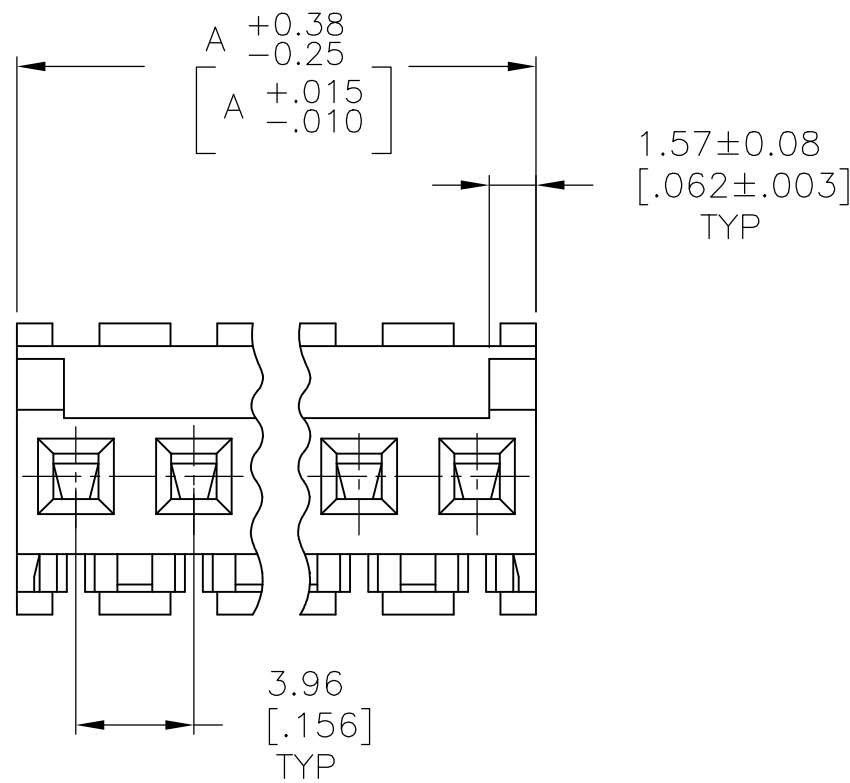
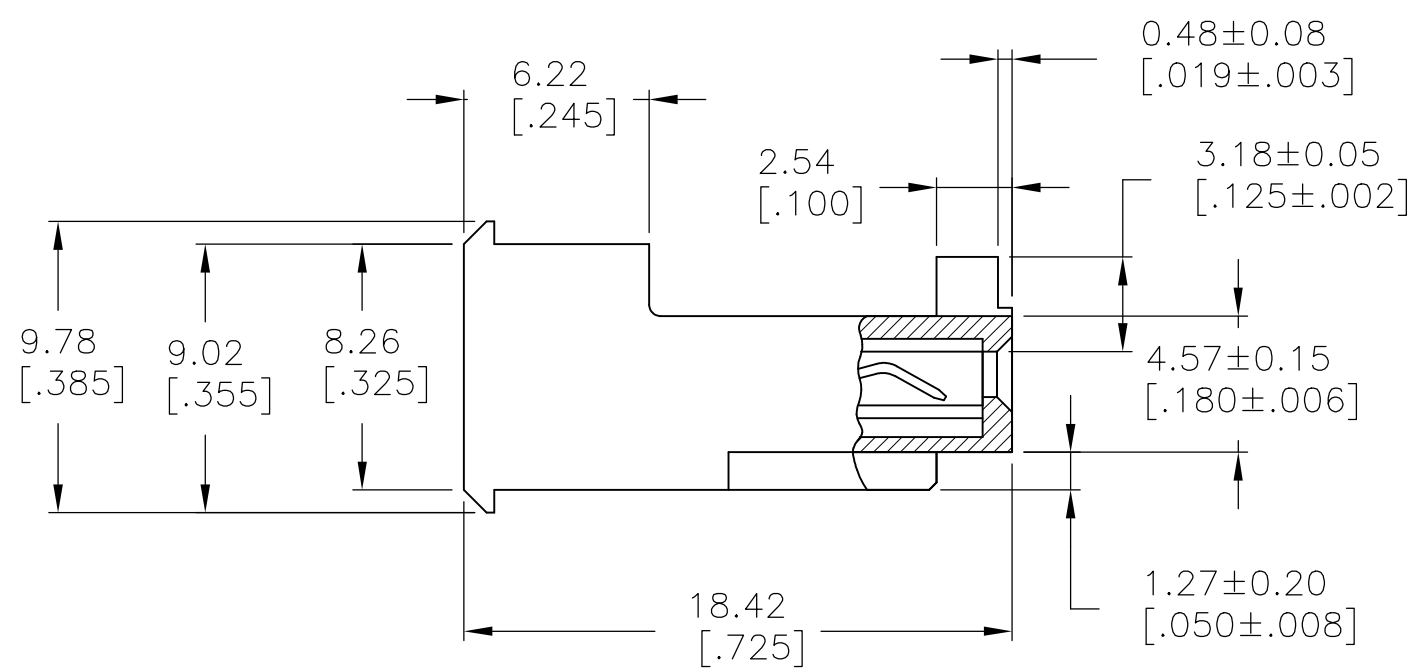
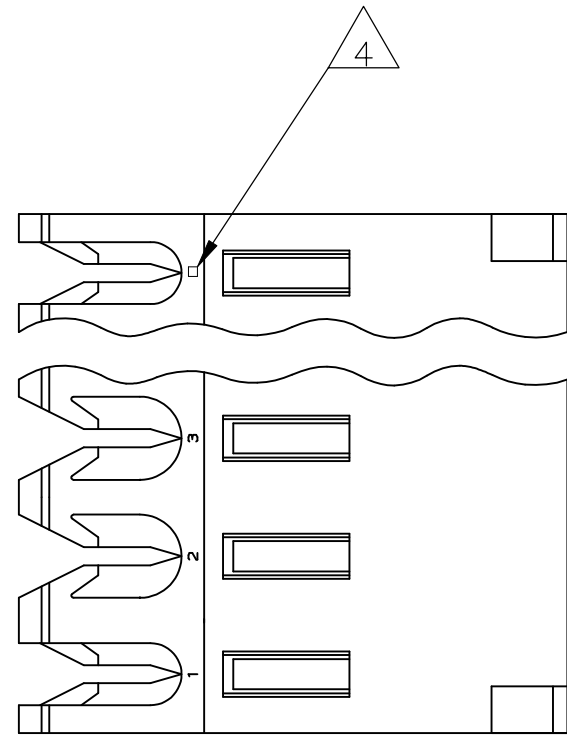


