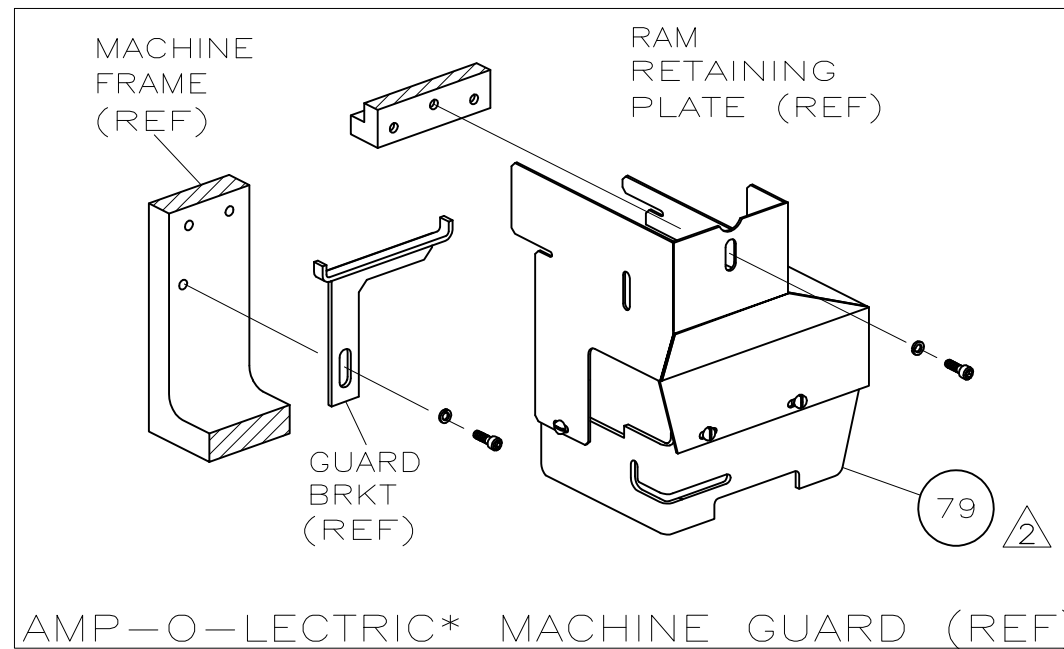


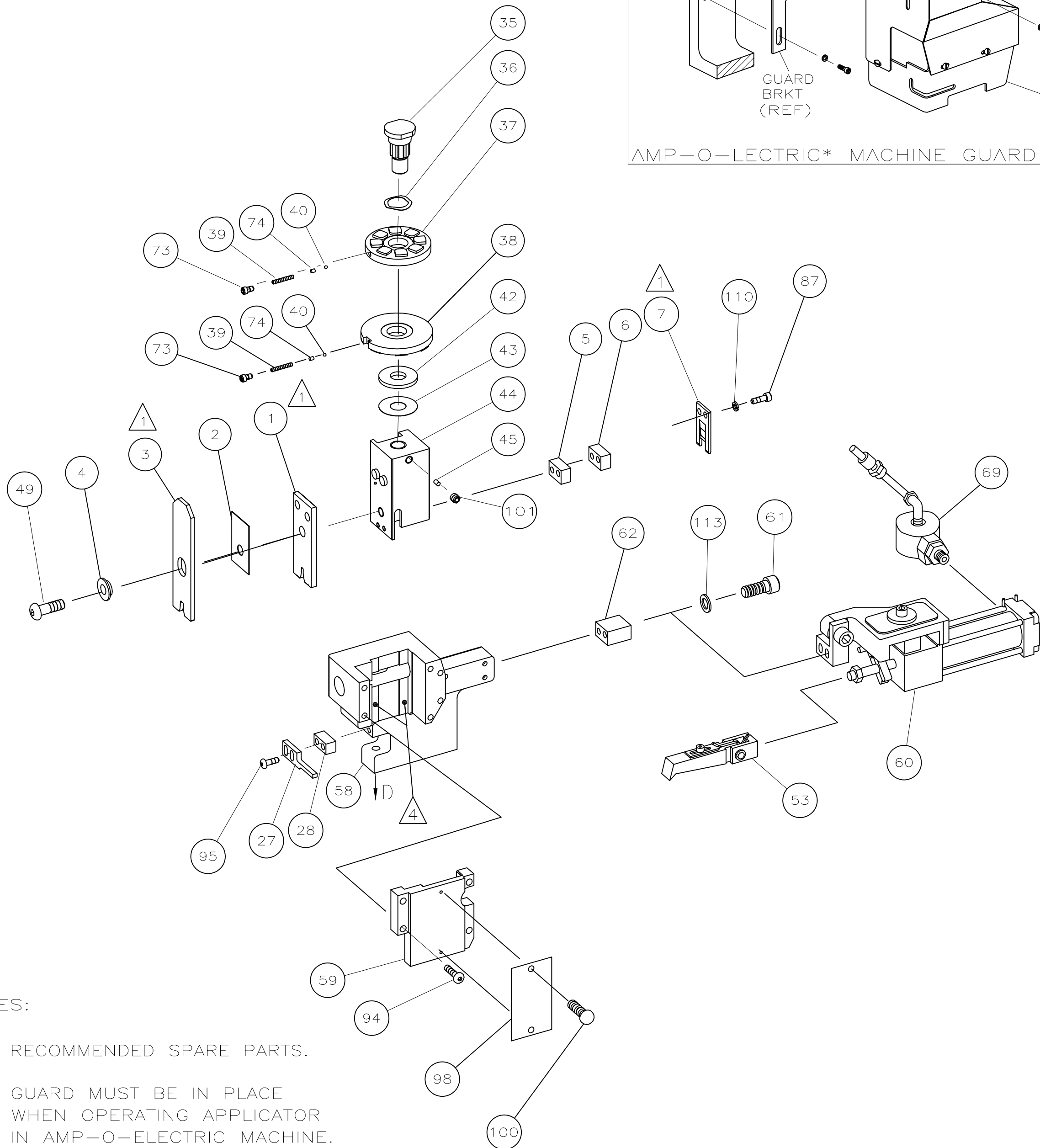
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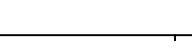
TERMINAL NAME:		CRIMPING DATA			
RING		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
41601		A	.116 ±.002	12	
41602		B	.107 ±.002	14	
41603		C	NOT	USED	
41604		D	NOT	USED	
42607		CRIMP	SIZE	TYPE	RANGE
42639		WIRE	.180	F	14-12
		INSUL	.300	F	.170-.190
		FEED	APPL INST	SET UP GAGE	LAYOUT
		1.085	408-8039	458638-1	L-1342
TERM APPL SPEC 114-2084		WIRE STRIP LENGTH -			

