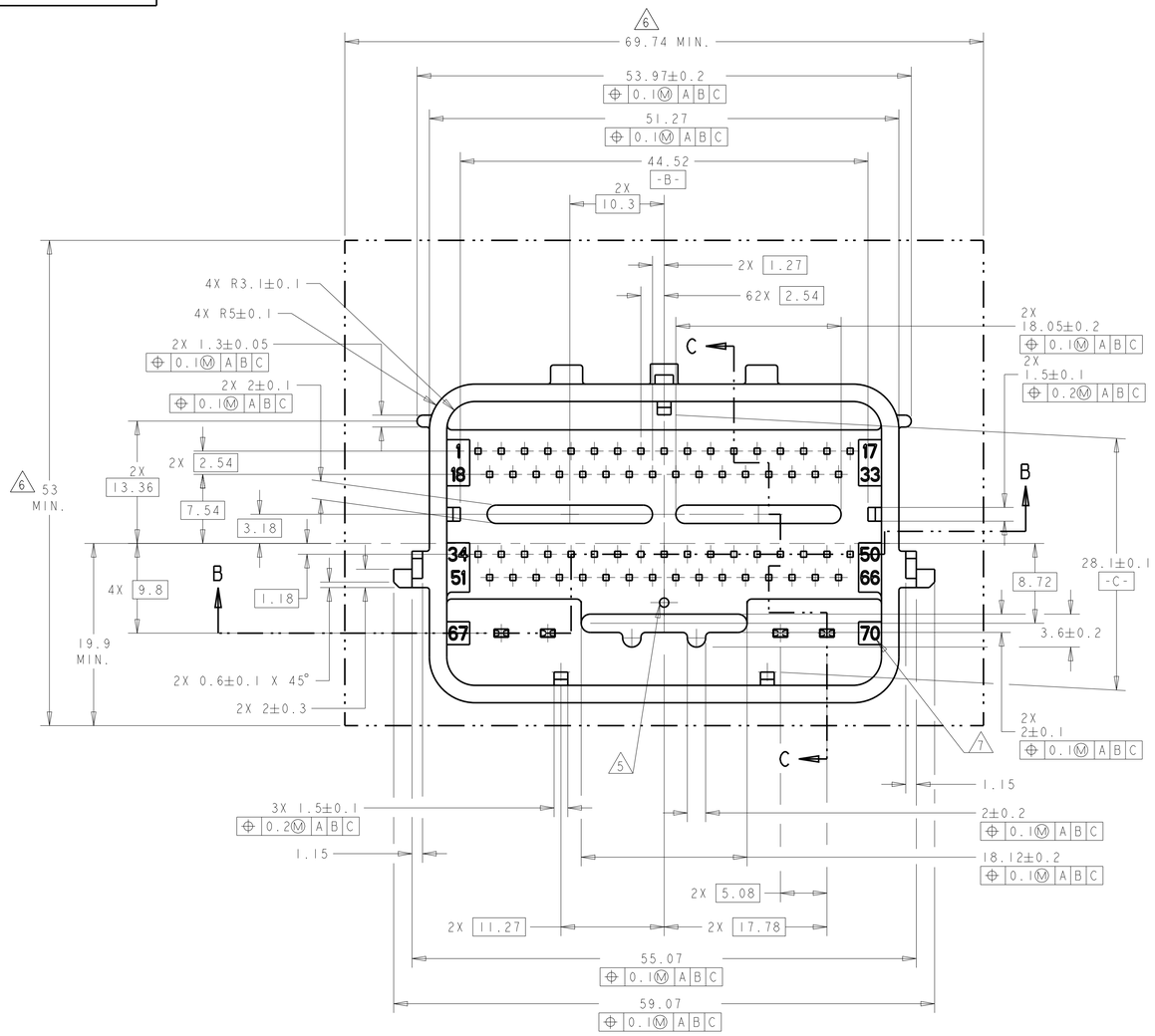
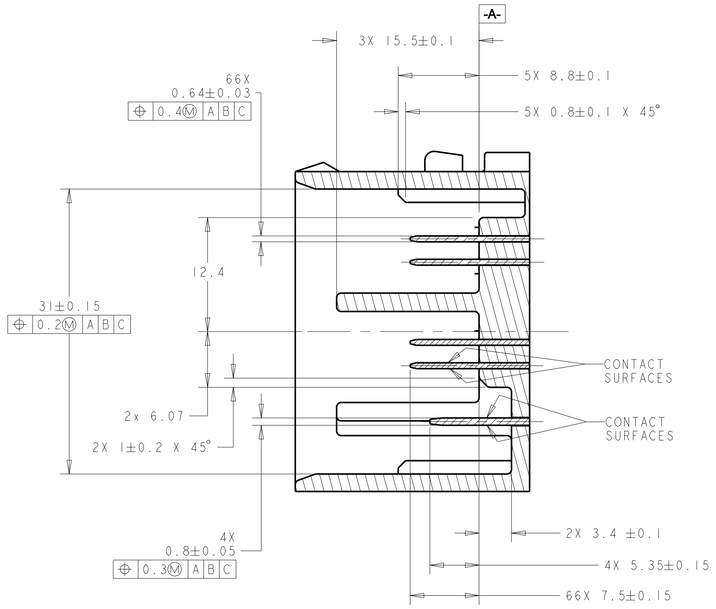
REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |

