

4

3

2

1

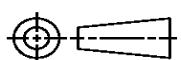
|                              |                          |     |      |                                 |               |           |        |
|------------------------------|--------------------------|-----|------|---------------------------------|---------------|-----------|--------|
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|                              |                          |     |      | P LTR DESCRIPTION DATE DWN APVD |               |           |        |
|                              |                          |     |      | A1                              | ECR-14-018880 | 24DEC2014 | GK HMR |
|                              |                          |     |      |                                 |               |           |        |
|                              |                          |     |      |                                 |               |           |        |
|                              |                          |     |      |                                 |               |           |        |
|                              |                          |     |      |                                 |               |           |        |

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2266473-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852836  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1852836

|   |  |                      |  |                 |  |
|---|--|----------------------|--|-----------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |  | DWN GOPALAKRISHNA HV |  | TE Connectivity |  |
| DIMENSIONS:   |  | CHK RAGHAVENDRA      |  |                 |  |
|  |  | APVD RAGHAVENDRA     |  |                 |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:  |  | PRODUCT SPEC         |  |                 |  |
| 0 PLC ±   |  | APPLICATION SPEC     |  |                 |  |
| 1 PLC ±   |  |                      |  |                 |  |
| 2 PLC ±   |  |                      |  |                 |  |
| 3 PLC ±   |  |                      |  |                 |  |
| 4 PLC ±   |  |                      |  |                 |  |
| ANGLES ±  |  |                      |  |                 |  |
| MATERIAL  |  | WEIGHT               |  | RESTRICTED TO   |  |
| FINISH  |  | A3                   |  | CAGE CODE       |  |
|   |  | C- 1852836           |  | DRAWING NO      |  |
|   |  | CUSTOMER DRAWING     |  | SCALE           |  |
|   |  | SHEET 1 OF 2         |  | REV A1          |  |

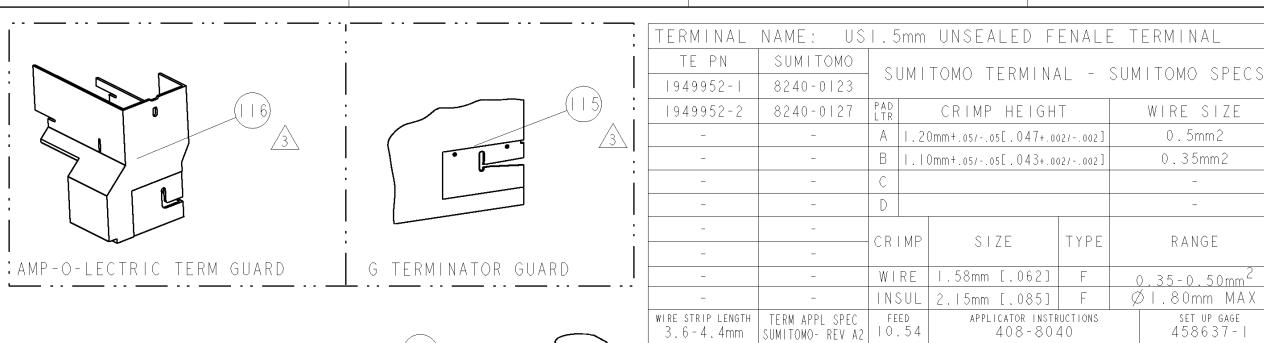
1470-19 (3/11)

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|--|--------------------------|------------|---------------|-----------|--------------------|
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| PART NUMBER  | REV                      | FIRST USED | POWER UNIT    | FEED TYPE | DESCRIPTION        |
| 1852836-1  | A                        | 122500-1   | LEADMAKER     | POST FEED | CUTS CARRIER       |
| 1852836-2  | A                        | 565435-5   | BENCH MODEL K | PRE FEED  | CUTS CARRIER       |
| 1852836-3  | A                        | 354500-1   | BENCH MODEL G | PRE FEED  | CUTS CARRIER       |
| 1852836-6  | A                        | 122500-1   | LEADMAKER     | POST FEED | CONTINUOUS CARRIER |
| 7-1852836-7  | A                        | -          | -             | -         | SPARE PARTS        |

**⚠ RECOMMENDED SPARE PARTS**

2 GREASE LIGHTLY

 3) GUARD MUST BE IN PLACE WHEN OPERATING  
APPLICATOR IN A BENCH MACHINE



Exploded view diagram of a mechanical assembly, likely a feed mechanism, showing various components and their assembly sequence. The diagram includes a top view of a circular part with four positions (A, B, C, D) and a detailed view of a feed track position guide. Callouts provide specific dimensions and reference points for certain parts like the terminal support location and the feed track position guide. The assembly consists of a base, a central frame, various plates, and numerous small parts like pins, washers, and bolts, all labeled with part numbers.

ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION GUIDE BY INS. BARREL

.175 [4.45mm]

TERMINAL SUPPORT LOCATION

D I 5/8 STROKE | PRE-FEED I 1/8 STROKE | PRE-FEED I 5/8 STROKE

|  | - | 2 | 2   | 2 | 2  | -        | 4-354779-4    | PIN, WIRE DISC, .3210                 | 127 |
|--|---|---|-----|---|----|----------|---------------|---------------------------------------|-----|
|  | - | 2 | 2   | 2 | 2  | -        | 3-354779-6    | PIN, WIRE DISC, .3170                 | 126 |
|  | - | - | REF | - | .. | 455749-1 | GUARD WINDOW  | 116                                   |     |
|  | - | - | REF | - | .. | 679532-1 | INSERT, GUARD | 115                                   |     |
|  | - | 1 | 1   | 1 | 1  | -        | 690603-1      | SPRING ASSIST AMP-O-MATOR APPLICATOR  | 112 |
|  | - | 1 | 1   | 1 | 1  | -        | 1-21002-7     | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
|  | - | 1 | 1   | 1 | 1  | -        | 318563-1      | GUARD, FRONT CHIP                     | 89  |
|  | - | 1 | 1   | 1 | 1  | -        | 4088040       | SF APPL INST 408-8040                 | 72  |
|  | - | 1 | 1   | 1 | 1  | -        | 217238-1      | GENERAL INSTRUCTION PKG               | 71  |
|  | - | 1 | 1   | 1 | 1  | -        | 461264-1      | PLATE, IDENTIFICATION                 | 67  |
|  | - | 2 | 2   | 2 | 2  | -        | 21017-2       | SCREW, DRIVE                          | 66  |
|  | - | 1 | 1   | 1 | 1  | -        | 986950-1      | WASHER, FLAT PRECISION                | 64  |
|  | - | 1 | 1   | 1 | 1  | -        | 21009-2       | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
|  | - | 1 | 1   | 1 | 1  | -        | 23030-1       | SCR, SKT HD CAP 6-32 x .25            | 62  |
|  | - | 1 | 1   | 1 | 1  | -        | 22733-8       | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
|  | - | 1 | 1   | 1 | 1  | -        | 2-22603-0     | SCR, HEX HD CAP 8-32 X .312           | 59  |
|  | - | 1 | 1   | 1 | 1  | -        | 458537-2      | PAWL, FEED                            | 56  |
|  | - | 4 | 4   | 4 | 4  | -        | 2-21002-2     | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
|  | - | 2 | 2   | 2 | 2  | -        | 2-21000-8     | SCR, SKT HD CAP 8-32 X .625           | 53  |
|  | - | 1 | 1   | 1 | 1  | -        | 21018-5       | NUT, HEX, REG 6-32                    | 52  |
|  | - | 1 | 1   | 1 | 1  | -        | 811242-2      | BUMPER, HOLD DOWN                     | 51  |
|  | - | 1 | 1   | 1 | 1  | -        | 690753-1      | SPACER, TONKER                        | 50  |
|  | - | - | 1   | - | -  | ..       | 690602-6      | CAM, PRE FEED, 1 5/8                  | 49  |
|  | - | - | 1   | - | -  | ..       | 690602-5      | CAM, PRE FEED, 1 1/8                  | 48  |
|  | - | 1 | -   | - | 1  | -        | 690501-4      | CAM, POST-FEED 1 5/8                  | 47  |
|  | - | 1 | 1   | 1 | 1  | -        | 459456-1      | APPL. BASIC SUB ASSY (SIDE WISE MOCA) | 46  |
|  | - | 1 | 1   | 1 | 1  | -        | 690191-1      | PLUG, NYLON                           | 45  |
|  | - | 1 | 1   | 1 | 1  | -        | 455673-1      | RAM, SIDE FEED                        | 44  |
|  | - | 1 | 1   | 1 | 1  | -        | 690125-1      | SHIM SUB-ASSY                         | 43  |
|  | - | 1 | 1   | 1 | 1  | -        | 690124-3      | WASHER, RAM (.110)                    | 42  |
|  | - | 1 | 1   | 1 | 1  | -        | 7-21002-9     | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
|  | - | 1 | 1   | 1 | 1  | -        | 23241-6       | BALL, STEEL                           | 40  |
|  | - | 1 | 1   | 1 | 1  | -        | 690170-1      | SPRING, COMPRESSION                   | 39  |
|  | - | 1 | 1   | 1 | 1  | -        | 690142-1      | DISC, INSULATION                      | 38  |
|  | - | 1 | 1   | 1 | 1  | -        | 354777-1      | WIRE DISC, ASSEMBLY                   | 37  |
|  | - | 1 | 1   | 1 | 1  | -        | 22480-5       | SPRING, COMPRESSION                   | 36  |
|  | - | 1 | 1   | 1 | 1  | -        | 690212-1      | POST, RAM                             | 35  |
|  | - | 1 | 1   | 1 | 1  | -        | 690786-1      | TERMINAL SUPPORT                      | 34  |
|  | - | 2 | 2   | 2 | 2  | -        | 2-21002-4     | SCR, BTN SKT HD CAP 8-32 X .750       | 33  |
|  | - | 1 | 1   | 1 | 1  | -        | 21024-5       | WASHER, SPRG LOCK, REG NO 10          | 32  |
|  | - | 1 | 1   | 1 | 1  | -        | 3-21000-4     | SCR, SKT HD CAP 10-32 X .375          | 31  |
|  | - | 1 | 1   | 1 | 1  | -        | 1320908-1     | SPACER, STRIP GUIDE                   | 30  |
|  | - | 1 | 1   | 1 | 1  | -        | 1633091-1     | ASSEMBLY, STRIP GUIDE                 | 29  |
|  | - | 1 | 1   | 1 | 1  | -        | 1-455888-0    | SPACER, CRIMPER                       | 28  |
|  | - | 1 | 1   | 1 | 1  | -        | 1320928-1     | PLATE, STRIP GUIDE                    | 24  |
|  | - | 1 | -   | - | 1  | -        | 690472-2      | STRIPPER                              | 22  |
|  | - | 1 | 1   | 1 | 1  | -        | 2-21000-7     | SCR, SKT HD CAP 8-32 X .500           | 21  |
|  | - | 4 | 4   | 4 | 4  | -        | 21024-4       | WASHER, SPRG LOCK, REG NO 8           | 20  |
|  | - | - | 1   | 1 | -  | ..       | 691353-1      | STRIPPER                              | 19  |
|  | - | 1 | -   | - | -  | ..       | 679625-2      | SHEAR HOLDER, FRONT (NO CUT)          | 13  |
|  | - | 1 | 1   | 1 | 1  | -        | 3-22280-3     | SPRING, COMPRESSION                   | 12  |
|  | - | 1 | 1   | 1 | 1  | -        | 690461-2      | STOP, SHEAR                           | 11  |
|  | - | - | 1   | 1 | 1  | -        | 1-690459-0    | SHEAR HOLDER, FRONT                   | 10  |
|  | - | 1 | 1   | 1 | 1  | -        | 482006-6      | FLOATING SHEAR, FRONT                 | 9   |
|  | - | 1 | 1   | 1 | 1  | -        | 4-1633107-6   | ANVIL, COMBINATION .062               | 8   |
|  | - | 1 | 1   | 1 | 1  | -        | 8-240641-8    | SPACER                                | 7   |
|  | - | - | -   | - | -  | ..       | -             | -                                     | 6   |
|  | - | 1 | 1   | 1 | 1  | -        | 2-455889-0    | DEPRESSOR, SHEAR                      | 5   |
|  | - | 1 | 1   | 1 | 1  | -        | 238011-4      | BLOCK, CRIMPER SPACER                 | 4   |
|  | - | 1 | 1   | 1 | 1  | -        | 9-1633471-3   | CRIMPER, INSULATION F                 | 3   |
|  | - | 1 | 1   | 1 | 1  | -        | 455888-3      | SPACER, CRIMPER                       | 2   |
|  | - | 1 | 1   | 1 | 1  | -        | 3-456403-8    | CRIMPER, WIRE PREMIUM                 | 1   |

