

SPECIFICATION CONTROL DRAWING

CXA-0140

TITLE TWO CONDUCTOR CABLE,
JACKETED, LIGHTWEIGHT, GENERAL PURPOSE, 600 VOLT

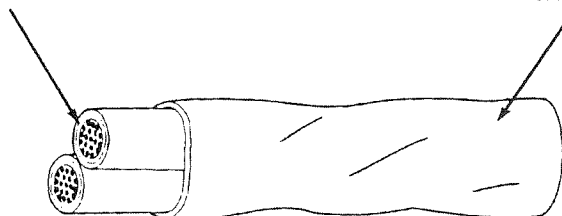
Date
8-23-96

Revision
A

This specification sheet forms a part of the latest issue of Raychem Specification 55A and MIL-C-27500 as applicable.

COMPONENT WIRES - WXA-0059

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE



CABLE CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	JACKET THICKNESS (in.)		OUTSIDE DIAMETER (in.)		MAXIMUM WEIGHT (lb/1000 ft)
		MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
CXA-0140-24-*	24	.006	.008	.106	.111	6.9
CXA-0140-22-*	22	.006	.008	.120	.126	9.3
CXA-0140-20-*	20	.006	.008	.136	.143	12.9
CXA-0140-18-*	18	.006	.008	.158	.166	18.3
CXA-0140-16-*	16	.006	.008	.174	.183	22.5
CXA-0140-14-*	14	.006	.008	.202	.212	32.1
CXA-0140-12-*	12	.007	.009	.246	.258	48.2
CXA-0140-10-*	10	.007	.009	.296	.311	73.6

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

CROSSLINKED VERIFICATION: 300 ± 3°C for 6 hours

BLOCKING: 150 ± 3°C for 6 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

FLAMMABILITY: Procedure 1, 30 seconds (maximum);

3 in. (maximum); no flaming or facial tissue

JACKET COLOR: White preferred

JACKET CONCENTRICITY: 70% (minimum)

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

LIFE CYCLE: 200 ± 5°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 5°C for 4 hours

PART NUMBER:

The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 24, white and black component wires;
white jacket: CXA-0140-24-9/0-9

NOTE: Nominal values are for information only.
Nominal values are not requirements.

COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

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