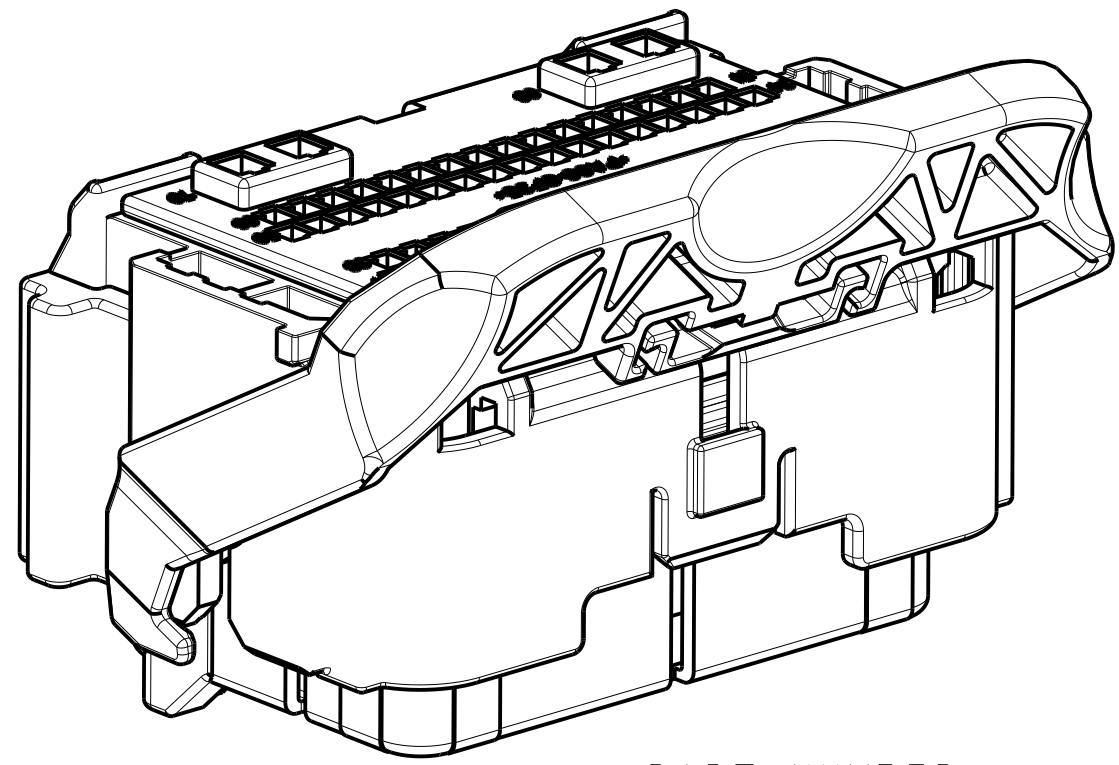
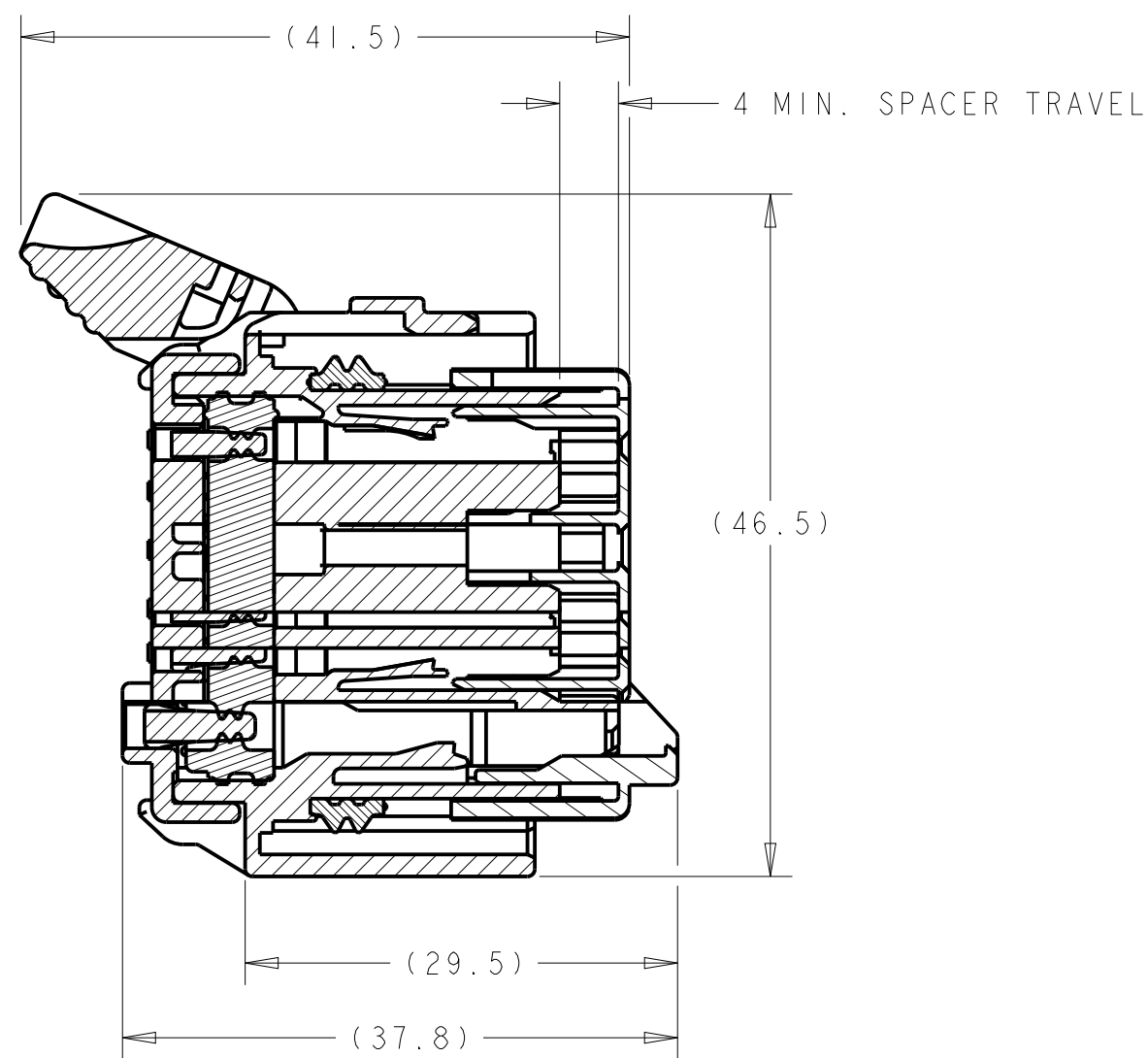
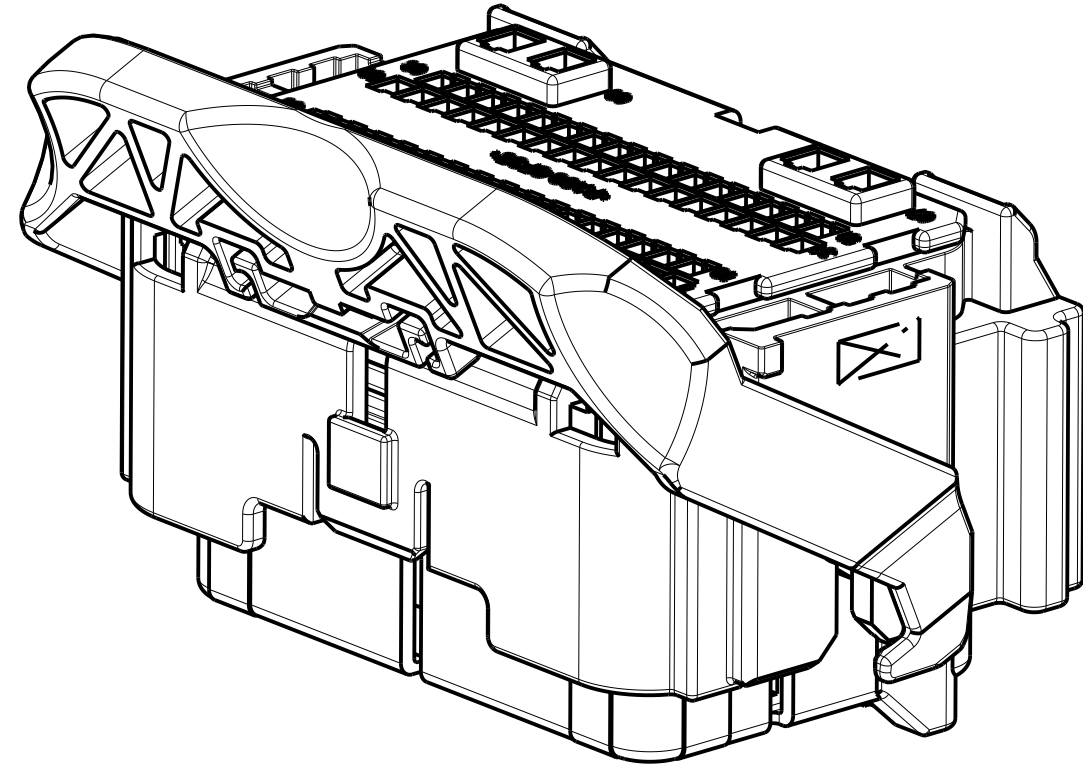
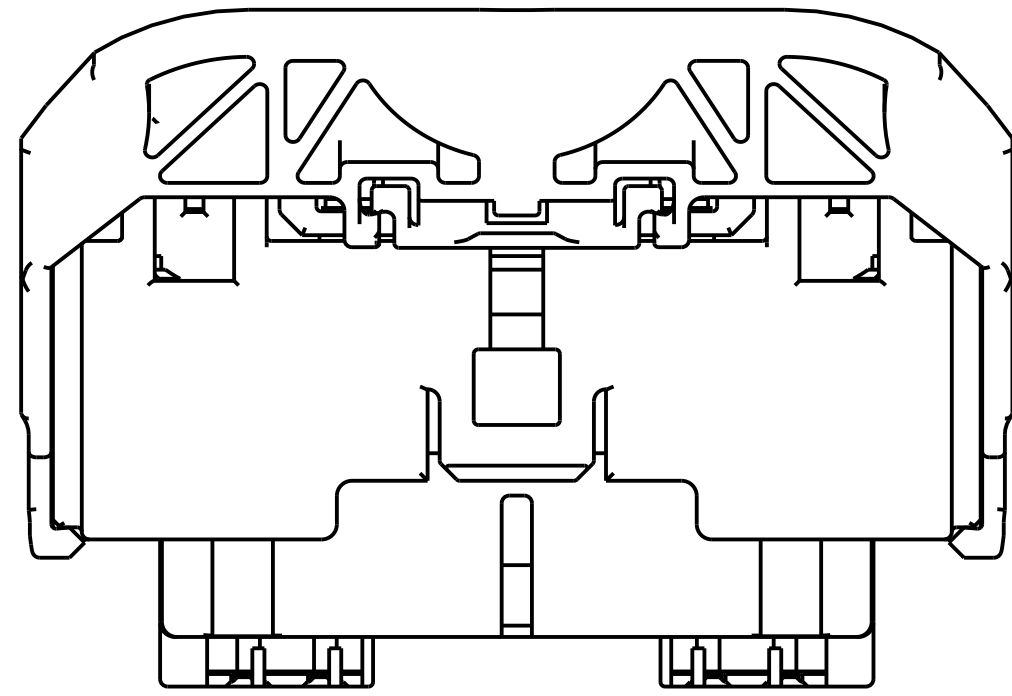
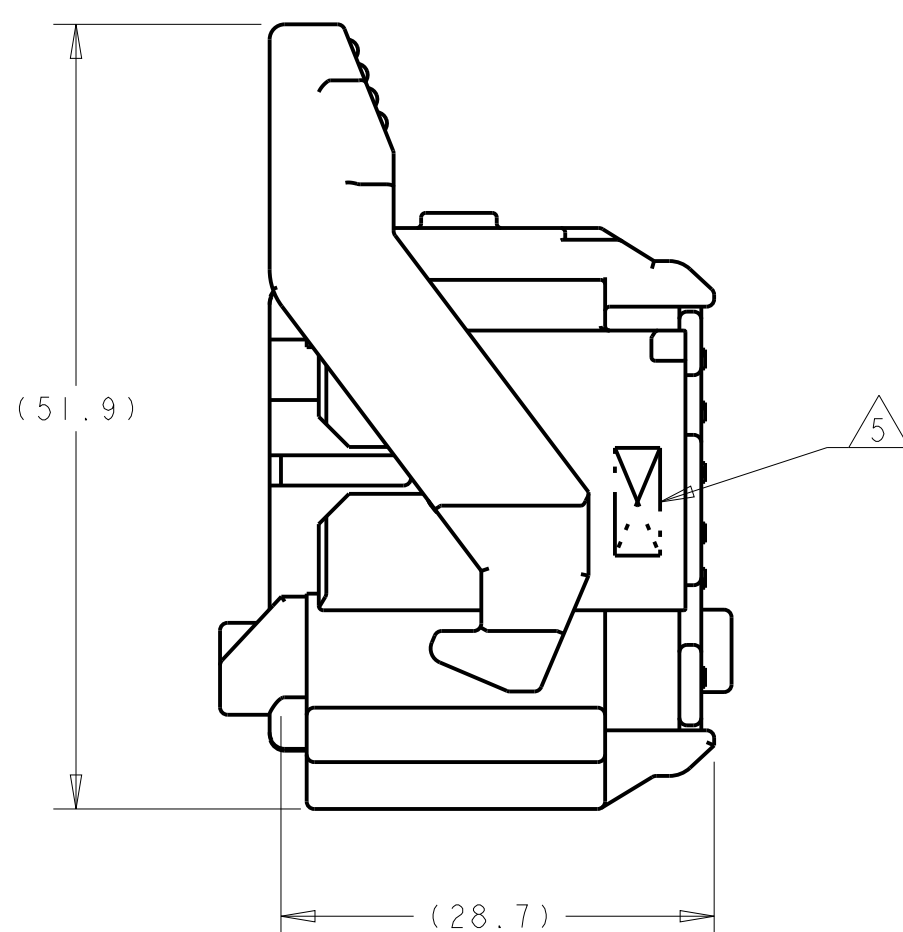
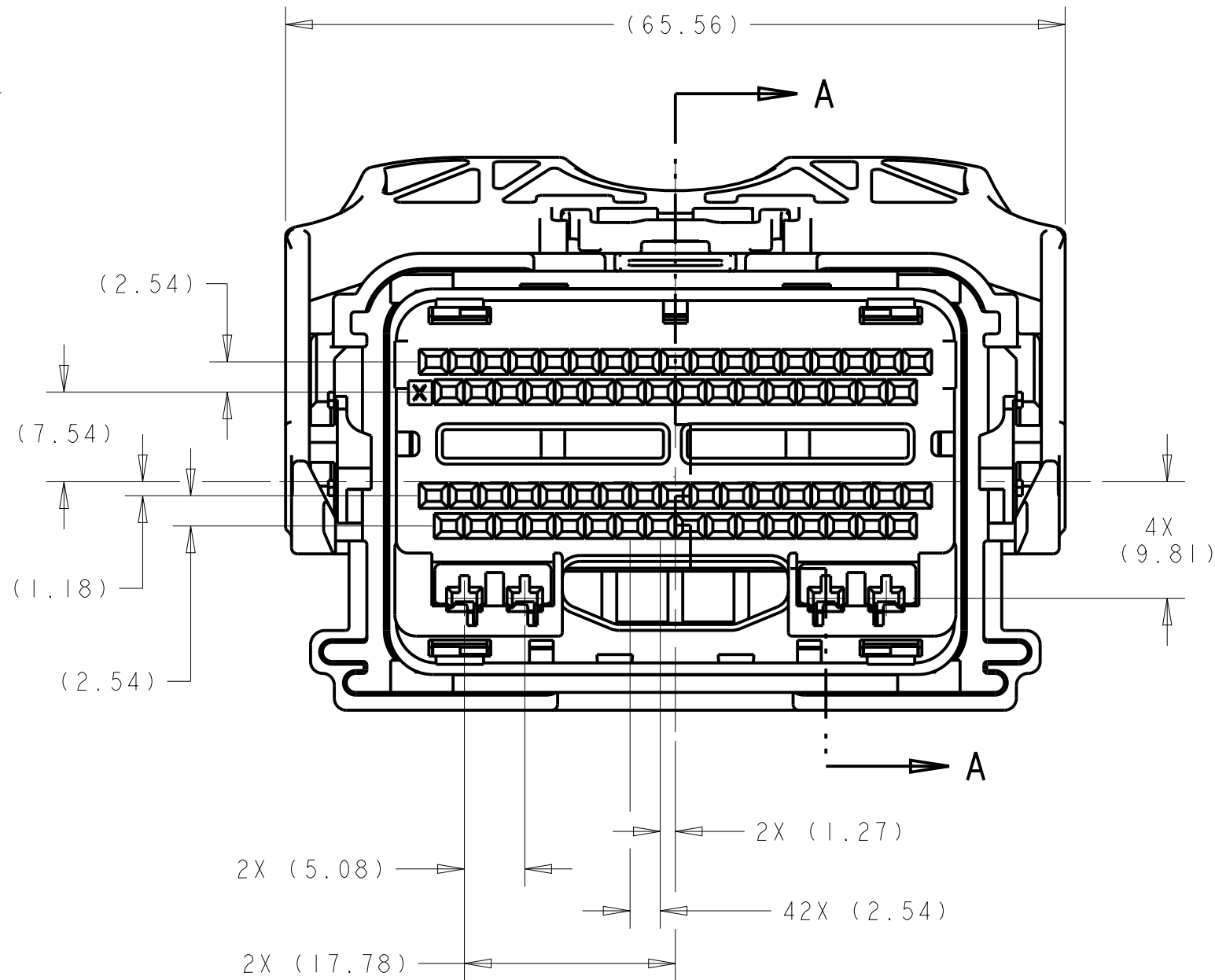




