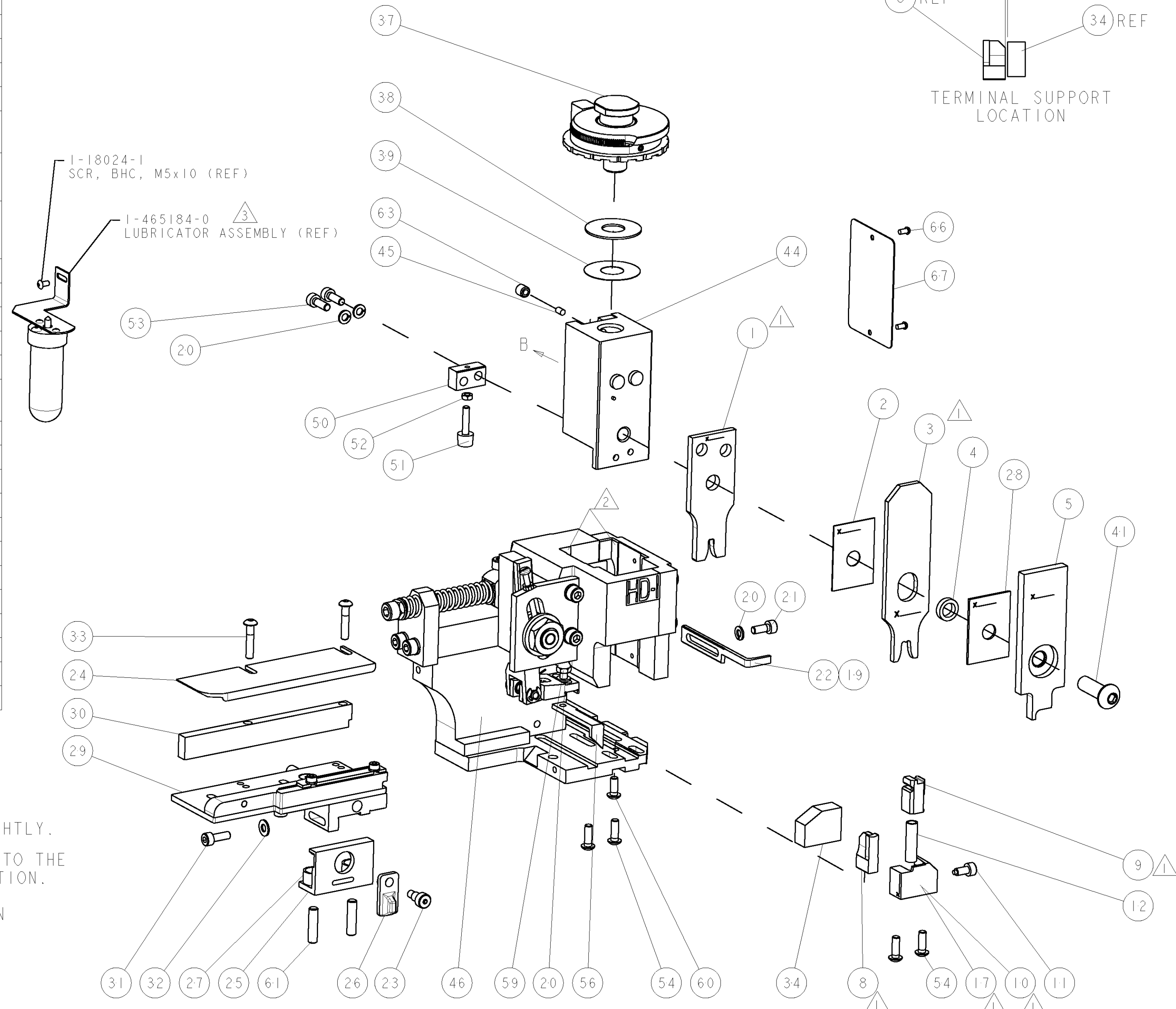




- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

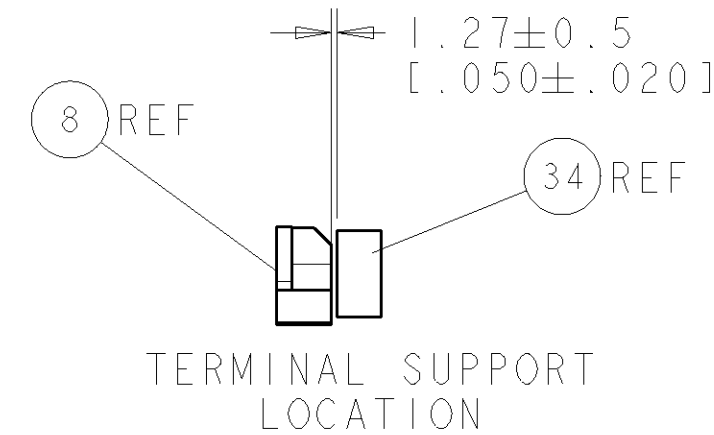
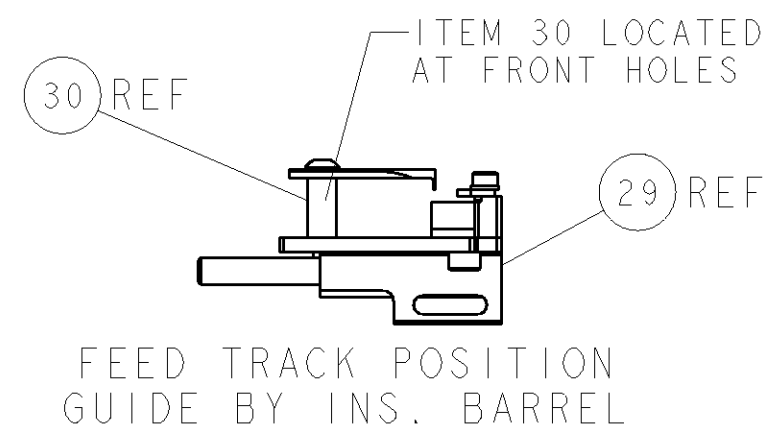


* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO



SET UP GAGE 458637-3						LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION				DATE	OWN	APVD			
	A	RELEASED				02APR2009	RK	GB			
-	-	-	-	-	-	-	-	73			
-	-	-	-	-	-	-	-	72			
1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71			
-	-	-	-	-	-	-	-	70			
-	-	-	-	-	-	-	-	69			
-	-	-	-	-	-	-	-	68			
1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67			
2	2	2	2	2	2	21017-2	SCREW, DRIVE	66			
-	-	-	-	-	-	-	-	65			
-	-	-	-	-	-	-	-	64			
-	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63			
-	-	-	-	-	-	-	-	62			
2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61			
1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60			
1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59			
-	-	-	-	-	-	-	-	58			
-	-	-	-	-	-	-	-	57			
1	1	1	1	1	1	1338685-1	PAWL, FEED	56			
-	-	-	-	-	-	-	-	55			
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54			
2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53			
1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52			
1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51			
1	1	1	1	1	1	690753-2	SPACER, TONKER	50			
1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49			
-	1	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48			
1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47			
1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46			
1	1	1	1	1	1	690191-1	PLUG,NYLON	45			
1	1	1	1	1	1	1338660-1	RAM	44			
-	-	-	-	-	-	-	-	43			
-	-	-	-	-	-	-	-	42			
1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41			
-	-	-	-	-	-	-	-	40			
-	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39			
-	1	1	1	1	1	469367-7	SHIM	38			
1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37			
-	-	-	-	-	-	-	-	36			
-	-	-	-	-	-	-	-	35			
1	1	1	1	1	1	2-1320934-5	SUPPORT, TERMINAL	34			
2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33			
