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LOC

DIST


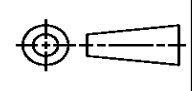
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	J1	ECR-14-003074	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151107-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528099  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.


THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528099

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME FINE ADJ SIDE FD HD-I APPL	
		1 PLC ±		PRODUCT SPEC	
2 PLC ±		APPLICATION SPEC		SIZE	
3 PLC ±		WEIGHT		CAGE CODE	
4 PLC ±		CUSTOMER DRAWING		DRAWING NO	
ANGLES ±		SCALE		RESTRICTED TO	
FINISH		SHEET 1 OF 2		REV J1	
MATERIAL		A3		©- 1528099	

This exploded view diagram illustrates the assembly of the front panel. The components are numbered as follows:

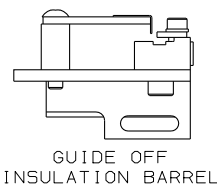
- Top Section:** Includes a mounting bracket (37) and a series of washers and spacers (39, 38, 44, 45, 63, 50, 7).
- Central Section:** Features a main panel (46) with a mounting bracket (34) and a series of clips and spacers (1, 2, 3, 4, 28, 5, 41).
- Bottom Section:** Shows a base plate (46) with a mounting bracket (34) and a series of clips and spacers (9, 12, 11, 10, 17, 54, 60, 54).
- Other Components:** Includes a mounting bracket (46) with a mounting bracket (34) and a series of clips and spacers (19, 20, 21, 22, 59, 56, 23).


The diagram uses various symbols to indicate assembly instructions, such as triangles for alignment and arrows for direction. The text "(REF)" is used to indicate reference components.



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

※ WARNING:  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP  
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION		ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY							PARTS LIST				
DIMENSIONS: mm [INCHES]							MATL		HT TR		FIN
DO NOT SCALE PRINT.											
TOLERANCES UNLESS OTHERWISE SPECIFIED:							DR 22APR02		APP 22APR02		
1 PLC DEC ±0.5 (.02 IN)							L.L.OFTHOUSE		L.L.OFTHOUSE		 AMP Incorporated Harrisburg, PA 17105-3608
2 PLC DEC ±							CHK -		REL 03MAY02		
3 PLC DEC ±									L.L.OFTHOUSE		
ANGLES ±							NAME		FINE ADJ SIDE FD HD-I APPL		MACHINE REF
SURF TEXTURE: ✓											HD-I APPL
RD	APP	DATE	REWORK BURRS	SHARP EDGES	BREAK	RO.36 MAX	SCALE	D	DWG NO	1528099	SHEET
											REV
											J
CASE CODE							CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO
00779											-

# Mouser Electronics

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