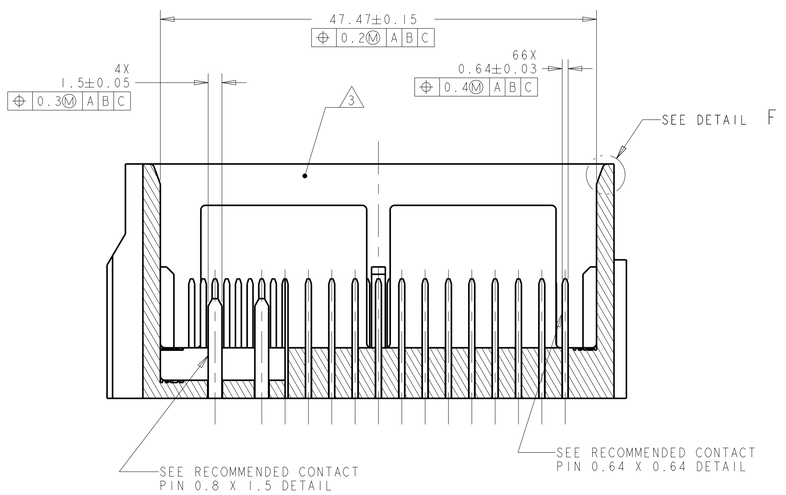


SCALE 2:1

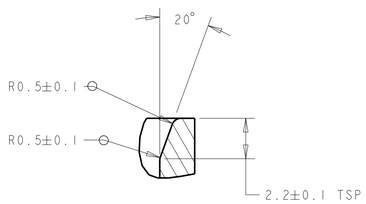



SECTION C-C




SECTION B-B




DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
   ±0.3 ALL ONE PLACE DIMENSIONS
   ±0.10 ALL TWO PLACE DIMENSIONS
   ±1°00′ ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.

3. SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7. TERMINAL POSITION INDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
|---|---|---|---|
| A1 | 00779 | C-1438136 | - |

