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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002243	19FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266005-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385681
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385681

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity			
SIDE FEED HDM APPLICATOR			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 1385681	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±
MATERIAL	FINISH

-1 LEADMAKER					MECH POST FEED				
-2 BENCH MODEL G					MECH PRE FEED				
-3 BENCH MODEL G					MECH PRE FEED				
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70		
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69		
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68		
REF	REF	REF	-	B	240633-1	BUSHING	67		
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66		
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65		
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64		
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63		
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62		
REF	REF	REF	-	B	454398-2	ROD, FEED	61		
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60		
REF	REF	REF	-	C	454220-1	CAP, RAM	59		
REF	REF	REF	-	D	454485-1	HOUSING	58		
							57		
1	1	1	-	B	458537-2	PAWL, FEED	56		
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55		
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54		
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53		
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52		
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51		
1	1	1	-	A	690753-1	SPACER, TONKER	50		
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49		
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48		
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47		
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46		
1	1	1	-	A	690191-1	PLUG, NYLON	45		
1	1	1	-	C	455673-1	RAM	44		
1	1	1	-	A	690125-1	WASHER, LAMINATED	43		
1	1	1	-	A	690124-1	WASHER, RAM	42		
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41		
1	1	1	-	A	23241-6	BALL, STEEL	40		
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39		
1	1	1	-	C	690142-1	DISC, INSULATION	38		
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37		
1	1	1	-	A	22480-5	WASHER, SPRING	36		
1	1	1	-	B	690212-1	POST, RAM	35		
1	1	1	-	B	690786-4	SUPPORT, TERMINAL	34		
REF	REF	REF	-	D	455675-1	PLATE, BASE	33		
							32		
							31		
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30		
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29		
1	1	1	-	C	1-455888-9	SPACER, FRONT SHEAR DEP	28		
2	2	2	-	A	1-22284-0	SPRING, DRAG	27		
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26		
1	1	1	-	B	240792-1	DRAG, TERMINAL	25		
1	1	1	-	D	6-690504-8	GUIDE, STRIP (REAR)	24		
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23		
-	-	1	-	B	690472-2	STRIPPER	22		
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21		
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20		
1	1	-	-	B	458949-1	STRIPPER	19		
							18		
							17		
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16		
							15		
							14		
							13		
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12		
1	1	1	-	B	690461-1	STOP, SHEAR	11		
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10		
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9		
1	1	1	-	C	5-904132-5	ANVIL	8		
1	1	1	-	C	1-240641-4	SPACER, DEPRESSOR (REAR)	7		
							6		
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5		
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER	4		
1	1	1	-	C	318712-7	CRIMPER, INSULATION	3		
1	1	1	-	C	455888-6	SPACER, CRIMPER	2		
1	1	1	-	C	4-1490019-6	CRIMPER, WIRE	1		
-3	-2	-1	U/M	PART NO		DESCRIPTION	ITEM NO		
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REOD PER ASSY				PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±. 4 PLC DEC ±. ANGLES ± - SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL		HT TR	FIN		
				-		-	-		
				DR 290CT03 APP 290CT03		F.ELBIN		 Tyco Electronics Harrisburg, PA 17105-3608	
				CHK -		REL -			
				NAME SIDE FEED HDM APPLICATOR				MACHINE REF	
SCALE -		D		DWG NO 1385681		SHEET 1 OF 1	REV A		
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -	

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Mouser Electronics

Authorized Distributor

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[1385681-2](#)