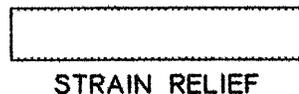
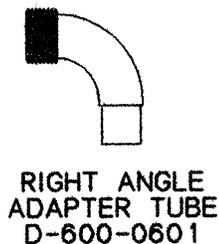
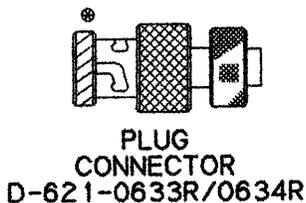


| REVISIONS | | | |
|-----------|----------------------------|----------|----------|
| LTR | DESCRIPTION | DATE | APPROVED |
| C | REVISED PER E.C.N. T-16058 | 91APR25 | Z. TEMAN |
| D | REVISED PER E.C.N. T-16511 | 91July30 | Z. TEMAN |

| PART No. | CONTACT | INTERFACE | COLOR CODE [®] |
|-----------------|---------------|-----------|-------------------------|
| DK-621-X633R | — | A | RED |
| DK-621-X633R-1P | PIN | A | |
| DK-621-X633R-1S | SOCKET | A | |
| (DK-621-X634R | NOT ASSIGNED) | | |
| DK-621-X635R | — | B | WHITE |
| DK-621-X635R-2P | PIN | B | |
| DK-621-X635R-2S | SOCKET | B | |
| (DK-621-X636R | NOT ASSIGNED) | | |
| DK-621-X637R | — | C | GREEN |
| DK-621-X637R-3P | PIN | C | |
| DK-621-X637R-3S | SOCKET | C | |
| (DK-621-X638R | NOT ASSIGNED) | | |
| DK-621-X639R | — | D | N/A |
| DK-621-X639R-4P | PIN | D | |
| DK-621-X639R-4S | SOCKET | D | |
| (DK-621-X640R | NOT ASSIGNED) | | |



DWG No. EXAMPLE X633R

-0633R .148 MAX. CABLE DIA ACCOMODATION
BRAID TERMINATOR D-600-0030

-1633R .180 MAX. CABLE DIA ACCOMODATION
BRAID TERMINATOR D-600-0056

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SPECIFICATION CONTROL DRAWING © Raychem Corporation 1990

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
METRIC DIMENSIONS ARE
IN BRACKETS.

DECIMALS
.XXX ± NA [mm]
.XX ± NA [mm]
ANGLES
.X ± NA

WEIGHT
lbs [g]

| | | |
|----------|----------|-----------|
| DRAWN | | 89-3-29 |
| CHECKED | | |
| APPROVED | | |
| APPROVED | Z. TEMAN | 90 JULY 2 |
| CAD NAME | 003319-1 | |

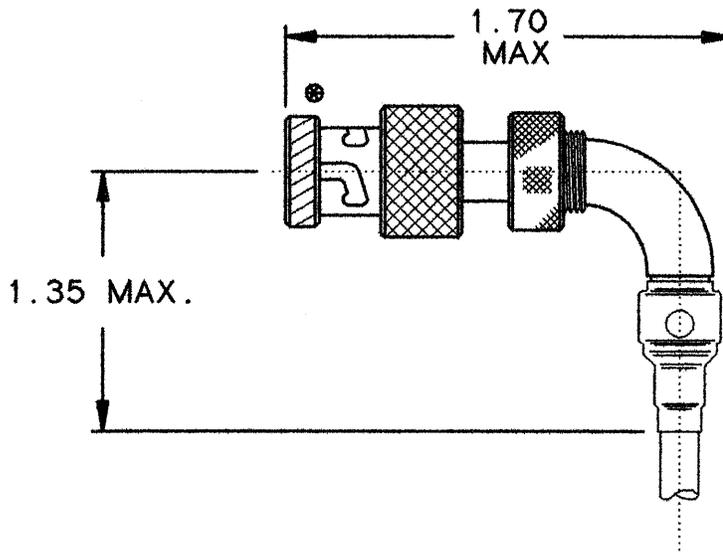


Raychem

RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

TITLE
**RIGHT ANGLE TRIAXIAL
CONNECTOR PLUG BAYONET
CONNECTOR KITS
"GRUMMAN"**

| | | | |
|---------------------------|-----------------|-------------------------|--------------|
| SIZE | CODE IDENT. NO. | DWG. NO. | REV |
| A | 06090 | DK-621-X633R/X640R[-XX] | D |
| DO NOT SCALE THIS DRAWING | | | SHEET 1 OF 2 |



STRAIN RELIEF NOT SHOWN

1.0 REFER TO THE FOLLOWING RAYCHEM SPECIFICATION CONTROL DRAWINGS (SCD) FOR INDIVIDUAL COMPONENT PERFORMANCE PARAMETERS, DIMENSIONS AND MATERIAL DETAIL:

| | |
|-------------------|---|
| D-621-0633R/0640R | CONNECTOR, TRIAXIAL, SUBMINIATURE BAYONET COUPLED. FOR RIGHT ANGLE THREADED ADAPTER |
| D-602-0126 | CONTACT, PIN, TWISTED PAIR |
| D-602-0127 | CONTACT, SOCKET, TWISTED PAIR |
| D-600-0030/0056 | BRAID TERMINATOR |
| D-600-0019 | STRAIN RELIEF |
| D-600-0601 | RIGHT ANGLE ADAPTER TUBE |

2.0 REFER TO RAYCHEM SPECIFICATION D-6025 FOR PERFORMANCE AND QUALIFICATION REQUIREMENTS.

2.1 PERFORMANCE IS DEPENDENT UPON CORRECT USAGE OF SUITABLE AEROBIC ADHESIVE UPON ADAPTER THREADS. (LOKTTITE TYPE 242 IS A SUITABLE ADHESIVE.)

3.0 TERMINATION PROCEDURE: RAYCHEM ES 61249.

4.0 USAGE: CONNECTORS ASSEMBLED FROM THESE KITS CAN HAVE THE CABLE DRESSED IN ANY ORIENTATION AROUND THE AXIS OF THE CONNETOR, CABLE SHOULD BE SECURED IN DESIRED ORIENTATION.

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Check with the web for latest revision.**

| | | | | | | | |
|---------------------------|--------|--|---------|------|-----------------|-------------------------|-----|
| CAD NAME: 003319-2 | DRAWN | | 88-24-6 | SIZE | CODE IDENT. NO. | DWG. NO. | REV |
| | ISSUED | | | A | 06090 | DK-621-X633R/X640R[-XX] | D |
| DO NOT SCALE THIS DRAWING | | | | | | SHEET 2 OF 2 | |

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