CUSTOMER DRAWING

| SCALE | SHEET | OF | REV |
|---|---|---|---|
| 2:1 | 10 | 11 | G47 |

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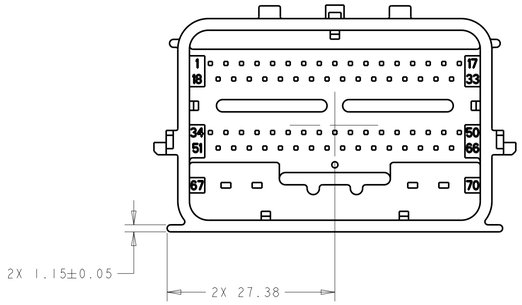
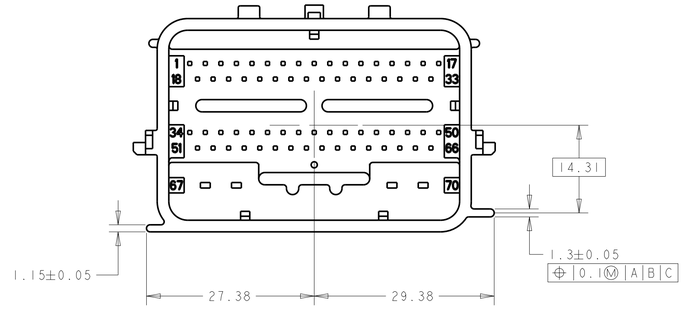
# HEADER INTERFACE KEYING OPTIONS

REVISIONS

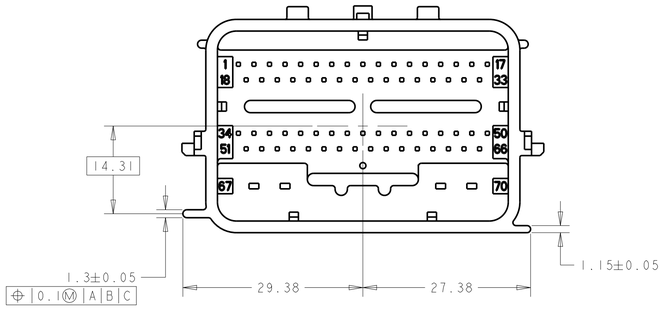
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|---|---|---|---|---|
| | - | SEE SHEET 1 | - | - | - |



