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				A2		ECR-14-008415	05JUNE2014
							GK HMR

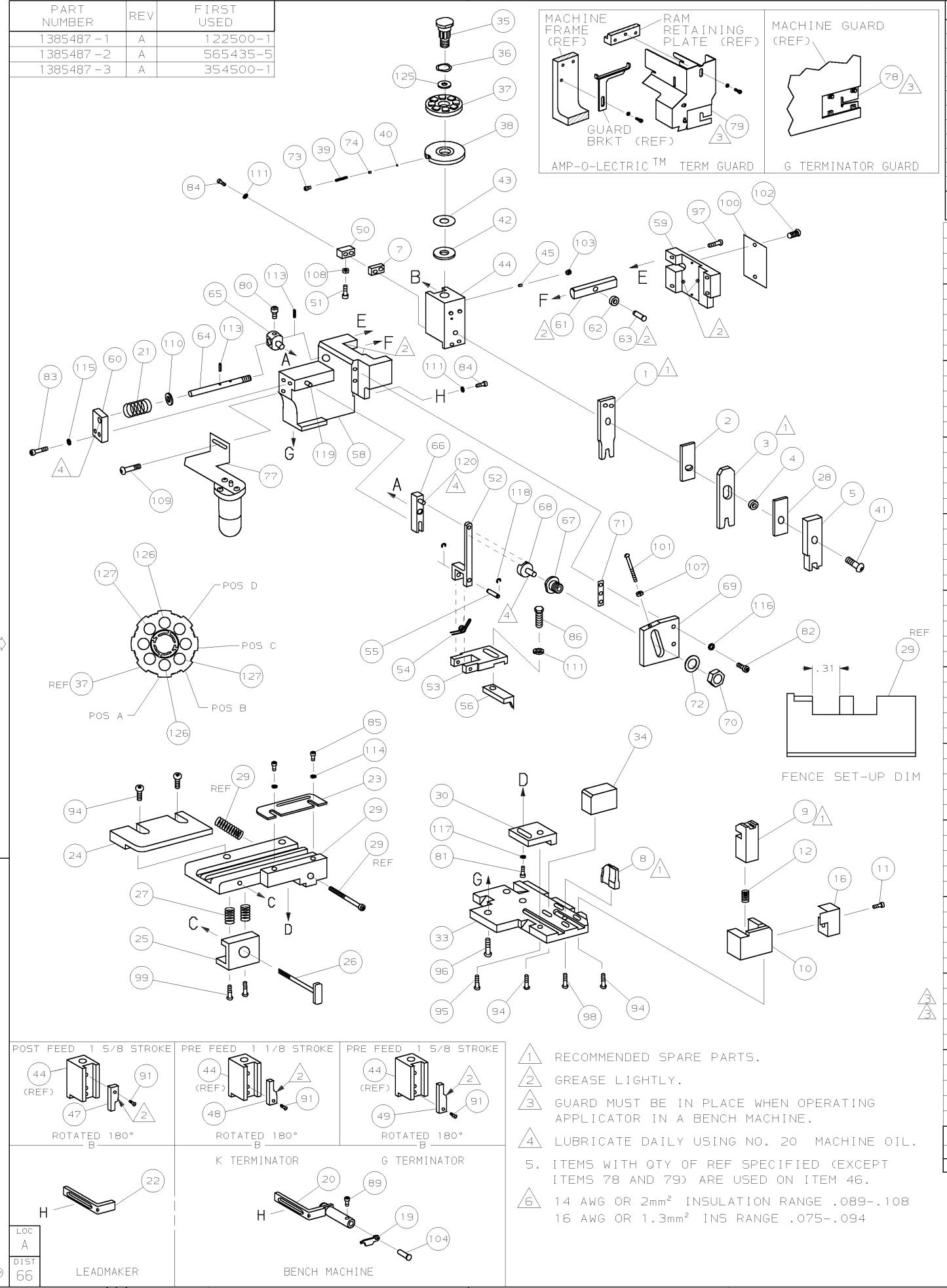
REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266245-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385487
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385487

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A 3	
FINISH		DRAWING NO		C- 1385487	
		SCALE		SHEET 1 OF 2	