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			H	ECR-08-010282	4-2008	MY	GB



			129
			128
			127
			126
			125
			124
			123
			122
			121
			120
			119
			118
			117
			116
			115
			114
4	21024-5	WASHER,LOCK(NO.10)SHEAR PLATES	113
			112
			111
6	21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	110
			109
2	21018-4	NUT,HEX MACH(4-40)DRAG	108
			107
			106
2	21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	105
			104
			103
2	2-21006-6	SCR,SKT SET OVAL PT(4-40x.75)DRAG	102
1	21009-2	SCR,SKT SET(1/4-20x.25 LOC-WEL)RAM	101
2	21017-2	SCR,DRIVE(#2x.19)IDENT PLATE	100
			99
1	461264-1	PLATE, IDENTIFICATION	98
			97
			96
2	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
4	2-21002-9	SCR,BHC(10-32x.75)HSG CAP	94
1	22733-8	SCR,BHC(8-32x.38 LOC-WEL)ANVIL	93
			92
3	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	91
			90
			89
			88
2	2-21000-8	SCR,SKT CAP(8-32x.62)SHEAR BLADE	87
4	2-21000-7	SCR,SKT CAP(8-32x.50)STRIP GUIDE	86
			85
			84
			83
			82
			81
2	3-21000-7	SCR,SKT CAP(10-32x.75)SHEAR PLATE	80
REF	455750-7	GUARD ASSY	79
			78
			77
			76
			75
2	690603-1	SPRING, ASSIST	74
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	73
			72
			71
- 1	PART NO	DESCRIPTION	ITEM NO
QTY RQD	PARTS LIST		

			70
1	692655-7	AIR FEED VALVE ASSY	69
			68
			67
			66
			65
			64
			63
			62
2	3-21000-9	SCR,SKT CAP(10-32x1.00)AIR FD ASSY	61
1	2-460277-6	AIR FEED ASSY	60
1	454220-1	CAP, RAM	59
1	453736-1	HOUSING	58
			57
			56
			55
			54
1	460680-7	FEED FINGER ASSY	53
			52
			51
			50
1	690686-2	BOLT, CRIMPER(5/16-24x1.00)	49
			48
			47
			46
1	690191-1	PLUG, NYLON	45
1	455674-1	RAM	44
1	690125-1	WASHER, LAMINATED	43
1	690124-1	WASHER, RAM	42
			41
2	23241-6	BALL, STEEL	40
2	690170-1	SPRING, COMPRESSION	39
1	690142-1	DISC, INSULATION	38
1	4-455829-6	DISC, WIRE	37
1	22480-5	WASHER, SPRING	36
1	690212-1	POST, RAM	35
			34
			33
			32
			31
			30
			29
1	1-690451-3	SPACER, STRIPPER	28
1	690455-3	STRIPPER	27
1	455676-1	PLATE, BASE	26
2	22354-8	DRAG, STUD	25
1	455678-1	PLATE, STRIP GUIDE	24
			23
2	4-22281-1	SPRING, DRAG	22
			21
1	454177-1	DRAG, STOCK	20
1	3-458030-3	GUIDE, STRIP (REAR)	19
1	3-458031-3	GUIDE, STRIP (FRONT)	18
			17
			16
			15
			14
			13
			12
1	240644-1	PLATE, REAR SHEAR	11
2	1-240645-1	SPACER, SHEAR PLATE	10
1	240642-1	PLATE, FRONT SHEAR	9
1	4-683452-7	ANVIL	8
1	2-240651-8	BLADE, SLUG	7
1	2-240641-0	SPACER, SHEAR BLADE	6
1	2-240641-4	SPACER, SHEAR BLADE	5
1	238009-2	BLOCK, CRIMPER SPACER	4
1	2-683453-5	CRIMPER, INSULATION	3
1	1-455888-5	SPACER, CRIMPER	2
1	456428-9	CRIMPER, WIRE	1
- 1		DESCRIPTION	ITEM NO
QTY REQD		PARTS LIST	

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DIMENSIONS:		CHK T. MIDDLETON		NAME	
INCHES		APP'D G. RAILY		MINIATURE QUICK CHANGE APPLICATOR	
		PRODUCT SPEC		END FEED (RING)	
0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± —		APPLICATION SPEC		—	
MATERIAL	FINISH	WEIGHT		SIZE	CAGE CODE
—	—	—		A1	00779
		CUSTOMER DRAWING		DRAWING NO	
				C=567335-1	
				SCALE	SHEET
				1:1	1 of 1
				REV	H

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