

4

3

2

1

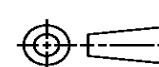
THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	LOC	DIST	REVISIONS			
<input checked="" type="checkbox"/> COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						D2 ECR-13-017851	12DEC13
							RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151630-1

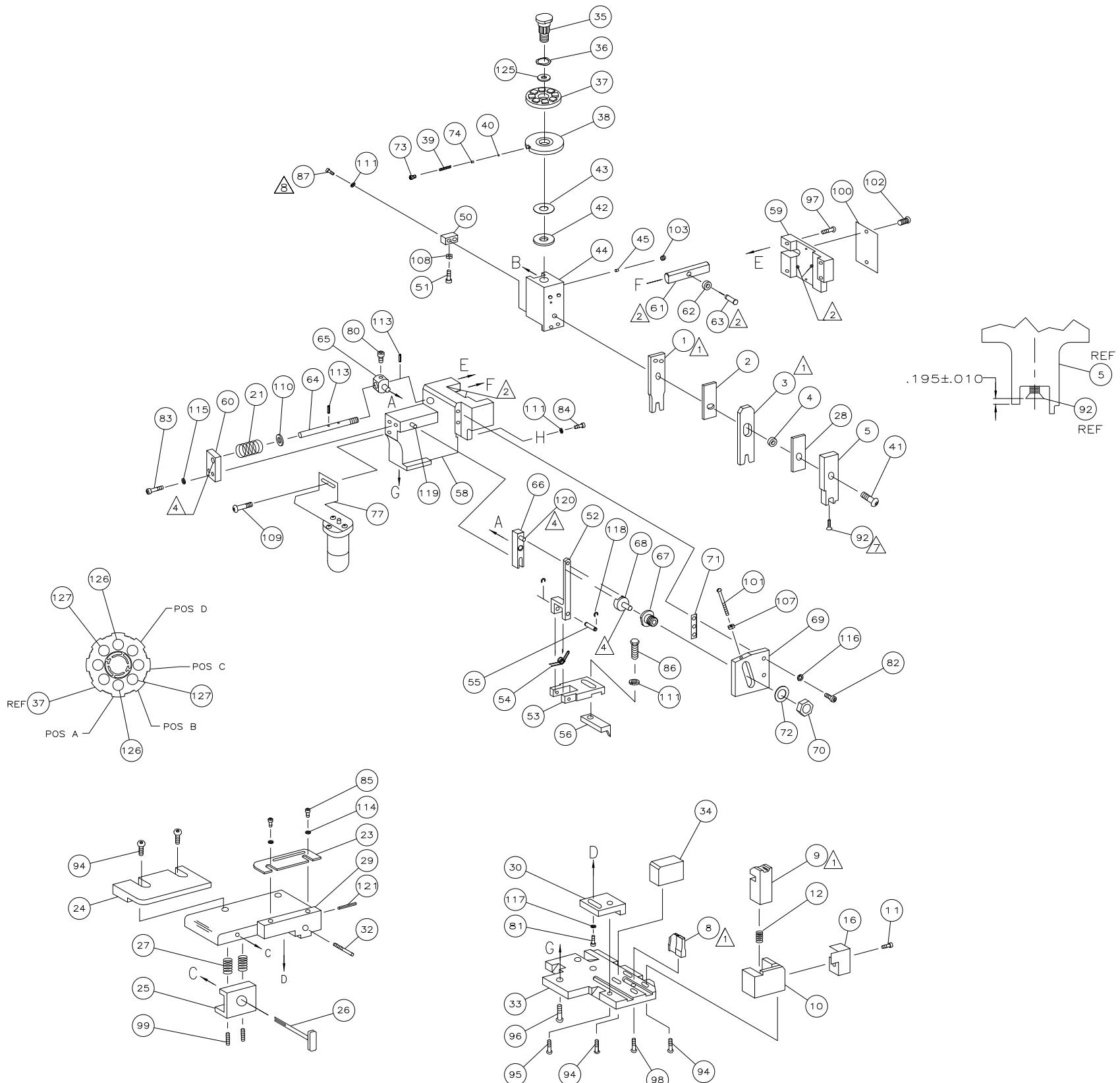
FOR REPLACEMENT PARTS FOR APPLICATOR 1385625
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385625