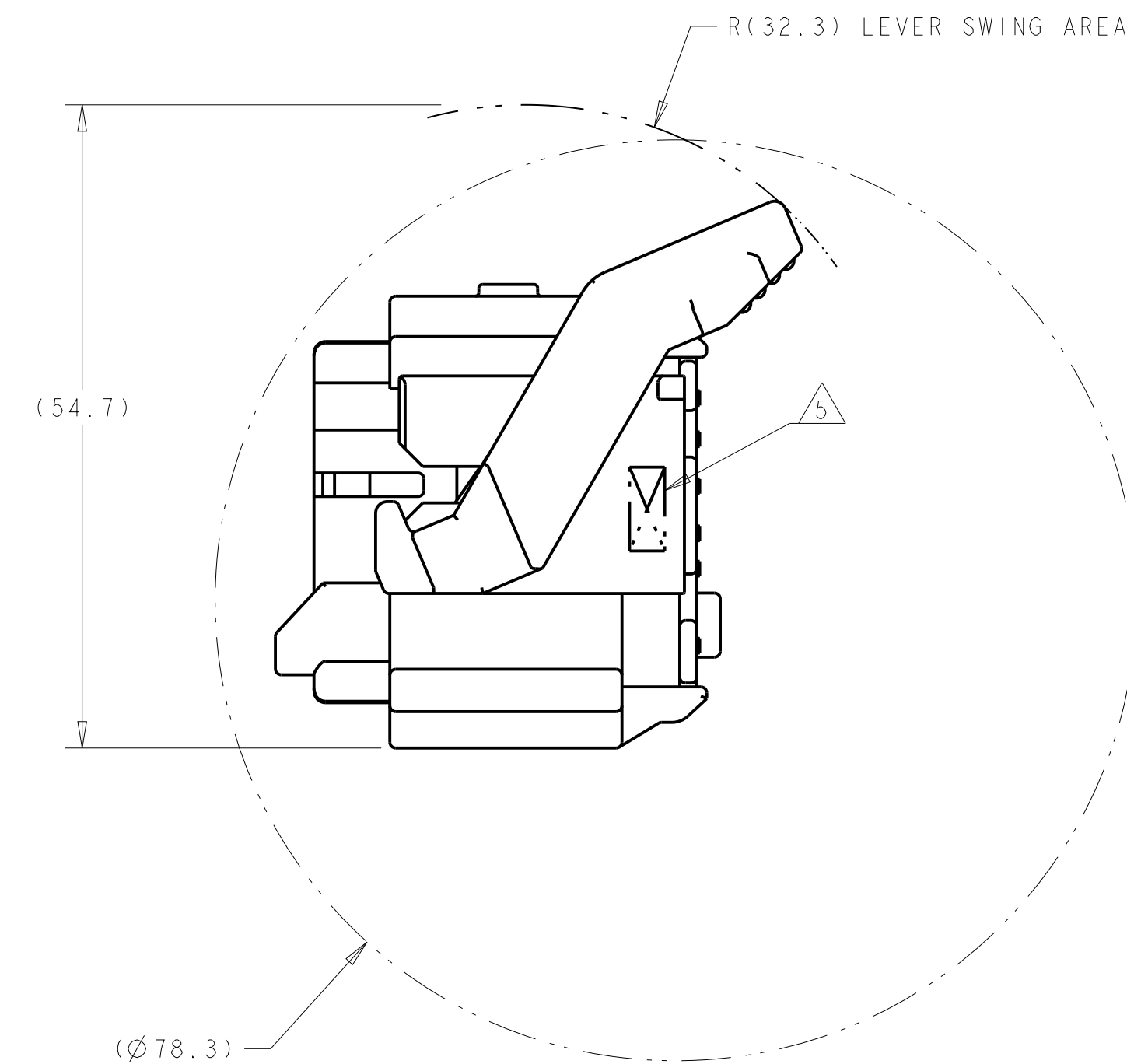
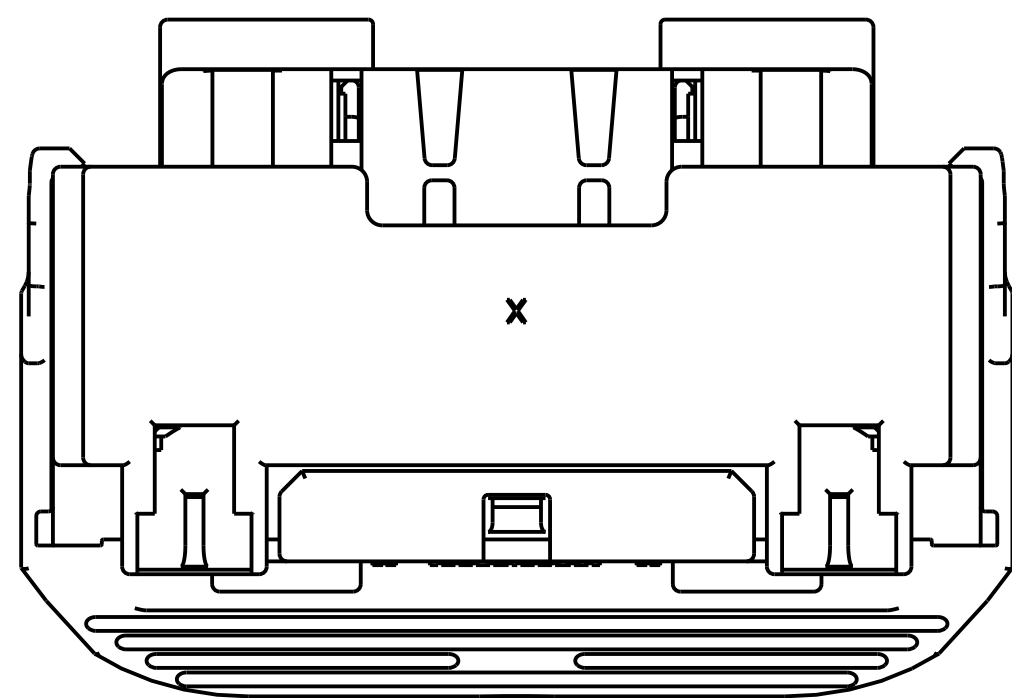
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSITION



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSITION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSITION

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

4. REFERENCE TE INSTRUCTION SHEET 408-8893.

△ COMPANY LOGO.

