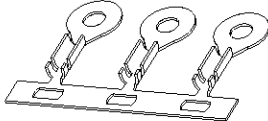
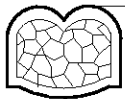
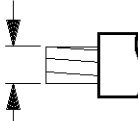
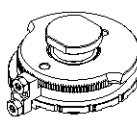


DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528534-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528534-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528534-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528534-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528534-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528534-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528534-7	A	-	-	-	SPARE PARTS KIT

THIS DRAWING IS A CONTROLLED DOCUMENT.

CRIMP DATA					AMP TERMINAL		AMP CRIMP SPECS	
TERMINAL NAME: .070 SERIES MULTILOCK TAB CONTACT								
CRIMP		SIZE		TYPE		RANGE		
WIRE		1.78 [.070 IN]		F		0.35mm ² -0.50mm ²		
INSUL		2.54 [.100 IN]		F		1.40-1.70 [.055-.067 IN]		
WIRE STRIP LENGTH						APPL INSTRUCTION		
3.50 [.138 IN]						408-8322 & 408-8490		
TERMINAL		-		-				FEED
APPL SPEC		114-20095		-				11.90 [.469 IN]
TERMINALS APPLIED								
								
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WIRE SIZE				CRIMP HEIGHT				REF SETTING
mm ² AWG				*				
0.50mm ²				1.09 ±0.03 [.043 ±.001 IN]				B 6
0.35mm ²				1.02 ±0.03 [.040 ±.001 IN]				C 1
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SET UP GAGE
458637-3

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AMP 1756 REV 3-92

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