

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528474 -1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528474 -2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528474 -6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528474 -1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528474 -2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528474 -6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528474 -7	A	-	-	-	SPARE PARTS KIT

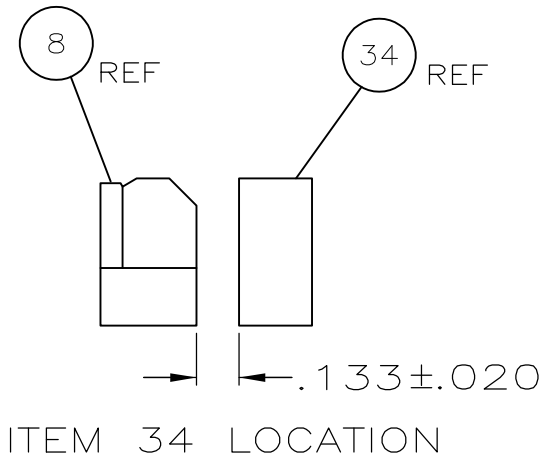
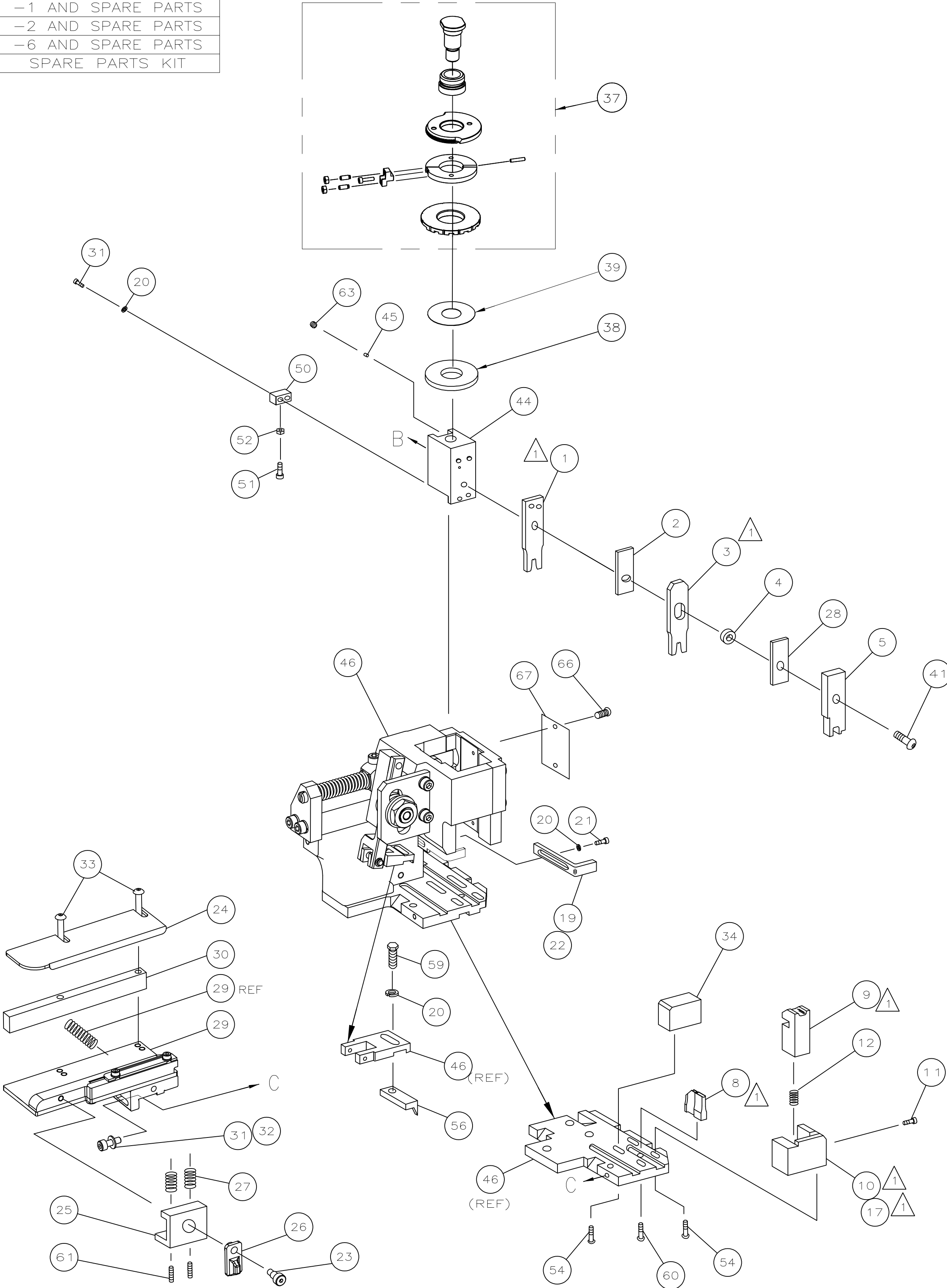
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 2.3 UNSEALED RECEPTACLE CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.35 [.093 IN]	F	0.79mm ² -1.96mm ²	
INSUL	2.90 [.114 IN]	O/V	1.5-2.7 [.059-.106 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
4.50-5.50 [.177-.217 IN]		408-8322 & 408-8490		
TERMINAL APPL SPEC	-	-		FEED 13.00 [5.12 IN]
TERMINALS APPLIED				
1612892-2	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING		
2.00mm ²	1.47 ±0.05 [.058 ±.002 IN]	B 6		
1.00mm ²	1.19 ±0.05 [.047 ±.002 IN]	D 6		
1.25mm ²	1.28 ±0.05 [.050 ±.002 IN]	C 9		
0.85mm ²	1.14 ±0.05 [.045 ±.002 IN]	E 1		
0.75fmm ²	1.11 ±0.05 [.044 ±.002 IN]	E 1		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
SET UP GAGE 458637-3	LAYOUT L1528475			

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- SEE APPLICATION SPEC. FOR SPECIFIC WIRE DETAILS.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
										64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
										62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SKT,SET(M5X20)DRAG	61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
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-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
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-	1	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
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-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
										40
-	1	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
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-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
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-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
1	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
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										14
										13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1	6-1333225-7	ANVIL	8
										7
										6
-	1	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	1	1596587-2	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	1463696-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY								PARTS LIST		
THIS DRAWING IS A CONTROLLED DOCUMENT.								DWN L.L.OFHOUSE 18JAN05		
DIMENSIONS: INCHES								CHK -		
								APVD F-BACKHURST 18JAN05		
								PRODUCT SPEC		
								APPLICATION SPEC		
								WEIGHT		
								CUSTOMER DRAWING		
MATERIAL -								FINISH -		
TOLERANCES UNLESS OTHERWISE SPECIFIED:								NAME		
0 PLC ± -								FINE ADJ SIDE FD HD-1 APPL		
1 PLC ± -								-		
2 PLC ± -								-		
3 PLC ± -								-		
4 PLC ± -								-		
ANGLES ± -								-		
SIZE								CAGE CODE		DRAWING NO
A1								00779		1528474
SCALE -								SHEET 1 OF 1		REV B

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