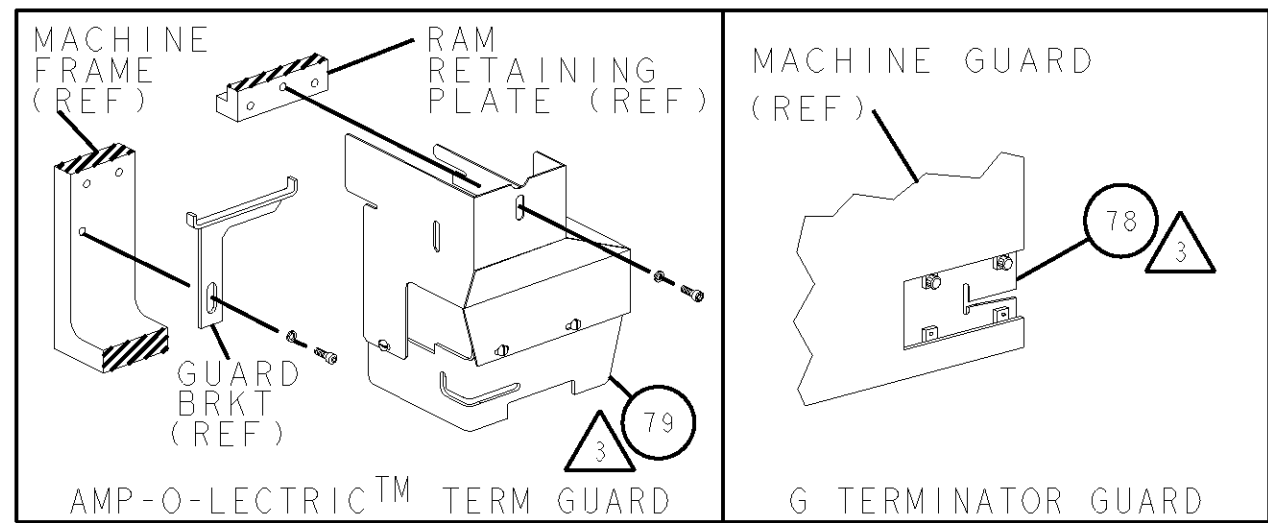
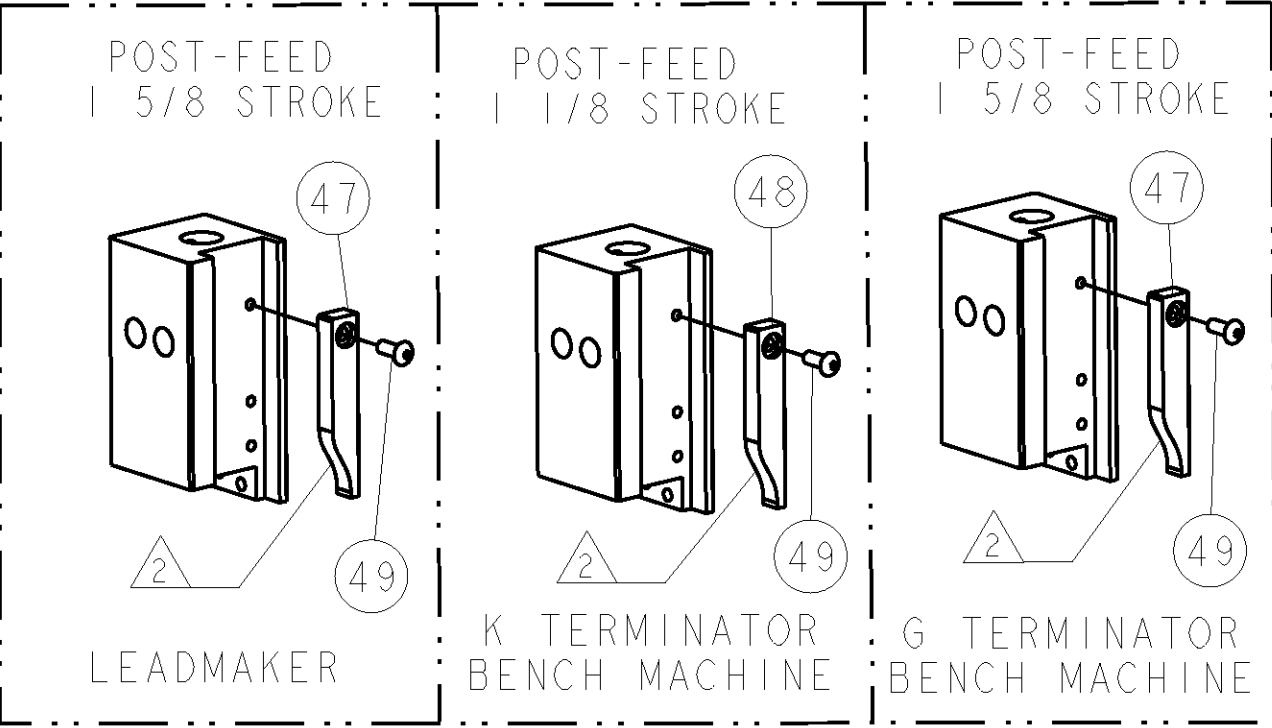


