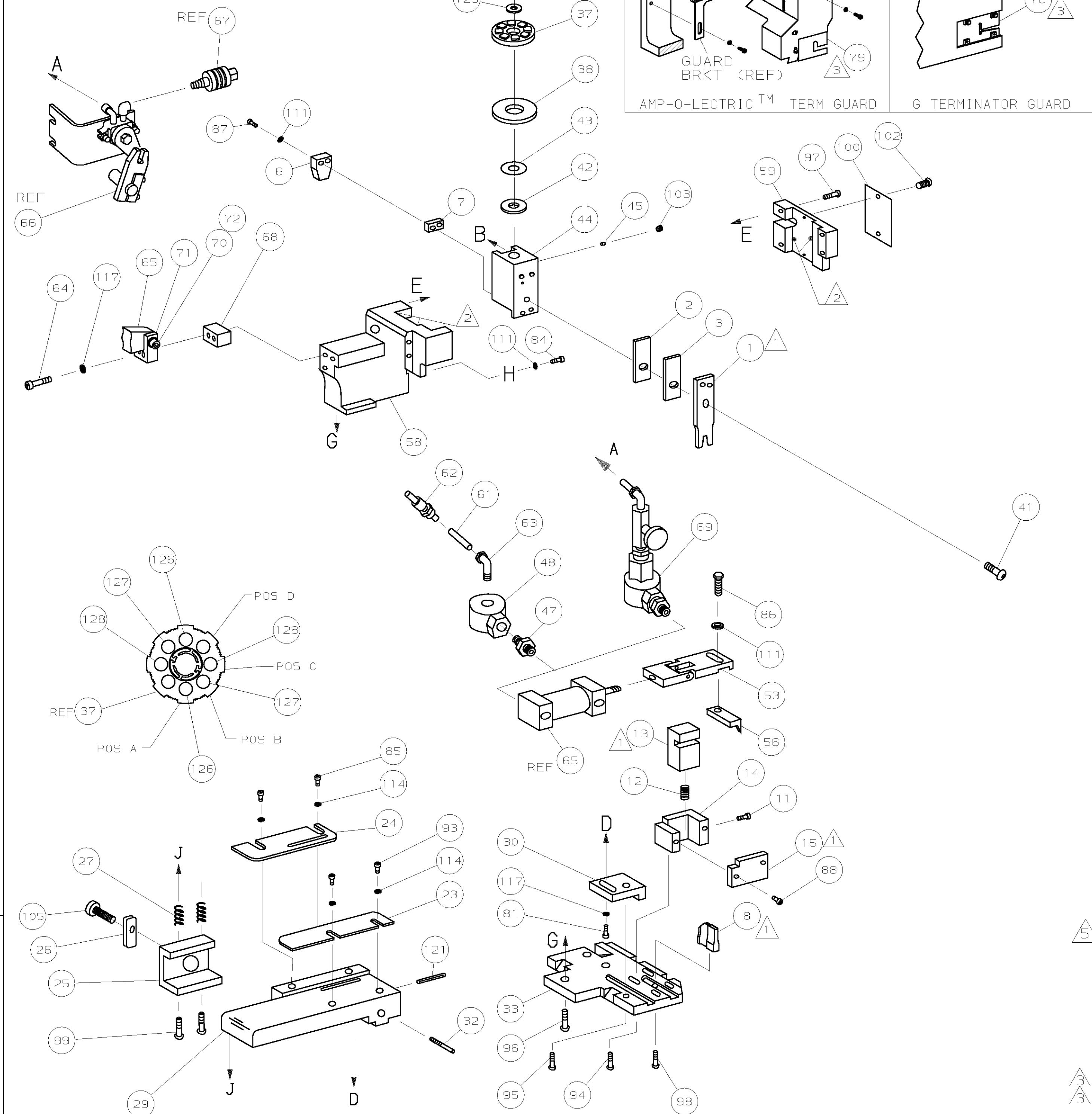
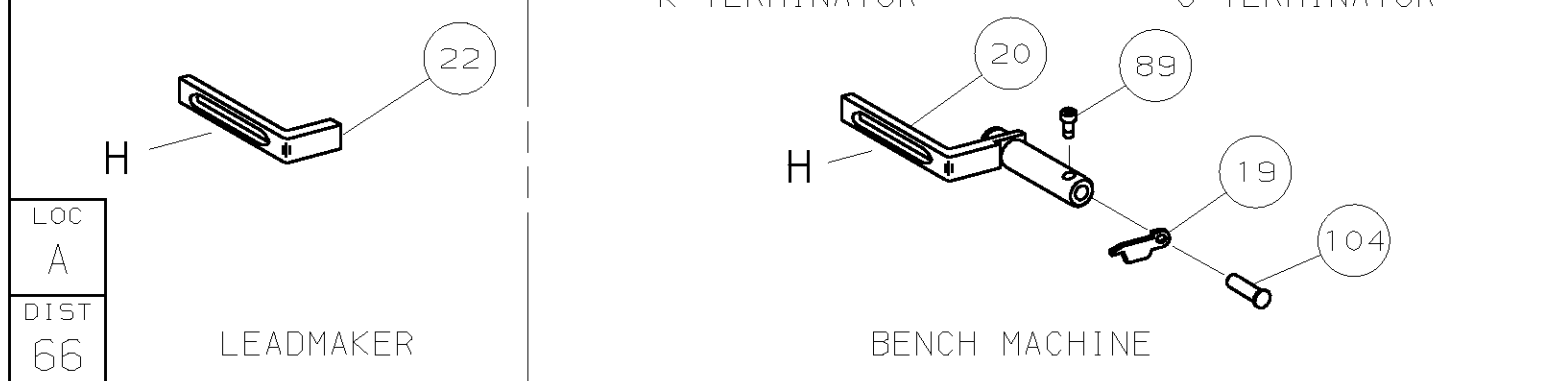


