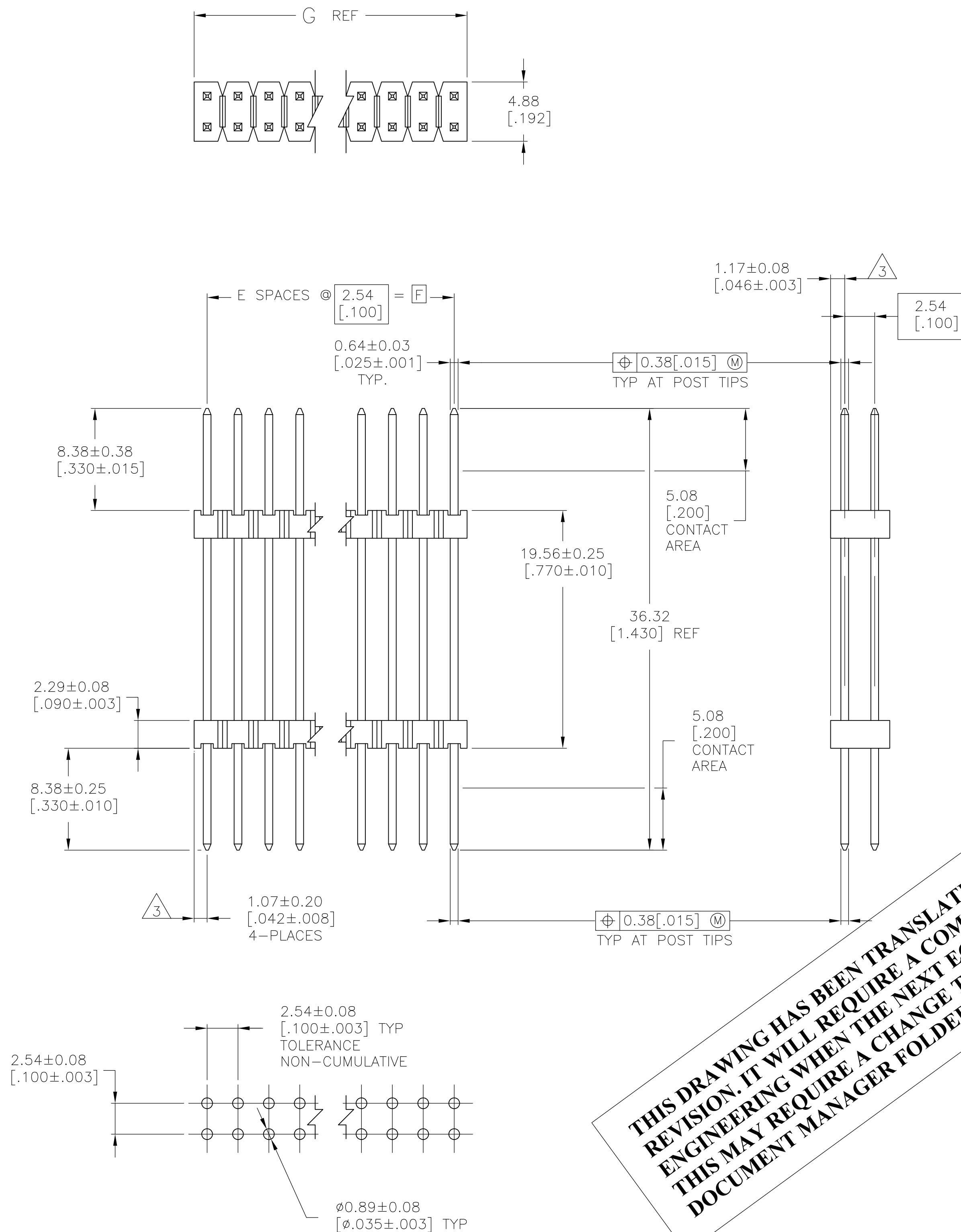


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		P		REVISED PER ECO-11-004820	21MAR11	RK	HMR

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
OVER 0.00127 [.000050] NICKEL, ENTIRE POST.