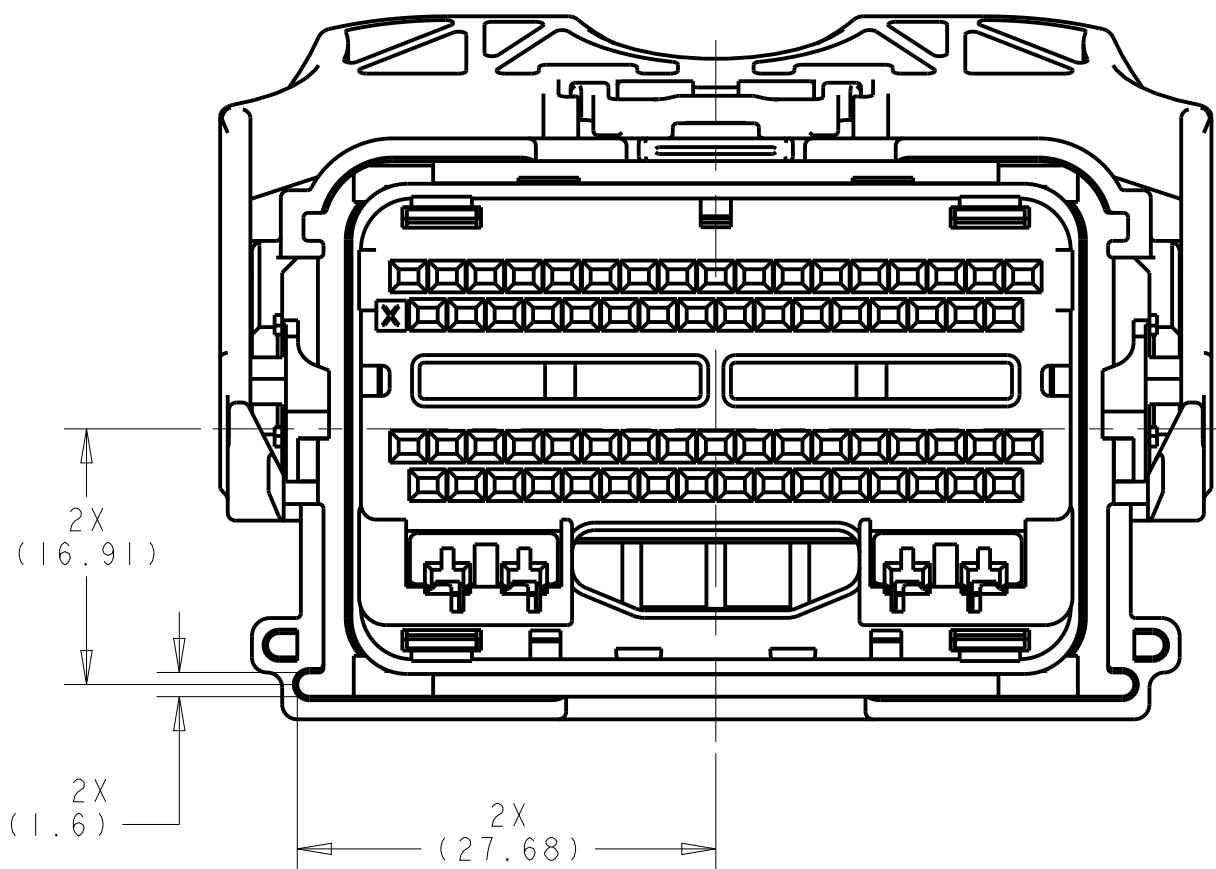
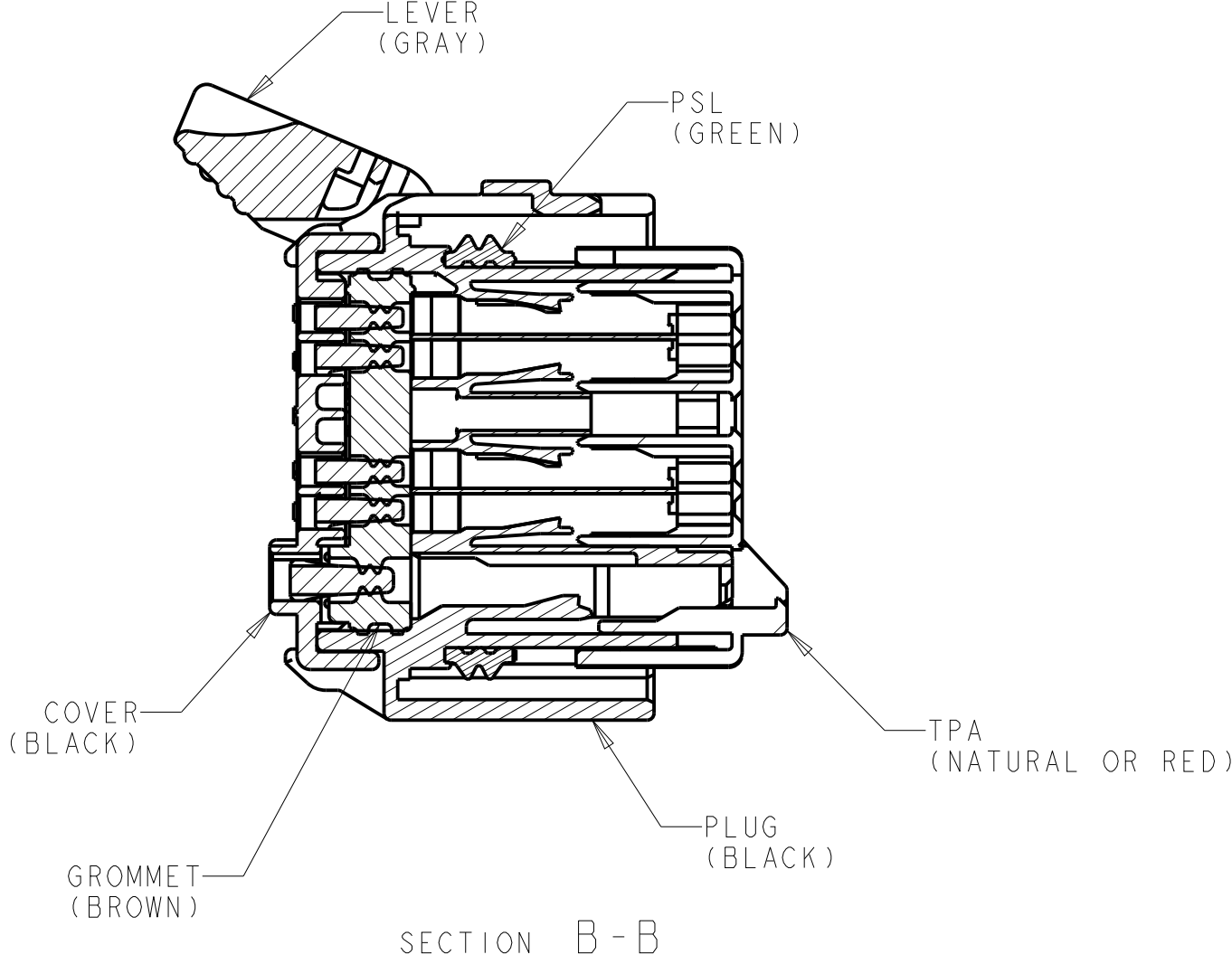
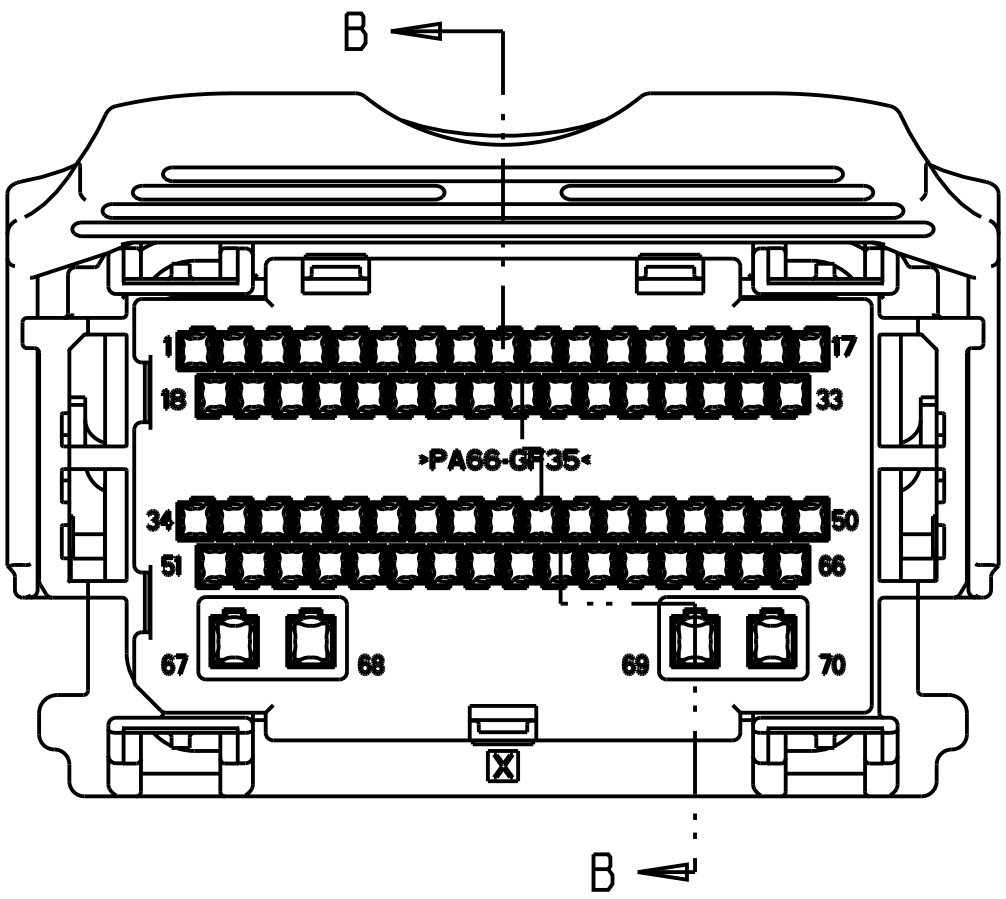
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

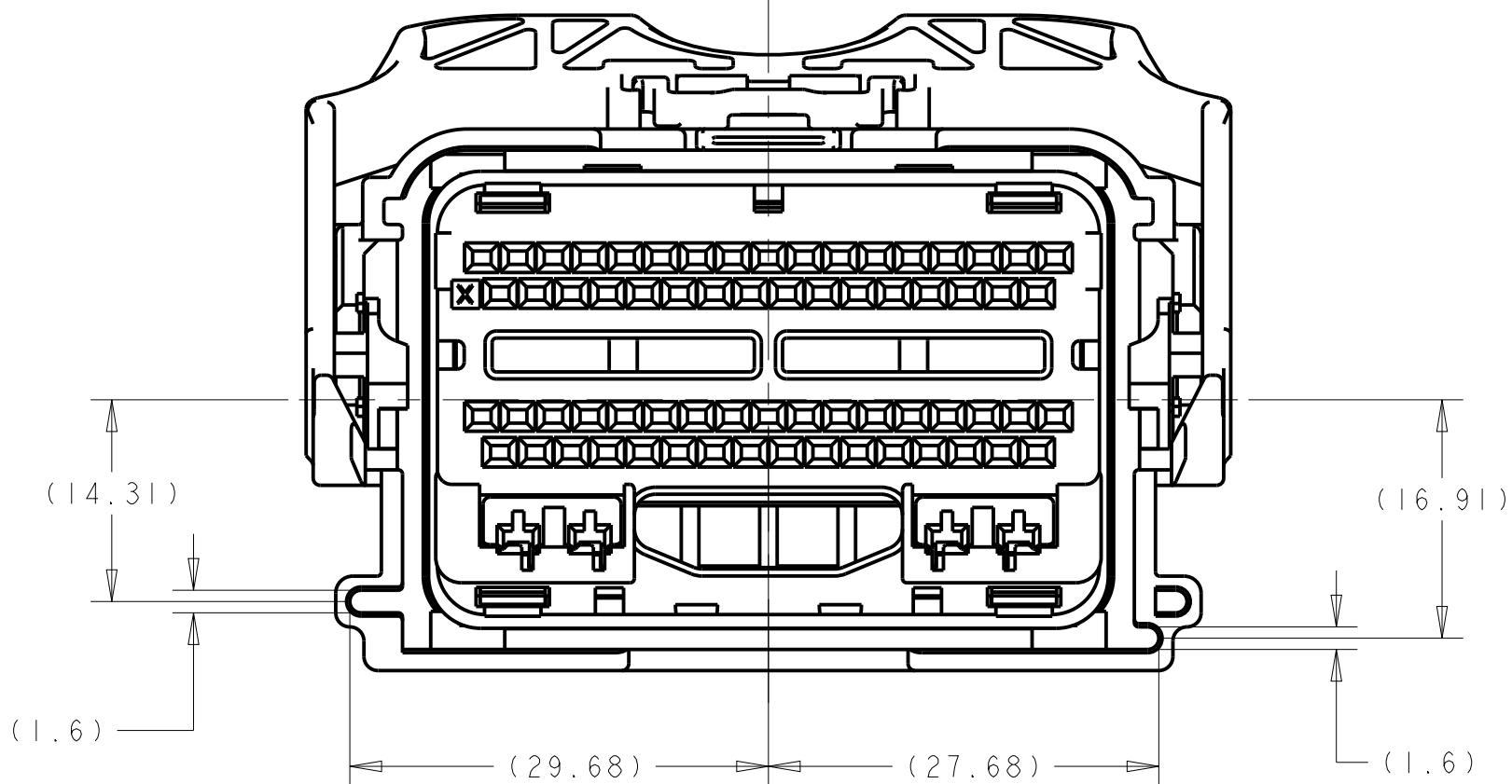
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE TE Connectivity	
DIMENSIONS:		CHK. T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
	2 PLC ±.1	WEIGHT	A100779C=1438136	
	3 PLC ±.1	CUSTOMER DRAWING		
MATERIAL	FINISH	SCALE 2:1	SHEET 1 OF 11	REV. G47

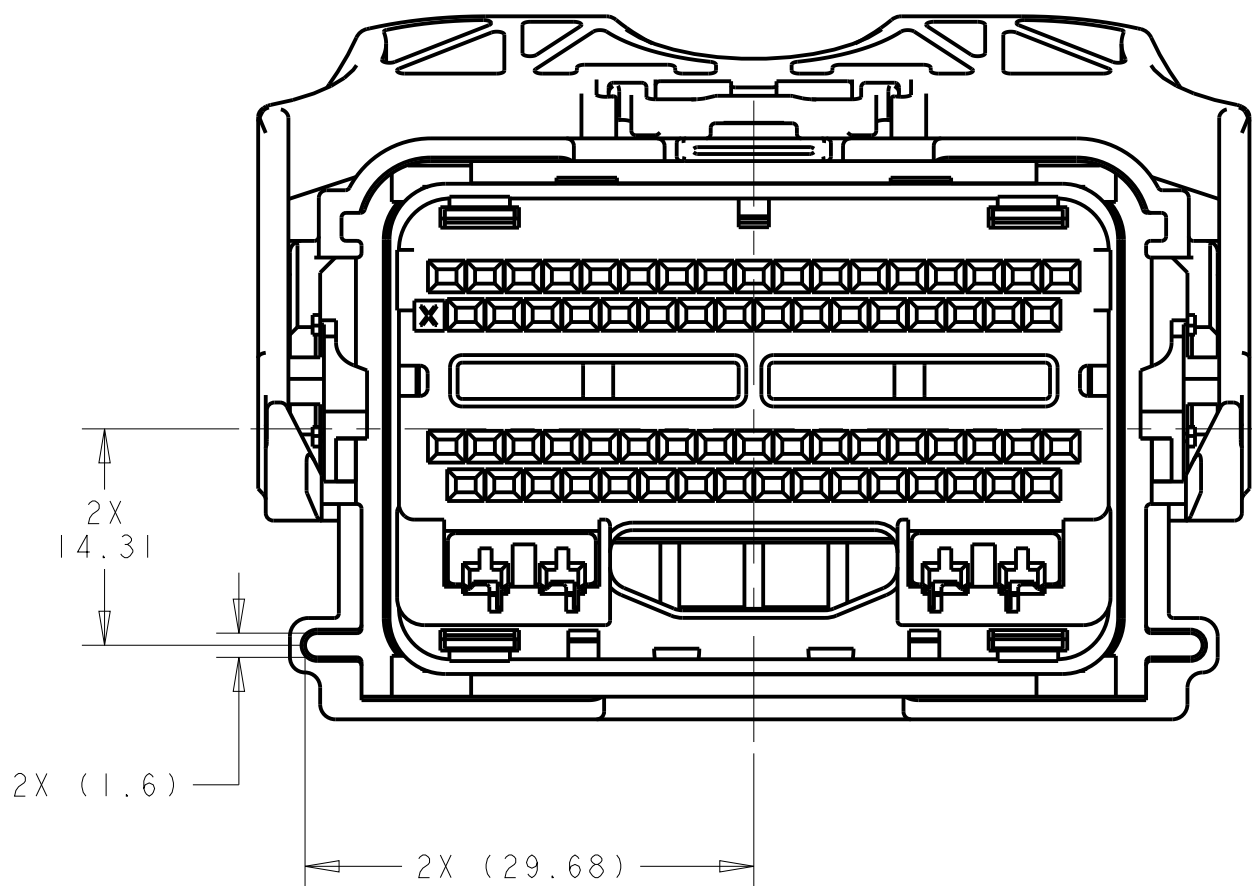
REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