1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32			
1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31			
1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30			
1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29			
1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28			
2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27			
1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26			
1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25			
1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24			
1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23			
1	-	1	1	-	1	690472-2	STRIPPER	22			
1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21			
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20			
-	1	-	-	1	-	690472-1	STRIPPER	19			
-	-	-	-	-	-	-	-	18			
1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	17			
-	-	-	-	-	-	-	-	16			
-	-	-	-	-	-	-	-	15			
-	-	-	-	-	-	-	-	14			
-	-	-	-	-	-	-	-	13			
1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12			
1	1	1	1	1	1	356885-4	STOP, SHEAR	11			
-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10			
1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9			
2	2	2	1	1	1	1633621-3	ANVIL, COMBINATION	8			
-	-	-	-	-	-	-	-	7			
-	-	-	-	-	-	-	-	6			
1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5			
1	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4			
2	2	2	1	1	1	4-1633511-7	CRIMPER, INSULATION F	3			
1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2			
2	2	2	1	1	1	1-1673600-9	CRIMPER, WIRE	1			

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DIMENSIONS: mm [IN]		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME FINE ADJUST SIDE FEED HDI APPLICATOR	
		0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1°		DATE D MORRIS 03FEB2009	
		PRODUCT SPEC			
		APPLICATION SPEC			
		See Table		SIZE CASE CODE DRAWING NO	
MATERIAL -		FINISH -		RESTRICTED TO A 00779 C = 1530078	
		WEIGHT			
		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A	

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