RECOMMENDED HOLE LAYOUT

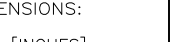
101.19 [3.984]	99.06 [3.900]	39	80	4-146510-0
98.65 [3.884]	96.52 [3.800]	38	78	3-146510-9
96.11 [3.784]	93.98 [3.700]	37	76	3-146510-8
93.57 [3.684]	91.44 [3.600]	36	74	3-146510-7
91.03 [3.584]	88.90 [3.500]	35	72	3-146510-6
88.49 [3.484]	86.36 [3.400]	34	70	3-146510-5
85.95 [3.384]	83.82 [3.300]	33	68	3-146510-4
83.41 [3.284]	81.28 [3.200]	32	66	3-146510-3
80.87 [3.184]	78.74 [3.100]	31	64	3-146510-2
78.33 [3.084]	76.20 [3.000]	30	62	3-146510-1
75.79 [2.984]	73.66 [2.900]	29	60	3-146510-0
73.25 [2.884]	71.12 [2.800]	28	58	2-146510-9
70.71 [2.784]	68.58 [2.700]	27	56	2-146510-8
68.17 [2.684]	66.04 [2.600]	26	54	2-146510-7
65.63 [2.584]	63.50 [2.500]	25	52	2-146510-6
63.09 [2.484]	60.96 [2.400]	24	50	2-146510-5
60.55 [2.384]	58.42 [2.300]	23	48	2-146510-4
58.01 [2.284]	55.88 [2.200]	22	46	2-146510-3
55.47 [2.184]	53.34 [2.100]	21	44	2-146510-2
52.93 [2.084]	50.80 [2.000]	20	42	2-146510-1
50.39 [1.984]	48.26 [1.900]	19	40	2-146510-0
47.85 [1.884]	45.72 [1.800]	18	38	1-146510-9
45.31 [1.784]	43.18 [1.700]	17	36	1-146510-8
42.77 [1.684]	40.64 [1.600]	16	34	1-146510-7
40.23 [1.584]	38.10 [1.500]	15	32	1-146510-6
37.69 [1.484]	35.56 [1.400]	14	30	1-146510-5
35.15 [1.384]	33.02 [1.300]	13	28	1-146510-4
32.61 [1.284]	30.48 [1.200]	12	26	1-146510-3
30.07 [1.184]	27.94 [1.100]	11	24	1-146510-2
27.53 [1.084]	25.40 [1.000]	10	22	1-146510-1
24.99 [.984]	22.86 [.900]	9	20	1-146510-0
22.45 [.884]	20.32 [.800]	8	18	146510-9
19.91 [.784]	17.78 [.700]	7	16	146510-8
17.37 [.684]	15.24 [.600]	6	14	146510-7
14.83 [.584]	12.70 [.500]	5	12	146510-6
12.29 [.484]	10.16 [.400]	4	10	146510-5
9.75 [.384]	7.62 [.300]	3	8	146510-4
7.21 [.284]	5.08 [.200]	2	6	146510-3
4.67 [.184]	2.54 [.100]	1	4	146510-2
2.13 [.084]	—	—	2	146510-1
G	F	E	NO. OF POSITIONS	PART NUMBER

36.32
[1.430] REF

5.08
[.200]
CONTACT
AREA

0.38[.015] (M)
YP AT POST TIPS

THIS DRAWING HAS BEEN TRANSLATED AND REFLECTS THE PREVIOUS REVISION. IT WILL REQUIRE A COMPLETE DRAWING CHECK BY PRODUCT ENGINEERING WHEN THE NEXT ECO CHANGE IS WRITTEN - THIS MAY REQUIRE A CHANGE TO THE REVISION OF THE DOCUMENT MANAGER FOLDER AND THIS DRAWING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. <u>E_BRANDBERG</u> 12NOV96		 TE Connectivity		
		CHK. <u>G. DUBNICKI</u> 12NOV96				
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS SPECIFIED:		NAME		
		APVD <u>G. DUBNICKI</u> 12NOV96		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 S.P.O.S.T, UNSHROUDED		
		PRODUCT SPEC				
		APPLICATION SPEC				
		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
		WEIGHT		A1 00779 C 146510		
MATERIAL		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV P		
 4		 5				

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[2-146510-6](#)