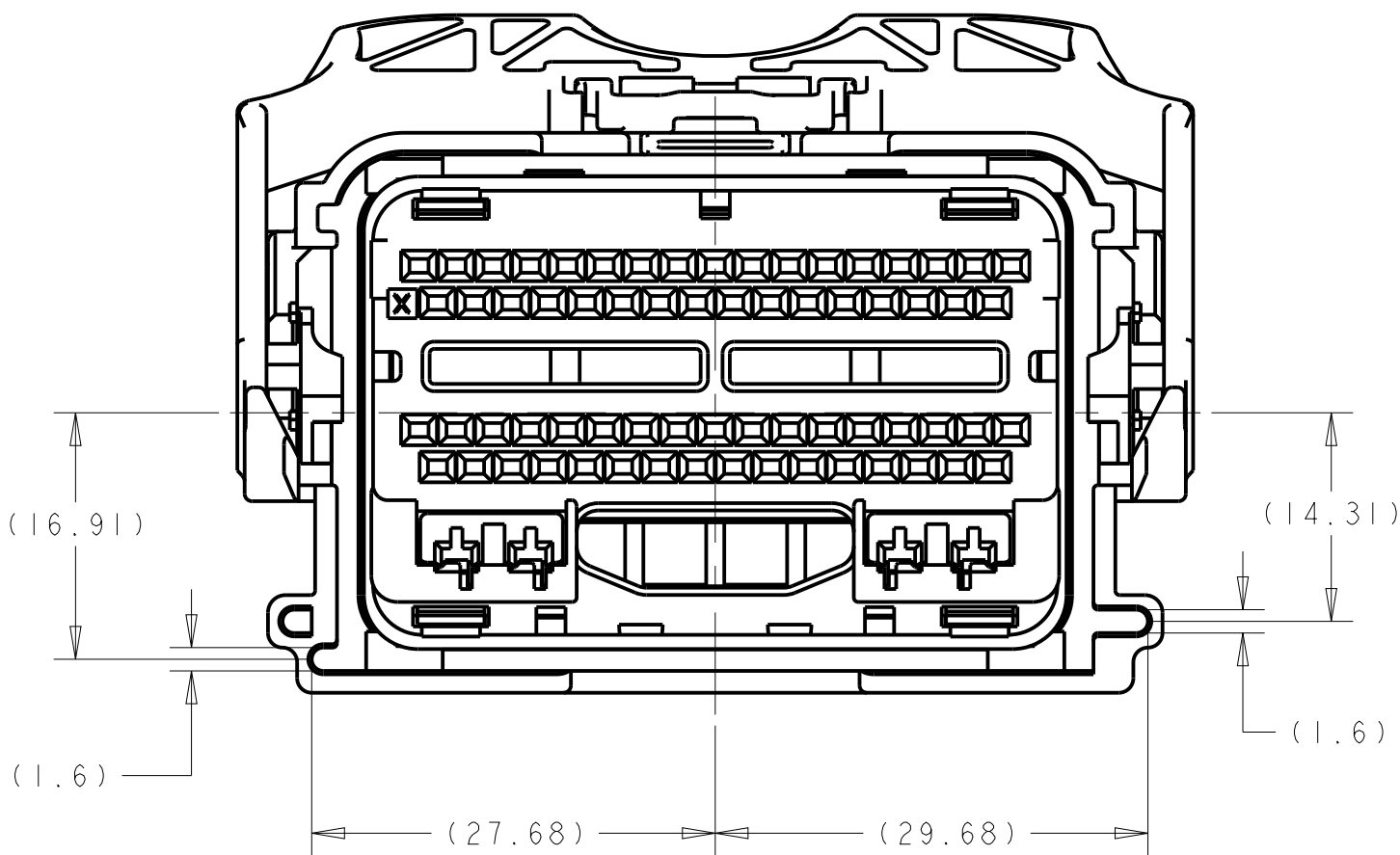
KEYING OPTION "A"



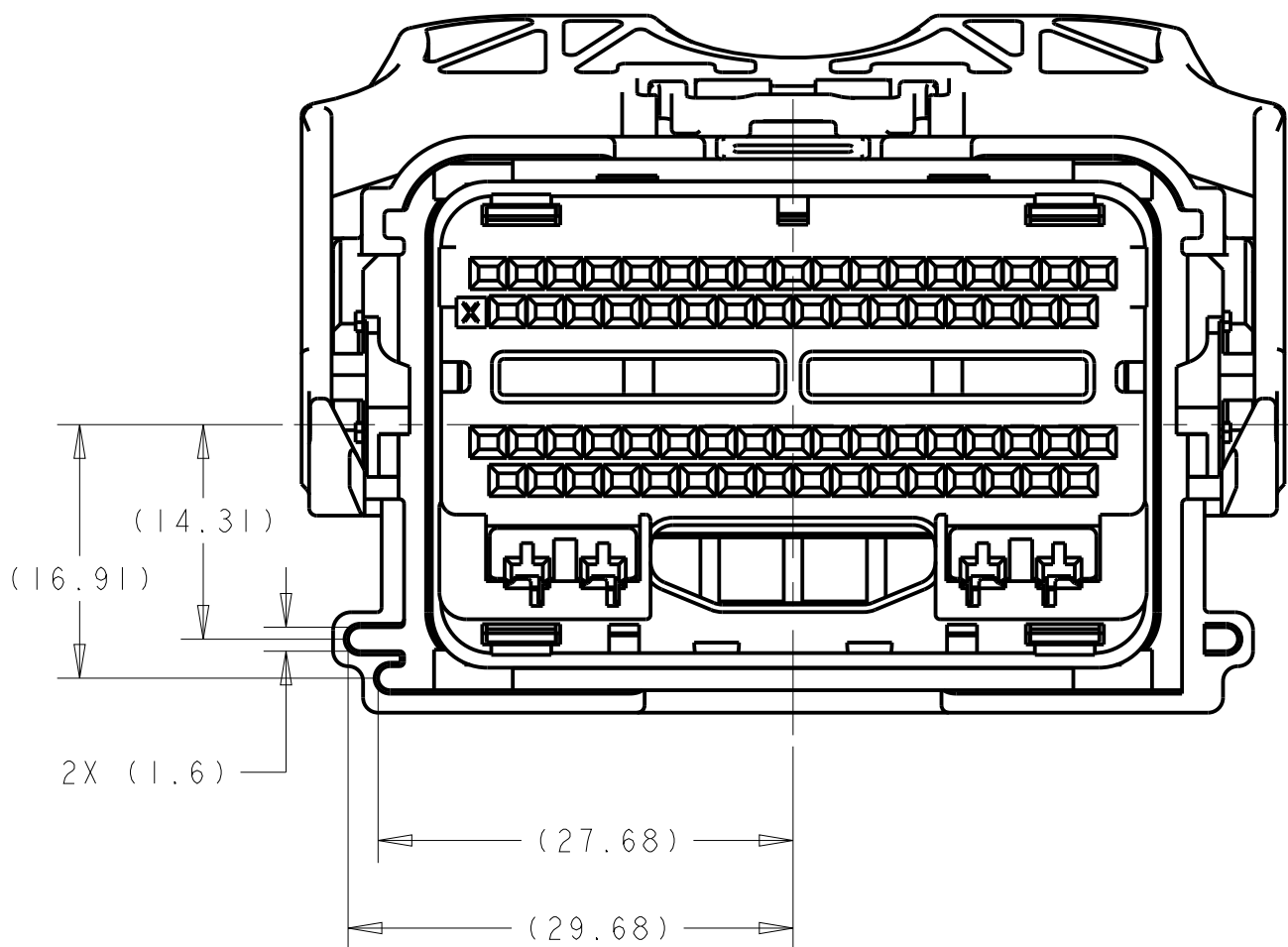
KEYING OPTION "B"



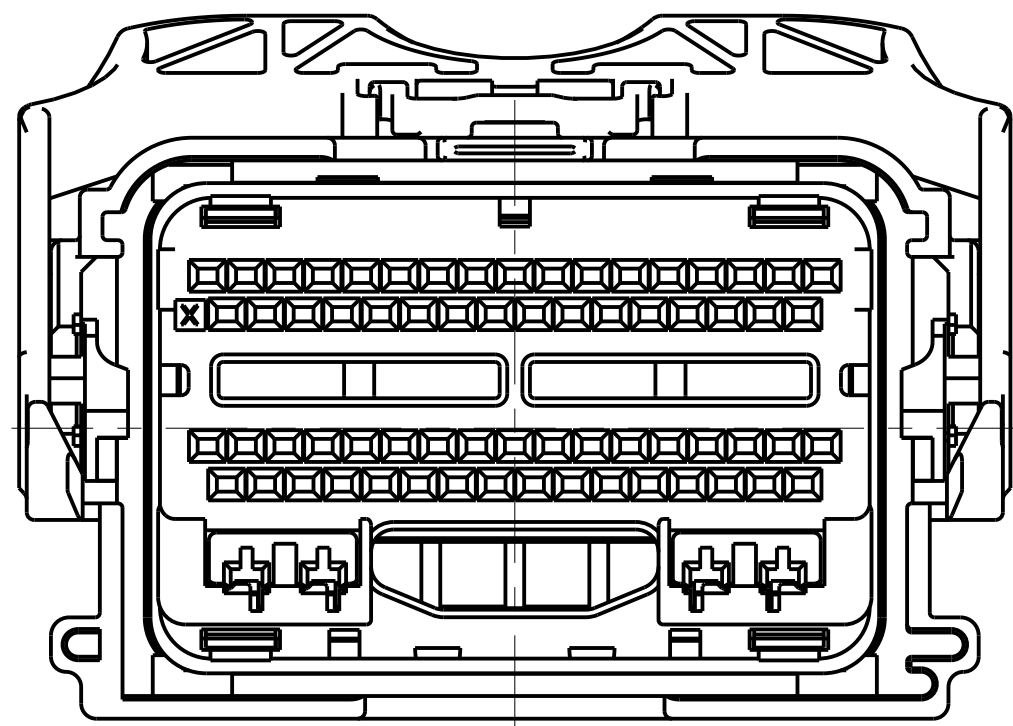
KEYING OPTION "C"



KEYING OPTION "D"

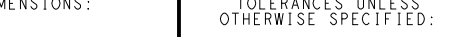


KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC		70-WAY HARNESS ASSEMBLY	
MATERIAL	-	APPLICATION SPEC		SIZE	RESTRICTED TO
-	-	WEIGHT	-	A100779C=1438136	-
-	-	CUSTOMER DRAWING		SCALE	SHEET
				2:1	2 OF 11

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. VESTAL 15APR2005	 TE Connectivity	
		CHR T. VALASEK 15APR2005		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.3 1 PLC ±.3 2 PLC ±.10 3 PLC ±. 4 PLC ±. ANGLES ±°		NAME
		APVD T. VALASEK 15APR2005	70-WAY HARNESS ASSEMBLY	
MATERIAL -		PRODUCT SPEC -	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
FINISH -		APPLICATION SPEC -	A 100779 C=1438136 -	
		WEIGHT -	CUSTOMER DRAWING SCALE 2:1 SHEET 3 OF 11 REV 47	

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P		LTR		DESCRIPTION	DATE	D&N	APVD
	-			SEE SHEET 1	-	-	-

KEYING OPTION A

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 15APR2005 BY: R. VESTAL CHECKED: T. VALASKY APPROVED: T. VALASKY 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±°		NAME: 70-WAY HARNESS ASSEMBLY	
MATERIAL		FINISH		SIZE CASE CODE DRAWING NO A100779C=1438136	
WEIGHT		CUSTOMER DRAWING		SCALE: 2:1 SHEET 4 OF 11 REV: G47	

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5L3T-14A464-E* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R. VESTAL

CHK
T. VALASEK

APVD
T. VALASEK

15APR2005

15APR2005

15APR2005

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±0.3

±0.10

±

±

±1°

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

NAME

70-WAY HARNESS ASSEMBLY

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A100779

©=1438136

SCALE

2:1

SHEET

5

OF

11

REV

647

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REVISIONS					
#	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

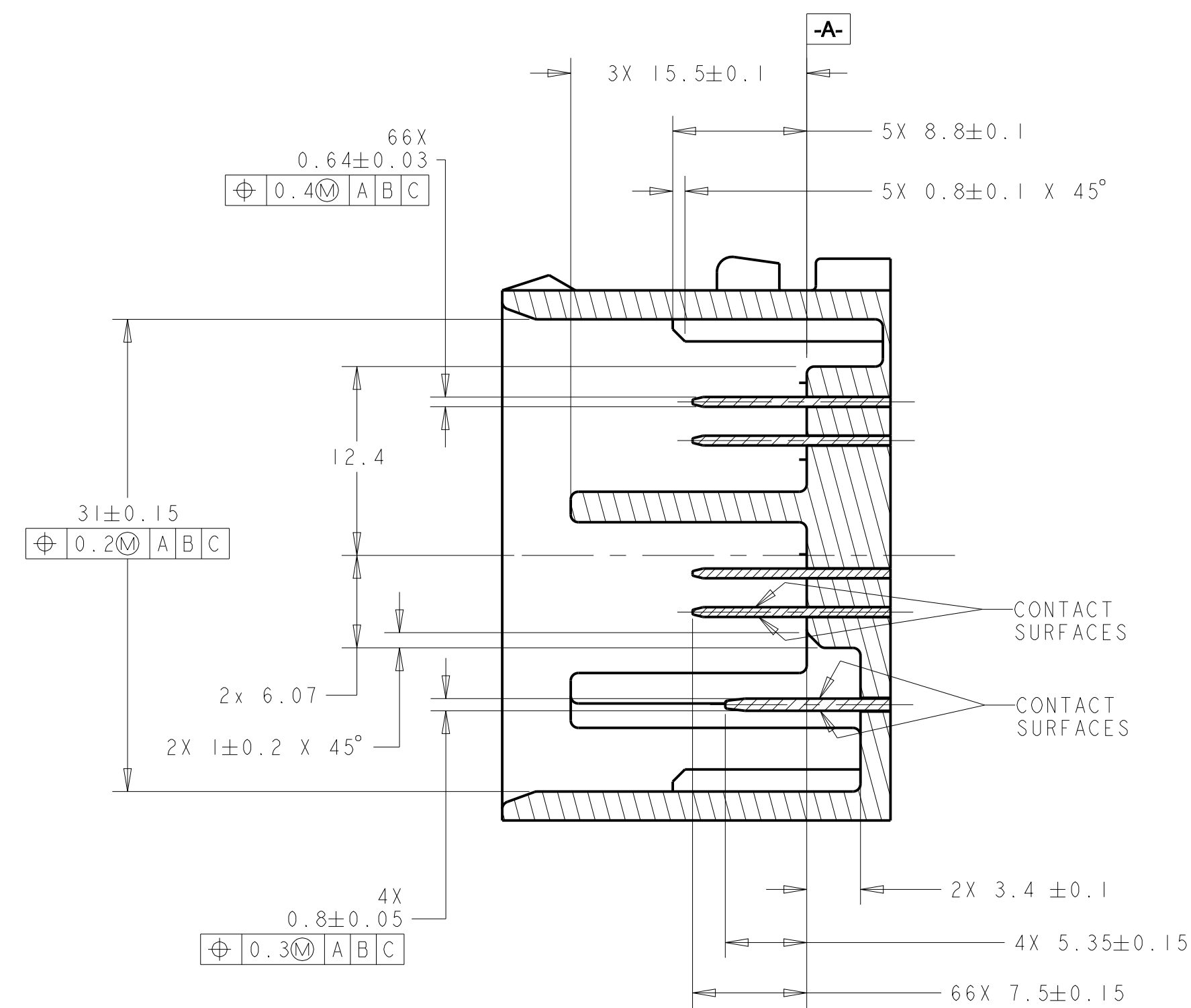
KEYING OPTION F

[illegible]

