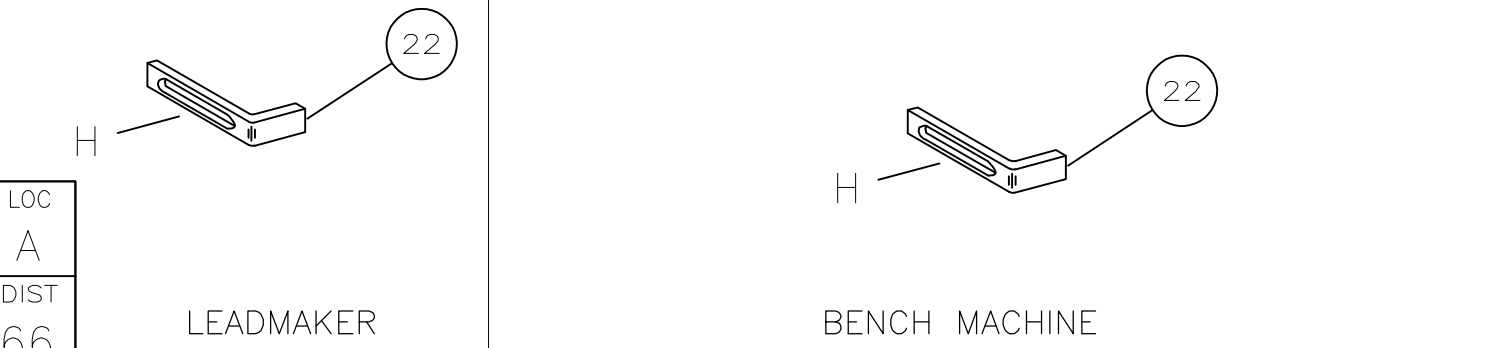
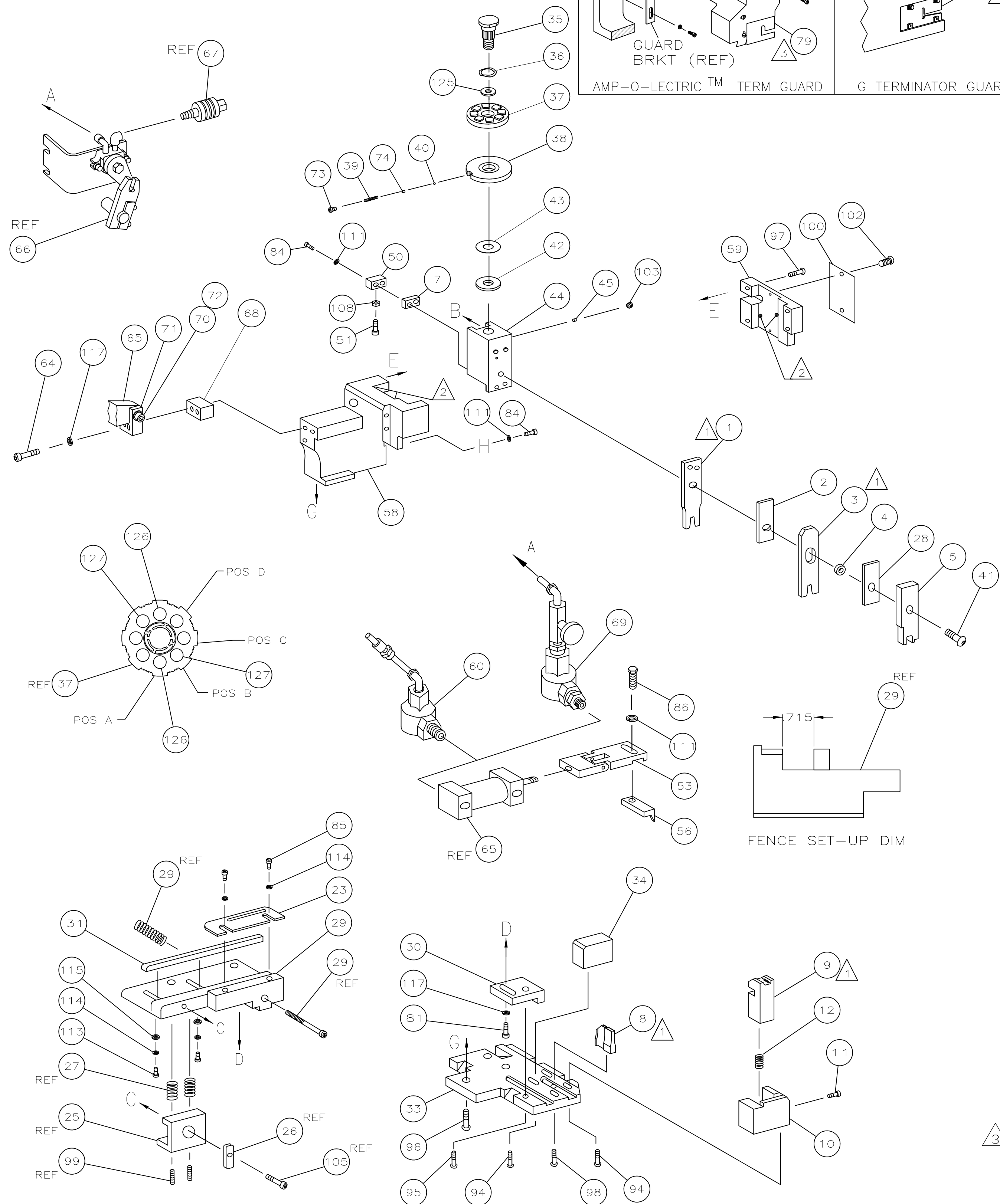