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LOC		DIST		REVISIONS			
CM	54	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D2		REVISED PER ECR-17-018283	07FEB2018	BDA	SG

- 1 MATERIAL: CONNECTOR - NYLON UL94V-2 (ORANGE).  
CONTACTS - 0.30[.012] THICK COPPER ALLOY  
(BRIGHT TIN-LEAD 0.00203[.000080] MIN. THICK FOR CONTACTS 644469-2 THRU 1-644469-4)  
(MATTE WHISKER MITIGATED TIN 0.00203[.000080] MIN THICKNESS OVER NICKEL UNDERPLATE FOR 3-644469-2 THRU 4-644469-4).
- 2 CONTACTS ACCEPT 18 AWG WIRE WITH 2.41[.095] MAX INSULATION DIAMETER.
- 3 CONTACTS MUST ACCEPT 1.14±0.03[.045±.001] SQUARE POST AND REMAIN LOCKED IN POSITION.
- 4 IDENTIFICATION NUMBER FOR LAST CIRCUIT MAY NOT APPEAR ON ALL ASSEMBLIES.
- 5 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 6 HOUSING FEATURES ARE: FEED-THRU WITHOUT LOCKING RAMP AND WITH POLARIZING TAB.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 8 OBSOLETE PARTS



55.47 [2.184]	14	4-644469-4
51.51 [2.028]	13	4-644469-3
47.55 [1.872]	12	4-644469-2
43.59 [1.716]	11	4-644469-1
39.62 [1.560]	10	4-644469-0
35.66 [1.404]	9	3-644469-9
31.70 [1.248]	8	3-644469-8
27.74 [1.092]	7	3-644469-7
23.77 [.936]	6	3-644469-6
19.81 [.780]	5	3-644469-5
15.85 [.624]	4	3-644469-4
11.89 [.468]	3	3-644469-3
7.92 [.312]	2	3-644469-2
7 SUPERSEDED	14	1-644469-4
7 SUPERSEDED	13	1-644469-3
8 SUPERSEDED	12	1-644469-2
7 SUPERSEDED	11	1-644469-1
7 SUPERSEDED	10	1-644469-0
7 SUPERSEDED	9	644469-9
7 SUPERSEDED	8	644469-8
7 SUPERSEDED	7	644469-7
7 SUPERSEDED	6	644469-6
7 SUPERSEDED	5	644469-5
7 SUPERSEDED	4	644469-4
7 SUPERSEDED	3	644469-3
7 SUPERSEDED	2	644469-2
DIM A		PART NO
		NO OF CIRCUITS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 12 FEB 91		
DIMENSIONS: mm [INCHES]		CHK R. SWING 12 FEB 91		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D.R. CLARK 20 FEB 91	NAME	
0 PLC ± -		PRODUCT SPEC		
1 PLC ± -		108-1051		
2 PLC ± -		APPLICATION SPEC		
3 PLC ± -		114-1020		
4 PLC ± -		SIZE CAGE CODE DRAWING NO		
ANGLES ± -		A2 00779 C-644469		
MATERIAL		RESTRICTED TO		
FINISH		CUSTOMER DRAWING		
SCALE		4:1		
SHEET		1 OF 1		
REV		D2		