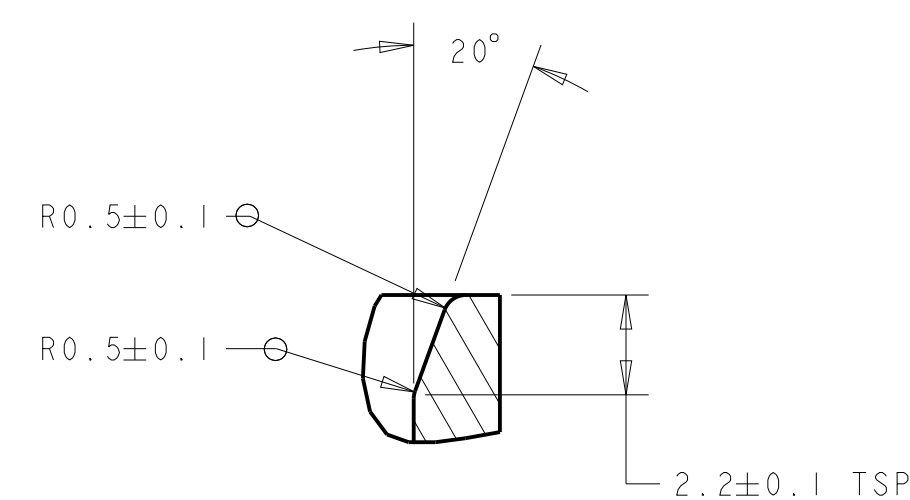
KEYING OPTION E

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RES. VESTAL 15APR2005 CHK T. VALASEK 15APR2005 APP'D T. VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.0 .1 PLC ±.03 .2 PLC ±.04 .3 PLC ±.05 .4 PLC ±.06 .5 PLC ±.07 .6 PLC ±.08 .7 PLC ±.09 .8 PLC ±.10 .9 PLC ±.11 1.0 PLC ±.12 1.1 PLC ±.13 1.2 PLC ±.14 1.3 PLC ±.15 1.4 PLC ±.16 1.5 PLC ±.17 1.6 PLC ±.18 1.7 PLC ±.19 1.8 PLC ±.20 1.9 PLC ±.21 2.0 PLC ±.22 2.1 PLC ±.23 2.2 PLC ±.24 2.3 PLC ±.25 2.4 PLC ±.26 2.5 PLC ±.27 2.6 PLC ±.28 2.7 PLC ±.29 2.8 PLC ±.30 2.9 PLC ±.31 3.0 PLC ±.32 3.1 PLC ±.33 3.2 PLC ±.34 3.3 PLC ±.35 3.4 PLC ±.36 3.5 PLC ±.37 3.6 PLC ±.38 3.7 PLC ±.39 3.8 PLC ±.40 3.9 PLC ±.41 4.0 PLC ±.42 4.1 PLC ±.43 4.2 PLC ±.44 4.3 PLC ±.45 4.4 PLC ±.46 4.5 PLC ±.47 4.6 PLC ±.48 4.7 PLC ±.49 4.8 PLC ±.50 4.9 PLC ±.51 5.0 PLC ±.52 5.1 PLC ±.53 5.2 PLC ±.54 5.3 PLC ±.55 5.4 PLC ±.56 5.5 PLC ±.57 5.6 PLC ±.58 5.7 PLC ±.59 5.8 PLC ±.60 5.9 PLC ±.61 6.0 PLC ±.62 6.1 PLC ±.63 6.2 PLC ±.64 6.3 PLC ±.65 6.4 PLC ±.66 6.5 PLC ±.67 6.6 PLC ±.68 6.7 PLC ±.69 6.8 PLC ±.70 6.9 PLC ±.71 7.0 PLC ±.72 7.1 PLC ±.73 7.2 PLC ±.74 7.3 PLC ±.75 7.4 PLC ±.76 7.5 PLC ±.77 7.6 PLC ±.78 7.7 PLC ±.79 7.8 PLC ±.80 7.9 PLC ±.81 8.0 PLC ±.82 8.1 PLC ±.83 8.2 PLC ±.84 8.3 PLC ±.85 8.4 PLC ±.86 8.5 PLC ±.87 8.6 PLC ±.88 8.7 PLC ±.89 8.8 PLC ±.90 8.9 PLC ±.91 9.0 PLC ±.92 9.1 PLC ±.93 9.2 PLC ±.94 9.3 PLC ±.95 9.4 PLC ±.96 9.5 PLC ±.97 9.6 PLC ±.98 9.7 PLC ±.99 9.8 PLC ±.100 9.9 PLC ±.101 10.0 PLC ±.102 10.1 PLC ±.103 10.2 PLC ±.104 10.3 PLC ±.105 10.4 PLC ±.106 10.5 PLC ±.107 10.6 PLC ±.108 10.7 PLC ±.109 10.8 PLC ±.110 10.9 PLC ±.111 11.0 PLC ±.112 11.1 PLC ±.113 11.2 PLC ±.114 11.3 PLC ±.115 11.4 PLC ±.116 11.5 PLC ±.117 11.6 PLC ±.118 11.7 PLC ±.119 11.8 PLC ±.120 11.9 PLC ±.121 12.0 PLC ±.122 12.1 PLC ±.123 12.2 PLC ±.124 12.3 PLC ±.125 12.4 PLC ±.126 12.5 PLC ±.127 12.6 PLC ±.128 12.7 PLC ±.129 12.8 PLC ±.130 12.9 PLC ±.131 13.0 PLC ±.132 13.1 PLC ±.133 13.2 PLC ±.134 13.3 PLC ±.135 13.4 PLC ±.136 13.5 PLC ±.137 13.6 PLC ±.138 13.7 PLC ±.139 13.8 PLC ±.140 13.9 PLC ±.141 14.0 PLC ±.142 14.1 PLC ±.143 14.2 PLC ±.144 14.3 PLC ±.145 14.4 PLC ±.146 14.5 PLC ±.147 14.6 PLC ±.148 14.7 PLC ±.149 14.8 PLC ±.150 14.9 PLC ±.151 15.0 PLC ±.152 15.1 PLC ±.153 15.2 PLC ±.154 15.3 PLC ±.155 15.4 PLC ±.156 15.5 PLC ±.157 15.6 PLC ±.158 15.7 PLC ±.159 15.8 PLC ±.160 15.9 PLC ±.161 16.0 PLC ±.162 16.1 PLC ±.163 16.2 PLC ±.164 16.3 PLC ±.165 16.4 PLC ±.166 16.5 PLC ±.167 16.6 PLC ±.168 16.7 PLC ±.169 16.8 PLC ±.170 16.9 PLC ±.171 17.0 PLC ±.172 17.1 PLC ±.173 17.2 PLC ±.174 17.3 PLC ±.175 17.4 PLC ±.176 17.5 PLC ±.177 17.6 PLC ±.178 17.7 PLC ±.179 17.8 PLC ±.180 17.9 PLC ±.181 18.0 PLC ±.182 18.1 PLC ±.183 18.2 PLC ±.184 18.3 PLC ±.185 18.4 PLC ±.186 18.5 PLC ±.187 18.6 PLC ±.188 18.7 PLC ±.189 18.8 PLC ±.190 18.9 PLC ±.191 19.0 PLC ±.192 19.1 PLC ±.193 19.2 PLC ±.194 19.3 PLC ±.195 19.4 PLC ±.196 19.5 PLC ±.197 19.6 PLC ±.198 19.7 PLC ±.199 19.8 PLC ±.200 19.9 PLC ±.201 20.0 PLC ±.202 20.1 PLC ±.203 20.2 PLC ±.204 20.3 PLC ±.205 20.4 PLC ±.206 20.5 PLC ±.207 20.6 PLC ±.208 20.7 PLC ±.209 20.8 PLC ±.210 20.9 PLC ±.211 21.0 PLC ±.212 21.1 PLC ±.213 21.2 PLC ±.214 21.3 PLC ±.215 21.4 PLC ±.216 21.5 PLC ±.217 21.6 PLC ±.218 21.7 PLC ±.219 21.8 PLC ±.220 21.9 PLC ±.221 22.0 PLC ±.222 22.1 PLC ±.223 22.2 PLC ±.224 22.3 PLC ±.225 22.4 PLC ±.226 22.5 PLC ±.227 22.6 PLC ±.228 22.7 PLC ±.229 22.8 PLC ±.230 22.9 PLC ±.231 23.0 PLC ±.232 23.1 PLC ±.233 23.2 PLC ±.234 23.3 PLC ±.235 23.4 PLC ±.236 23.5 PLC ±.237 23.6 PLC ±.238 23.7 PLC ±.239 23.8 PLC ±.240 23.9 PLC ±.241 24.0 PLC ±.242 24.1 PLC ±.243 24.2 PLC ±.244 24.3 PLC ±.245 24.4 PLC ±.246 24.5 PLC ±.247 24.6 PLC ±.248 24.7 PLC ±.249 24.8 PLC ±.250 24.9 PLC ±.251 25.0 PLC ±.252 25.1 PLC ±.253 25.2 PLC ±.254 25.3 PLC ±.255 25.4 PLC ±.256 25.5 PLC ±.257 25.6 PLC ±.258 25.7 PLC ±.259 25.8 PLC ±.260 25.9 PLC ±.261 26.0 PLC ±.262 26.1 PLC ±.263 26.2 PLC ±.264 26.3 PLC ±.265 26.4 PLC ±.266 26.5 PLC ±.267 26.6 PLC ±.268 26.7 PLC ±.269 26.8 PLC ±.270 26.9 PLC ±.271 27.0 PLC ±.272 27.1 PLC ±.273 27.2 PLC ±.274 27.3 PLC ±.275 27.4 PLC ±.276 27.5 PLC ±.277 27.6 PLC ±.278 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PLC ±.412 41.1 PLC ±.413 41.2 PLC ±.414 41.3 PLC ±.415 41.4 PLC ±.416 41.5 PLC ±.417 41.6 PLC ±.418 41.7 PLC ±.419 41.8 PLC ±.420 41.9 PLC ±.421 42.0 PLC ±.422 42.1 PLC ±.423 42.2 PLC ±.424 42.3 PLC ±.425 42.4 PLC ±.426 42.5 PLC ±.427 42.6 PLC ±.428 42.7 PLC ±.429 42.8 PLC ±.430 42.9 PLC ±.431 43.0 PLC ±.432 43.1 PLC ±.433 43.2 PLC ±.434 43.3 PLC ±.435 43.4 PLC ±.436 43.5 PLC ±.437 43.6 PLC ±.438 43.7 PLC ±.439 43.8 PLC ±.440 43.9 PLC ±.441 44.0 PLC ±.442 44.1 PLC ±.443 44.2 PLC ±.444 44.3 PLC ±.445 44.4 PLC ±.446 44.5 PLC ±.447 44.6 PLC ±.448 44.7 PLC ±.449 44.8 PLC ±.450 44.9 PLC ±.451 45.0 PLC ±.452 45.1 PLC ±.453 45.2 PLC ±.454 45.3 PLC ±.455 45.4 PLC ±.456 45.5 PLC ±.457 45.6 PLC ±.458 45.7 PLC ±.459 45.8 PLC ±.460 45.9 PLC ±.461 46.0 PLC ±.462 46.1 PLC ±.463 46.2 PLC ±.464 46.3 PLC ±.465 46.4 PLC ±.466 46.5 PLC ±.467 46.6 PLC ±.468 46.7 PLC ±.469 46.8 PLC ±.470 46.9 PLC ±.471 47.0 PLC ±.472 47.1 PLC ±.473 47.2 PLC ±.474 47.3 PLC ±.475 47.4 PLC ±.476 47.5 PLC ±.477 47.6 PLC ±.478 47.7 PLC ±.479 47.8 PLC ±.480 47.9 PLC ±.481 48.0 PLC ±.482 48.1 PLC ±.483 48.2 PLC ±.484 48.3 PLC ±.485 48.4 PLC ±.486 48.5 PLC ±.487 48.6 PLC ±.488 48.7 PLC ±.489 48.8 PLC ±.490 48.9 PLC ±.491 49.0 PLC ±.492 49.1 PLC ±.493 49.2 PLC ±.494 49.3 PLC ±.495 49.4 PLC ±.496 49.5 PLC ±.497 49.6 PLC ±.498 49.7 PLC ±.499 49.8 PLC ±.500 49.9 PLC ±.501 50.0 PLC ±.502 50.1 PLC ±.503 50.2 PLC ±.504 50.3 PLC ±.505 50.4 PLC ±.506 50.5 PLC ±.507 50.6 PLC ±.508 50.7 PLC ±.509 50.8 PLC ±.510 50.9 PLC ±.511 51.0 PLC ±.512 51.1 PLC ±.513 51.2 PLC ±.514 51.3 PLC ±.515 51.4 PLC ±.516 51.5 PLC ±.517 51.6 PLC ±.518 