PART NUMBER	REV	FIRST USED
1385160-1	C	122500-1
1385160-2	C	565435-5
1385160-3	C	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 CUT TO LENGTH IN ASSEMBLY.



1385160 1385160

TERMINAL NAME: RECEPTICAL, FASTON, FLAG, REVERSIBLE, .250 SERIES					
CRIMP DATA (AMP TERMINAL)					
PAD LTR	CRIMP HEIGHT		WIRE SIZE		
A	.075 ±.002 [1.91 ±0.05mm]		14		
B	.067 ±.002 [1.70 ±0.05mm]		16		
C	.062 ±.002 [1.57 ±0.05mm]		18		
D	NOT		USED		
CRIMP		SIZE	TYPE	RANGE	
WIRE		.120 [3.05mm]	F	18-14	
INSUL		-	-	-	
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.165-.181		114-02032	.805	408-8040	458637-1

2	2	2	-	C	1-354779-6	PIN, WIRE DISC (.3070)C	129
2	2	2	-	C	354779-6	PIN, WIRE DISC (.3020)B	127
2	2	2	-	C	8-354778-6	PIN, WIRE DISC (.2925)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	A	4-21028-0	PIN,SLT SPR(φ.093x.75)ST 6DE PL	121
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	111
							110
							109
							108
							107
							106
1	1	1	-	A	22353-8	SCR,SHLD(.187x.25)DG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-6	SCR,SET,10-32 X .75	99
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
2	2	2	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DOWN	94
2	2	2	-	A	1-21000-4	SCR,BHC(8-32x.38)F ST GUIDE	93
							92
							91
							90
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
2	2	2	-	A	1-21000-8	SCR,SHC(6-32x.50)R SHEAR PLATE	88
2	2	2	-	A	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)R ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
							74
							73
1	1	1	-	A	4-21002-8	SCR,BHC(3/8x1.00)FEED MT	72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

C		ECN 0150-0837-01	TE	8-01
B1		ECN 0150-0337-01	TE	4-01
B		0150-0266-01	CE	3-01
A		REVISED	BH	8/00
P F LTR		REVISION RECORD	APP	DATE

-1	LEADMAKER			AIRFEED			
-2	BENCH MODEL K			AIRFEED			
-3	BENCH MODEL G			AIRFEED			
1	1	1	-	A	21024-8	WASHER,LOCK(3/8)FEED BRKT	70
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	69
1	1	1	-	A	461690-1	SPACER, AIR FEED	68
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	67
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66
1	1	1	-	B	461065-2	AIR FEED ASSY (2 INCH)	65
2	2	2	-	A	4-21000-3	SCR,SHC(10-32x2.00)AIR ASSY	64
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
1	-	1	-	A	23238-1	QUICK DISCONNECT	62
21.00	-	21.00	IN	A	27319-4	TUBING, POLY-FLD Ø.25	61
							60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	694433-2	PAWL, FEED	56
							55
							54
1	1	1	-	B	461062-1	FEED FINGER ASSY	53
							52
							51
							50
							49
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47
							46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-2	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
							40
							39
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
							34
1	1	1	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	844048-1	PLATE, STRIP GUIDE	29
							28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	690438-1	GUIDE, STRIP (REAR)	24
1	1	1	-	A	189124-5	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
							21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
							16
1	1	1	-	B	1-690691-2	PLATE, SHEAR (REAR)	15
1	1	1	-	B	1338999-1	HOLDER, SHEAR (REAR)	14
1	1	1	-	C	1338998-1	SHEAR, FLOAT (REAR)	13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
							10
							9
1	1	1	-	C	3-805887-0	ANVIL	8
1	1	1	-	C	4-240641-5	SPACER, DEPRESSOR (REAR)	7
1	1	1	-	A	690468-1	DEPRESSOR, SHEAR (REAR)	6
							5
							4
1	1	1	-	C	1-455888-3	SPACER, CRIMPER	3
1	1	1	-	C	2-455888-2	SPACER, CRIMPER	2
1	1	1	-	C	456409-3	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATERIAL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR B.HIGMAN		APP T.ELBIN			
2 PLC DEC ±.25		CHK 14JUL00 B.HIGMAN		REL -			
3 PLC DEC ±							
4 PLC DEC ±							
ANGLES ±							
SURF TEXTURE: ✓							
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX							
NAME		SIDE FEED HDM APPLICATOR		MACHINE REF		MINI APPL	
SCALE		DWG NO		1385160		SHEET 1 OF 1	
GAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	

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