PART NUMBER	REV	FIRST USED
1385754-1	B	122500-1
1385754-2	B	565435-5
1385754-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS

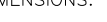
TERMINAL NAME: FEMALE DUCON 9.5 TERMINAL									
AMP TERM PN		MFR TERM PN		DELPHI TERMINAL		CUSTOMER CRIMP SPECS			
1572433		10724458		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	.111 ±.002 [2.82 ±.05mm]			(1)4mm ² & (1)1.5mm ²	
				B	.103 ±.002 [2.62 ±.05mm]			(1)2.5mm ² & (1)1.5mm ²	
				C	NOT			USED	
				D	NOT			USED	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.165 [4.19mm]		F	4mm ² -6mm ²	
				INSUL	.210 [5.33mm]		0V	Ø.190 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED	APPL INSTRUCTION			SET UP GAGE	LAYOUT
.219—.250		NONE		1.180	408-8040			458637-1	L2976

						129
						128
2	2	2	—	4-354778-6	PIN, WIRE DISC (.2725)B	127
2	2	2	—	2-354778-9	PIN, WIRE DISC (.2640)A	126
1	1	1	—	986950-1	WASHER, FLAT PRECISION	125
1	1	1	—	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	—	4088040	SF APPL INST 408-8040	123
						122
						121
						120
						119
						118
3	3	3	—	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
2	2	2	—	21055-4	WASHER,FLAT(#4)FENCE	115
4	4	4	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
2	2	2	—	1-21002-4	SCR,BHC(4-40x.38)FENCE	113
						112
4	4	4	—	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
1	1	1	—	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
						107
						106
REF	REF	REF	—	21989-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
						104
1	1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	—	461264-1	PLATE, IDENTIFICATION	100
REF	REF	REF	—	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	—	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	—	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	—	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
4	4	4	—	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	—	2-21002-3	SCR,BHC(8-32x.62)R STP GDE	93
						92
						91
						90
						89
						88
						87
1	1	1	—	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	—	1-21000-6	SCR,SHC(4-40x.62)FR ST GUIDE	85
3	3	3	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
						83
						82
1	1	1	—	7-21000-6	SCR,SHC(10-32x.31)SG ADJ BL	81
						80
—	1	—	—	462992-7	GUARD ASSY	79
REF	—	—	—	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	—	690603-1	SPRING, ASSIST	74
1	1	1	—	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	—	3-20011-5	SCR,SHC(3/8x1.00)FEED MT	72
1	1	1	—	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
				PARTS LIST		
QTY	REQD	PER	ASSY			