51.7 PLC ±.519 51.8 PLC ±.520 51.9 PLC ±.521 52.0 PLC ±.522 52.1 PLC ±.523 52.2 PLC ±.524 52.3 PLC ±.525 52.4 PLC ±.526 52.5 PLC ±.527 52.6 PLC ±.528 52.7 PLC ±.529 52.8 PLC ±.530 52.9 PLC ±.531 53.0 PLC ±.532 53.1 PLC ±.533 53.2 PLC ±.534 53.3 PLC ±.535 53.4 PLC ±.536 53.5 PLC ±.537 53.6 PLC ±.538 53.7 PLC ±.539 53.8 PLC ±.540 53.9 PLC ±.541 54.0 PLC ±.542 54.1 PLC ±.543 54.2 PLC ±.544 54.3 PLC 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67.7 PLC ±.679 67.8 PLC ±.680 67.9 PLC ±.681 68.0 PLC ±.682 68.1 PLC ±.683 68.2 PLC ±.684 68.3 PLC ±.685 68.4 PLC ±.686 68.5 PLC ±.687 68.6 PLC ±.688 68.7 PLC ±.689 68.8 PLC ±.690 68.9 PLC ±.691 69.0 PLC ±.692 69.1 PLC ±.693 69.2 PLC ±.694 69.3 PLC ±.695 69.4 PLC ±.696 69.5 PLC ±.697 69.6 PLC ±.698 69.7 PLC ±.699 69.8 PLC ±.700 69.9 PLC ±.701 70.0 PLC ±.702 70.1 PLC ±.703 70.2 PLC ±.704 70.3 PLC ±.705 70.4 PLC ±.706 70.5 PLC ±.707 70.6 PLC ±.708 70.7 PLC ±.709 70.8 PLC ±.710 70.9 PLC ±.711 71.0 PLC ±.712 71.1 PLC ±.713 71.2 PLC ±.714 71.3 PLC ±.715 71.4 PLC ±.716 71.5 PLC ±.717 71.6 PLC ±.718 71.7 PLC ±.719 71.8 PLC ±.720 71.9 PLC ±.721 72.0 PLC ±.722 72.1 PLC ±.723 72.2 PLC ±.724 72.3 PLC ±.725 72.4 PLC ±.726 72.5 PLC ±.727 72.6 PLC ±.728 72.7 PLC ±.729 72.8 PLC ±.730 72.9 PLC ±.731 73.0 PLC ±.732 73.1 PLC ±.733 73.2 PLC ±.734 73.3 PLC ±.735 73.4 PLC ±.736 73.5 PLC ±.737 73.6 PLC ±.738 73.7 PLC ±.739 73.8 PLC ±.740 73.9 PLC ±.741 74.0 PLC ±.742 74.1 PLC ±.743 74.2 PLC ±.744 74.3 PLC ±.745 74.4 PLC ±.746 74.5 PLC ±.747 74.6 PLC ±.748 74.7 PLC ±.749 74.8 PLC ±.750 74.9 PLC ±.751 75.0 PLC ±.752 75.1 PLC ±.753 75.2 PLC ±.754 75.3 PLC ±.755 75.4 PLC ±.756 75.5 PLC ±.757 75.6 PLC ±.758 75.7 PLC ±.759 75.8 PLC ±.760 75.9 PLC ±.761 76.0 PLC ±.762 76.1 PLC ±.763 76.2 PLC ±.764 76.3 PLC ±.765 76.4 PLC ±.766 76.5 PLC ±.767 76.6 PLC ±.768 76.7 PLC ±.769 76.8 PLC ±.770 76.9 PLC ±.771 77.0 PLC ±.772 77.1 PLC ±.773 77.2 PLC ±.774 77.3 PLC ±.775 77.4 PLC ±.776 77.5 PLC ±.777 77.6 PLC ±.778 77.7 PLC ±.779 77.8 PLC ±.780 77.9 PLC ±.781 78.0 PLC ±.782 78.1 PLC ±.783 78.2 PLC ±.784 78.3 PLC ±.785 78.4 PLC ±.786 78.5 PLC ±.787 78.6 PLC ±.788 78.7 PLC ±.789 78.8 PLC ±.790 78.9 PLC ±.791 79.0 PLC ±.792 79.1 PLC ±.793 79.2 PLC ±.794 79.3 PLC ±.795 79.4 PLC ±.796 79.5 PLC ±.797 79.6 PLC ±.798 79.7 PLC ±.799 79.8 PLC ±.800 79.9 PLC ±.801 80.0 PLC ±.802 80.1 PLC ±.803 80.2 PLC ±.804 80.3 PLC ±.805 80.4 PLC ±.806 80.5 PLC ±.807 80.6 PLC ±.808 80.7 PLC ±.809 80.8 PLC ±.810 80.9 PLC ±.811 81.0 PLC ±.812 81.1 PLC ±.813 81.2 PLC ±.814 81.3 PLC ±.815 81.4 PLC ±.816 81.5 PLC ±.817 81.6 PLC ±.818 81.7 PLC ±.819 81.8 PLC ±.820 81.9 PLC ±.821 82.0 PLC ±.822 82.1 PLC ±.823 82.2 PLC ±.824 82.3 PLC ±.825 82.4 PLC ±.826 82.5 PLC ±.827 82.6 PLC ±.828 82.7 PLC ±.829 82.8 PLC ±.830 82.9 PLC ±.831 83.0 PLC ±.832 83.1 PLC ±.833 83.2 PLC ±.834 83.3 PLC ±.835 83.4 PLC ±.836 83.5 PLC ±.837 83.6 PLC ±.838 83.7 PLC ±.839 83.8 PLC ±.840 83.9 PLC ±.841 84.0 PLC ±.842 84.1 PLC ±.843 84.2 PLC ±.844 84.3 PLC ±.845 84.4 PLC ±.846 84.5 PLC ±.847 84.6 PLC ±.848 84.7 PLC ±.849 84.8 PLC ±.850 84.9 PLC ±.851 85.0 PLC ±.852 85.1 PLC ±.853 85.2 PLC ±.854 85.3 PLC ±.855 85.4 PLC ±.856 85.5 PLC ±.857 85.6 PLC ±.858 85.7 PLC ±.859 85.8 PLC ±.860 85.9 PLC ±.861 86.0 PLC ±.862 86.1 PLC ±.863 86.2 PLC ±.864 86.3 PLC ±.865 86.4 PLC ±.866 86.5 PLC ±.867 86.6 PLC ±.868 86.7 PLC ±.869 86.8 PLC ±.870 86.9 PLC ±.871 87.0 PLC ±.872 87.1 PLC ±.873 87.2 PLC ±.874 87.3 PLC ±.875 87.4 PLC ±.876 87.5 PLC ±.877 87.6 PLC ±.878 87.7 PLC ±.879 87.8 PLC ±.880 87.9 PLC ±.881 88.0 PLC ±.882 88.1 PLC ±.883 88.2 PLC ±.884 88.3 PLC ±.885 88.4 PLC ±.886 88.5 PLC ±.887 88.6 PLC ±.888 88.7 PLC ±.889 88.8 PLC ±.890 88.9 PLC ±.891 89.0 PLC ±.892 89.1 PLC ±.893 89.2 PLC ±.894 89.3 PLC ±.895 89.4 PLC ±.896 89.5 PLC ±.897 89.6 PLC ±.898 89.7 PLC ±.899 89.8 PLC ±.900 89.9 PLC ±.901 90.0 PLC ±.902 90.1 PLC ±.903 90.2 PLC ±.904 90.3 PLC ±.905 90.4 PLC ±.906 90.5 PLC ±.907 90.6 PLC ±.908 90.7 PLC ±.909 90.8 PLC ±.910 90.9 PLC ±.911 91.0 PLC ±.912 91.1 PLC ±.913 91.2 PLC ±.914 91.3 PLC ±.915 91.4 PLC ±.916 91.5 PLC ±.917 91.6 PLC ±.918 91.7 PLC ±.919 91.8 PLC ±.920 91.9 PLC ±.921 92.0 PLC ±.922 92.1 PLC ±.923 92.2 PLC ±.924 92.3 PLC ±.925 92.4 PLC ±.926 92.5 PLC ±.927 92.6 PLC ±.928 92.7 PLC ±.929 92.8 PLC ±.930 92.9 PLC ±.931 93.0 PLC ±.932 93.1 PLC ±.933 93.2 PLC ±.934 93.3 PLC ±.935 93.4 PLC ±.936 93.5 PLC ±.937 93.6 PLC ±.938 93.7 PLC ±.939 93.8 PLC ±.940 93.9 PLC ±.941 94.0 PLC ±.942 94.1 PLC ±.943 94.2 PLC ±.944 94.3 PLC ±.945 94.4 PLC ±.946 94.5 PLC ±.947 94.6 PLC ±.948 94.7 PLC ±.949 94.8 PLC ±.950 94.9 PLC ±.951 95.0 PLC ±.952 95.1 PLC ±.953 95.2 PLC ±.954 95.3 PLC ±.955 95.4 PLC ±.956 95.5 PLC ±.957 95.6 PLC ±.958 95.7 PLC ±.959 95.8 PLC ±.960 95.9 PLC ±.961 96.0 PLC ±.962 96.1 PLC ±.963 96.2 PLC ±.964 96.3 PLC ±.965 96.4 PLC ±.966 96.5 PLC ±.967 96.6 PLC ±.968 96.7 PLC ±.969 96.8 PLC ±.970 96.9 PLC ±.971 97.0 PLC ±.972 97.1 PLC ±.973 97.2 PLC ±.974 97.3 PLC ±.975 97.4 PLC ±.976 97.5 PLC ±.977 97.6 PLC ±.978 97.7 PLC ±.979 97.8 PLC ±.980 97.9 PLC ±.981 98.0 PLC ±.982 98.1 PLC ±.983 98.2 PLC ±.984 98.3 PLC ±.985 98.4 PLC ±.986 98.5 PLC ±.987 98.6 PLC ±.988 98.7 PLC ±.989 98.8 PLC ±.990 98.9 PLC ±.991 99.0 PLC ±.992 99.1 PLC ±.993 99.2 PLC ±.994 99.3 PLC ±.995 99.4 PLC ±.996 99.5 PLC ±.997 99.6 PLC ±.998 99.7 PLC ±.999 99.8 PLC ±.1000 99.9 PLC ±.1001 100.0 PLC ±.1002 100.1 PLC ±.1003 100.2 PLC ±.1004 100.3 PLC ±.1005 100.4 PLC ±.1006 100.5 PLC ±.1007 100.6 PLC ±.1008 100.7 PLC ±.1009 100.8 PLC ±.1010 100.9 PLC ±.1011 101.0 PLC ±.1012 101.1 PLC ±.1013 101.2 PLC ±.1014 101.3 PLC ±.1015 101.4 PLC ±.1016 101.5 PLC ±.1017 101.6 PLC ±.1018 101.7 PLC ±.1019 101.8 PLC ±.1020 101.9 PLC ±.1021 102.0 PLC ±.1022 102.1 PLC ±.1023 102.2 PLC ±.1024 102.3 PLC ±.1025 102.4 PLC ±.1026 102.5 PLC ±.1027 102.6 PLC ±.1028 102.7 PLC ±.1029 102.8 PLC ±.1030 102.9 PLC ±.1031			