|   |  |   |  |                     |               |       |        |       |
|---|--|---|--|---------------------|---------------|-------|--------|-------|
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|   |  | DIN<br>C. CHEN<br>S. XI<br>APV<br>N DEMING  | 09APR2009<br>09APR2009<br>09APR2009<br>09APR2009 |                     |               |       |        |       |
| DIMENSIONS:<br>INCHES   |  | TOLERANCES: UNLESS<br>OTHERWISE SPECIFIED:  |  |                     |               |       |        |       |
|    |  | 0 PLC $\pm$ .001<br>1 PLC $\pm$ .001<br>3 PLC $\pm$ .0001<br>4 PLC $\pm$ .00001<br>ANGLES |  |                     |               |       |        |       |
|   |  | PRODUCT SPEC  |  |                     |               |       |        |       |
|   |  | APPLICATION SPEC  |  |                     |               |       |        |       |
|   |  | SIZE  | CAGE CODE  | DRAWING NO          | RESTRICTED TO |       |        |       |
| MATERIAL  |  | FINISH  | WEIGHT   | A   00779 C-1852836 | -             |       |        |       |
|   |  | -   | -  | CUSTOMER DRAWING    |               |       |        |       |
|   |  |   |  | SCALE               | 3:5           | SHEET | 1 OF 1 | REV A |
| CUSTOMER VIEWABLE ASSEMBLY  |  |   |  |                     |               |       |        |       |

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