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SIZE A3	
FINISH		DRAWING NO C- 1385625		SCALE	
				SHEET 1 OF 3	
				REV D2	

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION					REVISIONS							
© COPYRIGHT - BY TYCO ELECTRONICS CORPORATION. ALL INTERNATIONAL RIGHTS RESERVED.					LOC	DIST	DESCRIPTION			DATE	REV	
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)					APPROVED		
1385625-1	D	122500-1	LEADMAKER	MECH POST FEED	PAD LTR CRIMP HEIGHT WIRE SIZE					6-2008	MY TE	
1385625-2	D	565435-5	BENCH MODEL K	MECH PRE FEED	A .053 ±.002 [1.35 ±.05mm] 16							
1385625-3	D	354500-1	BENCH MODEL G	MECH PRE FEED	B .047 ±.002 [1.20 ±.05mm] 18							
1385625-6	D	122500-1	LEADMAKER	MECH POST FEED	C NOT USED							
7-1385625-7	D	-	-	SPARE PARTS	D NOT USED							
					CRIMP	SIZE	TYPE	RANGE				
					WIRE	.078 [1.98mm]	F	16-18				
					INSUL	.145 [3.68mm]	0	.080-.112				
WIRE STRIP LENGTH .203-.234					TERM APPL SPEC NONE	FEED .485	APPL INSTRUCTION 408-8040	SET UP GAGE 458637-1	LAYOUT 12378 SIM			
6												
7												
8												
9												
10												
11												
12												
13												
14												
15												
16												
17												
18												
19												
20												
21												
22												
23												
24												
25												
26												
27												
28												
29												
30												
31												
32												
33												
34												
35												
36												
37												
38												
39												
40												
41												
42												
43												
44												
45												
46												
47												
48												
49												
50												
51												
52												
53												
54												
55												
56												
57												
58												
59												
60												
61												
62												
63												
64												
65												
66												
67												
68												
69												
70												
71												
72												
73												
74												
75												
76												
77												
78												
79												
80												
81												
82												
83												
84												
85												
86												
87												
88												
89												
90												
91												
92												
93												
94												
95												
96												
97												
98												
99												
100												
101												
102												
103												
104												
105												
106												
107												
108												
109												
110												
111												
112												
113												
114												
115												
116												
117												
118												
119												
120												
121												
122												
123												
124												
125												
126												
127												
128												
129												
130												
131												
132												
133												
134												
135												
136												
137												
138												
139												
140												
141												
142												
143												
144												
145												
146												
147												
148												
149												
150												
151												
152												
153												
154												
155												
156												
157												
158												
159												
160												
161												
162												
163												
164												
165												
166												
167												
168												
169												
170												
171												
172												
173												
174												
175												
176												
177												
178												
179												
180												
181												
182												
183												
184												
185												
186												
187												
188												
189												
190												
191												
192												
193												
194												
195												
196												
197												
198												
199												
200												
201												
202												
203												
204												
205												
206												
207												
208												
209												
210												
211												
212												
213												
214												
215												
216												
217												
218												
219												
220												
221												
222												
223												
224												
225												
226												
227												
228												
229												
230												
231												
232												
233												
234												
235												
236												
237												
238												
239												
240												
241												
242												
243												
244												
245												
246												
247												
248												
249												
250												
251												
252												
253												
254												
255												
256												
257												
258												
259												
260												
261												
262												
263												
264												
265												
266												
267												
268												
269												
270												
271												
272												
273												
274												
275												
276												
277												
278												
279												
280												
281												
282												
283										</td		

Dimensioning and location of ASME Y 14.3M-2009



THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN C.ERISMAN	19JUN03	 Tyco Electronics	Tyco Electronics Corporation			
DIMENSIONS: INCHES		OKH C.ERISMAN	19JUN03		Harrisburg, PA 17105-3608			
TOLERANCES UNLESS OTHERWISE SPECIFIED: INCHES		APVD T.ELBEN	19JUN03	NAME		SIDE FEED HDM APPLICATOR		
		PRODUCT SPEC —				—		
		APPLICATION SPEC —						
		ANGLES ± —						
		FINISH	WEIGHT	SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
		—	—	A1		00779	C-1385625	—
				SCALE		SHEET	2 OF 2	REV D1
			CUSTOMER DRAWING					

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385625-2](#)