SECTION C-C



DETAIL F
SCALE 6:1

1. GENERAL TOLERANCE:
 ± 0.3 ALL ONE PLACE DIMENSIONS
 ± 0.10 ALL TWO PLACE DIMENSIONS
 $\pm 1^{\circ}00'$ ALL ANGULAR DIMENSIONS

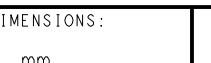
③ SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

 TERMINAL POSITION IDENTIFICATION.

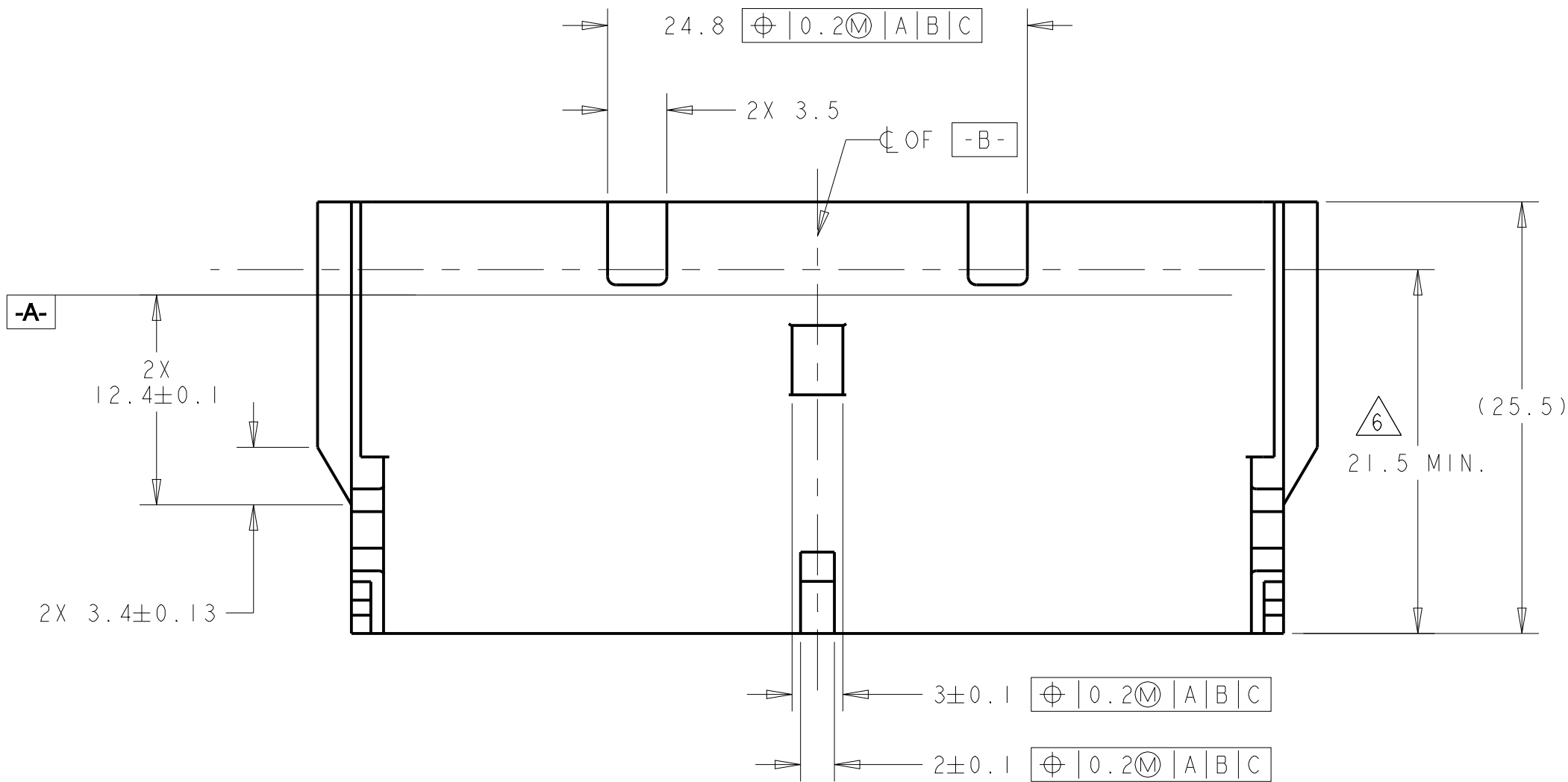
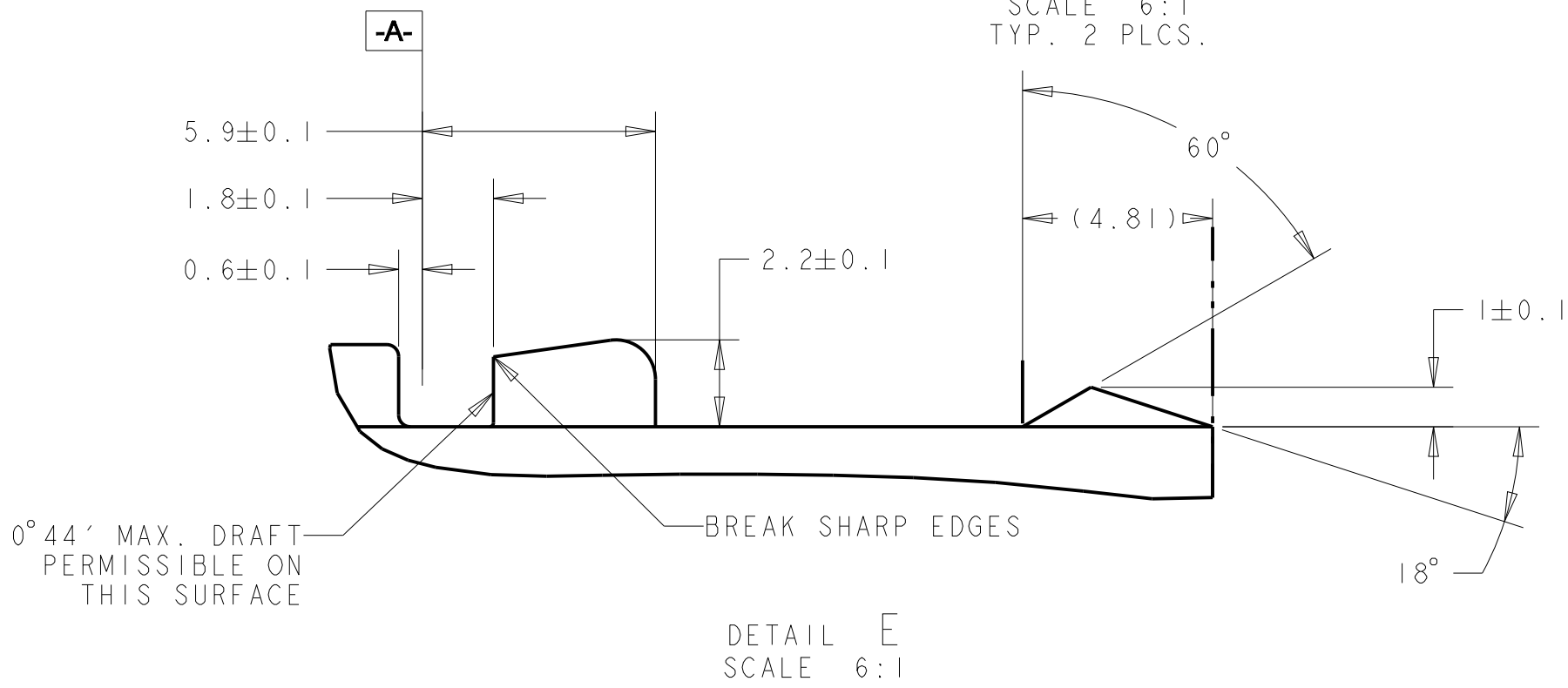
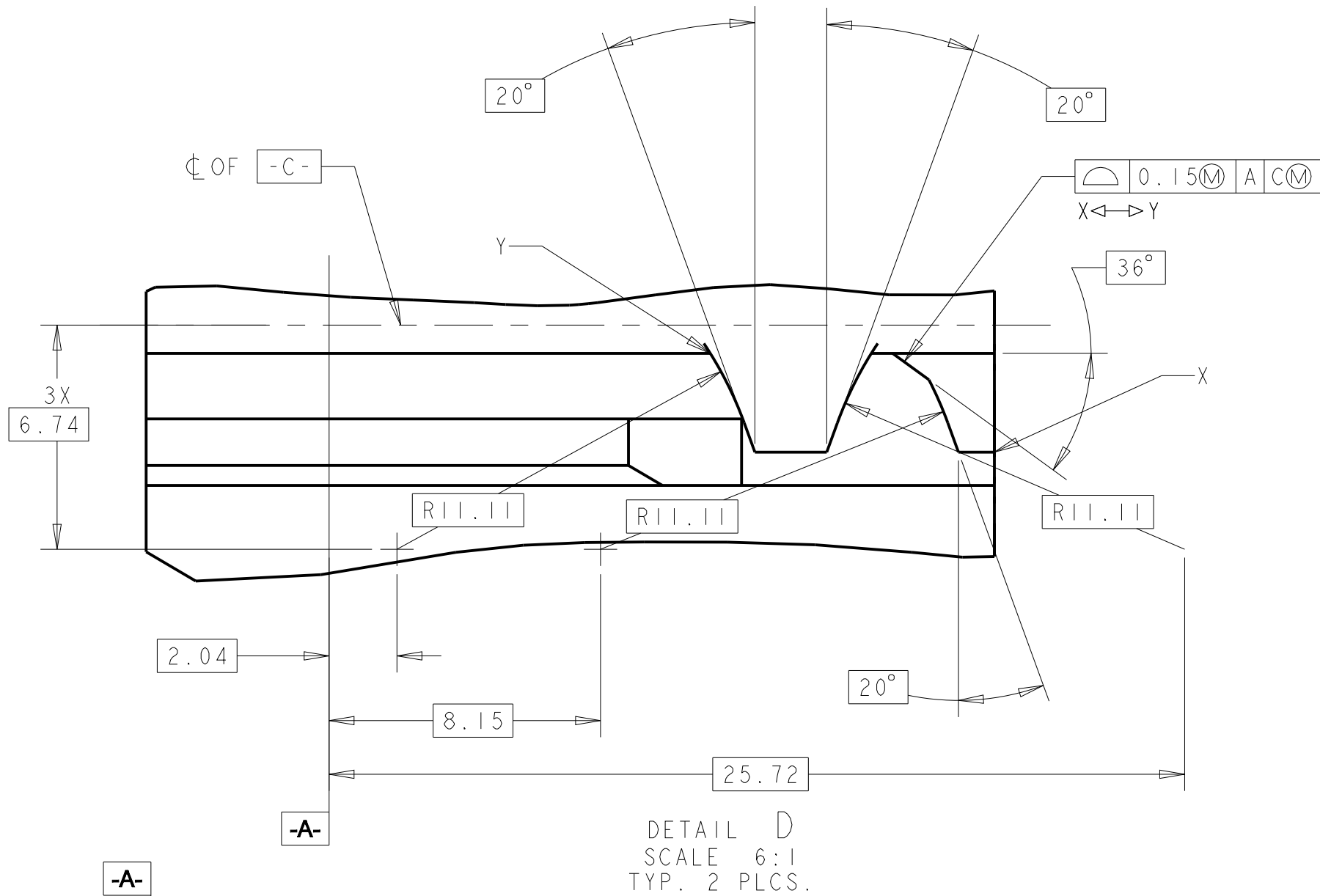
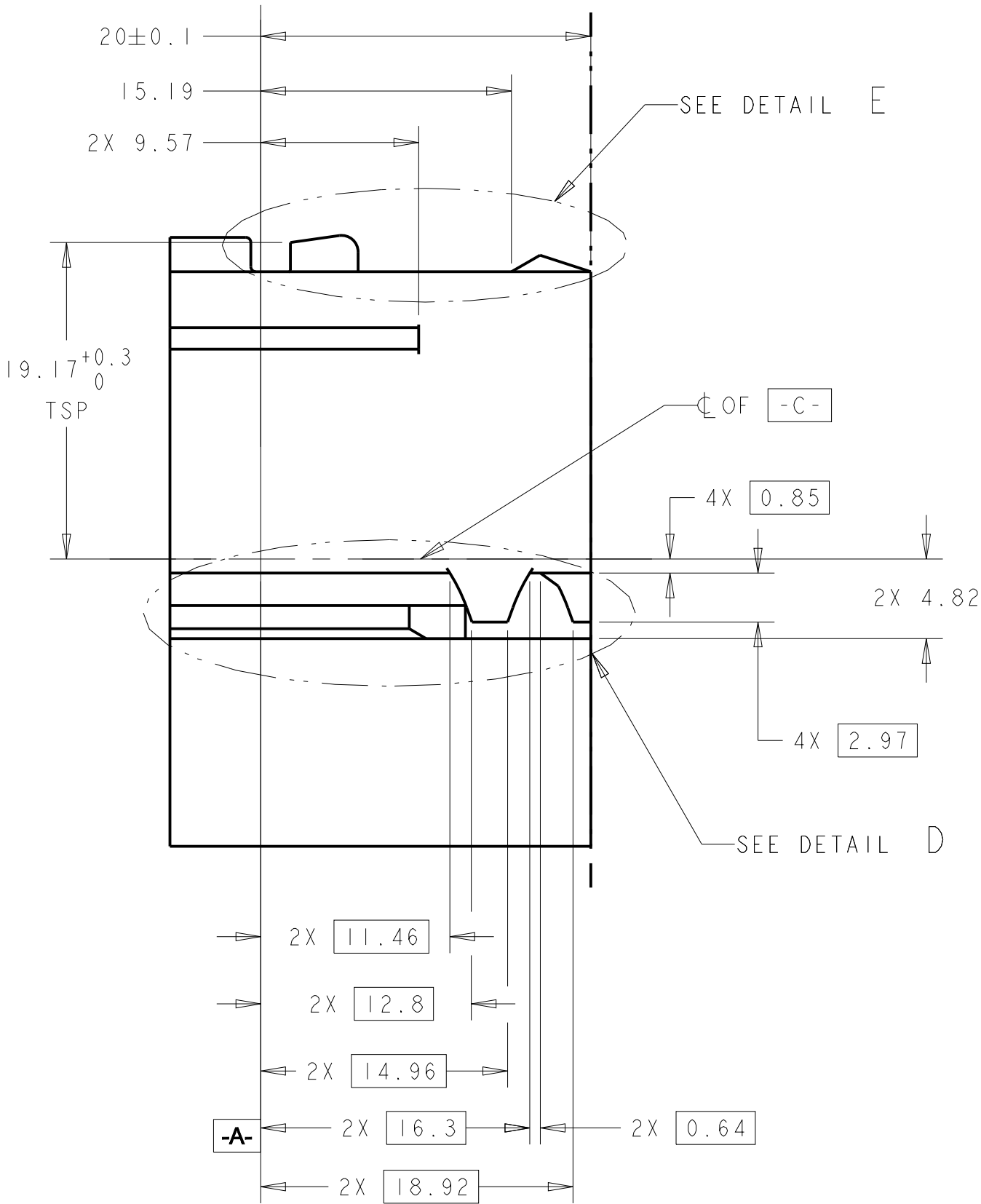
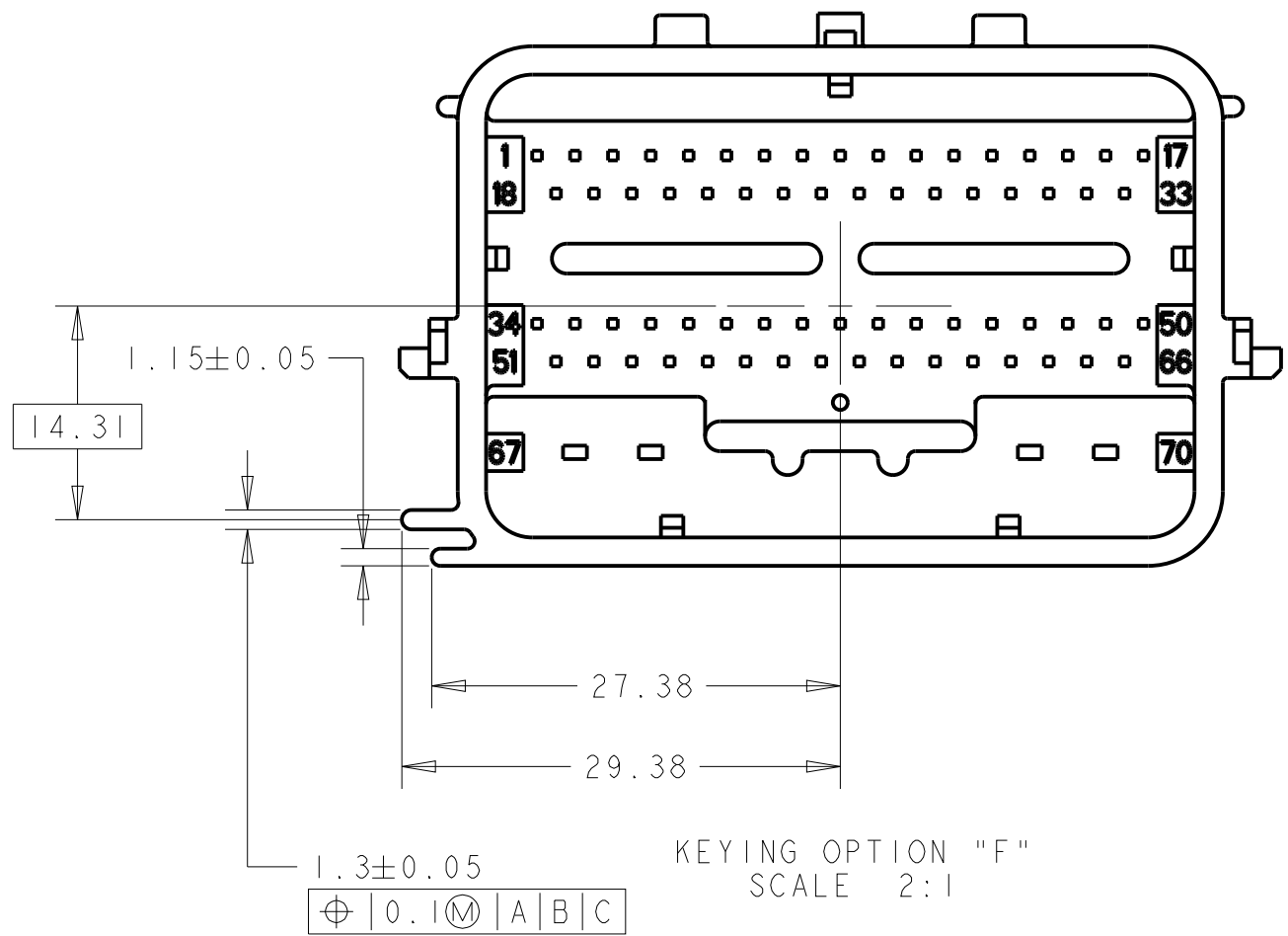
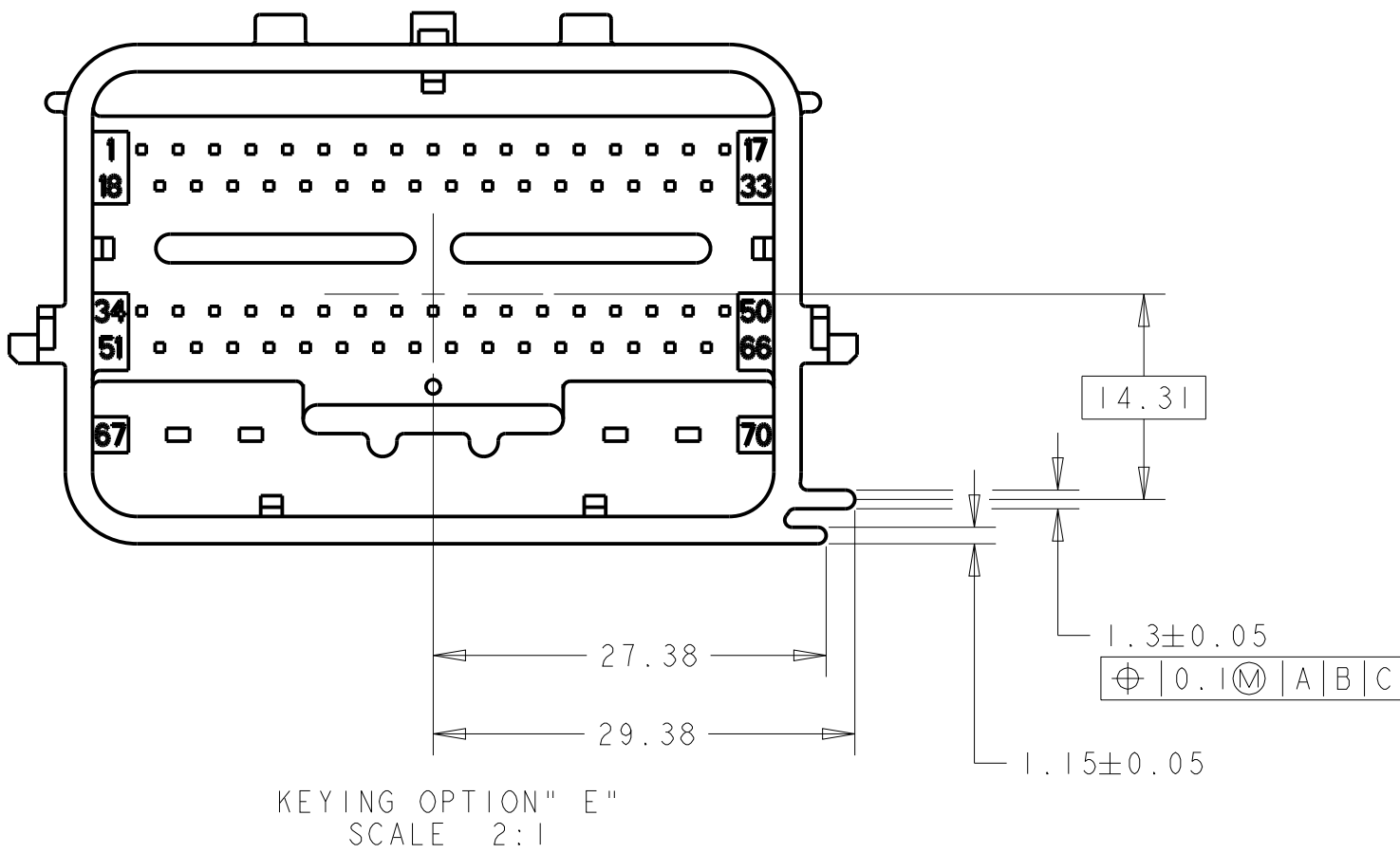
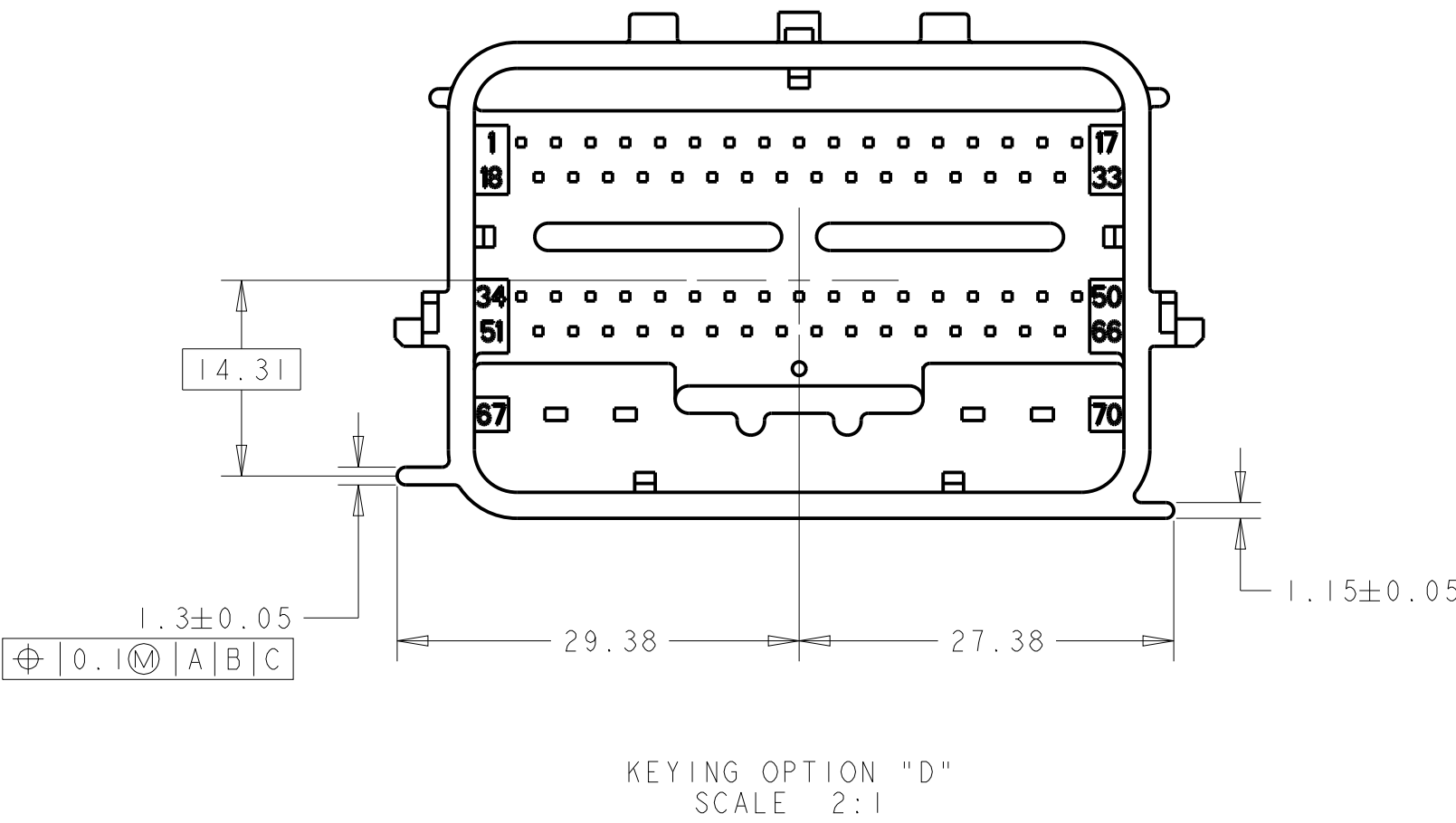
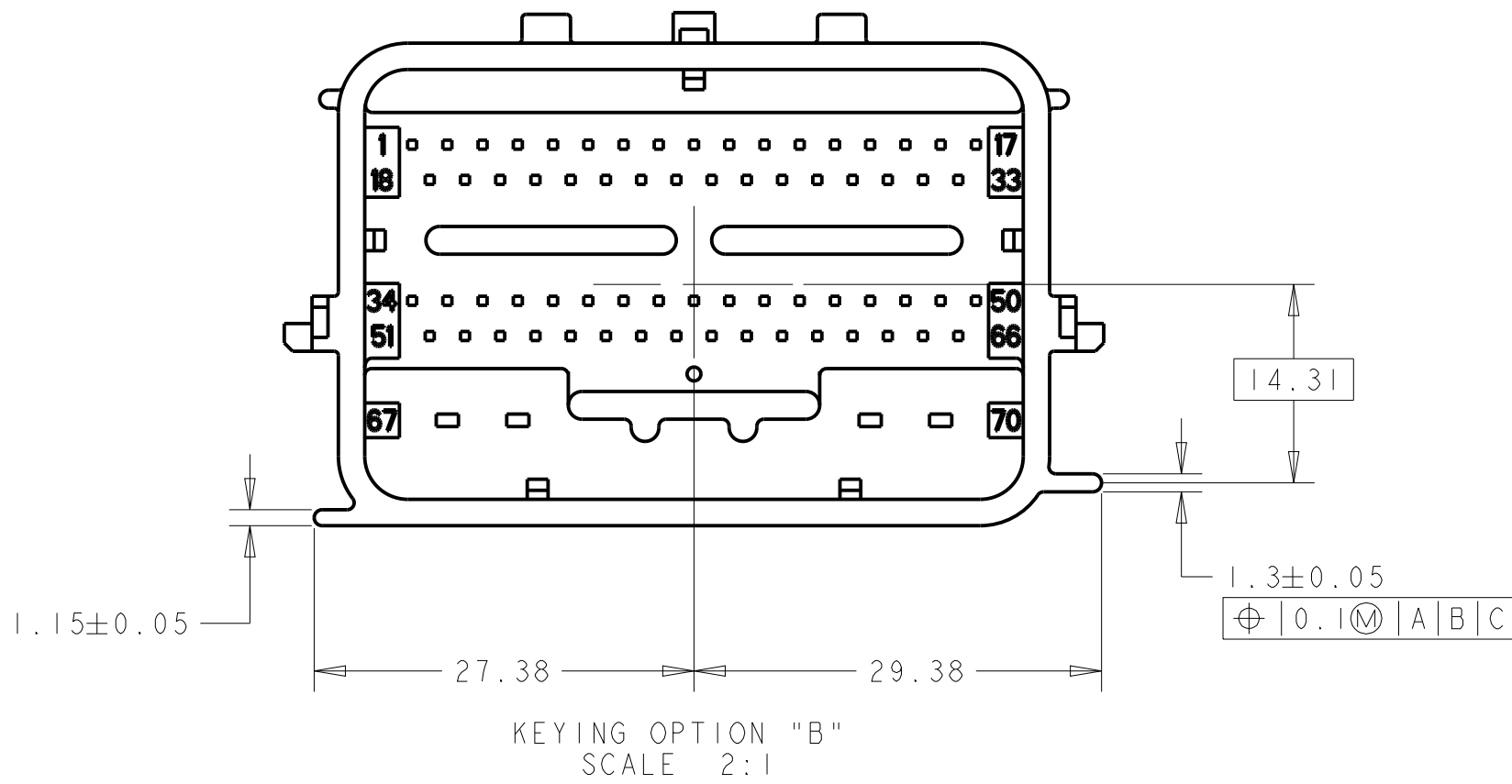
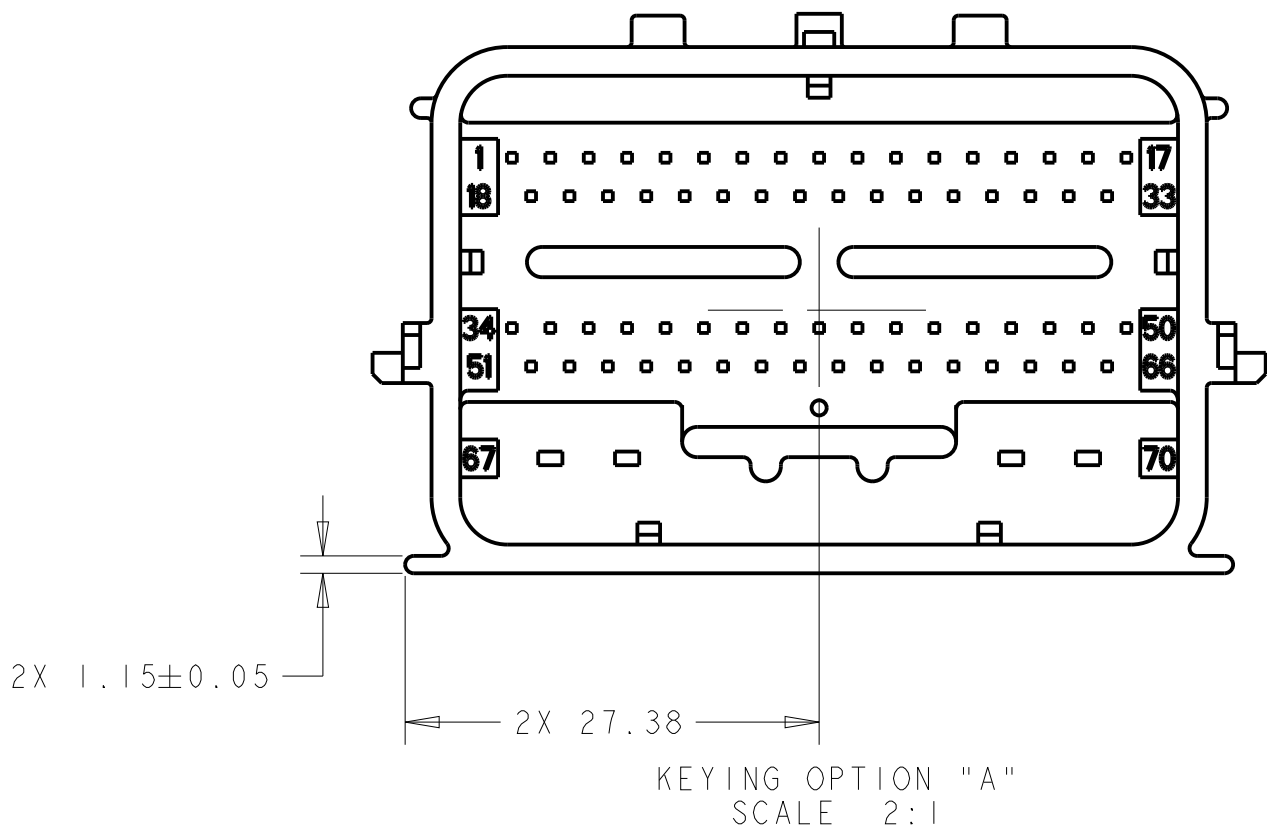
8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

SECTION B-B

THIS DRAWING IS A CONTROL DOCUMENT.		DWG R VESTAL 15APR2005 CHK T VALASEK 15APR2005 T VALASEK 15APR2005		 TE Connectivity	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±.3 4 PLC ±.3 ANGLES ±1°		NAME 70-WAY HARNESS ASSEMBLY	
MATERIAL - - -		FINISH - - -		WEIGHT - - -	
CUSTOMER DRAWING		SIZE A1		CAGE CODE 100779	
		DRAWING NO C-1438136		RESTRICTED TO - - -	
		SCALE 2:1		SHEET 10 OF 1 REG 47	

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P.	LTR.	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME	
	0 PLC ±.3	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
	1 PLC ±0.10	APPLICATION SPEC		
MATERIAL	FINISH	WEIGHT	SIZE	RESTRICTED TO
-	-	-	A100779C=1438136	-
CUSTOMER DRAWING		SCALE	SHEET	REV
		2:1	11 OF 11	647

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