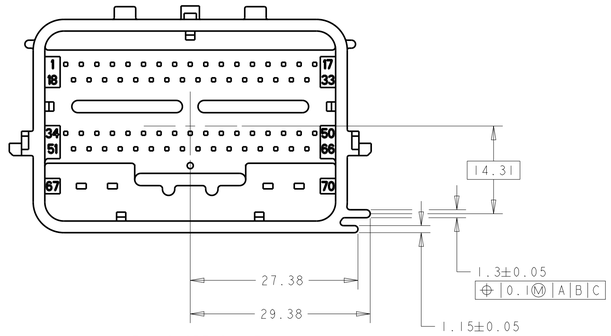

KEYING OPTION "A"
SCALE 2:1



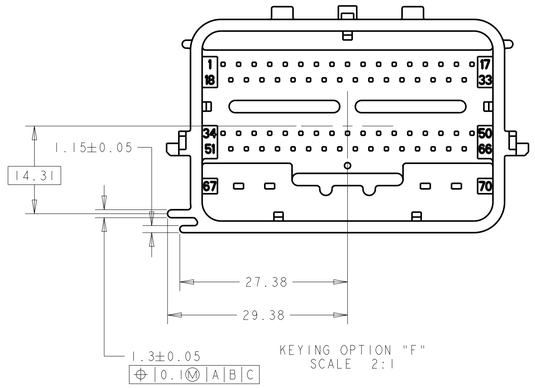

KEYING OPTION "B"
SCALE 2:1



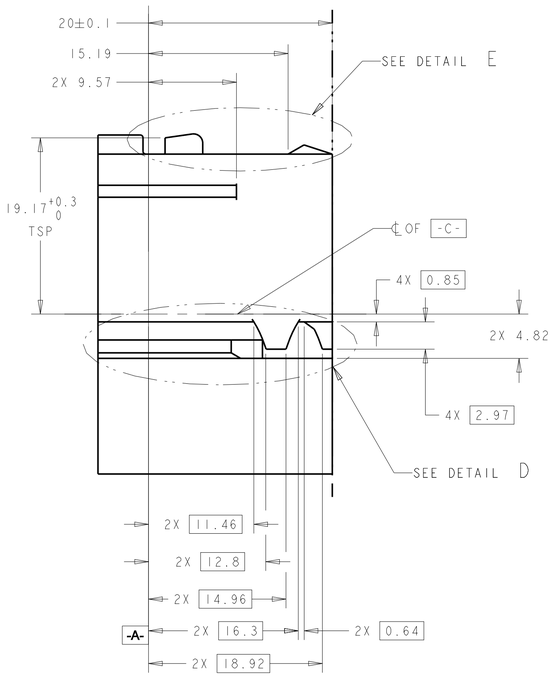

KEYING OPTION "D"
SCALE 2:1

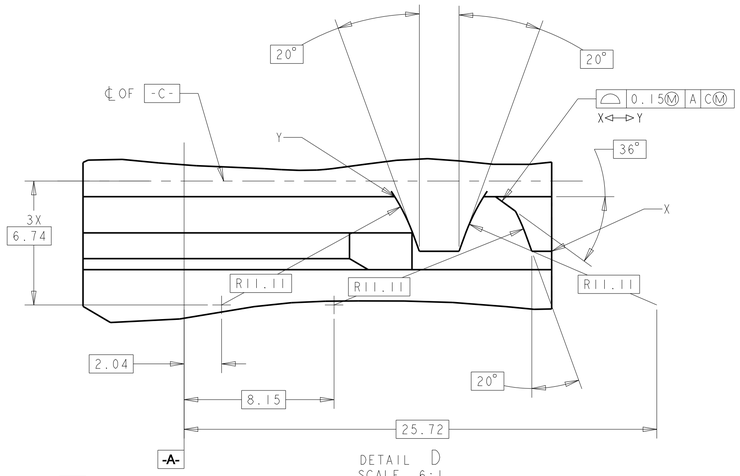



KEYING OPTION" E"
SCALE 2:1

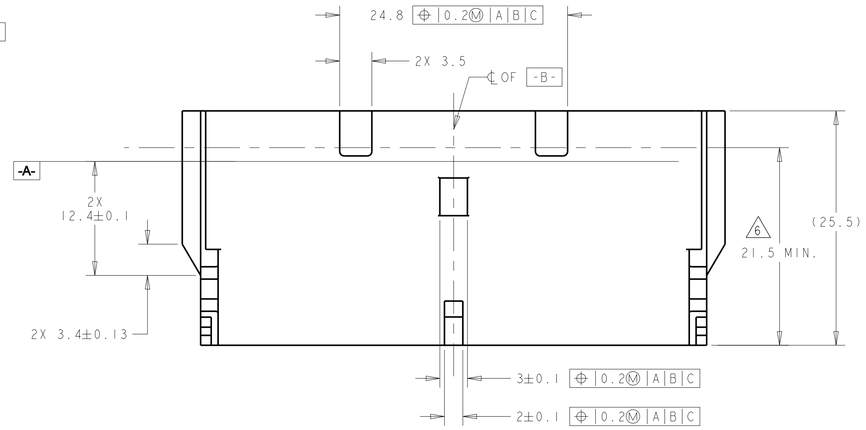


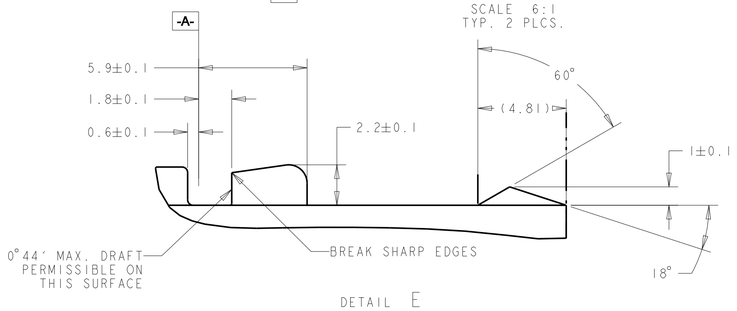

KEYING OPTION "F"
SCALE 2:1




DETAIL D
SCALE 6:1
TYP. 2 PLCS.




DETAIL E
SCALE 6:1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL -
FINISH -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1438136 | RESTRICTED TO -

CUSTOMER DRAWING | SCALE 2:1 | SHEET 11 OF 11 | REV 647

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TE Connectivity:

3-2035383-7