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

4	1	1	1	—	21024-8	WASHER, LOCK(3/8) FEED BRKT	70
	—	1	—	—	692655-5	AIR FEED VALVE ASSY	69
	1	1	1	—	461690-3	SPACER, AIR FEED	68
	—	REF	—	—	24042-2	VALVE, SHUT OFF	67
4	—	REF	—	—	692655-6	AIR FEED VALVE ASSY	66
	1	1	1	—	461065-2	AIR FEED ASSY (2 INCH)	65
	2	2	2	—	4-21000-2	SCR, SHC(10-32x1.75) AIR ASSY	64
							63
							62
							61
	1	—	1	—	692655-7	AIR FEED VALVE ASSY	60
	1	1	1	—	454220-1	CAP, RAM	59
	1	1	1	—	454485-1	HOUSING	58
							57
	1	1	1	—	458537-2	PAWL, FEED	56
							55
							54
4	1	1	1	—	461062-1	FEED FINGER ASSY	53
							52
	1	1	1	—	811242-2	BUMPER, HOLDDOWN	51
	1	1	1	—	690753-1	SPACER, TONKER	50
							49
							48
							47
							46
	1	1	1	—	690191-1	PLUG, NYLON	45
	1	1	1	—	819307-7	RAM	44
	1	1	1	—	690125-1	WASHER, LAMINATED	43
	1	1	1	—	690124-3	WASHER, RAM	42
	1	1	1	—	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
	1	1	1	—	23241-6	BALL, STEEL	40
	1	1	1	—	690170-1	SPRING, COMPRESSION	39
	1	1	1	—	1-690142-1	DISC, INSULATION	38
	1	1	1	—	354777-1	DISC, WIRE	37
	1	1	1	—	22480-5	WASHER, SPRING	36
	1	1	1	—	690212-1	POST, RAM	35
	1	1	1	—	1-690786-2	SUPPORT, TERMINAL	34
	1	1	1	—	455675-1	PLATE, BASE	33
							32
	1	1	1	—	189807-5	FENCE	31
	1	1	1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
	1	1	1	—	1633091-6	STRIP GUIDE PLATE ASSY	29
	1	1	1	—	455888-8	SPACER, FRONT SHEAR DEP	28
	REF	REF	REF	—	1-22284-0	SPRING, DRAG	27
	REF	REF	REF	—	356835-1	LEVER, DRAG RELEASE	26
	REF	REF	REF	—	240792-1	DRAG, TERMINAL	25
							24
	1	1	1	—	2-679651-1	GUIDE, STRIP (FRONT)	23
	1	1	1	—	690472-1	STRIPPER	22
							21
							20
							19
							18
							17
							16
							15
							14
							13
	1	1	1	—	3-22280-3	SPRING, SHEAR	12
	1	1	1	—	1-690461-7	STOP, SHEAR	11
	1	1	1	—	679625-1	HOLDER, SHEAR (FRONT)	10
1	1	1	1	—	454276-8	SHEAR, FLOAT (FRONT)	9
	1	1	1	—	8-662520-7	ANVIL	8
	1	1	1	—	5-240641-9	SPACER, DEPRESSOR (REAR)	7
							6
	1	1	1	—	4-455889-5	DEPRESSOR, SHEAR (FRONT)	5
	1	1	1	—	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	1	—	805783-2	CRIMPER, INSULATION	3
	1	1	1	—	2-455888-3	SPACER, CRIMPER	2
1	1	1	1	—	5-1490019-9	CRIMPER, WIRE	1
	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
	QTY	REQD	PER	ASSY	PARTS LIST		

	B	ECR-09-018101		8-2009	MY	TE
P	LTR	REVISION RECORD		DATE	DWN	APVD

DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		CRK	-					
		0	PLC	±	APVD	06APR04				
		1	PLC	±	T,ELBIN					
		2	PLC	±.02	NAME					
		3	PLC	±	SIDE FEED HDM APPLICATOR					
		4	PLC	±						
ANGLES ±		-		SCALE	SIZE	DRAWING NO				
SURFACE TEXTURE		✓		-	A1	1385754				
						SHEET	OF	1	REV	B

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