TERMINAL NAME: 1.5 MM FEMALE CONTACT									
638651-1		CRIMP DATA (AMP TERMINAL)		WIRE SIZE					
638652-1		PAD LTR		CRIMP HEIGHT					
A		.063 ± .002 [1.61 ± 0.05mm]		14 AWG OR 2mm²					
B		.053 ± .002 [1.36 ± 0.05mm]		16 AWG OR 1.3mm²					
C		NOT		USED					
D		NOT		USED					
CRIMP		SIZE		TYPE					
WIRE		.085 [2.16mm]		F					
INSUL		.100 [2.54mm]		F					
WIRE STRIP LENGTH		TERM APPL SPEC		FEED					
.200-.260		114-13091		APPL INSTRUCTION					
2		4.47		408-8040					
REF		SET UP GAGE		458637-1					
REF		LAYOUT		L2412					
129									
128									
2	2	2	-	C	2-354779-1 PIN, WIRE DISC (.3095)B				
2	2	2	-	C	9-354778-8 PIN, WIRE DISC (.2985)A				
1	1	1	-	A	986950-1 WASHER, FLAT PRECISION				
1	1	1	-	A	217238-1 GENERAL INSTRUCTION PACKAGE				
1	1	1	-	-	4088040 SF APPL INST 408-8040				
122									
121									
REF	REF	REF	-	A	1-21030-1 PIN, DOWEL (.187x.50)LEVER				
REF	REF	REF	-	A	1-21030-6 PIN, DOWEL (.187x.1.25)HOUSING				
REF	REF	REF	-	A	21045-3 RING, RET "C" (.187)FD FING PIN				
1	1	1	-	A	21024-5 WASHER, LOCK (#10)ADJ BLOCK				
REF	REF	REF	-	A	21024-5 WASHER,LOCK (#10)ADJ PLATE				
2	2	2	-	A	21024-5 WASHER,LOCK (#10)FEED GDE ROD				
REF	REF	REF	-	A	5-21028-1 PIN, SLT SPR (.125x.50)ADJ ROD				
113									
112									
4	4	4	-	A	21024-4 WASHER,LOCK (#8)STRIPPER				
REF	REF	REF	-	A	21899-4 WASHER,FLAT (.05/16)SCREW ADJ				
-	1	-	-	A	2-21002-6 SCR, BHC (10-32x.38)LUBE ASSY				
1	1	1	-	A	21018-5 NUT, HEX (NO.6)HOLDDOWN				
REF	REF	REF	-	A	21068-5 NUT, HEX (6-32)FEED ADJ				
106									
1	1	-	-	A	992031-1 PIN, CLEVIS				
1	1	1	-	A	21009-2 SCR,SKT SET (1/4-20x.25)LWDRAM				
2	2	2	-	A	21017-2 SCR, DRIVE (#2x.19)ID PLATE				
REF	REF	REF	-	A	6-23715-5 SCR,PAN HD (6-32x1.50)FEED ADJ				
1	1	1	-	B	461264-1 PLATE, IDENTIFICATION				
2	2	2	-	A	3-21002-0 SCR, BHC (10-32x.88)DRAG				
1	1	1	-	A	22733-8 SCR, BHC (8-32x.38 LW)ANVIL				
REF	REF	REF	-	A	2-21002-9 SCR, BHC (10-32x.75)CAP				
REF	REF	REF	-	A	2-22733-8 SCR, BHC (1/4-20x.62)HOUSING				
6	6	6	-	A	2-21002-7 SCR, BHC (10-32x.50)ADJ BLOCK				
6	6	6	-	A	2-21002-2 SCR, BHC (8-32x.50)TERM H DWN				
94									
93									
1	1	1	-	A	1-21002-7 SCR, BHC (6-32x.38)CAM				
1	1	-	-	A	7-21000-9 SCR, SHC (4-40x.19)STRIPPER				
89									
1	1	1	-	A	2-22603-0 SCR, HEX HD (8-32x.31)FEED FINGER				
2	2	2	-	A	1-21000-3 SCR, SHC (4-40x.25)F ST GUIDE				
3	3	3	-	A	2-21000-7 SCR, SHC (8-32x.50)STRIPPER				
REF	REF	REF	-	A	3-21000-7 SCR, SHC (10-32x.75)FEED ROD GD				
REF	REF	REF	-	A	3-21000-6 SCR, SHC (10-32x.62)FD BLK				
1	1	1	-	A	3-21000-4 SCR, SHC (10-32x.38)SG ADJ BL				
REF	REF	REF	-	A	3-21000-4 SCR, SHC (10-32x.38)PIVOT BLK				
-	REF	-	-	B	455749-1 GUARD, WINDOW				
REF	-	-	-	B	679532-1 INSERT, GUARD				
-	1	-	-	C	1-465184-0 LUBRICATOR ASSY				
77									
76									
1	1	1	-	A	69063-1 SPRING, ASSIST				
1	1	1	-	A	23030-1 SCR, SHC (6-32x.25)SLNS DISC				
REF	REF	REF	-	A	458109-1 WASHER, SPECIAL				
REF	REF	REF	-	A	690517-1 SPACER				
-3	-2	-1	U/M DWG SIZE	PART NO	DESCRIPTION				
75									
1	1	1	-	A	690503-1 SPRING, ASSIST				
1	1	1	-	A	23030-1 SCR, SHC (6-32x.25)SLNS DISC				
REF	REF	REF	-	A	458109-1 WASHER, SPECIAL				
REF	REF	REF	-	A	690517-1 SPACER				
-3	-2	-1	U/M DWG SIZE	PART NO	DESCRIPTION				
74									
1	1	1	-	A	690461-1 STOP, SHEAR				
1	1	1	-	C	690459-1 HOLDER, SHEAR (FRONT)				
1	1	1	-	C	462006-1 SHEAR, FLOAT (FRONT)				
1	1	1	-	C	1490742-1 ANVIL				
1	1	1	-	C	2-240641-1 SPACER, DEPRESSOR (REAR)				
7									
1	1	1	-	C	2-455889-0 DEPRESSOR, SHEAR (FRONT)				
1	1	1	-	B	2-238011-2 SPACER, BLOCK CRIMPER				
1	1	1	-	C	4-456134-8 CRIMPER, INSULATION				
1	1	1	-	C	1-455888-1 SPACER, CRIMPER				
1	1	1	-	C	4-568176-4 CRIMPER, WIRE				
-3	-2	-1	U/M DWG SIZE	PART NO	DESCRIPTION				
71									
70									
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