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LOC

DIST


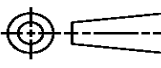
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-018880	24DEC2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266473-1

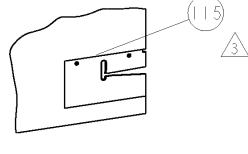
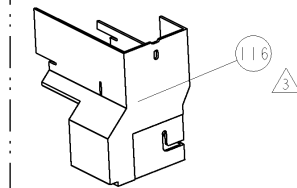
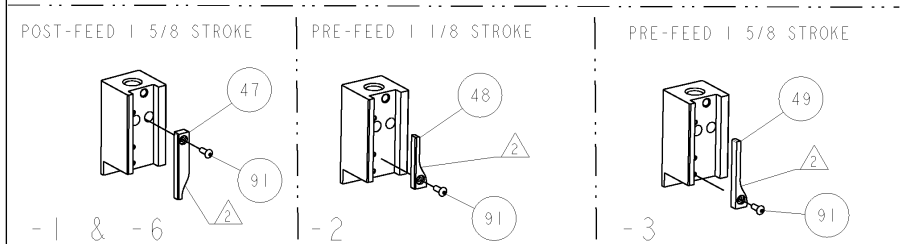
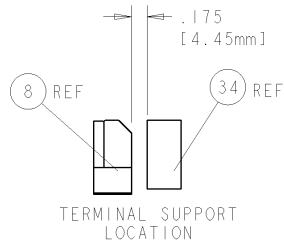
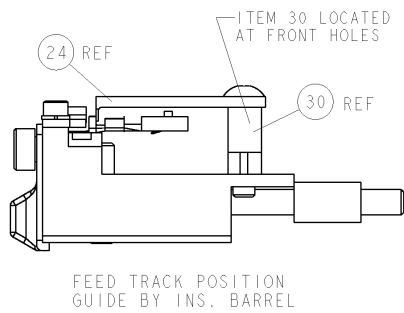
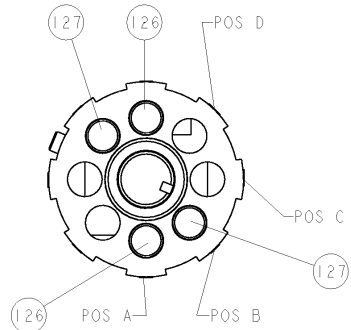
FOR REPLACEMENT PARTS FOR APPLICATOR 1852836
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852836

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC ±		SIDE FEED HDM APPLICATOR			
		1 PLC ±					
2 PLC ±		APVD		RAGHAVENDRA			
3 PLC ±		PRODUCT SPEC					
4 PLC ±		APPLICATION SPEC					
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH				A3		©- 1852836	
MATERIAL		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852836-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852836-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852836-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852836-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852836-7	A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: US1.5mm UNSEALED FEMALE TERMINAL			
TE PN	SUMITOMO	SUMITOMO TERMINAL - SUMITOMO SPECS	
1949952-1	8240-0123	PAD LTR	CRIMP HEIGHT
1949952-2	8240-0127	A	1.20mm+.05/- .05[.047+.002/- .002]
-	-	B	1.10mm+.05/- .05[.043+.002/- .002]
-	-	C	-
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	1.58mm [.062]
-	-	INSUL	2.15mm [.085]
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS
3, 6-4, 4mm	SUMITOMO-REV A2	10, 54	408-8040
-	-	SET UP GAGE	458637-1

3 3	-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	127
	-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170	126
	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	-	690124-3	WASHER, RAM (.110)	42
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	4-1633107-6	ANVIL, COMBINATION .062	8
-	1	1	1	1	1	-	8-240641-8	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	9-1633471-3	CRIMPER, INSULATION F	3
-	1	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
△	1	1	1	1	1	-	3-456403-8	CRIMPER, WIRE PREMIUM	1

DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		APPLICATION SPEC		WEIGHT		CUSTOMER DRAWING	
INCHES		0 PLC	±.01	1 PLC	±.01	2 PLC	±.01	3 PLC	±.01	4 PLC	±.01
		0 ANGLE	±.001	1 ANGLE	±.001	2 ANGLE	±.001	3 ANGLE	±.001	4 ANGLE	±.001
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SCALE	3:5	SHEET	1 OF 1

CUSTOMER VIEWABLE ASSEMBLY

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