8			7			6			5			4			3			2			1					
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PART NUMBER			REV		FIRST USED		POWER UNIT			FEED TYPE																
1852761-1			B		122500-1		LEADMAKER & BENCH MODEL G			POST FEED																
1852761-2			B		565435-5		BENCH MODEL K			POST FEED																
7-1852761-7			A		-		SPARE PARTS			-																

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RECETPACLE, FASTON, FLAG - .250 SERIES									
TE PN	-	TE TERMINAL - TE CRIMP SPECS							
1742718	-								
-	-	PAD LTR	CRIMP HEIGHT				WIRE SIZE		
-	-	A	2.25±0.05mm [.089±.002]				12AWG		
-	-	B	1.95±0.05mm [.077±.002]				14AWG		
-	-	C	1.77±0.05mm [.070±.002]				16AWG		
-	-	D	-				-		
-	-	CRIMP	SIZE		TYPE		RANGE		
-	-	WIRE	3.05mm [.120]		F		16-12 AWG		
-	-	INSUL	5.08mm [.200]		F		Ø3.00-.4.29		
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTIONS		SET UP GAGE	
5.84-6.22		114-2124		19.30		408-8040			



LOC	DIST	REVIEWS			
A	66	P	LYR	DESCRIPTION	DATE
		A	RELEASED		19NOV2008
		B	ECR-11-013421		28JUN2011

-	1	1	-	240624-1	PIN, FEED FINGER	110
-	1	1	-	22594-8	NUT, HEX, JAM	109
-	1	1	-	458109-1	WASHER, SPECIAL ADJUST PLATE	108
-	1	1	-	240634-4	LEVER, TERMINAL FEED	107
-	1	1	-	240626-1	SHAFT-PIVOT AMP-O-MATOR	106
-	1	1	-	240633-1	BUSHING	105
-	1	1	-	240628-3	PLATE, ADJUSTING	104
-	1	1	-	455680-2	LEVER, INTERMEDIATE	103
-	1	1	-	4-22284-9	SPRING, FEED RETURN	102
-	1	1	-	690517-1	SPACER, ADJ PLATE	101
-	1	1	-	240629-1	BLOCK, PIVOT	100
-	1	1	-	1804311-1	SCREW, ADJUSTMENT	99
-	1	1	-	1804305-2	GUIDE, FEED ROD	98
-	1	1	-	458268-1	CAP, RAM	97
-	1	1	-	458267-1	HOUSING, APPLICATOR	95
-	REF	-	-	1-455750-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	-	-	465184-9	LUBRICATOR ASSY	77
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	2	2	-	1633372-3	BLOCK, SUPPORT	68
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	59
-	4	4	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	57
-	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	694921-5	FEED-FINGER MOD	50
-	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	458266-2	RAM, DUAL	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	690686-2	CRIMPER, BOLT SPECIAL	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	3-21002-1	SCR, BTN SKT HD CAP 10-32 X 1.00	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	2-690451-4	SPACER, STRIPPER	28
-	1	1	-	468281-1	STRIPPER	27
-	1	1	-	463915-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	463903-6	PLATE, STRIP GUIDE	24
-	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	1	1	-	1-464451-2	ARM, STOCK DRAG	21
-	1	1	-	1-464452-1	DRAG, STOCK	20
-	1	1	-	6-458030-8	STRIP GUIDE, REAR	19
-	1	1	-	7-458031-0	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	458255-2	PLATE, REAR SHEAR	11
-	2	2	-	3-240645-0	SPACER, SHEAR PLATE	10
-	1	1	-	455961-3	PLATE, FRONT SHEAR	9
-	1	1	-	2-1633248-5	ANVIL, COMBINATION	8
-	1	1	-	1-469634-4	BLADE, SLUG	7
-	1	1	-	1-238075-9	SPACER, SLUG BLADE	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	2-468282-1	CRIMPER, INSULATION	3
-	1	1	-	1-455888-5	SPACER, CRIMPER	2
-	1	1	-	852743-7	CRIMPER, WIRE PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG		TE CONNECTIVITY	
INCHES		0 PLC ±.01		HERR		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		BAILEY		END FEED HDM APPLICATOR	
3 PLC ±.001		4 PLC ±.001		DEMING		SIZE CAGE CODE DRAWING NO	
5 PLC ±.001		6 PLC ±.001		APVD		A1 00779	
7 PLC ±.001		8 PLC ±.001		PRODUCT SPEC		RESTRICTED TO	
9 PLC ±.001		10 PLC ±.001		APPLICATION SPEC		SCALE 3:5	
11 PLC ±.001		12 PLC ±.001		WEIGHT		SHEET 1 OF 1	
13 PLC ±.001		14 PLC ±.001		CUSTOMER DRAWING		REV B	

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