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REVISIONS				
DESCRIPTION	DATE	DWN	APVD	
	29JAN2014	GK	HMR	
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DR PART				
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TE TE TE CON	nnectivit	v		
		y		
FINE ADJUST SIDE F	EED			
HDI APPLICATOR	2			А
CAGE CODE DRAWING NO		RESTRIC	TED TO	
C= 1528792				
SCALE SHEE	T 1 OF	2 RE	v A2	

8 7 THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20	6 5	4 3		REVISIONS
Octoperionities Definition ALL Plants Reserved. PART NUMBER REV TERMINATOR FEED TYPE DESCRIPTION 1528792-1 A LEADMAKER MECH POST FEED CUTS CARRIER	[-18024-1 SCR, BHC, M5×10 (REF)	30 REF	SET UP GAGE A 66 P LTP 458637-3 A1 ECR-08	022480 05552008 RK TE
I528792-2 A BENCH MECH PRE FEED CUTS CARRIER I528792-6 A LEADMAKER MECH POST FEED CONTINUOUS CARRIER	- 1-465184-0	29 REF		
7-1528792-1 A LEADMAKER MECH POST FEED -1 AND SPARE PARTS 7-1528792-2 A BENCH MECH PRE FEED -2 AND SPARE PARTS 7-1528792-6 A LEADMAKER MECH POST FEED -6 AND SPARE PARTS	LUBRICATOR ASSEMBLY (REF)	FEED TRACK POSITION GUIDE BY INS. BARREL		OCUMENTATION PACKAGE 71
7-1528792-7 A SPARE PARTS KIT				6 6 LATE, IDENTIFICATION 6
CRIMP DATA TE TERMINAL TE CRIMP SPECS TERMINAL NAME: MALE TYPE XII CONTACT		8 REF (34) REF (34) REF	<td>CREW, DRIVE 6 6</td>	CREW, DRIVE 6 6
CRIMP SIZE TYPE RANGE WIRE 3.56 [.140 IN] F I6 AWG-I2 AWG	37		 - 2 2 2 2 2 2 2 2 2	CR, SET, CUP POINT M6 X 6.0 6 CR, SET, FLT POINT M5 X 20.0 6 CR, BTN SKT HD CAP (M4 X 10.0) 6
INSUL 5.33 [.210 IN] 0 3.68-4.06 [.145160 IN] WIRE STRIP LENGTH Image: Apple Instructions (0.35-7.93) Image: Apple Instructions		TERMINAL SUPPORT LOCATION		CR, HEX HD CAP M4 X 8.0 5
TERMINAL 114-10005 - EED APPL SPEC	39			AWL, FEED 5 5 CR, BTN SKT HD CAP (M4 X 12.0) 5
TERMINALS APPLIED			- I I I I I I I I I 18030-1 1 - I I I I I I I 811242-5 E	CR, SKT HD CAP M4 X 12.0 5 UT, HEX, REG M3 5 UMPER, HOLD DOWN 5
66256 - - - 66740 - - -			- I I I I I I I I 18024-3 5 I I - I 338675-1 0	PACER, TONKER 5 CR, BTN SKT HD CAP (M3 X 10.0) 2 AM, UNIVERSAL PRE FEED 2 AM, UNIVERSAL POST-FEED 2
· · · · · · · · · · · · · · · · · · ·			- I I I I I I I I I320999-4 /	AM, UNIVERSAL POST-FEED 2 PPLICATOR SUBASSEMBLY, HDI 2 LUG,NYLON 2 AM 2
SIZE * Kee * Kee 12 AWG 2.59 ±0.05 [.102 ±.002 IN] BO 2.5mm2 2.46 ±0.05 [.097 ±.002 IN] B7	50 52		<td>2 2 2 2 CR, LOW SKT HD CAP M8 X 25.0</td>	2 2 2 2 CR, LOW SKT HD CAP M8 X 25.0
I 4 AWG 2.34 ±0.05 [.092 ±.002 IN] C7 I 6 AWG 2.16 ±0.05 [.085 ±.002 IN] D9	(5)		- I I I I I I I I-469367-0 S	HIM SUB-ASSY HIM
- - - - - -			<td>INE ADJUST HEAD ASSEMBLY</td>	INE ADJUST HEAD ASSEMBLY
			- <u>2</u> <u>2</u> <u>2</u> <u>2</u> <u>2</u> <u>2</u> <u>1</u> -18024-0 <u>5</u> - <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>1</u> <u>18027-2</u> <u>1</u>	CR, BTN SKT HD CAP (M4 X 20.0) ASHER, FLAT, REG M4 CR, SKT HD CAP M4 X 12.0
<u> </u>			- I I I I I I I320908-1 S - I I I I I I320908-1 S S - I I I I I I633073-1 S - I I I I I 455888-8 S	PACER, STRIP GUIDE 3 TRIP GUIDE ASSEMBLY 2 PACER, CRIMPER 2
			- I I I I I I I 356835-I I - I I I I I I I 240792-I I	PRING, COMPRESSION 2 EVER, DRAG RELEASE 2 RAG, TERMINAL 2 ALTER STUD CHURCE 2
 A RECOMMENDED SPARE PARTS. 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 			- I I I I I I I 980371-4 5 - I - I I - I 690472-2 5	LATE, STRIP GUIDE
A CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.			- 4 4 4 4 4 4 I8025-2 V	ASHER, SPRG LOCK, REG M4 2 TRIPPER 1
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.				HEAR HOLDER, FRONT
* WARNING	31) (32) (27) (25) (61) (26) (23) (46) (59) (20) (56)	$ \begin{array}{c} (54) (60) \\ \hline \end{array} \\ \begin{array}{c} (34) \\ \hline \end{array} \\ \end{array} \\ \begin{array}{c} (8) \\ \hline \end{array} \\ \begin{array}{c} (54) \\ \hline \end{array} \\ \begin{array}{c} (17) \\ \hline \end{array} \\ \begin{array}{c} (10) \\ \hline \end{array} \\ \begin{array}{c} (11) \\ \hline \end{array} \\ \end{array} $		PRING, COMPRESSION TOP, SHEAR
↑ WARNING ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS			I I - I I I32092I-I 5 - I I I I I I I 454276-I F	HEAR HOLDER, FRONT, CUT
BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.				EPRESSOR, SHEAR
VIEW B ROTATED 180° OST-FEED 40mm STROKE POST-FEED 30mm STROKE PRE-FEED 30mm STROKE	PRE-EFED 40mm STROKE		I 2 2 2 I I I 2-456135-9 0 - I I I I I I 1-455888-2 S	LOCK, CRIMPER SPACER : RIMPER, INSULATION O PREMIUM : PACER, CRIMPER : RIMPER, WIRE PREMIUM :
(47)			-77 -76 -72 -71 -6 -2 -1 PART NO	DESCRIPTION
		- - - 78 - - - 77 - - - 77 - - - 76	DI MENSIONES: TOLERANCES, UNLESS mm [IN] 0 PLC +- PRODUCT SPEC PRODUCT SPEC PROD	Electronics Harrisburg, PA 17105-3608 HAME FINE ADJUST SIDE FEED HDI APPLICATOR
		75	2 PLC ±- 3 PLC ±- APPLICATION SPEC	

CUSTOMER DRAWING

DRAWING NUMBER - 1528792 SHEET 2 OF 2 REV. A2

Mouser Electronics

Authorized Distributor

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TE Connectivity: 1528792-2